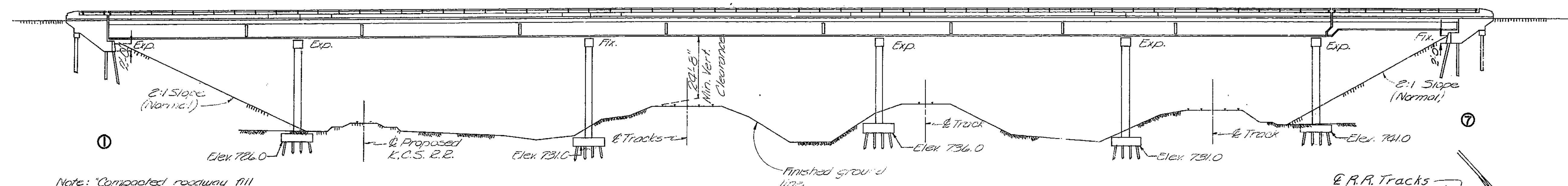


MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	75	

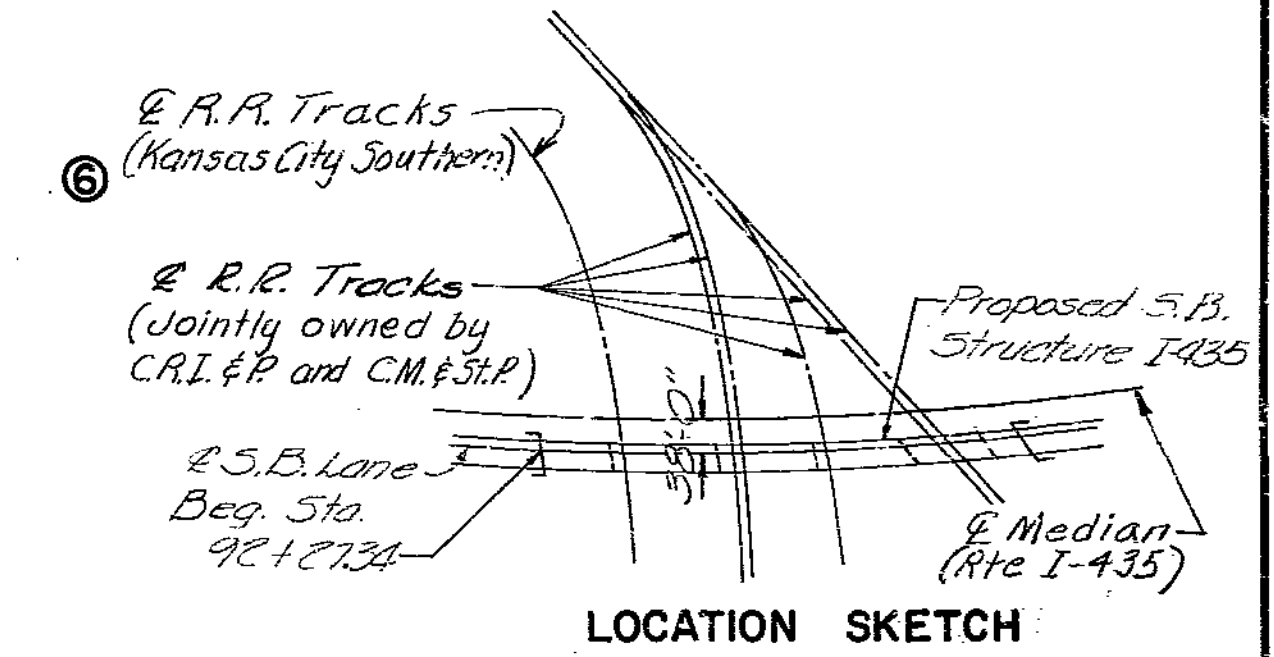
(75'-113'-113'-100'-77'-0') Cont. Comp. R. Girder
 50' Simple Comp. I-Beam
 P.I. Sta. 95+00
 Elev. 776.54
 +1.50%
 -0.763%
 800' V.C.



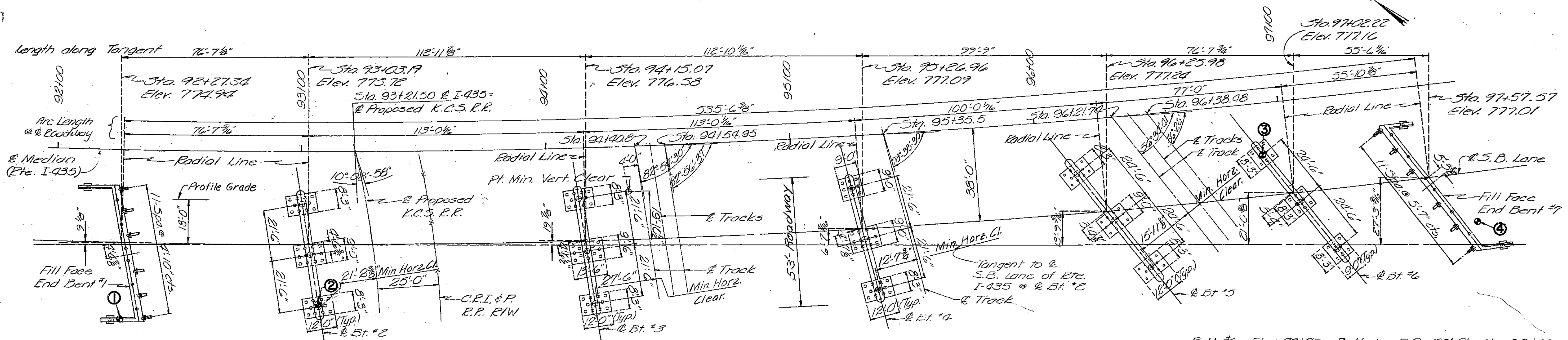
Note: "Compacted roadway fill (full roadway width) shall be placed up to elevation of bottom of concrete beam in front of and not less than 25'-0" in back of End Bents before piles are driven." Bents No. 1 & 7. Prebore holes thru compacted fill for piles at Bents No. 1 & 7. Cost of preboring and backfilling shall be included in unit price bid for piles in place.

Curve Data:
 & Median (Ptc. I-435)
 P.I. - 85+18.13
 Δ - 40°56' Lt.
 D - 1°30'
 T - 1425.64'
 L - 2728.89'
 R - 3319.83'
 S.E. - .04% (60MPH)
 (Chord Definition)

ELEVATION



LOCATION SKETCH



PLAN

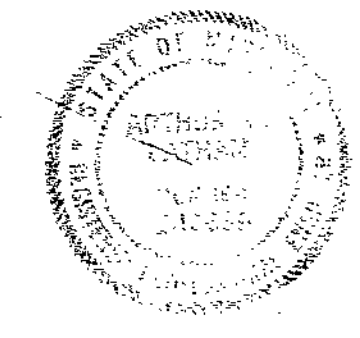
Note: All dimensions are horizontal distances. Elevations shown are for top of slab at & Lane.

Note: See special provisions for optional use of Precast Concrete, Prestressed Concrete, or Timber piles on interior bents only.
 Minimum hammer energy required for Precast Concrete piles is 8,000 Ft. Lbs., except at bents No. 4 and No. 6 where the minimum hammer energy is 8,300 Ft. Lbs.

Note: For Boring Data see sheet No. 2 of 29.
 * Indicates locations of borings.
 For General Notes, Estimated Quantities, and Pile and Footing Data see sheet No. 2 of 29.

B.M. #6 Elev. 731.75 Bolt in P.P. 153' R. Sta. 98+67.

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. IG-435-1(52) RTE. I-435 STA. 92+27.34 S.B.L.
JACKSON COUNTY



DESIGNED BY: *W.A. Canney*
 CHECKED BY: *M.J. Swider*
 DATE: Feb. 23, 1968

STD. 52.01
STD. 52.02
STD. 54.00
A-1683

503

BURGWIN & MARTIN
CONSULTING ENGINEERS
 DESIGNED C. Page
 DETAILED J. Carter
 DESIGN CK. G. Kothmann
 DETAIL CK. C. Phillips

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 1 of 29.

SEE FINAL PLANS DRAWING LINES

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	76	

GENERAL NOTES:

SPECIFICATIONS:
 A. A. S. H. O. - 1965
 DESIGN LOADING:
 HS20-44 Military Loading (15#/sq. ft. Future Wearing Surface)
 Earth-120#
 Fatigue Loading: A.W.S. D2.0-66 Formulas 5b, 15b, & 16b.
 DESIGN UNIT STRESSES
 Class B Concrete (substructure) $f_c = 1,200$ psi
 Class B1 Concrete (superstructure) $f_c = 1600$ psi
 Reinforcing Steel $f_s = 20,000$ psi
 Structural Steel (A.S.T.M. A36-66) $f_s = 20,000$ psi
 SURFACE SEAL
 Superstructure deck to be surface sealed.
 FABRICATED STEEL
 Field connections, High Strength Bolts $\frac{3}{4}" \phi$, holes $\frac{9}{16}" \phi$ except as noted.

PAINTING

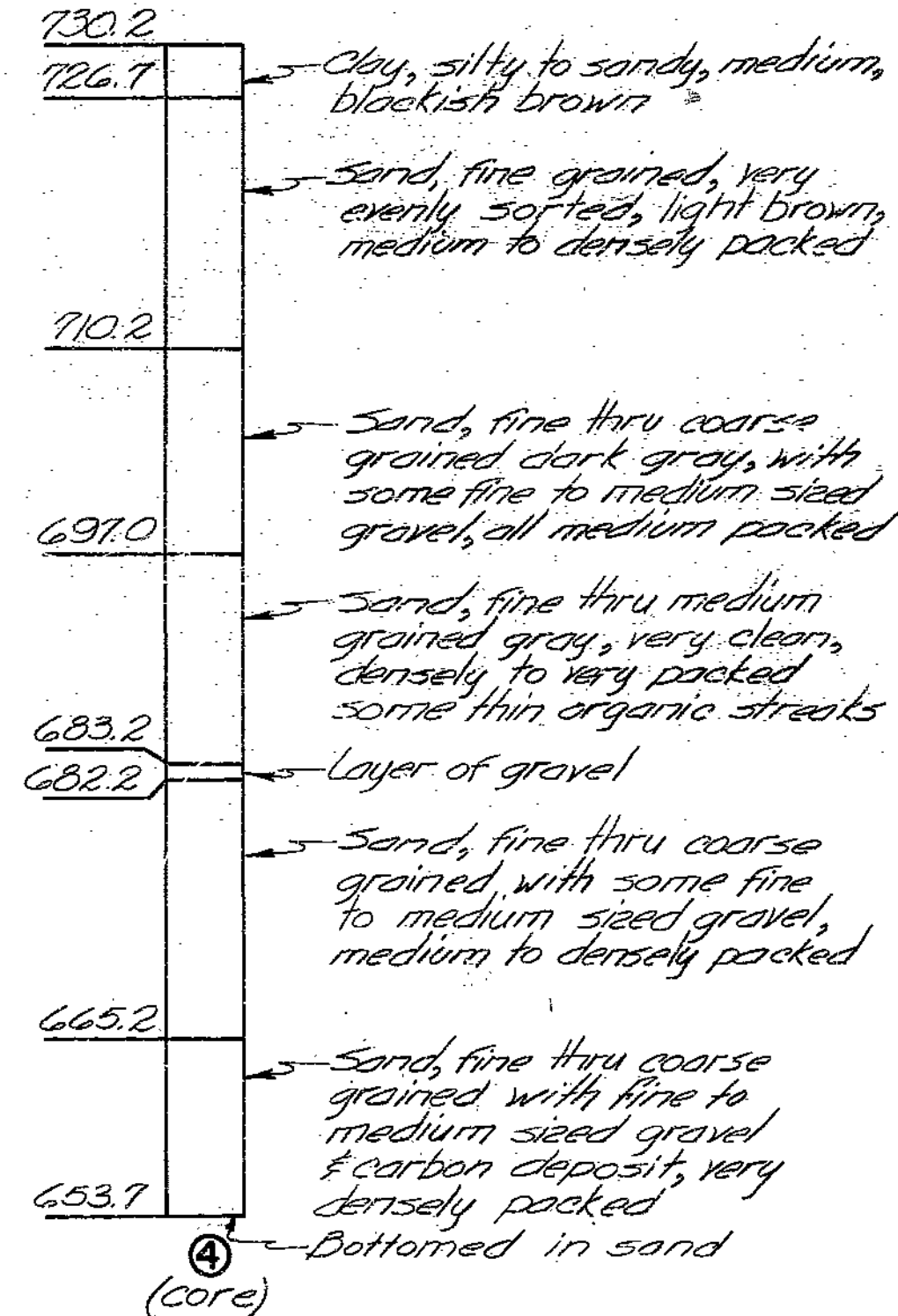
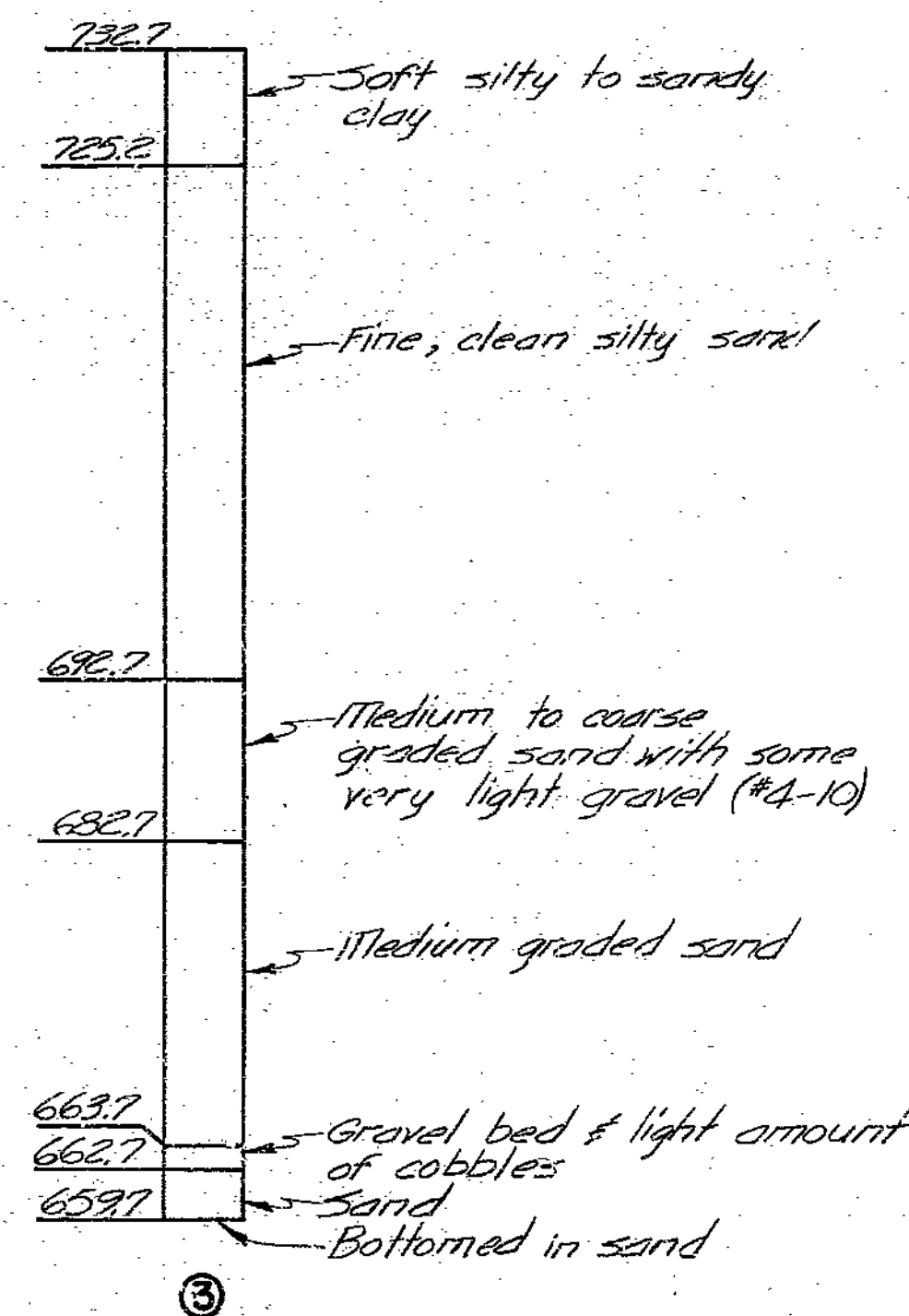
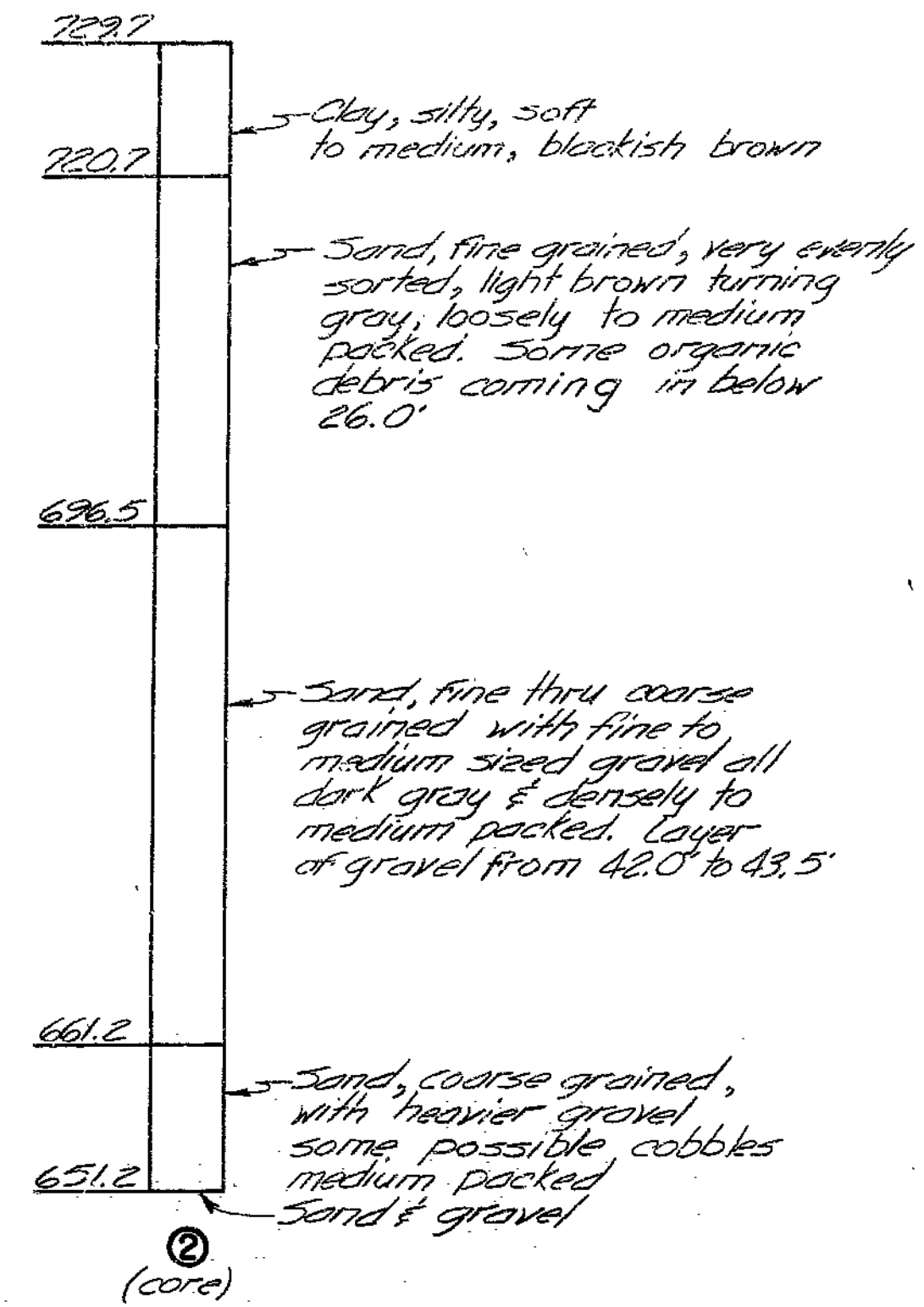
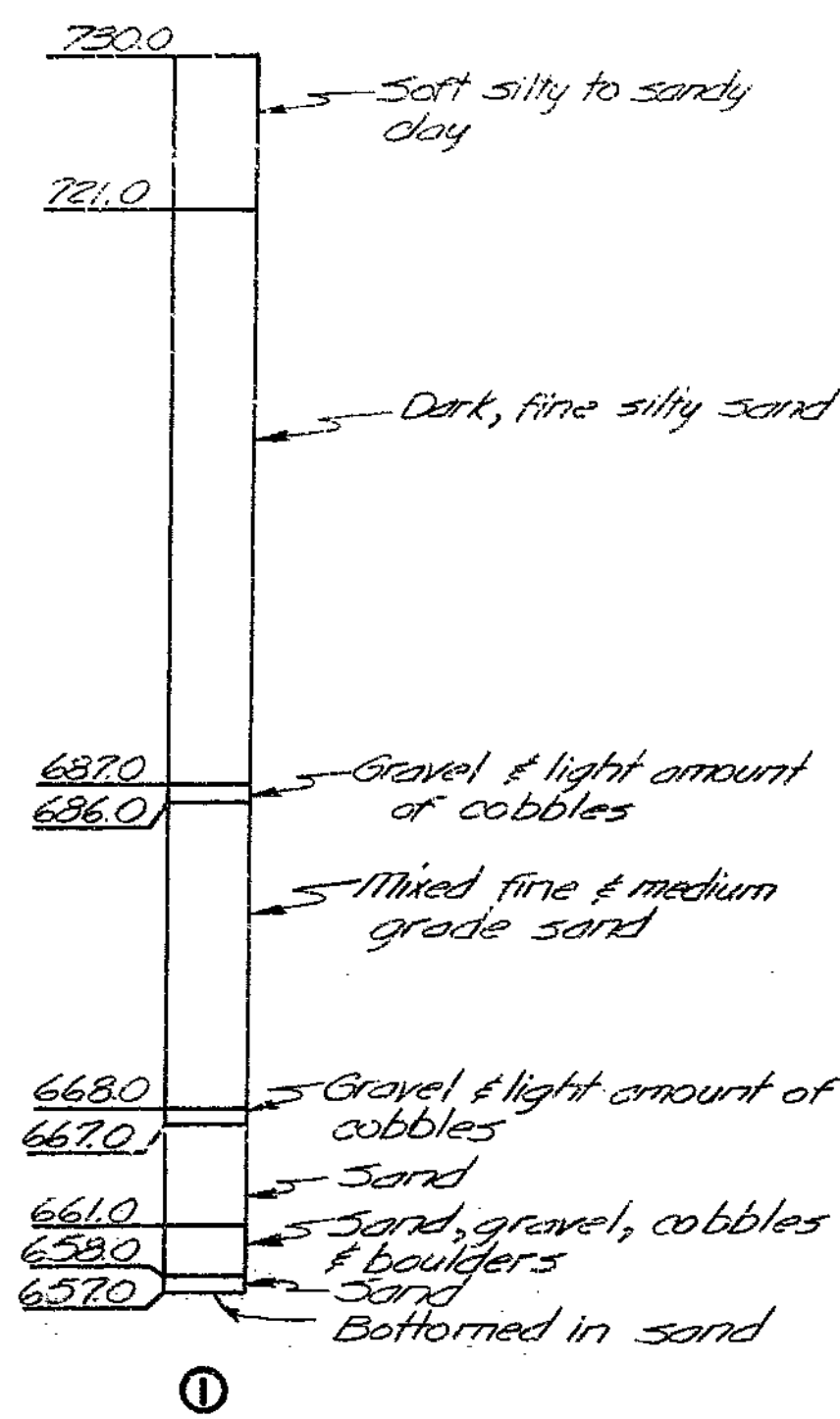
Paint: Shop, non. Field, by contractor in accordance with Std. Spec. 55.4.11.

CONSTRUCTION CLEARANCE

A minimum vertical clearance of 21'0" from top of rails and a minimum lateral clearance of 17'0" centered on tracks shall be maintained during construction.

WELDING

Details of welded joints shown are for manual arc welding except as noted.
 The minimum size of fillet welds shall be in accordance with A.W.S. D2.0-66, article 217(D) except the minimum size fillet weld connecting parts carrying primary stress shall be $\frac{1}{4}"$.



BENT NO.	1	2	3	4	5	6	7
Type	Foundation	Foundation	Foundation	Foundation	Foundation	Foundation	Foundation
Kind	CIP 14"	CIP 14"	CIP 14"	CIP 14"	CIP 14"	CIP 14"	CIP 14"
Number	14	31	33	32	32	24	14
Approximate Length Ft.	80	80	45	50	45	55	85
Design Bearing Tons	30.0	28.7	29.6	29.9	29.0	30.0	30.0
Min. Tip Penetration Elev.	691.0	710.0	710.0	710.0	710.0	710.0	691.0
Pile Standard	52.02	52.02	52.02	52.02	52.02	52.02	52.02
Hammer Energy required Ft.Lbs.	8,000	8,000	8,000	8,000	8,000	8,000	8,000

Note: Minimum energy requirement of hammer based on plan length of piles.
 All piles shall be driven to the minimum penetration and to not less than the design bearing noted.

ITEM	SUBSTR.	SUPERSTR.	TOTAL
Class I Excavation for Structures	Cu.Yd.	555	555
Cast-in-Place Concrete Piles	Lin. Ft.	9,395	9,395
Class B Concrete	Cu.Yd.	526.5	526.5
Class B1 Concrete	Cu.Yd.		869.6
Reinforcing Steel	Lb.	106,960	267,660
Painting	Tons		324
Fabricated Structural Carbon Steel (WF-BM. span)	Lb.		52,560
Fabricated Structural Carbon Steel (R Gdr. span)	Lb.		627,880
Bridge Rail (Single tube type)	Lin. Ft.		1049
Conduit System (On Structures)	Lump Sum		1

* Note: See Special Provisions for optional use of Precast Concrete, Prestressed Concrete or 15" Treated Timber Piles on Interior Bents.
 All concrete and reinforcement in end posts, parapets and curbs is included with superstructure quantities.
 No payment for excavation will be allowed at End Bents No. 1 and 7.
 Excavation will be allowed from the finished ground line at Bent No. 6.

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. IIG-435-1(52) (RTE. F-435) STA. 92+27.34 S.B.L.
 JACKSON COUNTY

BURGWIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNED: C. Paq. DETAILED: E. Hohn
 DESIGN CH. AG. Latham DETAIL CH. C.D. Albert

Note: for location of borings see sheet No. 1 of 20

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 2 of 29

A-1683

SEE FINAL PLANS BROWN LINES

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MISSOURI STATE HIGHWAY DEPARTMENT

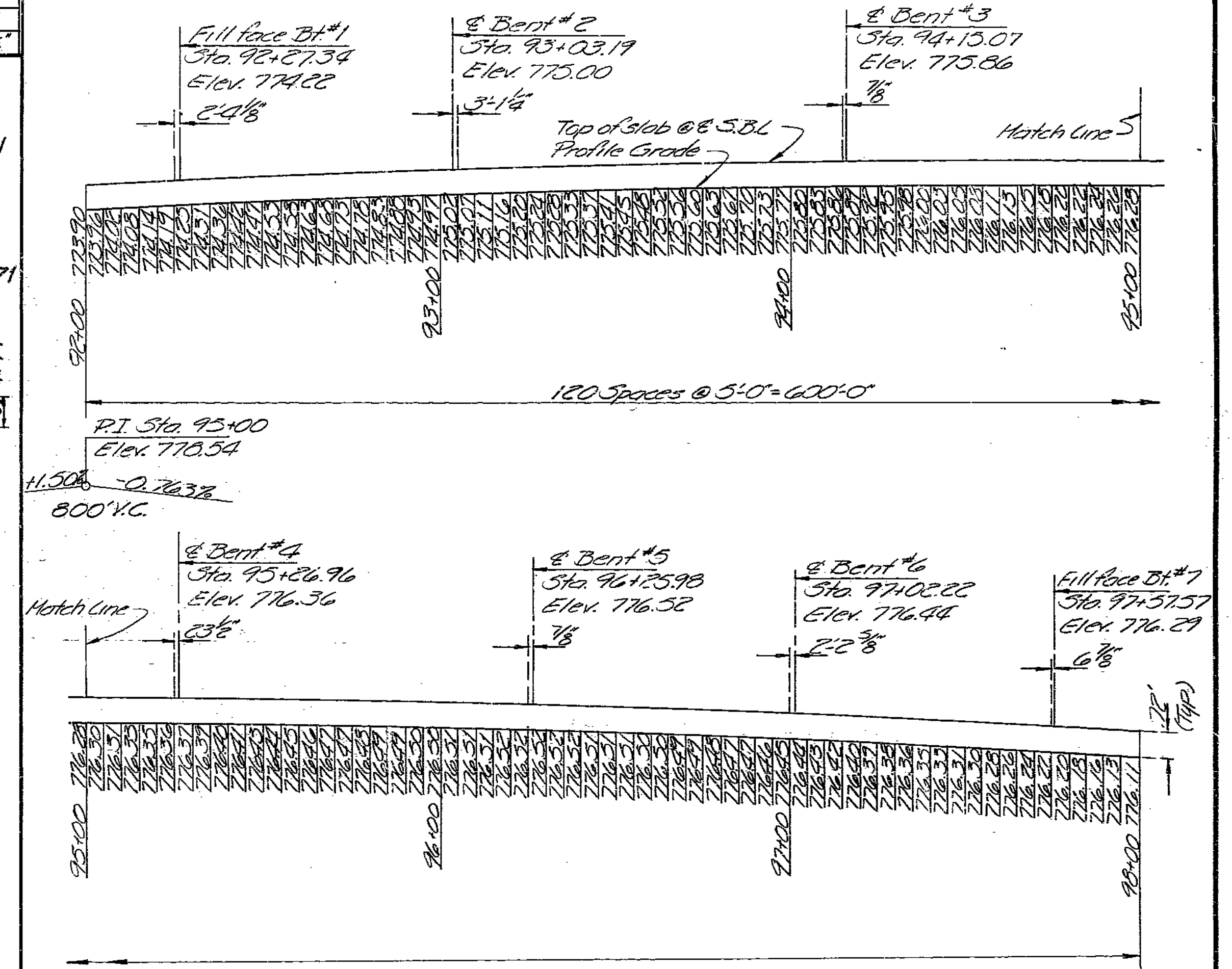
FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		13	78	

COMPLETE BILL OF REINFORCING STEEL (CONT'D)

BENDING SKETCHES & CUTTING DIAGRAMS

MARK	A	B	C	D	E	REMARKS
D3	2'-9"	21"	12"			
D73	2'-9"	21"	12"			
L3	15"	14"	11"			
L4	15"	15"	12"			
L5	15"	16"	13"			
L6	15"	17"	11"			
U1	3'-0"	2'-8"	11"			
U2	3'-0"	2'-8"	12 1/2"			
H21	21 1/2"	9'-11 1/2"				5-H83 Cuts
H22	19 1/2"	10'-7 1/2"				7-S4 Cut 9
H202	15"	7'-9"				7-55 Cut 9
H203	15"	8'-9"				56-S8 Cut 56
H204	15"	9'-0"				81-S9 Cut 81
H31	19 1/2"	11'-7 1/2"				28-S10 Cut 28
H35	15"	7'-5"				4-U11 Cut 12
H36	13"	8'-5"				12-U82 Cut 12
H37	13"	9'-2"				14-13 Cut 28
H42	19 1/2"	11'-7 1/2"				10-V75 Cut 10
H46	15"	9'-3"				14-V5 Cut 14
H47	15"	8'-9"				26-S19 Cut 26
H48	15"	7'-9"				
H51	19 1/2"	14'-4 1/2"				
H52	21 1/2"	13'-11 1/2"				
H57	15"	9'-3"				
H58	19 1/2"	10'-1 1/2"				
H59	15"	10'-6"				
H501	19 1/2"	10'-7 1/2"				
H502	15"	10'-9"				
H61	15"	13'-3"				
H65	10"	8'-11"				
H66	13"	15'-11"				
H67	10"	10'-5"				
H68	13"	10'-5"				
H69	10"	10'-8"				
H72	10"	33'-5"				
U21	3'-3"	3'-3"	12"			
U22	3'-3"	3'-7 3/4"	11 1/2"			
U23	3'-3"	4'-0 3/4"	13 3/4"			
U24	3'-3"	4'-5 1/2"	13"			
U25	3'-3"	4'-10 3/4"	12 3/4"			
U26	3'-3"	5'-3 3/4"	11 3/4"			
U31	3'-3"	3'-9"	12"			
U32	3'-3"	4'-1 1/2"	12"			
U33	3'-3"	4'-6 1/2"	11 1/2"			
U34	3'-3"	4'-11"	14"			
U35	3'-3"	5'-3 3/4"	13 1/2"			
U36	3'-3"	5'-8 3/4"	12 3/4"			
U41	3'-3"	3'-3"	12"			
U42	3'-3"	3'-7 1/2"	12 3/4"			
U43	2'-2"	3'-11 1/2"	12 3/4"			
U44	3'-3"	4'-4 1/2"	12"			
U45	3'-3"	4'-9 1/2"	11 3/4"			
U46	3'-3"	5'-2 1/2"	13 3/4"			
U47	2'-2"	4'-4 1/2"	11"			
U51	3'-3"	3'-3"	12"			
U52	3'-3"	3'-7 3/4"	12 3/4"			
U53	3'-3"	4'-0 3/4"	11"			
U54	3'-3"	4'-5 1/2"	13 3/4"			
U55	3'-3"	4'-9 3/4"	13 3/4"			
U56	3'-3"	5'-2 3/4"	13"			
U61	3'-3"	3'-3"	12"			
U62	3'-3"	3'-7 3/4"	12 3/4"			
U63	3'-3"	3'-11 1/2"	12 3/4"			
U64	3'-3"	4'-4 1/2"	12 3/4"			
U65	3'-3"	4'-8 3/4"	12 3/4"			
U66	3'-3"	5'-1 1/2"	12"			
U71	3'-0"	2'-8"	11"			
U72	3'-5"	2'-8"	13"			
U73	3'-0"	3'-0 3/4"	11 1/2"			
U74	3'-0"	3'-4 3/4"	11 1/2"			
U75	3'-0"	3'-9 3/4"	11 1/2"			
U76	3'-0"	4'-1 3/4"	11 1/2"			
U77	3'-0"	4'-6 3/4"	11 3/4"			
U78	3'-5"	4'-6 3/4"	13 3/4"			

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BURGWIN & MARTIN
CONSULTING ENGINEERS

DESIGNED *AG Latham* DETAILED *Moore & Ketter*
 DESIGN CK. *C. Page* DETAIL CK. *C.D. Albert*

Note: Hooks and bends shall be in accordance with A.C.I. Manual of Standard Practice for Detailing Reinforced Concrete Structures (A.C.I. - 315-65).

Note: All dimensions are out to out of bars.

Note: Elevations shown for substructure are at top of slab along E.S.B.L. All elevations on S.B.L. are .78' higher than the elevation of the same station on profile grade.

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 4 of 29.

A-1683

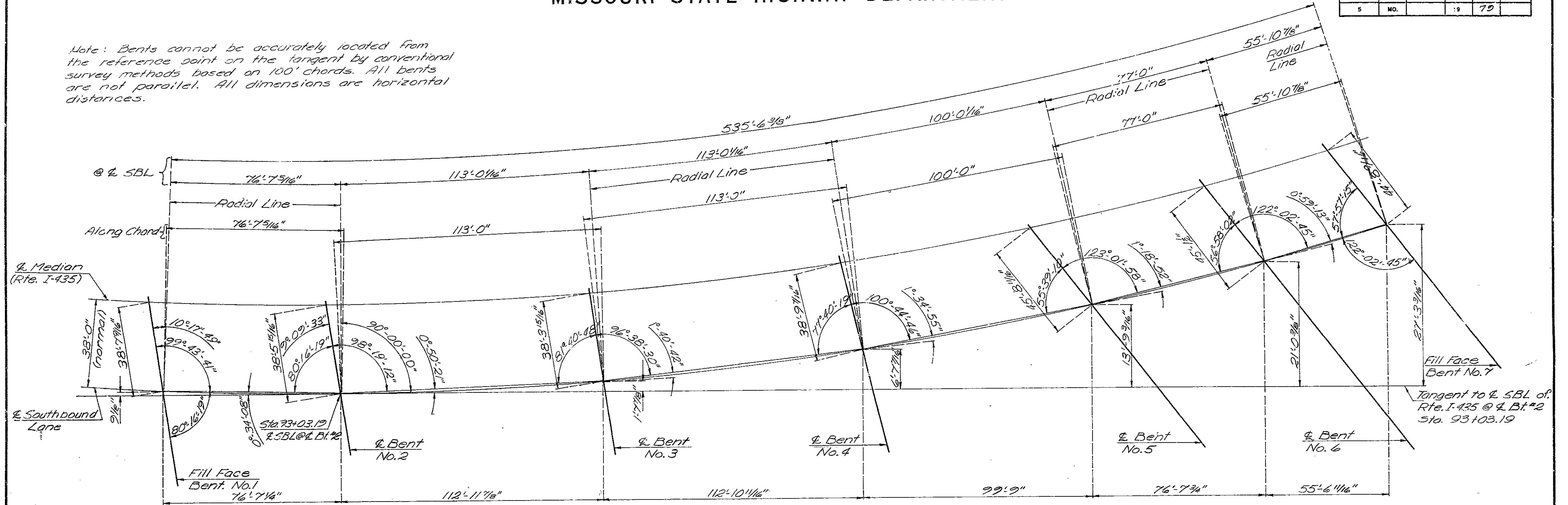
BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. I-16-435-1(52)(RTE. I-435) STA. 92+27.34 S.B.L.
JACKSON COUNTY

NO CONSTRUCTION QUANTITIES

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	77	

Note: Bents cannot be accurately located from the reference joint on the tangent by conventional survey methods based on 100' chords. All bents are not parallel. All dimensions are horizontal distances.



SUBSTRUCTURE LAYOUT

CURB OFFSETS													
Offsets, 'b', 'c' Summ. abt. & Span													
Outside face of Left Curb						Outside face of Right Curb							
Span	1-2	2-3	3-4	4-5	5-6	6-7	Span	1-2	2-3	3-4	4-5	5-6	6-7
a'	76'-7 5/16"	113'-0 1/16"	113'-0"	112'-11 7/16"	112'-10 1/16"	99'-9"	a'	76'-7 3/4"	113'-0 1/16"	113'-0"	112'-11 7/16"	112'-10 1/16"	99'-9"
b'	3'-3 3/4"	18 1/4"	3 3/4"	4'-5 1/4"	3'-7 1/4"	12 1/4"	b'	3'-3 1/4"	17 1/8"	3'-1 3/8"	2'-11 3/8"	3'-4 3/8"	2'-10 3/8"
c'	7"	11"	11"	8"	7"	5"	c'	7"	11"	11"	11"	7"	5"
Offset #1	3/8"	1/4"	0"	3/8"	3/8"	1/4"	Offset #1	3/8"	1/4"	1/4"	1/2"	3/8"	1/4"
#2	7/8"	1 1/8"	7/8"	1 1/8"	7/8"	3/8"	#2	7/8"	1 1/8"	1 1/8"	1 1/4"	7/8"	3/8"
#3	1 1/8"	1 3/8"	1 3/8"	1 3/8"	1 3/8"	1 1/8"	#3	1 1/8"	1 3/8"	1 3/8"	1 3/4"	1 1/8"	1 1/8"
#4	1 3/8"	2 1/8"	2 1/8"	2 1/8"	1 3/8"	1"	#4	1 3/8"	2 1/8"	2 3/8"	2 3/4"	1 3/8"	1"
#5	2"	2 3/8"	2 3/8"	2 3/8"	2"	1 1/4"	#5	2"	2 3/8"	3 1/8"	3 1/4"	1 3/8"	1 3/8"
#6	2 1/4"	3 1/8"	3 1/8"	2 1/4"	2 1/4"	1 1/4"	#6	2 1/4"	3 1/8"	3 1/8"	3 3/4"	2 1/8"	1 3/8"
#7	2 3/4"	4"	3 3/4"	2 3/4"	2 3/4"	1 1/4"	#7	2 3/4"	4"	4 1/4"	4 1/4"	2 3/8"	1 3/8"
#8	2 3/4"	4 1/8"	4 1/8"	3"	2 3/8"		#8	2 3/4"	4 1/8"	4 3/8"	4 3/8"	2 3/4"	
#9	4 1/8"	4 3/8"	4 1/2"	3 1/8"			#9	4 1/8"	4 3/8"	4 3/8"	4 3/8"	4 1/2"	
#10	4 3/8"	4 3/8"	4 3/8"				#10	4 3/8"	5"	5"			
#11	5"	4 3/8"					#11	4 3/8"	5 3/8"	5 3/8"			
#12	5"	4 3/8"					#12	4 3/8"	5 1/4"	5 3/8"			

507

BURGWIN & MARTIN
CONSULTING ENGINEERS
DESIGNED C. Page
DESIGN CK. C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

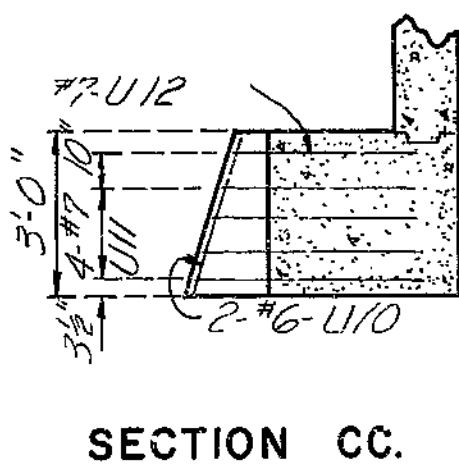
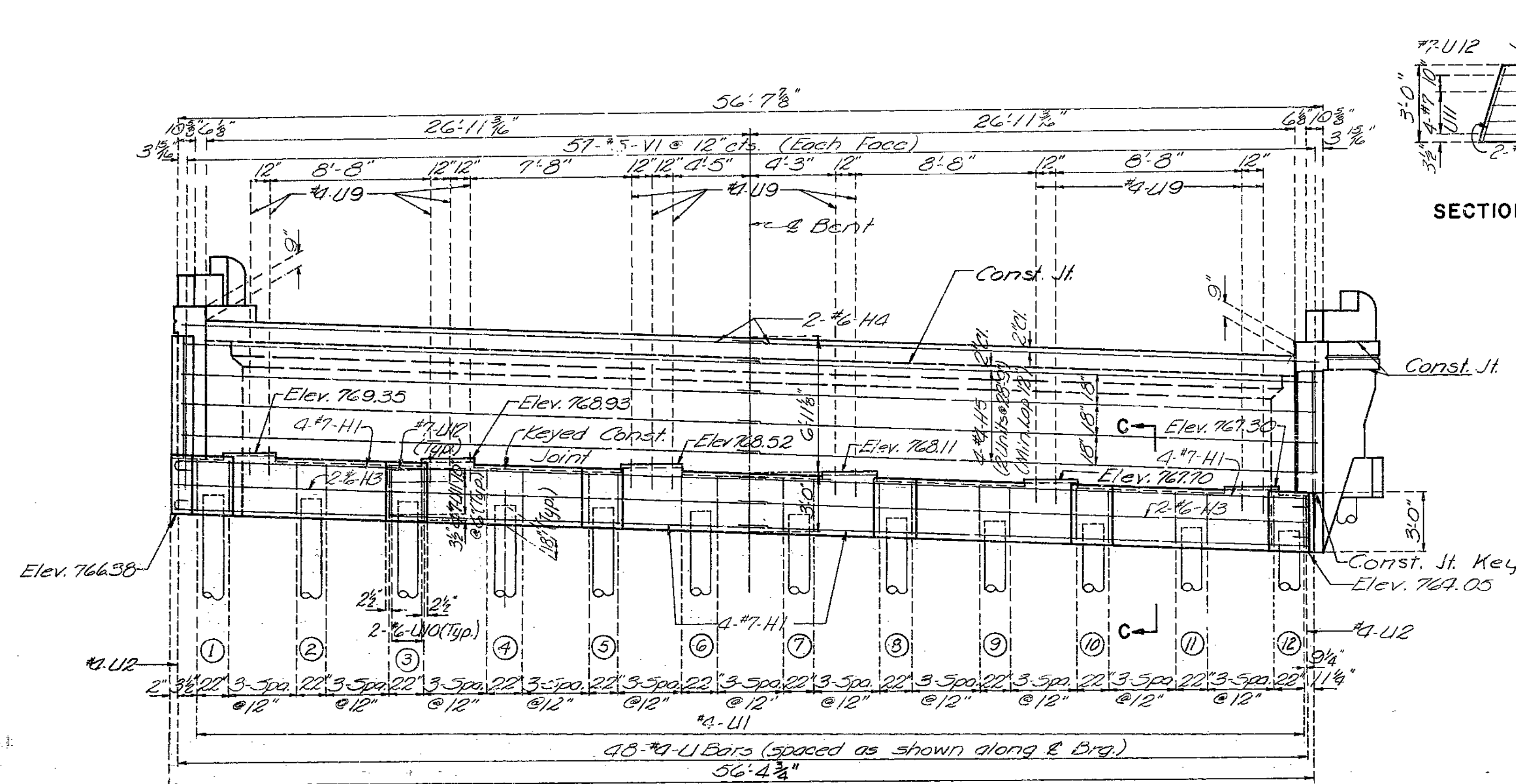
Sheet No. 5 of 29.

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & ST.P. R.R.S.
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. HG-435-(152)(RTE. I-435) STA. 92 + 27.34 S.B.L.
JACKSON COUNTY

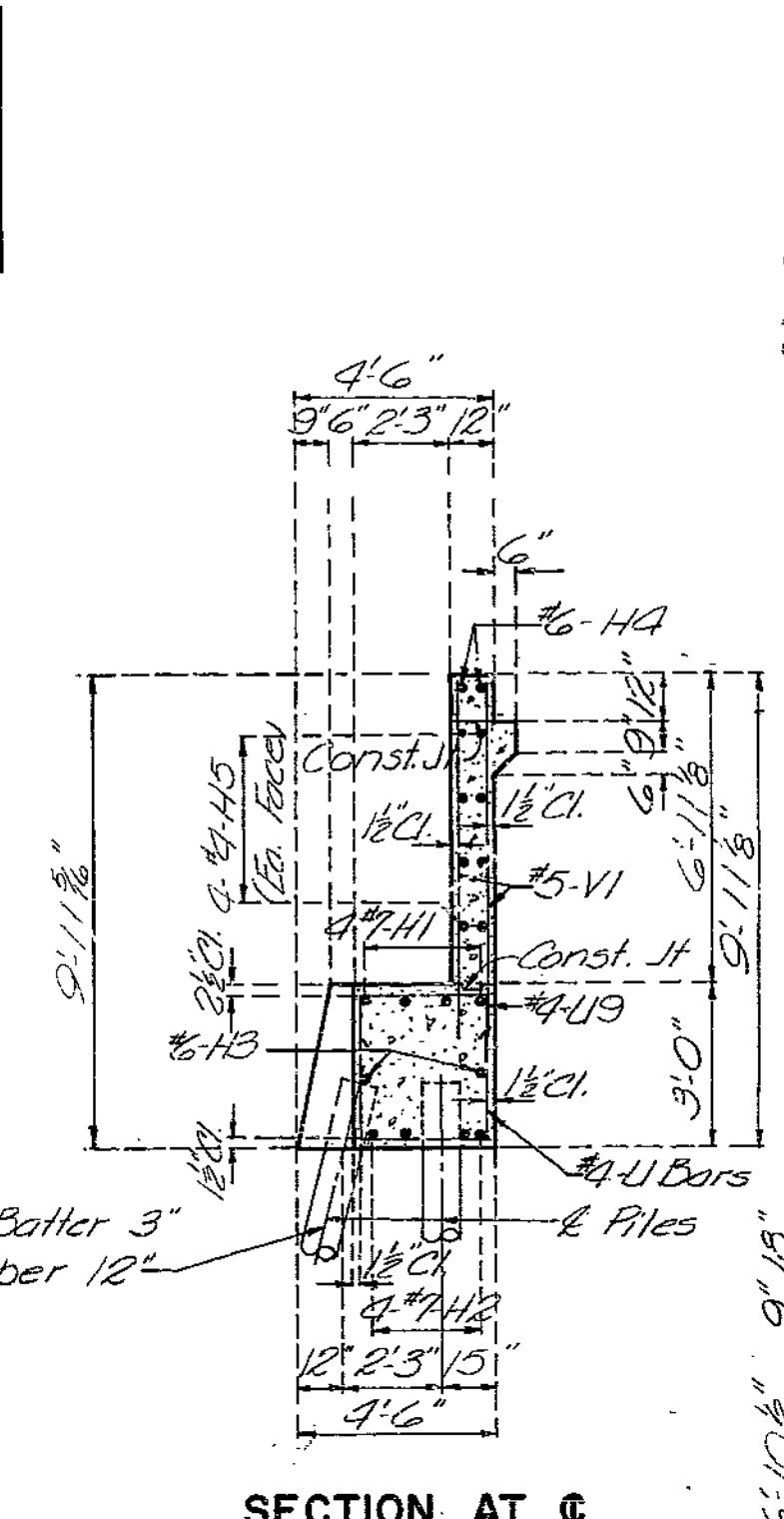
A-1683

MISSOURI STATE HIGHWAY DEPARTMENT

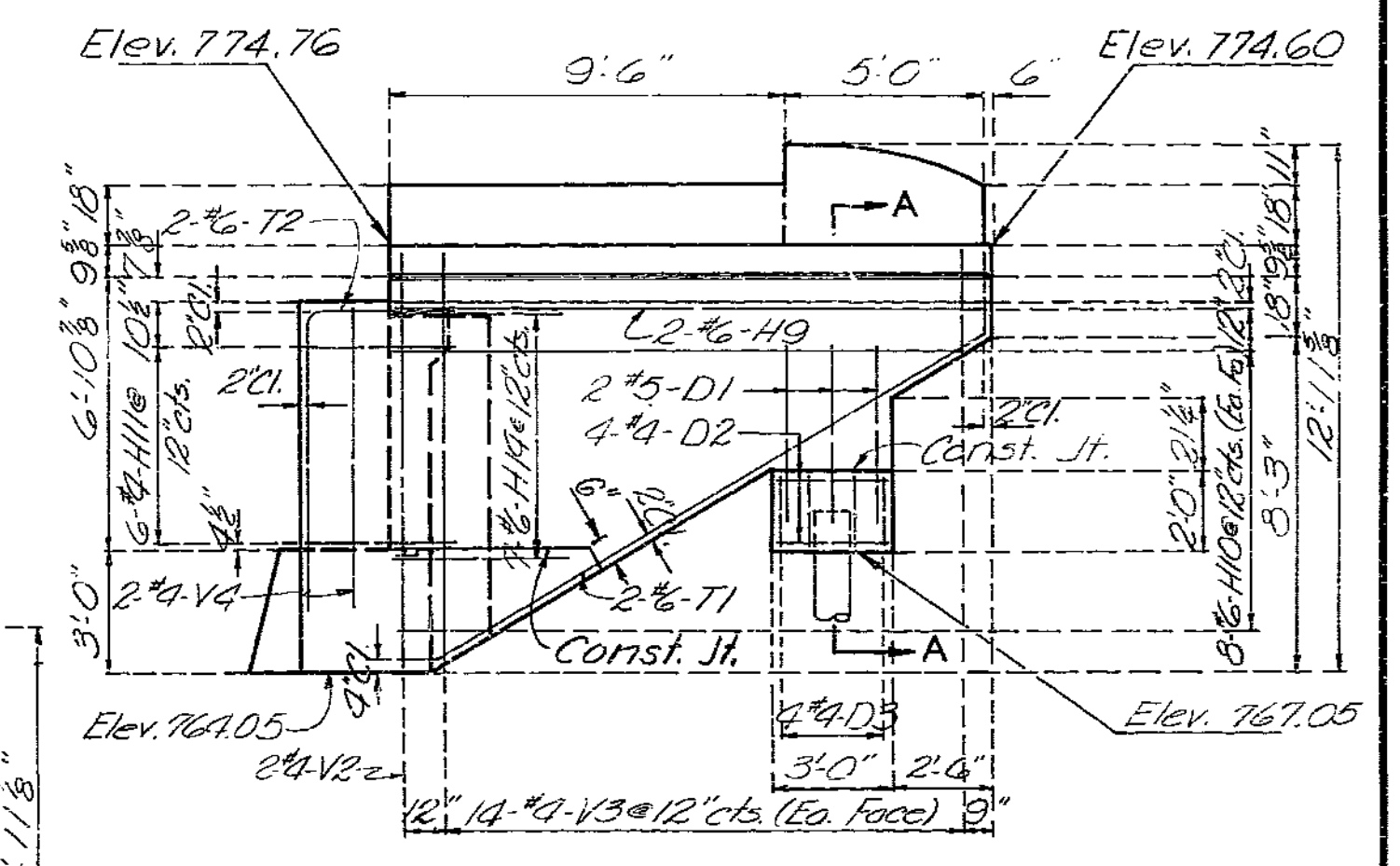
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5	MO.		19	80	



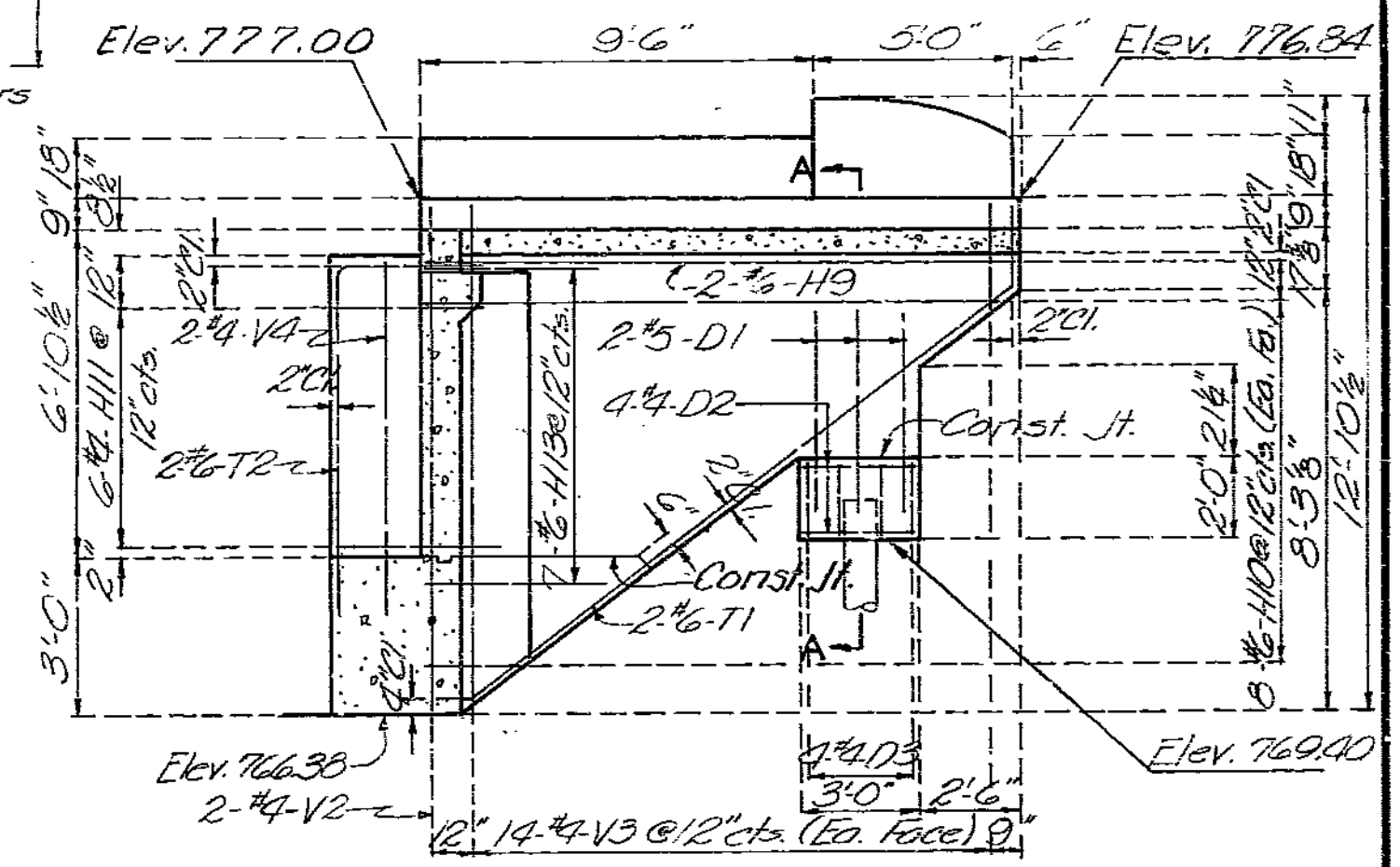
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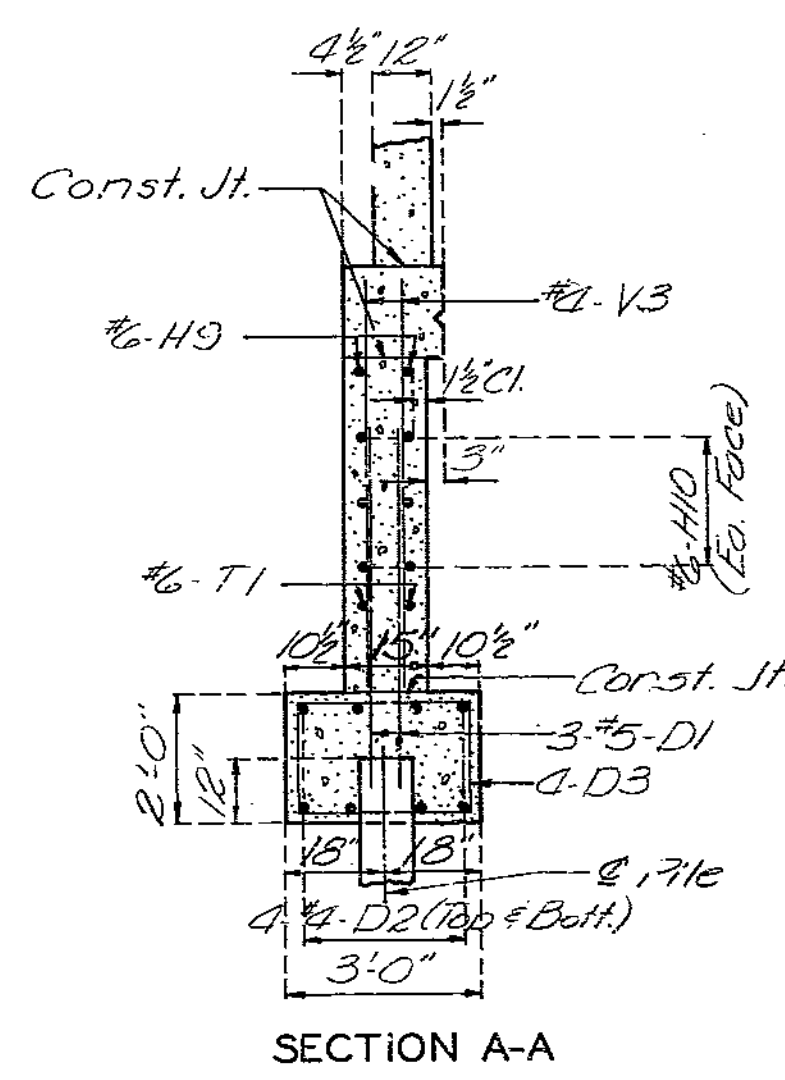
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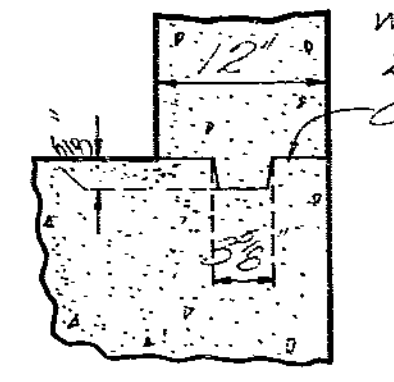
ELEVATION LEFT WING



ELEVATION RIGHT WING



SECTION A-A

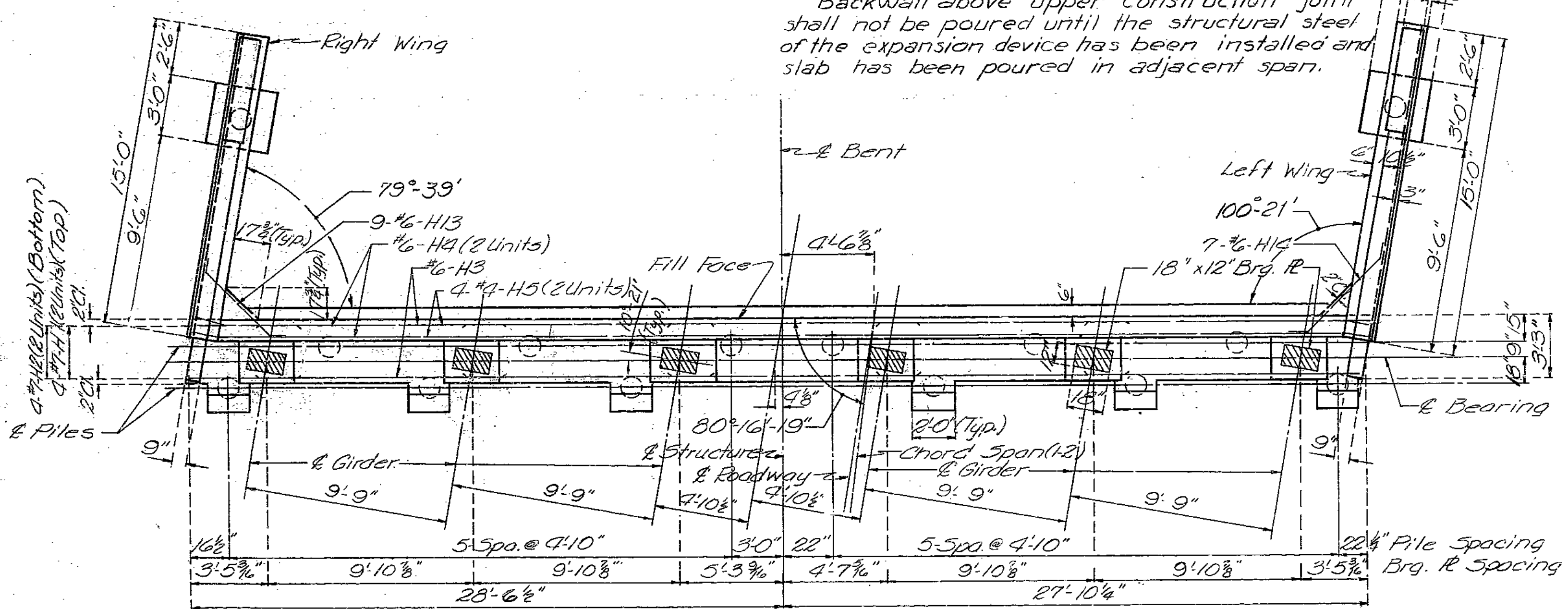


DETAIL OF KEYED CONSTRUCTION JOINT

Pile No.	1	2	3	4	5	6	7	8	9	10	11	12
Elev.	767.83	767.63	767.43	767.23	767.03	766.83	766.63	766.43	766.23	766.03	765.83	765.63

ELEVATION

Note:
Top of backwall and expansion device for end bent No. 1 to conform to crown of roadway slab.
Backwall above upper construction joint shall not be poured until the structural steel of the expansion device has been installed and slab has been poured in adjacent span.



PLAN

DETAILS OF END BENT NO. 1

Note: Fill at end bent shall not be carried above bottom of beam and wings until adjacent superstructure span is in place.

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. I-IG-435-1(52)(RTE. I-435) STA. 92+27.34 SBL.
JACKSON COUNTY

508

BURGWIN & MARTIN
CONSULTING ENGINEERS
DESIGNED C. Page
DETAILED J. Coiter
DESIGN CK. C. Phillips
DETAIL CK. C. Phillips

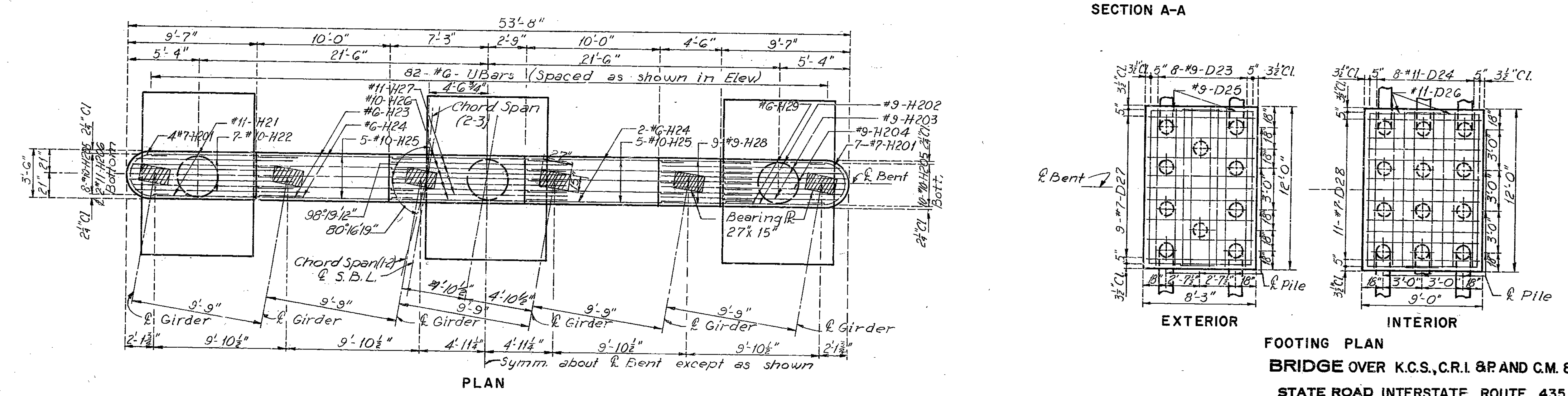
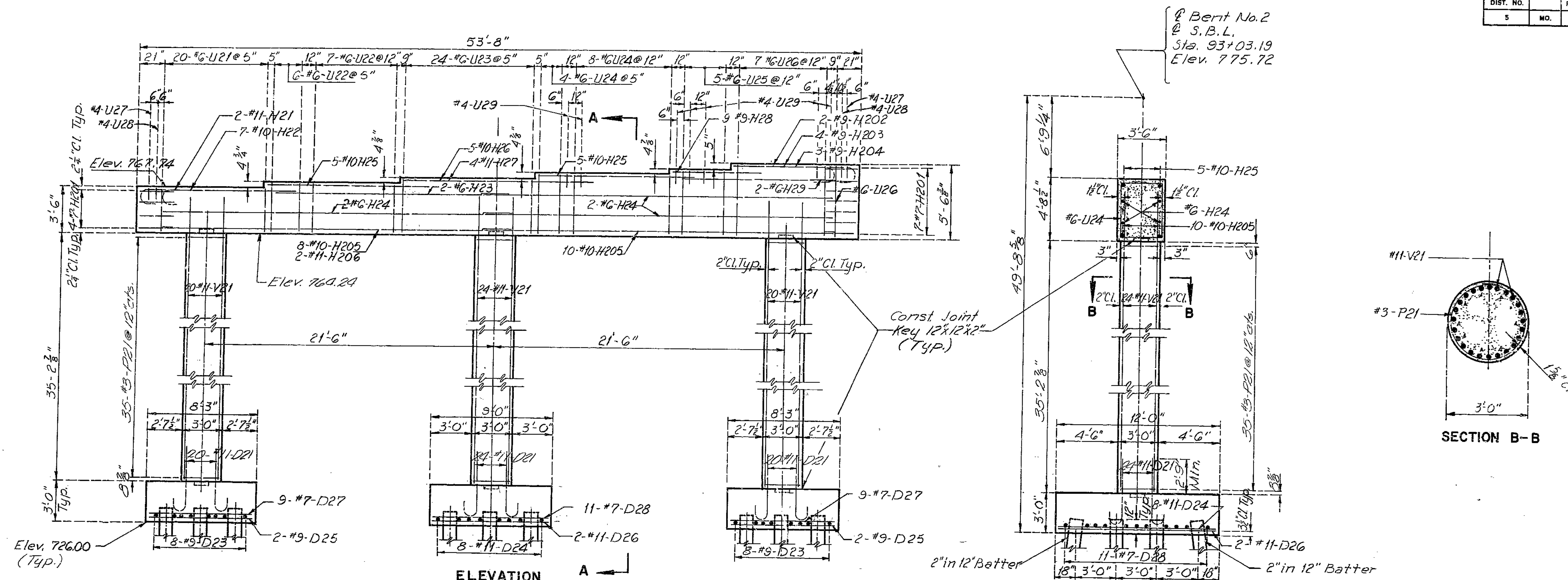
Note: This drawing is not to scale. Follow dimensions.

Sheet No. 6 of 29.

A-1683

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	51	



DETAILS OF INT. BENT NO. 2

BRIDGE OVER K.C.S., C.R.I. & PAND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-1(52)(RTE. I-435) STA. 92+27.34 S.B.L.
 JACKSON COUNTY

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BURGWIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNED A.G. Latham
 CHECKED C. Page
 DETAILED G.L. Moon
 CHECKED C.D. Albert

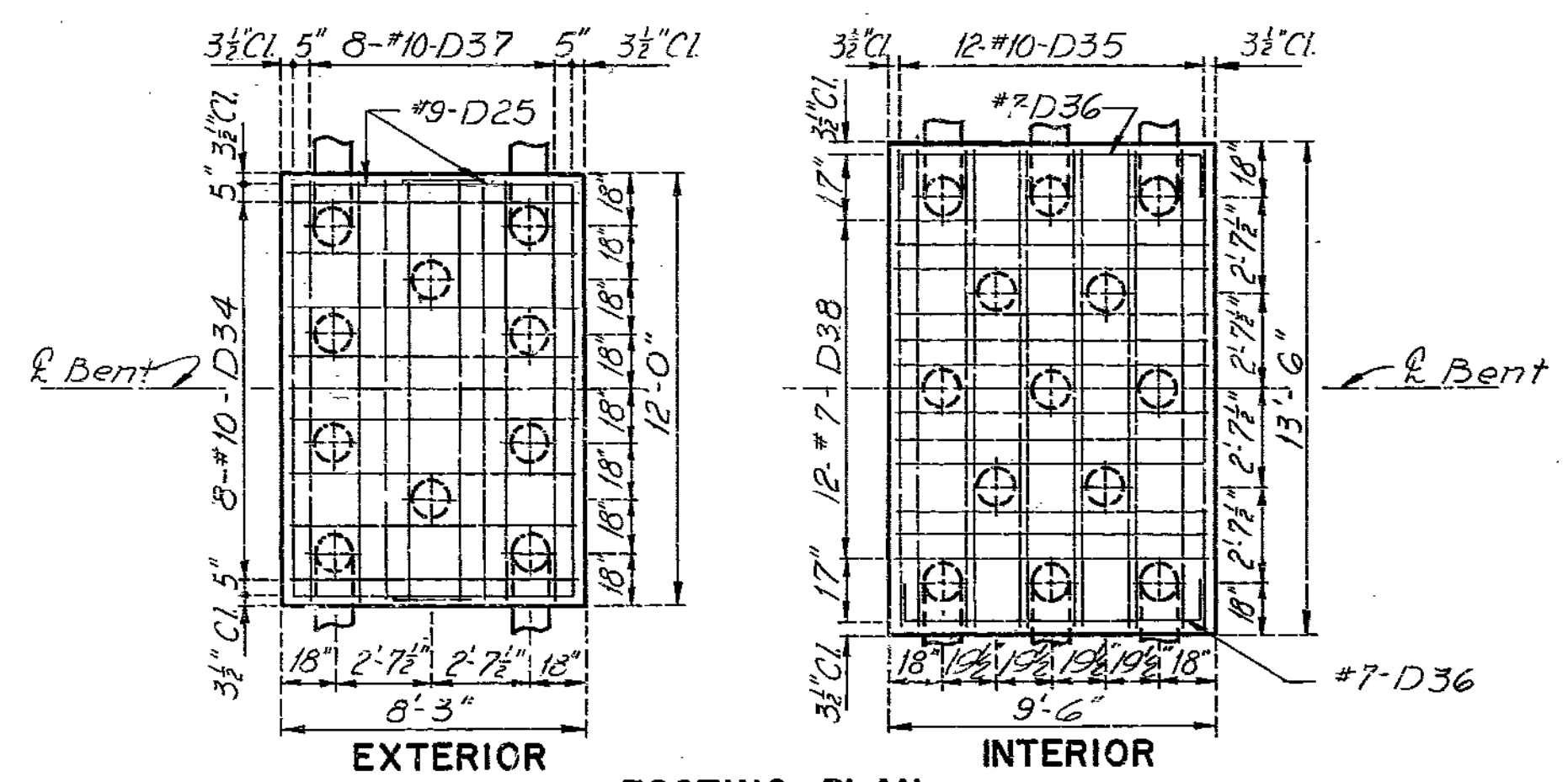
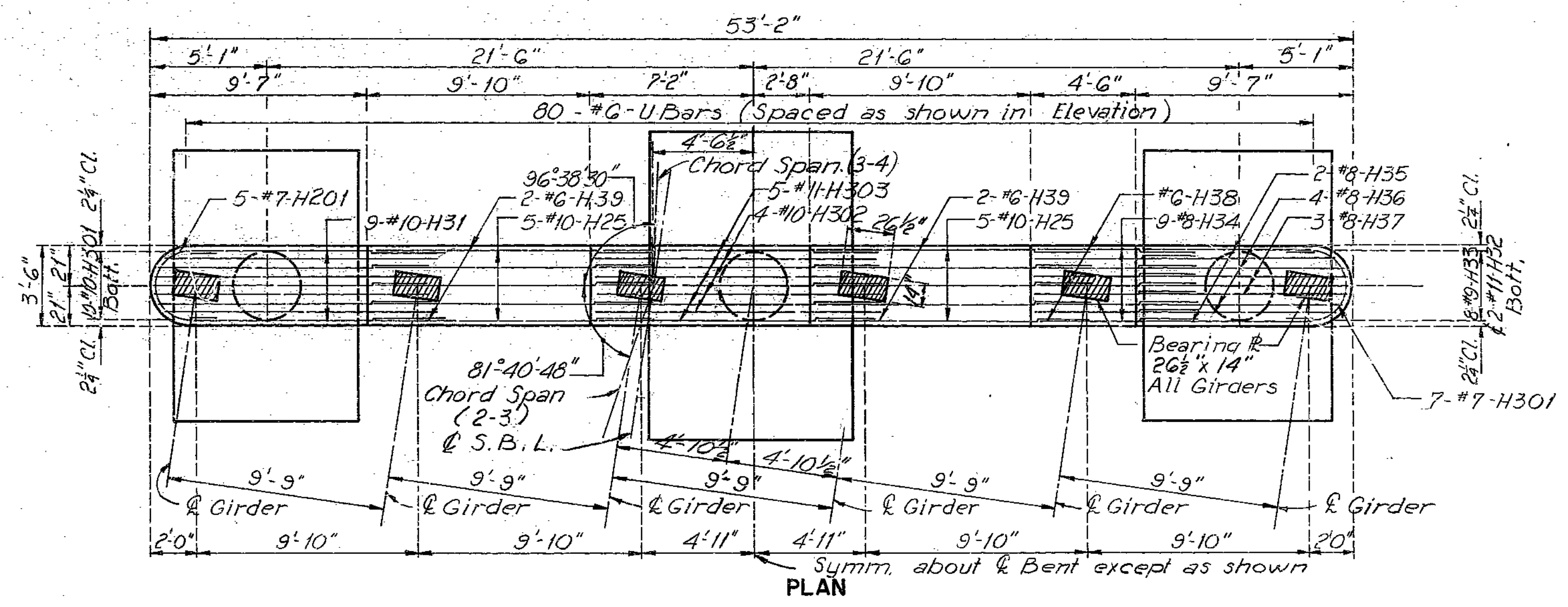
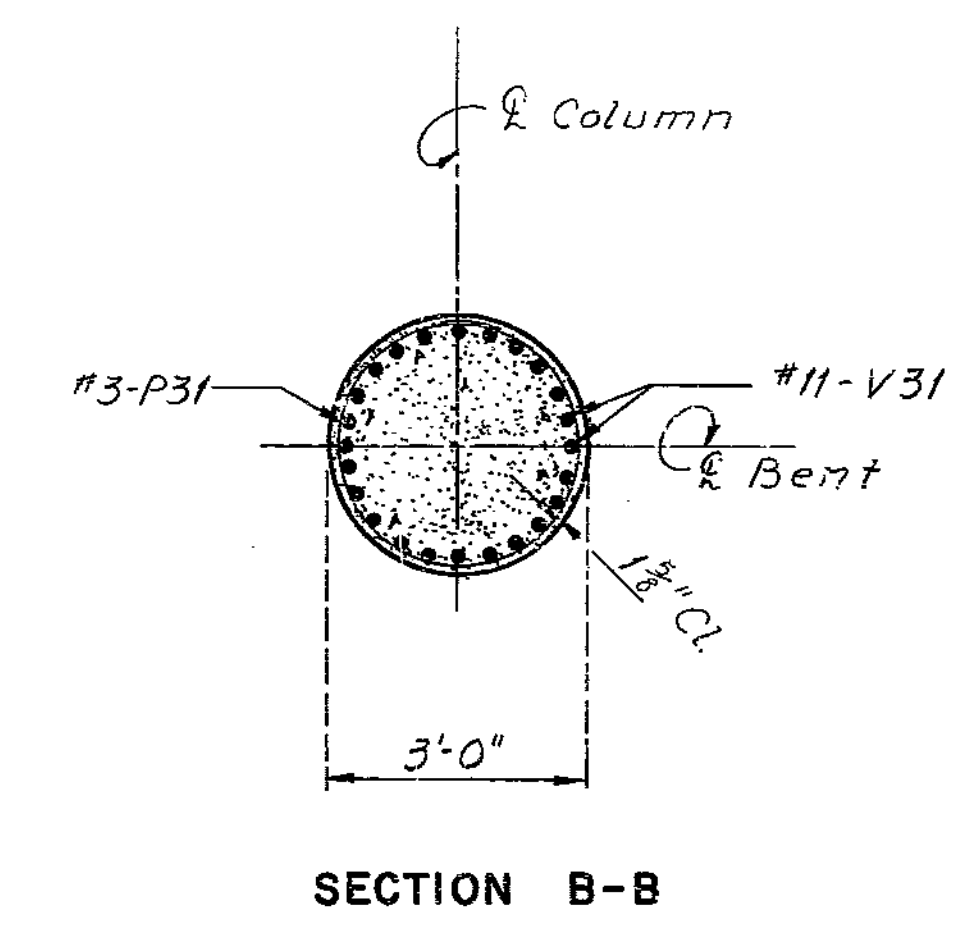
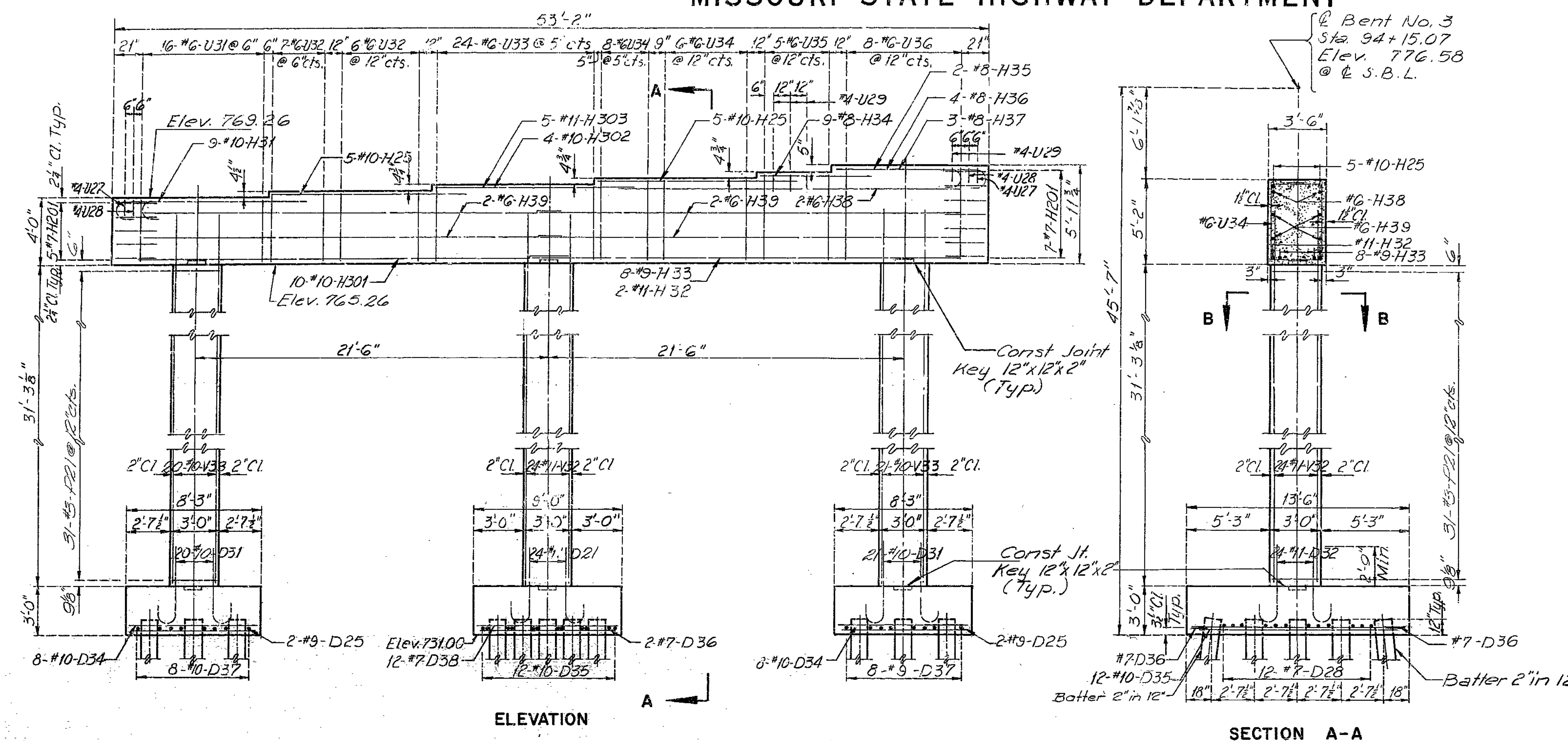
Note: This drawing is not to scale. Follow dimensions.

Sheet No. 7 of 29.

A-1683

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	82	



DETAILS OF INT. BENT NO. 3

FOOTING PLAN
 BRIDGE OVER KCS., C.R.I. & P. AND C.M. & S.T.P. R.R.S
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-1(52) RTE. I-435 STA 92+27.34 S.B.L.
 JACKSON COUNTY

510

BURGWIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNED C. Page
 DESIGN CK. A.G. Latham

DETAILED Gk. Moon
 DETAIL CK. C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

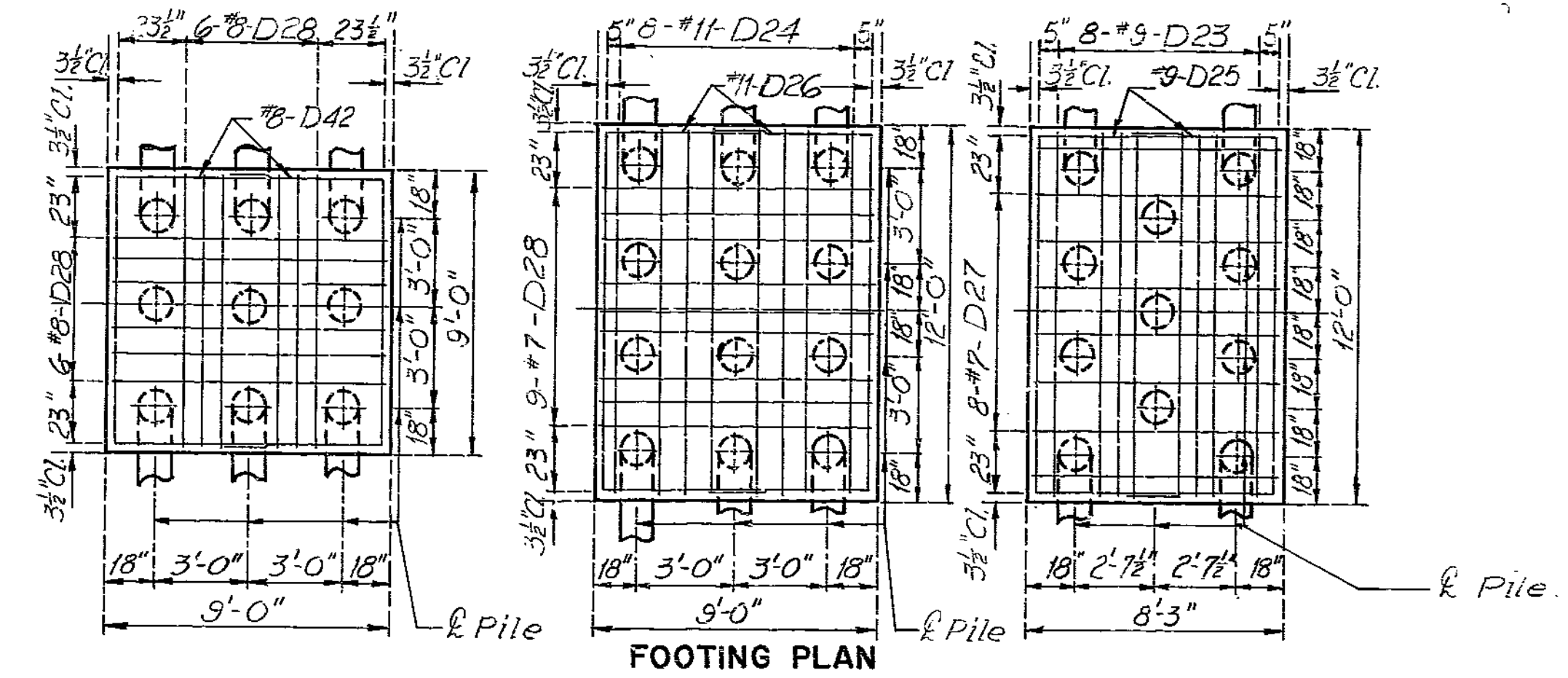
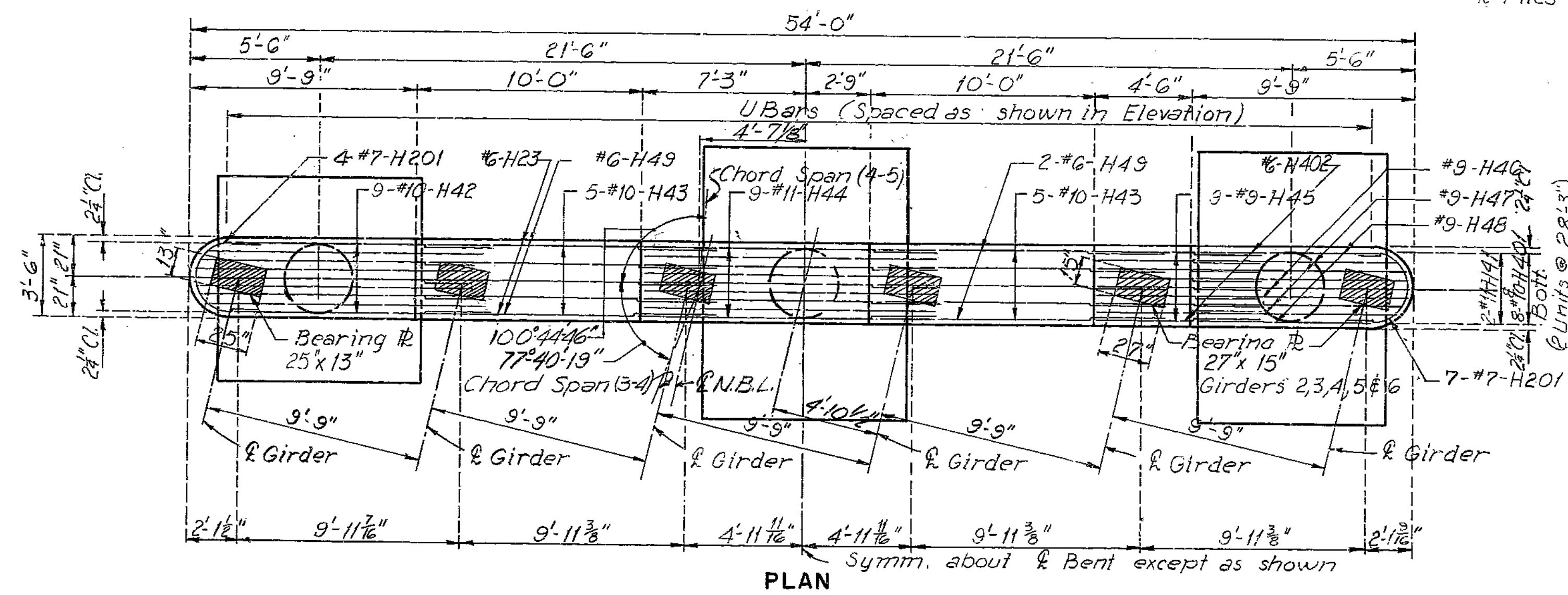
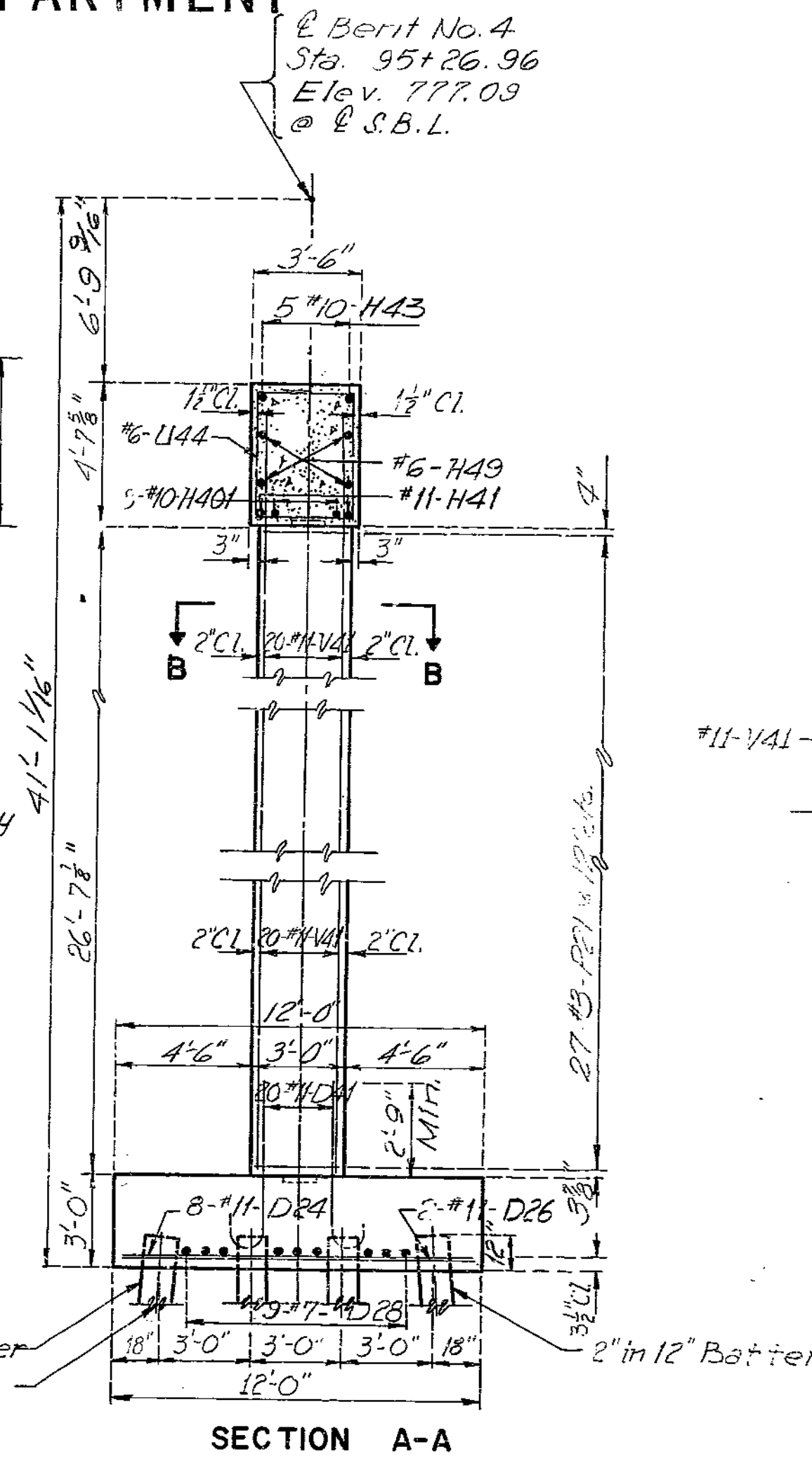
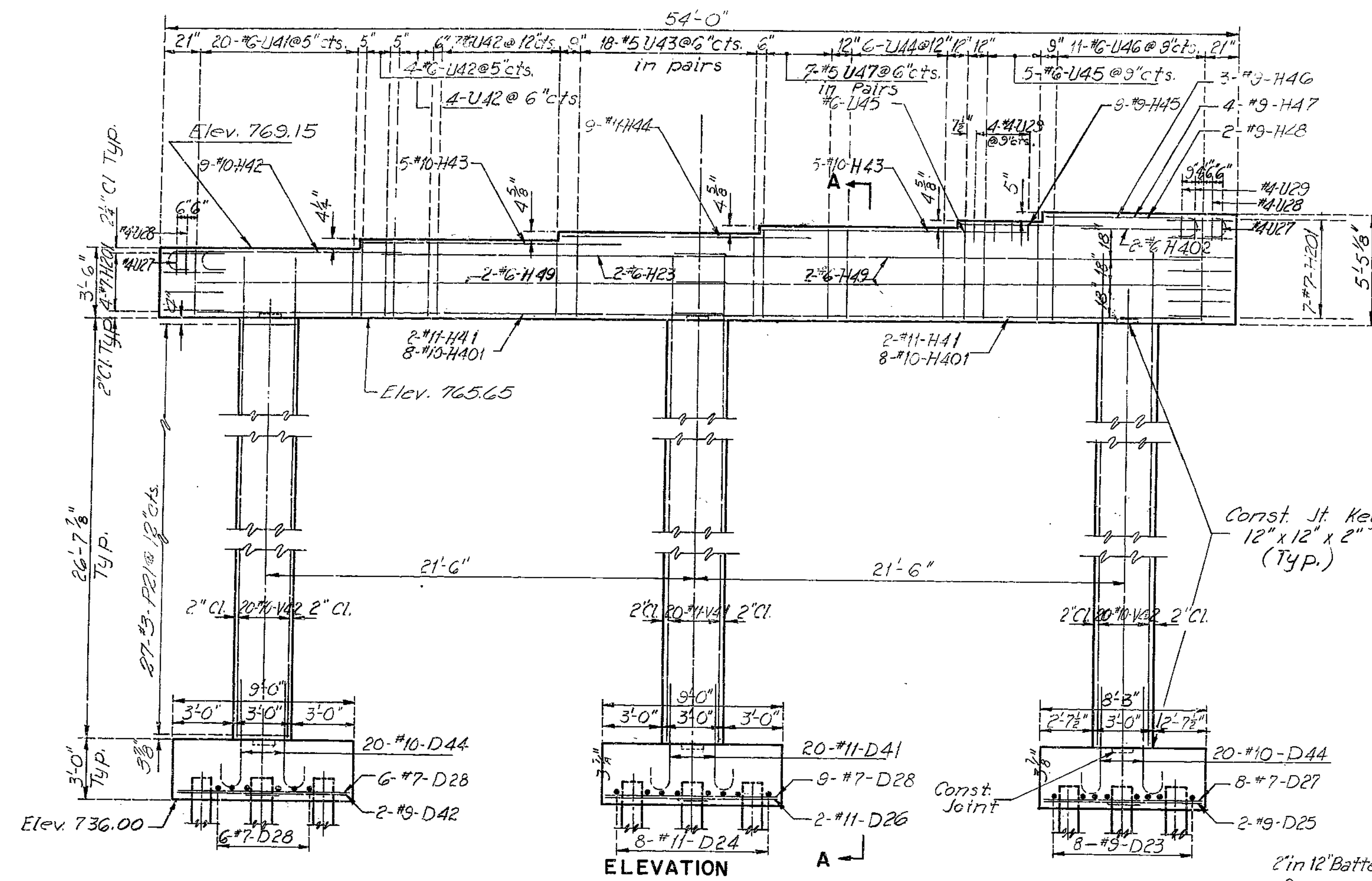
Sheet No. 8 of 29.

A-1683

NO CONSTRUCTION CHANGES

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	83	



DETAILS OF INT. BENT NO. 4

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. I-16-435-1(52)RTE I-435 STA. 92+27.34 S.B.L.
 JACKSON COUNTY

5/1

BURGWIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNED A.G. Latham DETAILED G.L. Moon
 DESIGN CK. C. Page DETAIL CK. C.D. Albert

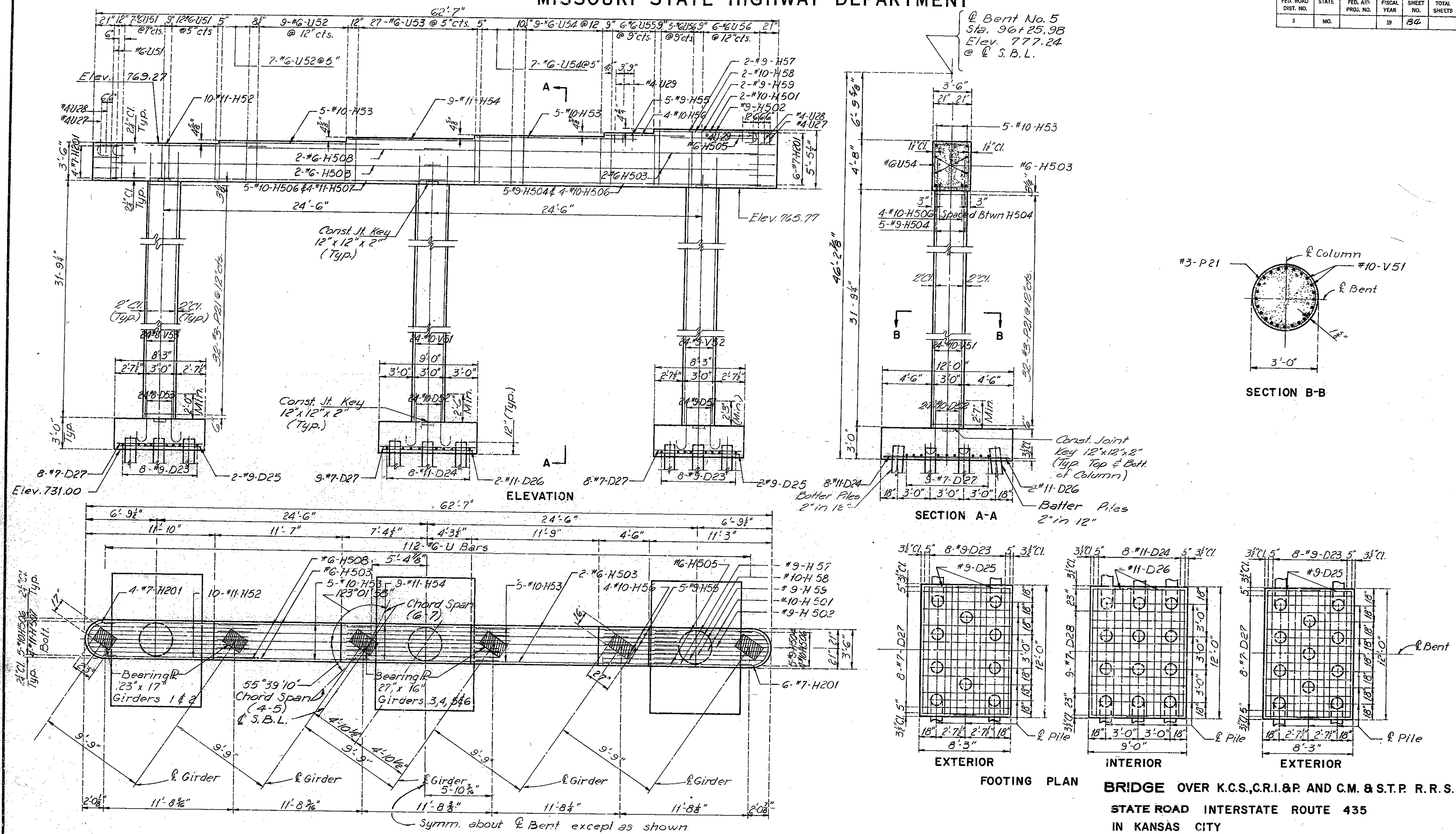
Note: This drawing is not to scale. Follow dimensions.

Sheet No. 9 of 29

A-1683

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	84	



5/2

BURGWIN & MARTIN
CONSULTING ENGINEERS

DESIGNED *C. Page* DETAILED *Gl. Moon*
 DESIGN CK. *A. G. Latham* DETAIL CK. *C. D. Albert*

Note: This drawing is not to scale. Follow dimensions.

DETAILS OF INT. BENT NO. 5

Sheet No. 10 of 29.

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. 1-IG-435-1(52)(RTE. I-435) STA. 92+27.34S.B.L.
JACKSON COUNTY

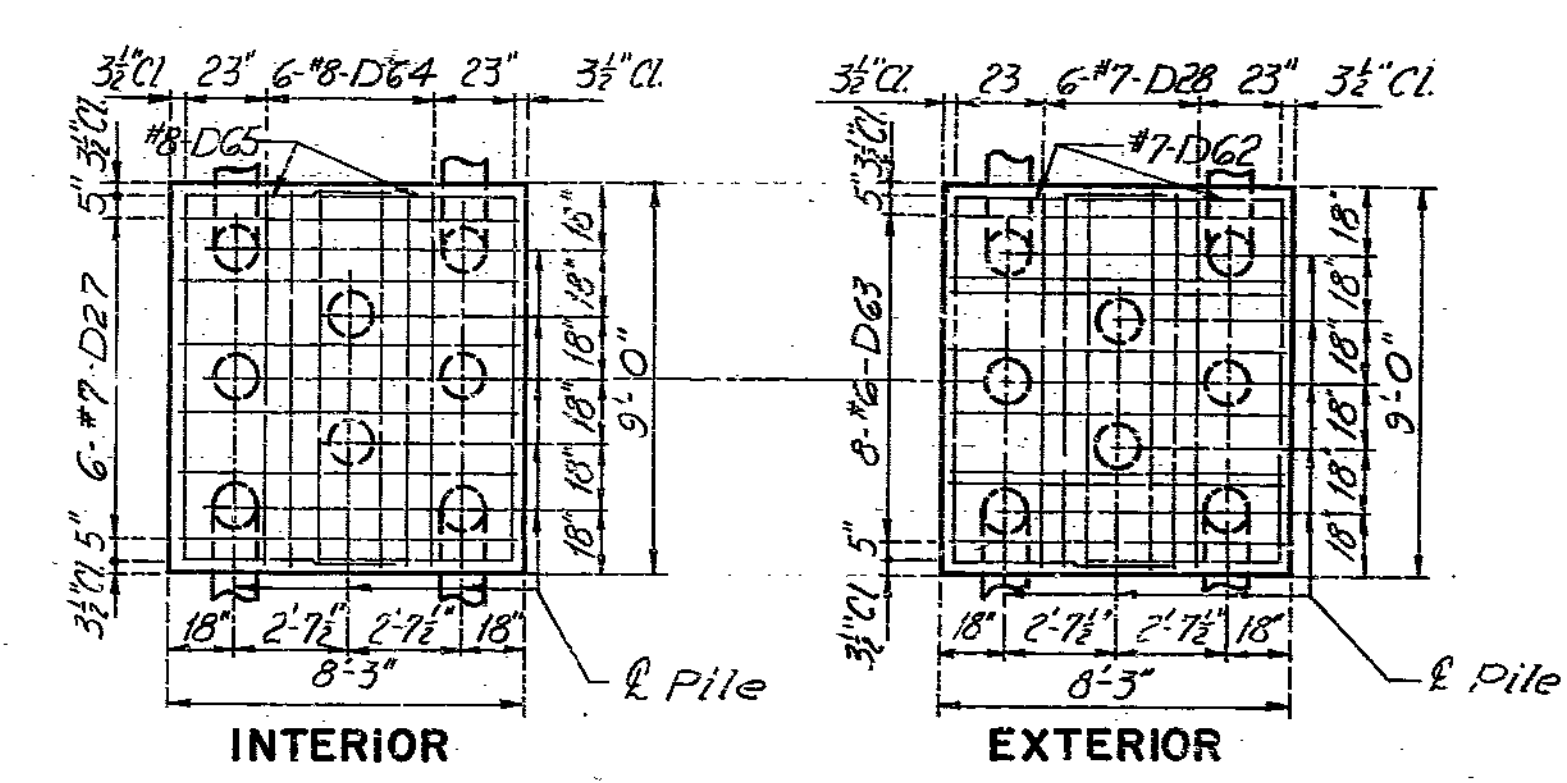
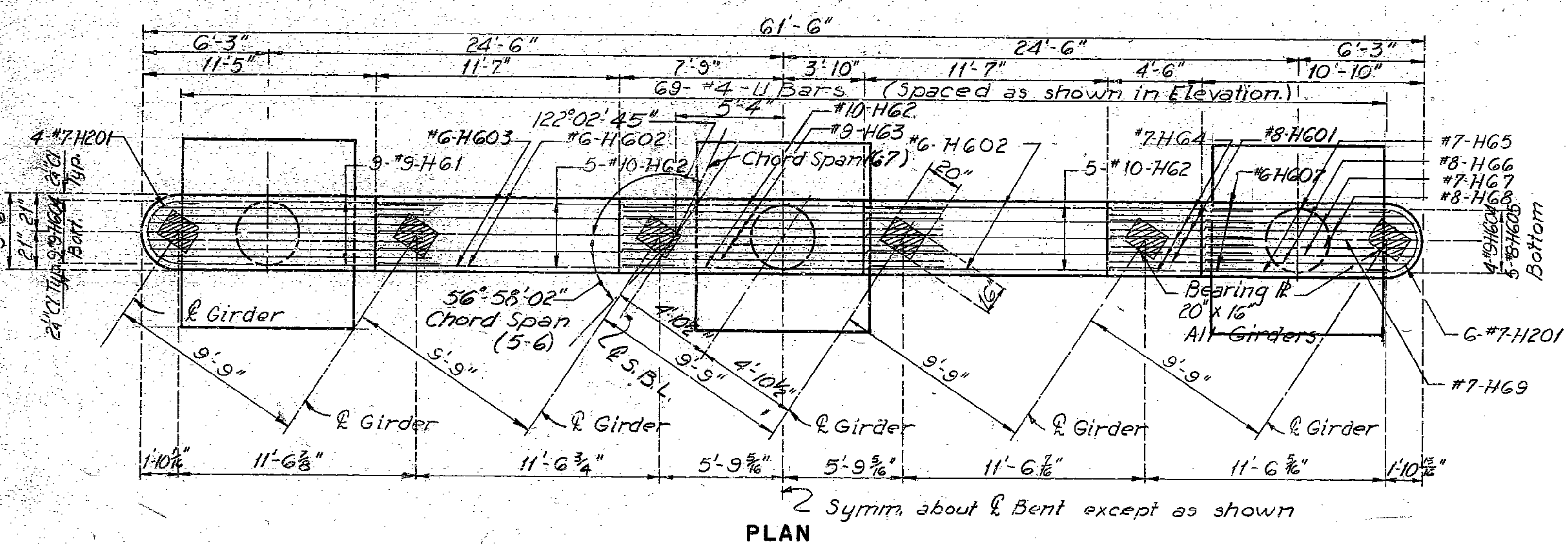
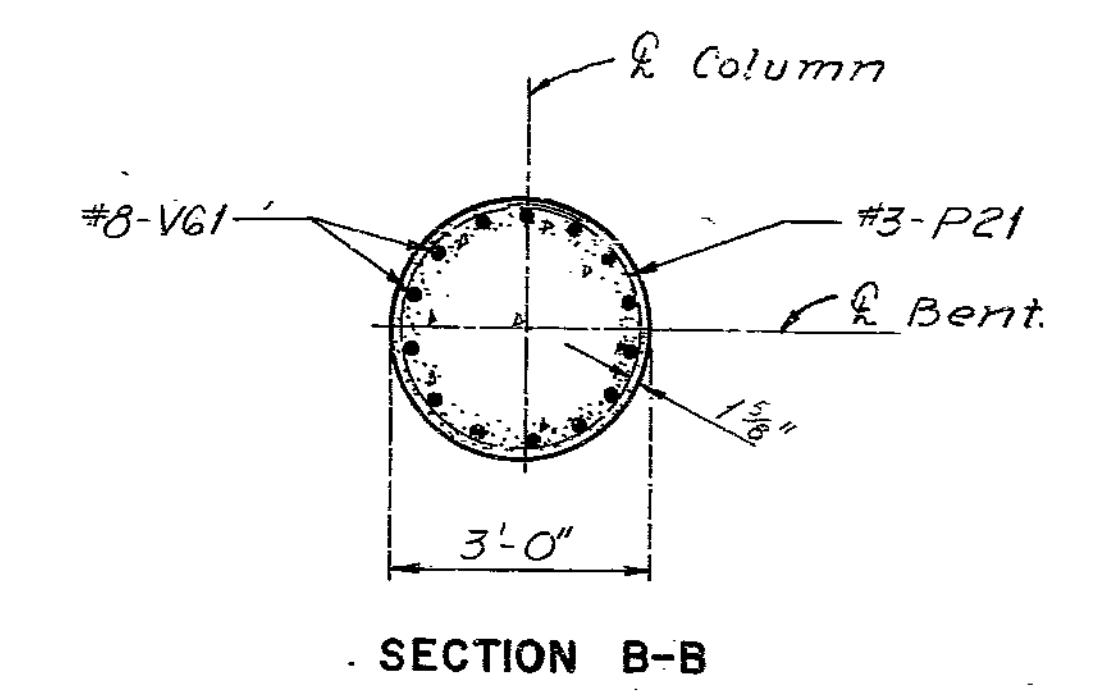
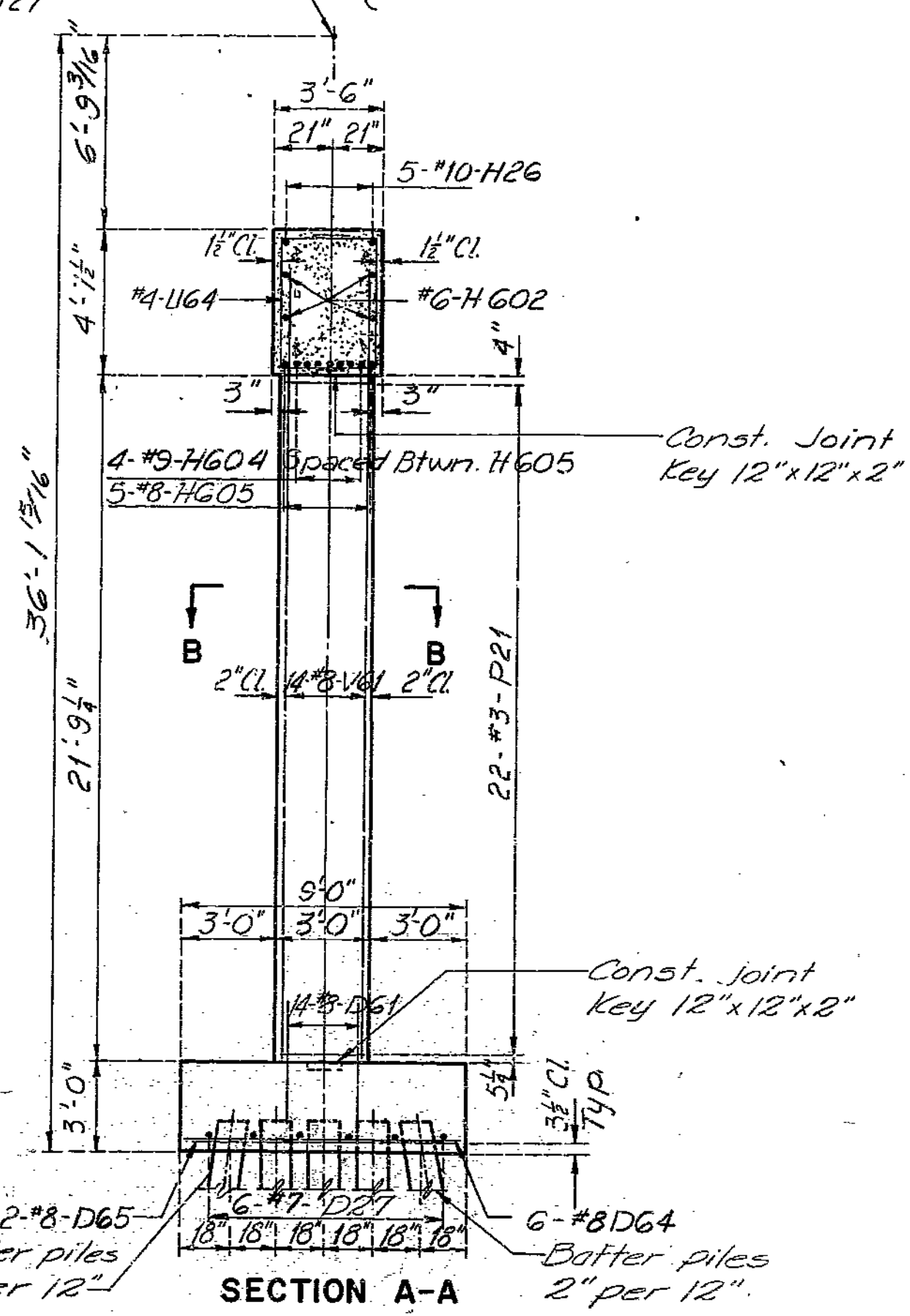
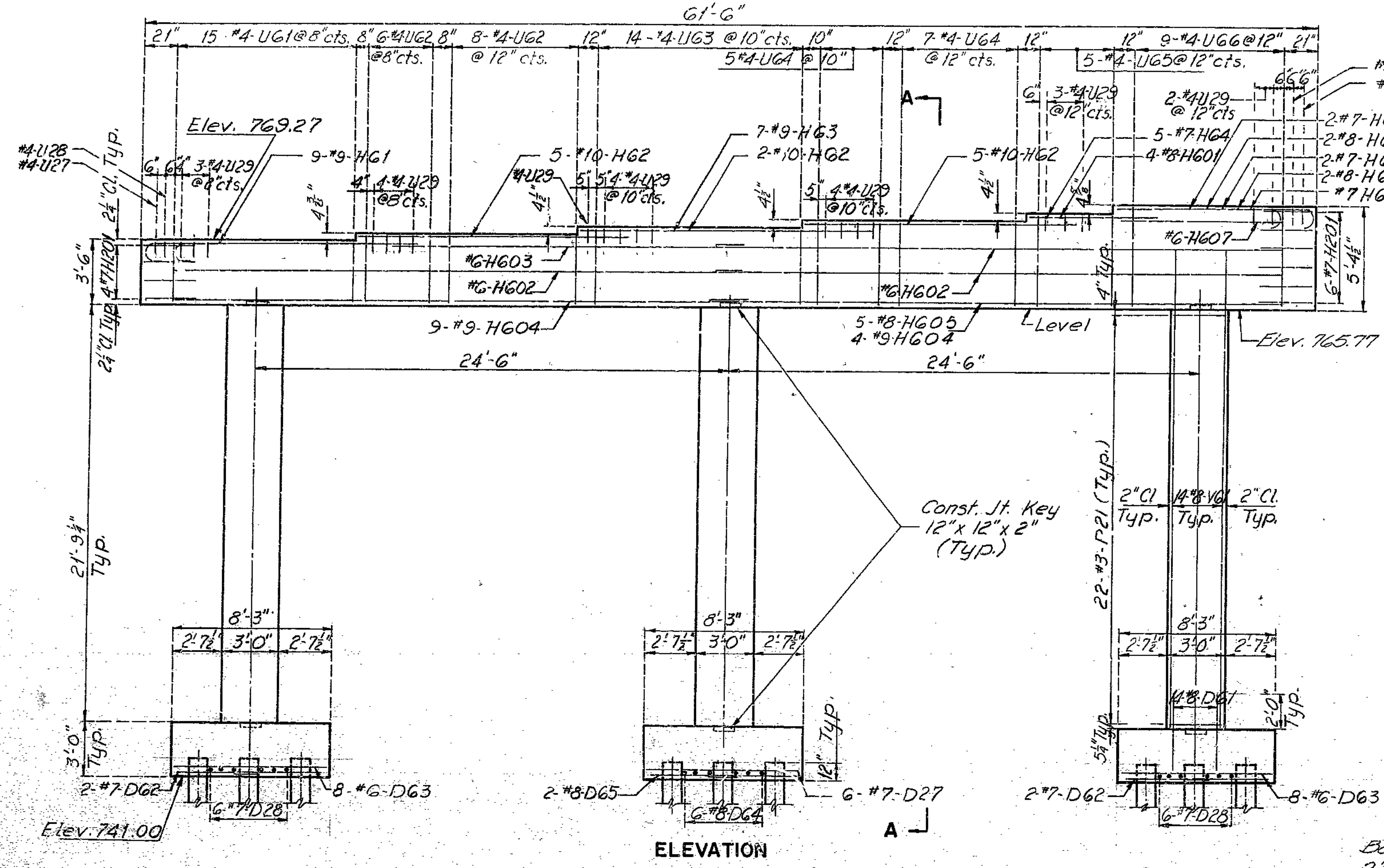
A-1683

NO CONSTRUCTION CHANGES

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	85	

℄ Bent No. 6
Sta. 97+02.22
Elev. 777.16
@ ℄ S.B.L.



5/3

PLAN
Symm. about ℄ Bent except as shown

DETAILS OF INT. BENT NO. 6

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. HG-435-1(52) RTE. 1-435 STA. 92+27.34 S.B.L.
JACKSON COUNTY

BURGIN & MARTIN CONSULTING ENGINEERS	
DESIGNED: AG. Latham	DETAILED: G.L. Moore
DESIGN CK: C. Page	DETAIL CK: C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

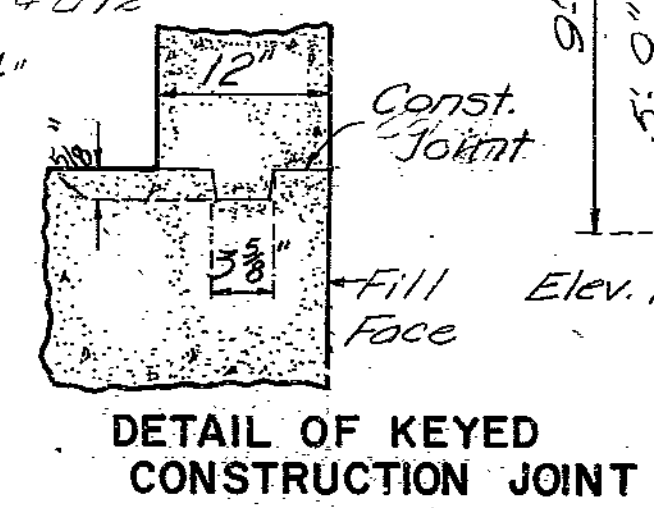
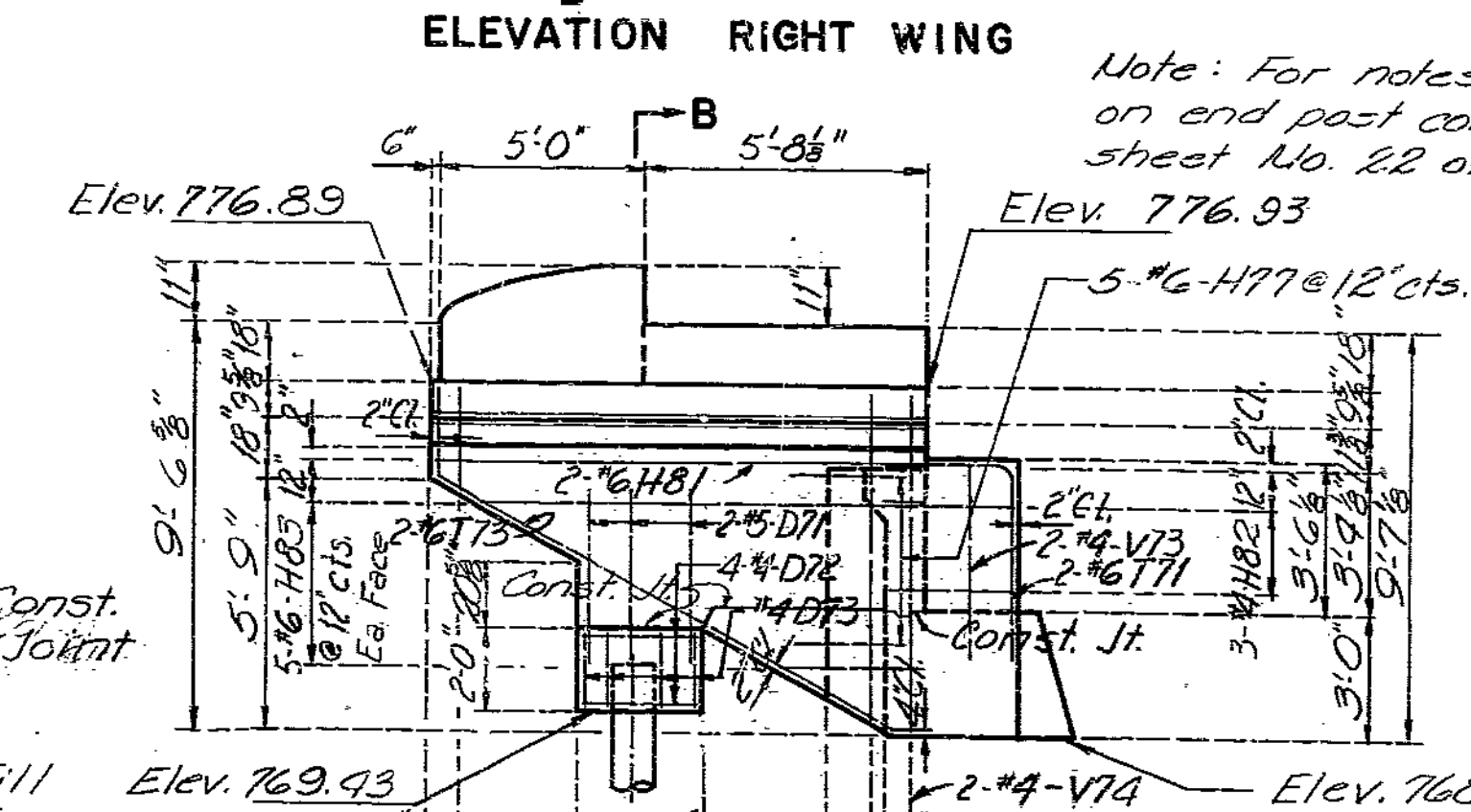
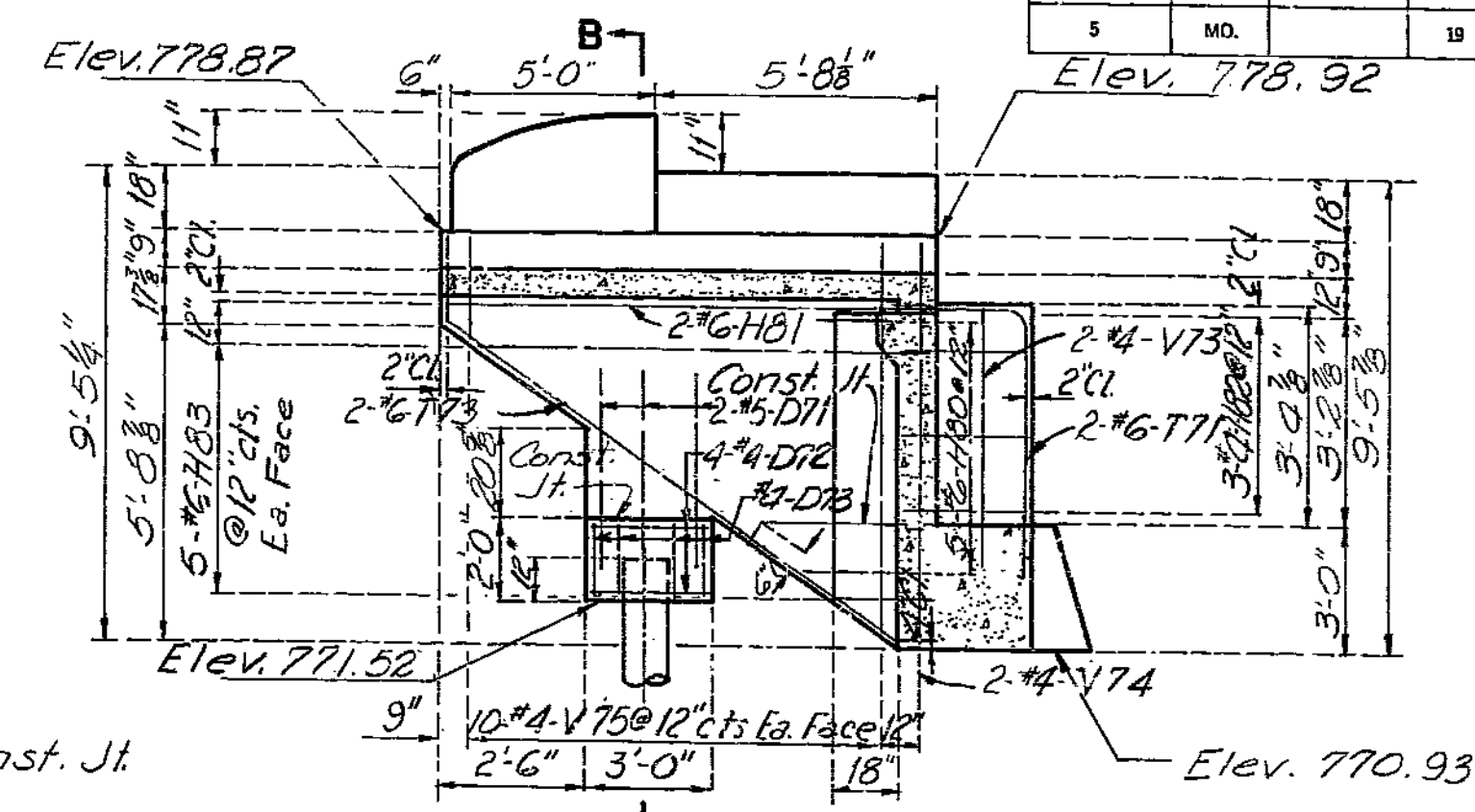
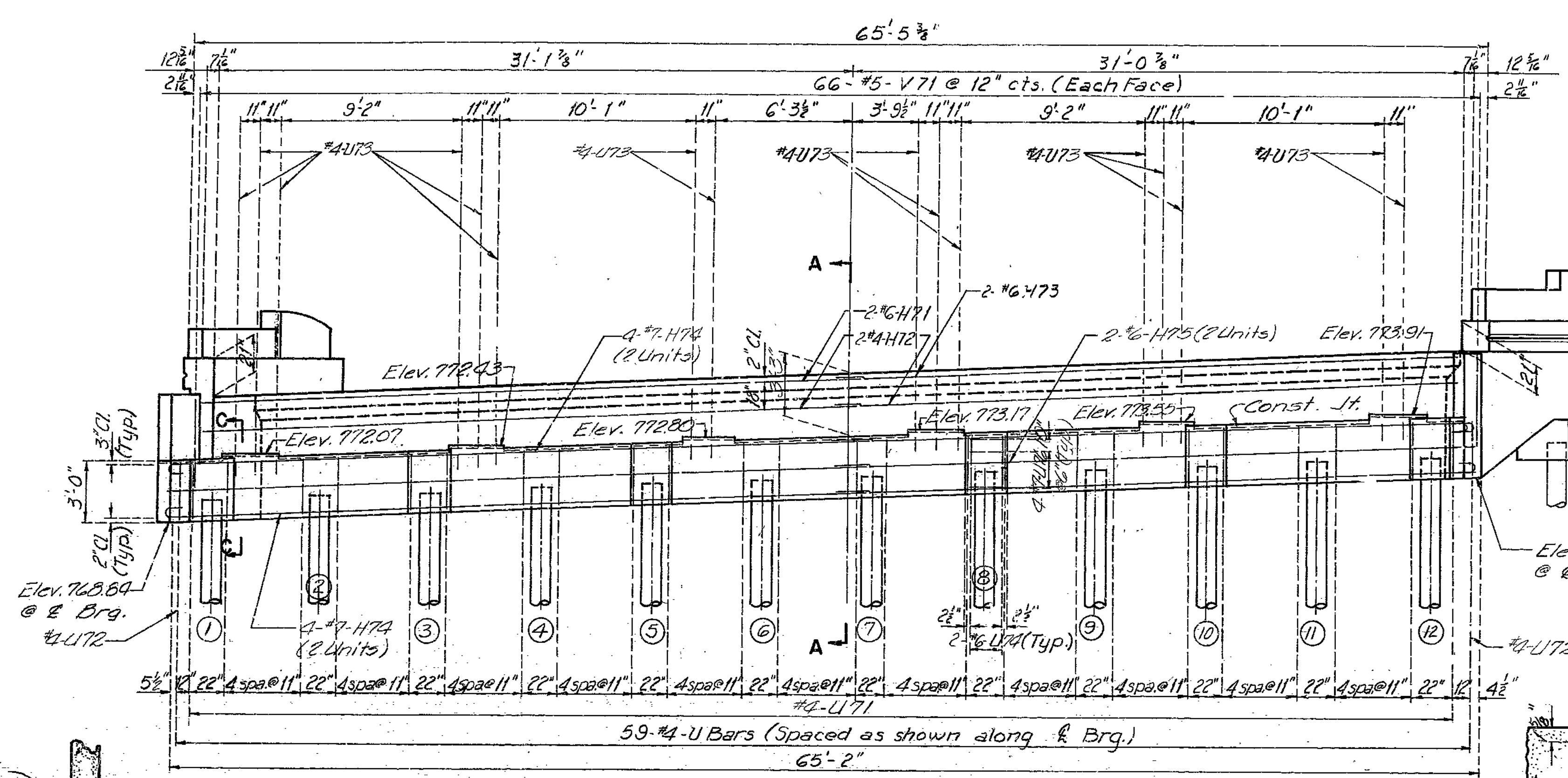
Sheet No. 11 of 29.

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NO CONSTRUCTION CHANGES

MISSOURI STATE HIGHWAY DEPARTMENT

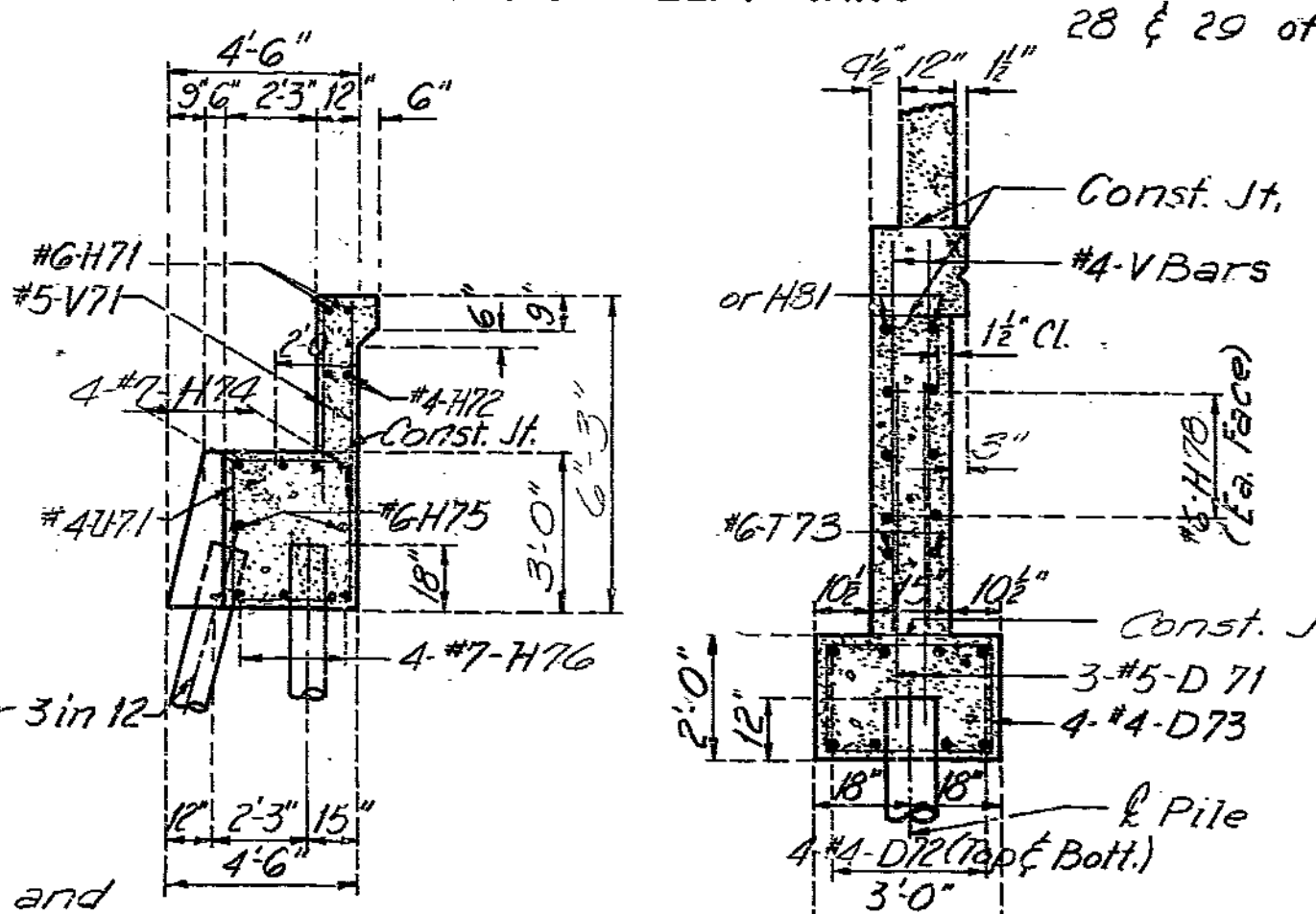
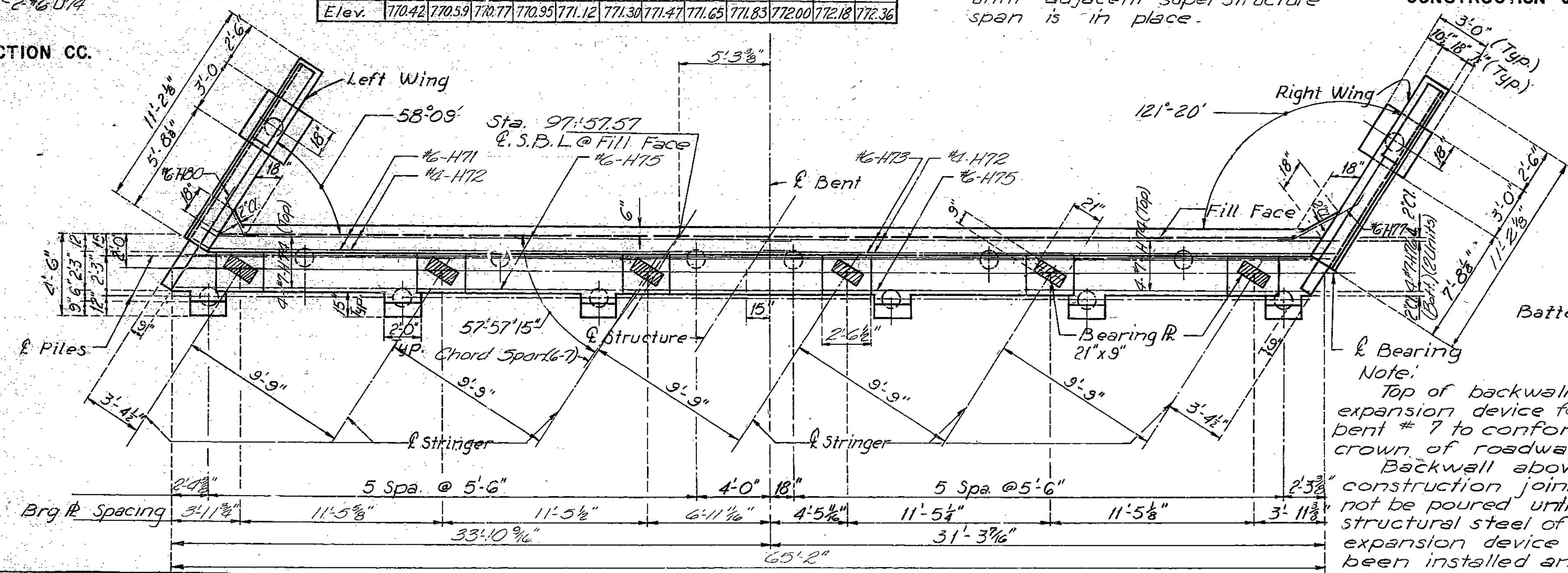
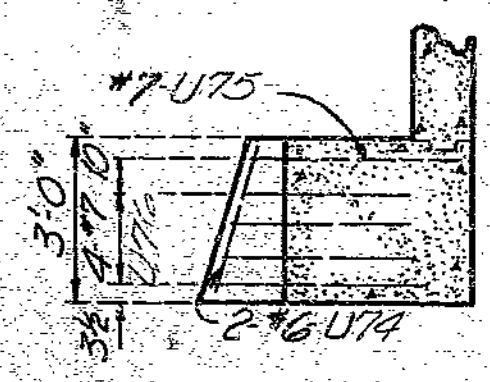
FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	86	



PILE CUTOFF ELEVATIONS

Pile No.	1	2	3	4	5	6	7	8	9	10	11	12
Elev.	770.42	770.59	770.77	770.95	771.12	771.30	771.47	771.65	771.83	772.00	772.18	772.36

Note: Fill at end bent shall not be carried above bottom of beam and wings until adjacent superstructure span is in place.



BRIDGE OVER K.C.S., C.R.I.&P AND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. I-16-435-1(52) (RTE. I-435) STA. 92+27.34 SBL.
 JACKSON COUNTY

Note: Top of backwall and expansion device for end bent # 7 to conform to crown of roadway slab. Backwall above upper construction joint shall not be poured until the structural steel of the expansion device has been installed and slab has been poured in adjacent span.

BURGWIN & MARTIN CONSULTING ENGINEERS
 DESIGNED: C. Page
 CHECKED: A.G. Latham
 DETAILED: G.L. Moor
 CHECKED: C.G. D'Albert

Note: This drawing is not to scale. Follow dimensions.

DETAILS OF END BENT NO. 7

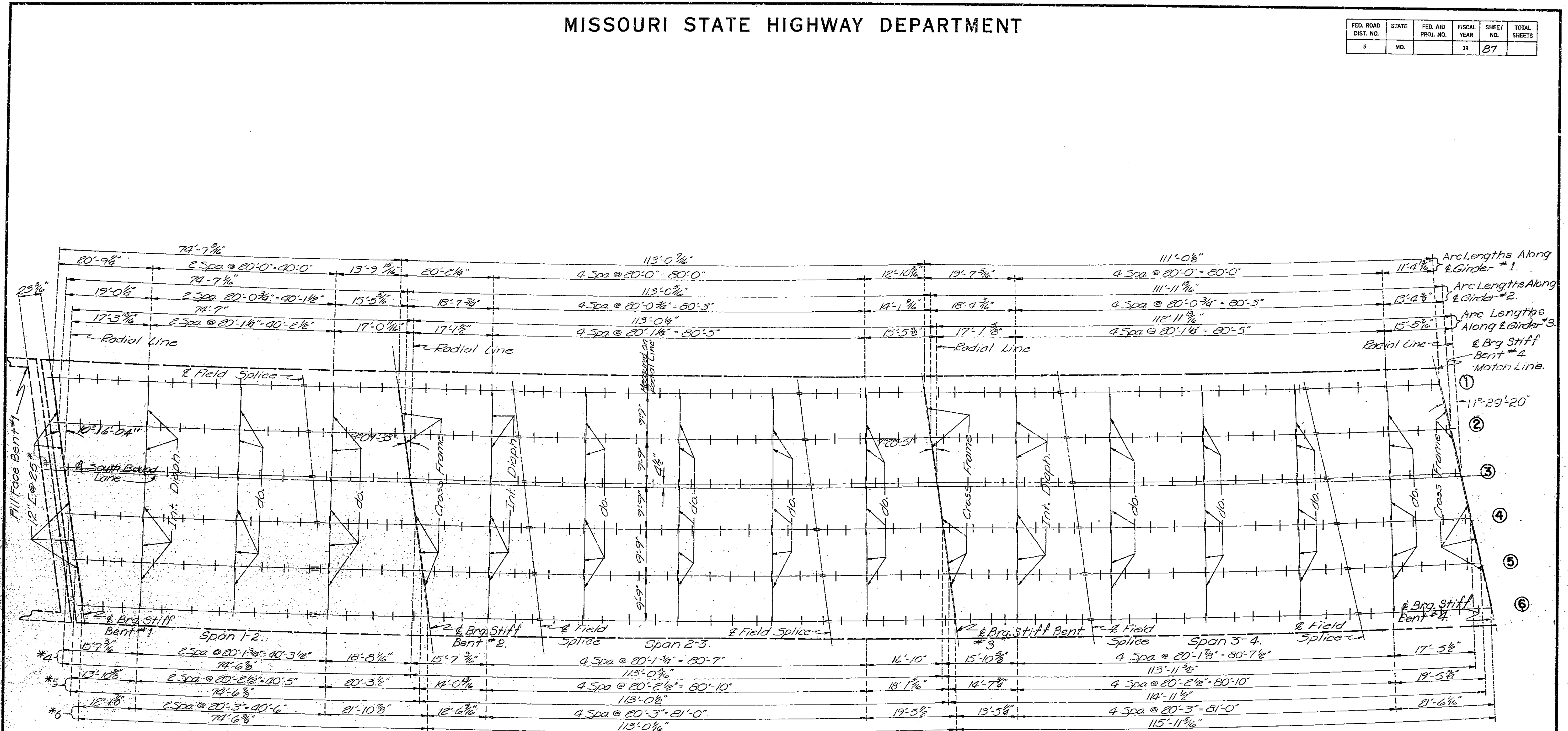
Sheet No. 12 of 29.

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514

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	87	



PLAN OF STRUCTURAL STEEL

Note: Longitudinal dimensions shown are parallel to grade of roadway. Girders and WF are on concentric curves. All Intermediate Diaphragms and the Cross Frames at Bent No. 5 are on radial lines.

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-K(52)(RTE. I-435) STA. 92 + 27.34 S.B.L.
 JACKSON COUNTY

515

BURGWIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNED A.G. Latham DETAILED J. Carter
 DESIGN CHK. C. Page DETAIL CHK. D. Albert

Note: This drawing is not to scale. Follow dimensions.

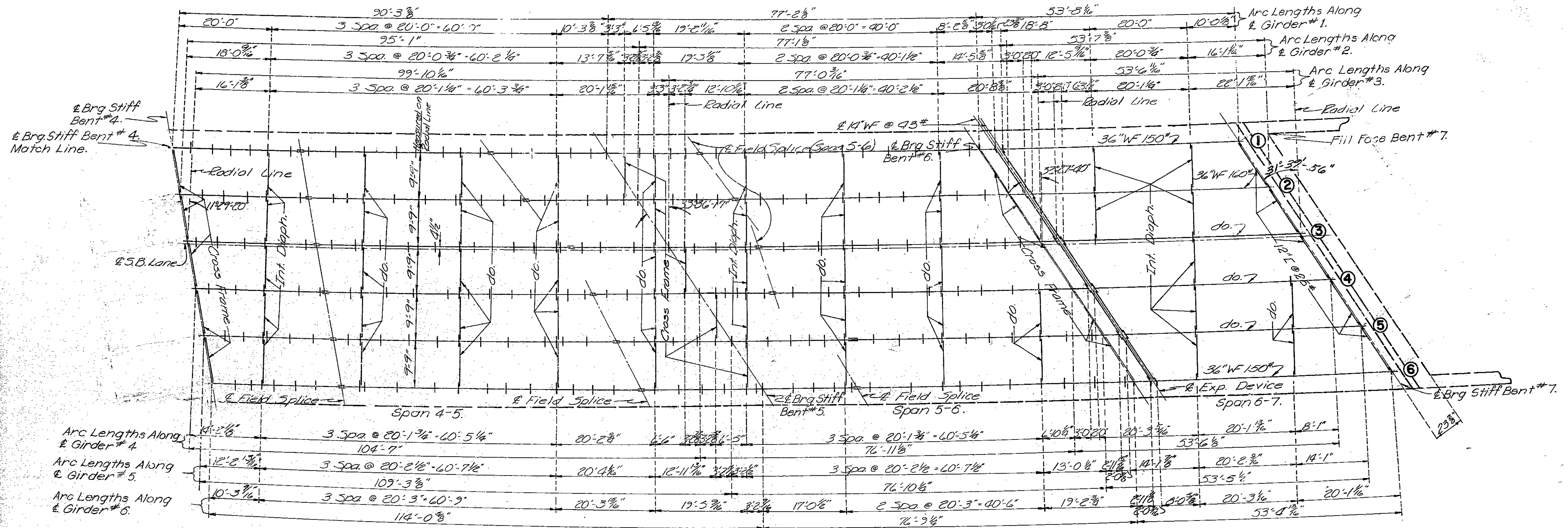
Sheet No. 13 of 29.

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NO CONSTRUCTION CHANGES

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	88	



PLAN OF STRUCTURAL STEEL

Note: Longitudinal dimensions shown are parallel to grade of roadway. Girders and WF are on concentric curves. All Intermediate Diaphragms and the Cross Frames at Bent No. 5 are on radial lines.

BRIDGE OVER K.C.S., C.R.I. & P. AND G.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-(52)(RTE. I-435) STA. 92 + 27.34 S.B.L.
 JACKSON COUNTY

516

BURGIN & MARTIN CONSULTING ENGINEERS	
DESIGNED <i>A.G. Latham</i>	DETAILED <i>J. Carter</i>
DESIGN CH. <i>C. Fogg</i>	DETAIL CH. <i>C.D. Albert</i>

Note: This drawing is not to scale. Follow dimensions.

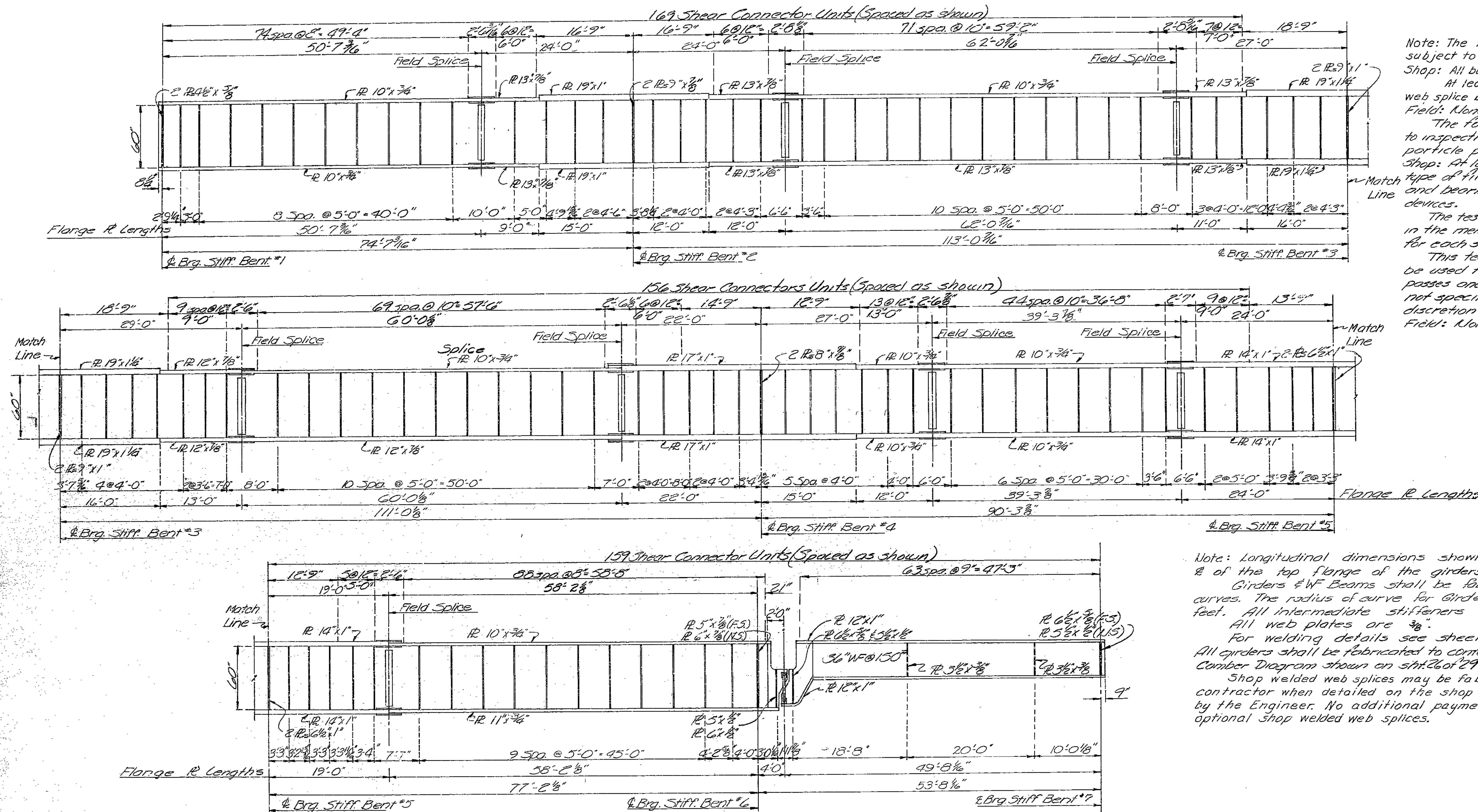
Sheet No. 14 of 29.

NO CONSTRUCTION CHANGES

A-1683

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	22	



Note: The following welds will be subject to radiographic inspection.
 Shop: All butt welded flange splices. At least 1/3 of each butt welded web splice beginning at points of max. tension.
 Field: None

The following welds will be subject to inspection by the magnetic particle procedure.
 Shop: At least 10% of each size and type of fillet welds, web to flanges and bearing stiffeners, and bearing devices.
 The tests shall be located at random in the members so as to be typical for each size and type of weld.
 This test procedure may also be used for examination of weld passes and miscellaneous welds not specifically set out, at the discretion of the engineer.
 Field: None.

Note: Longitudinal dimensions shown are along the $\frac{1}{2}$ of the top flange of the girders.
 Girders & WF Beams shall be fabricated on horizontal curves. The radius of curve for Girder No. 1 is 5837.955 feet. All intermediate stiffeners are 4" x 1/2".
 All web plates are 3/8".
 For welding details see sheet No. 20 of 29.
 All girders shall be fabricated to conform with the Camber Diagram shown on sheet 26 of 29.
 Shop welded web splices may be fabricated by the contractor when detailed on the shop drawings and approved by the Engineer. No additional payment will be made for optional shop welded web splices.

NO. 1 GIRDER ELEVATION

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & ST.P. R.R.S
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-1(52)(RTE. I-435) STA. 92 + 27.34 S.B.L.
 JACKSON COUNTY

BURGWIN & MARTIN CONSULTING ENGINEERS	
DESIGNED P.G. Latham	DETAILED C. Phillips
DESIGN CH. C. Pogue	DETAIL CH. C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 15 of 29.

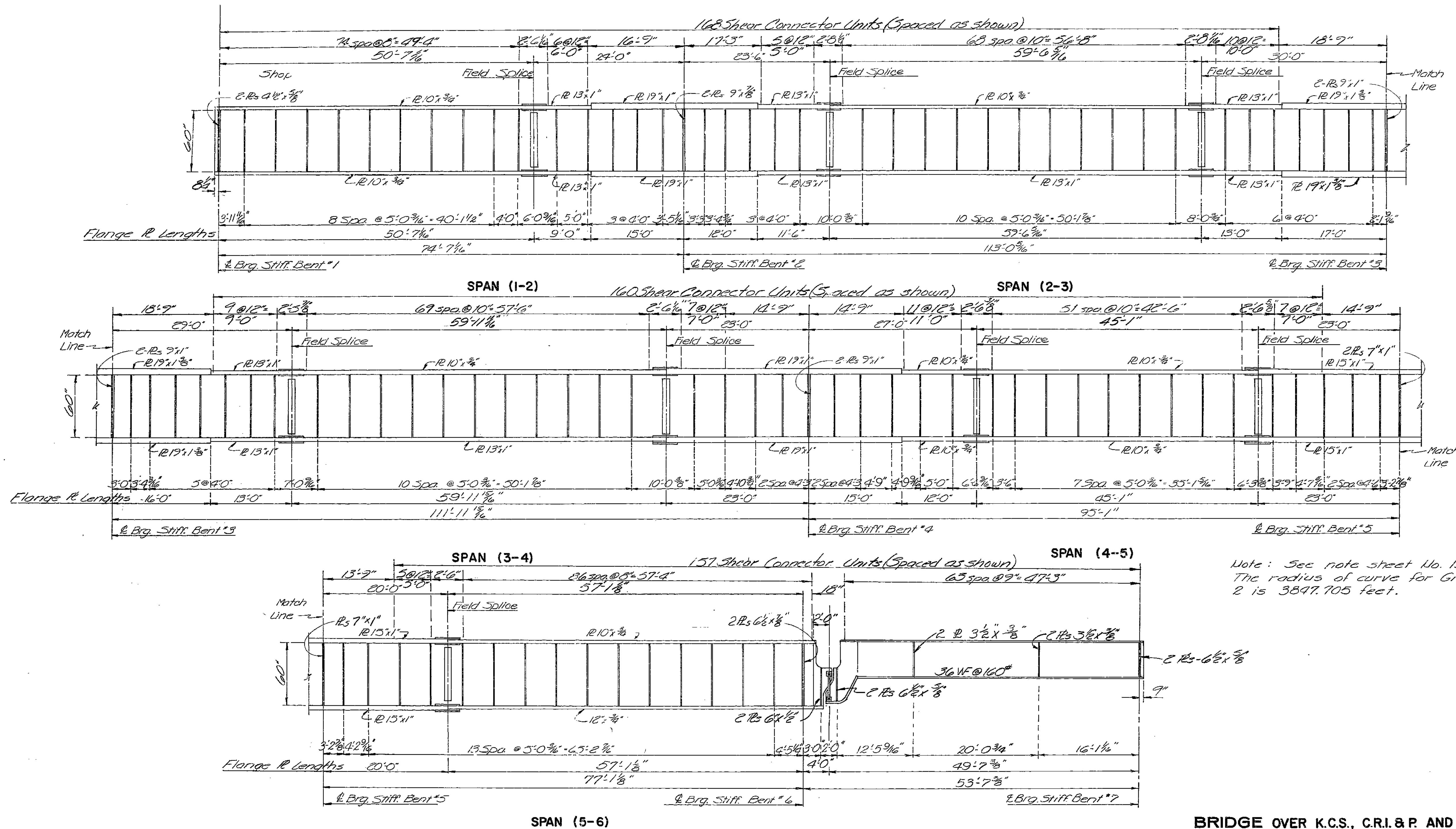
A-1683

NO CONSTRUCTION CHANGES

517

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	30	



Note: See note sheet No. 15 of 29. The radius of curve for Girder No. 2 is 3847.705 feet.

518

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-(52)(RTE. I-435) STA. 92 + 27.34 S.B.L.
 JACKSON COUNTY

BURGWIN & MARTIN CONSULTING ENGINEERS	
DESIGNED R.G. Latham	DETAILED C. Phillips
DESIGN CH. C. Page	DETAIL CH. C.D. Albert

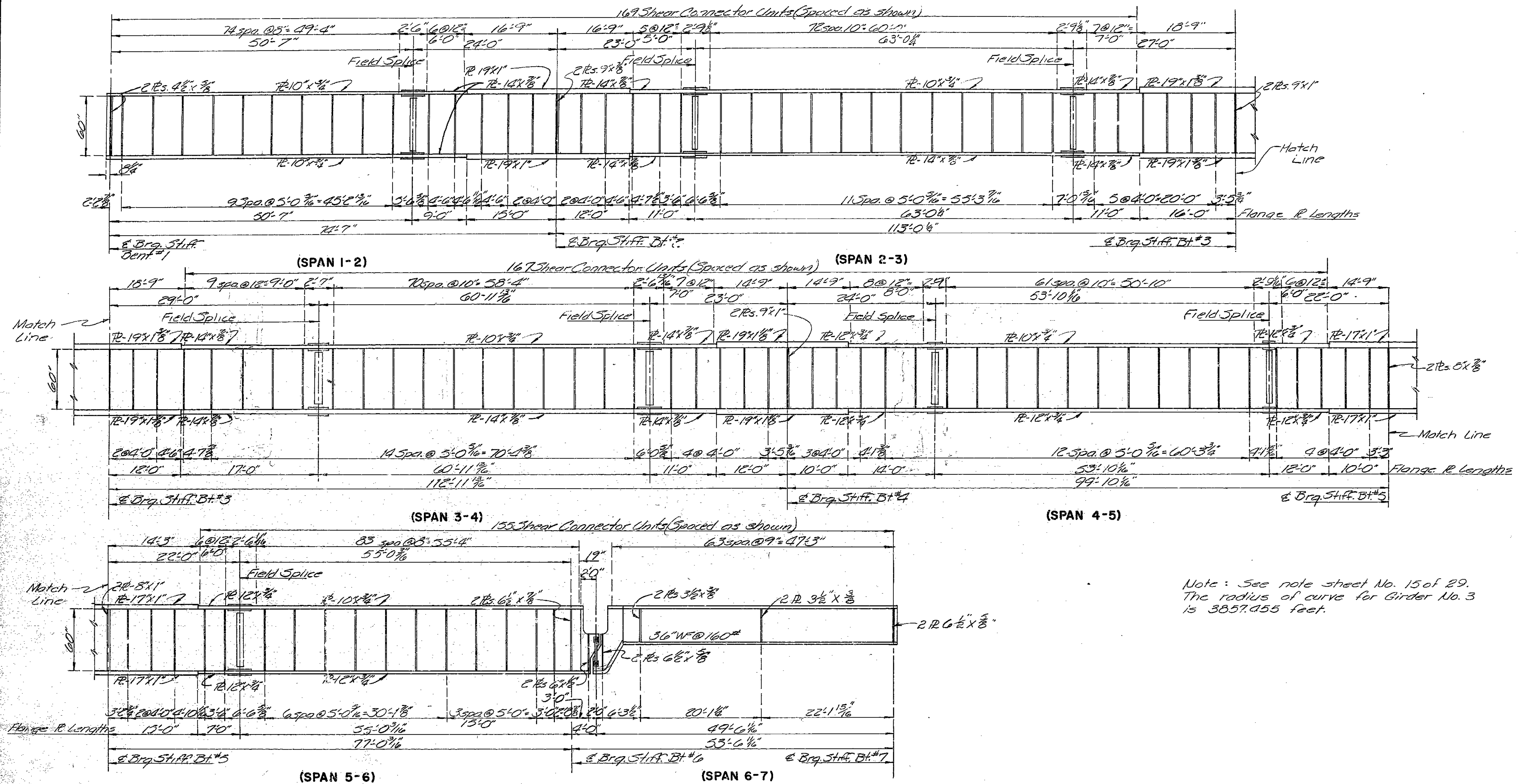
Note: This drawing is net to scale. Follow dimensions.

Sheet No. 16 of 29

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MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	21	



NO. 3 GIRDER ELEVATION

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. I-6-435-1(52)(RTE-435) STA. 92+27.34 S.B.L.
 JACKSON COUNTY

BURGWIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNER: C. Page
 DETAILED: C. Phillips
 DESIGN CK: A.G. Joffe
 DETAIL CK: C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 17 of 29.

A-1683

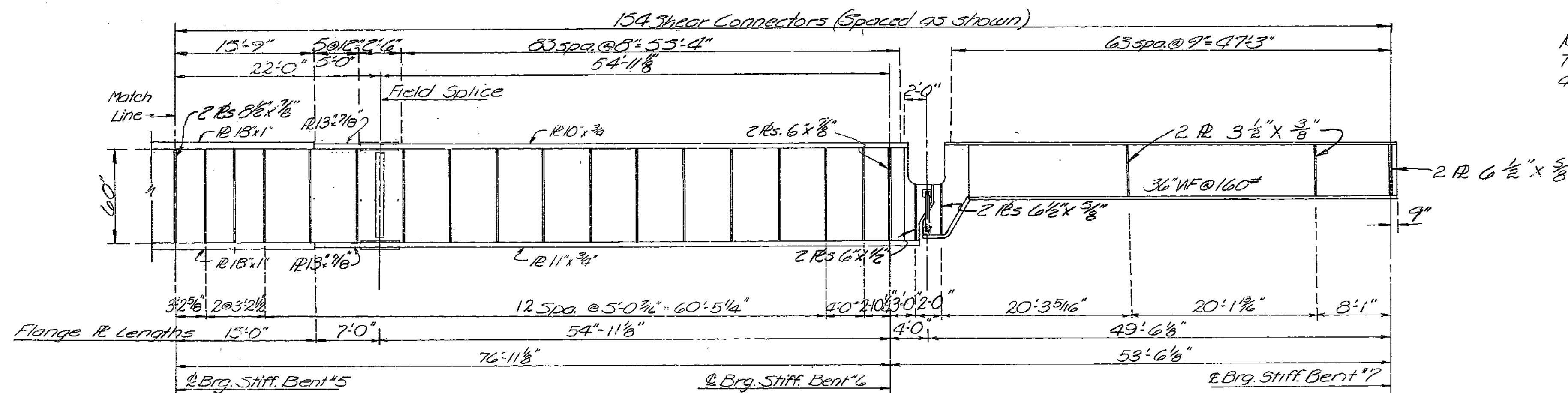
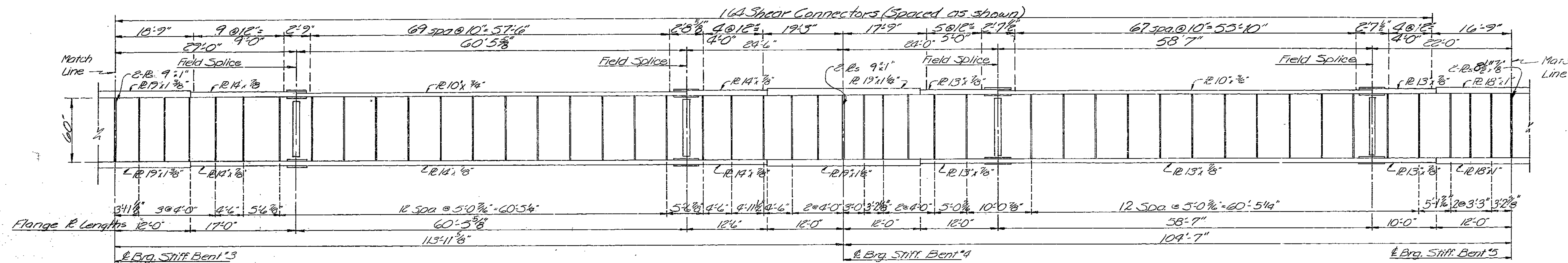
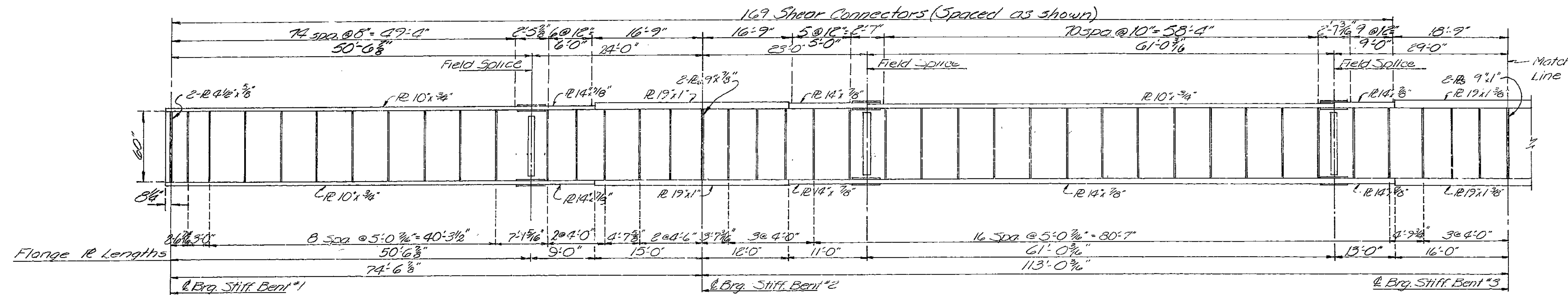
NO CONSTRUCTION CHANGES

519

Checked by: John R. Kettler

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	22	



Note: See note sheet No. 15 of 29. The radius of curve for Girder No. 4 is 3867.205 feet.

520

NO. 4 GIRDER ELEVATION

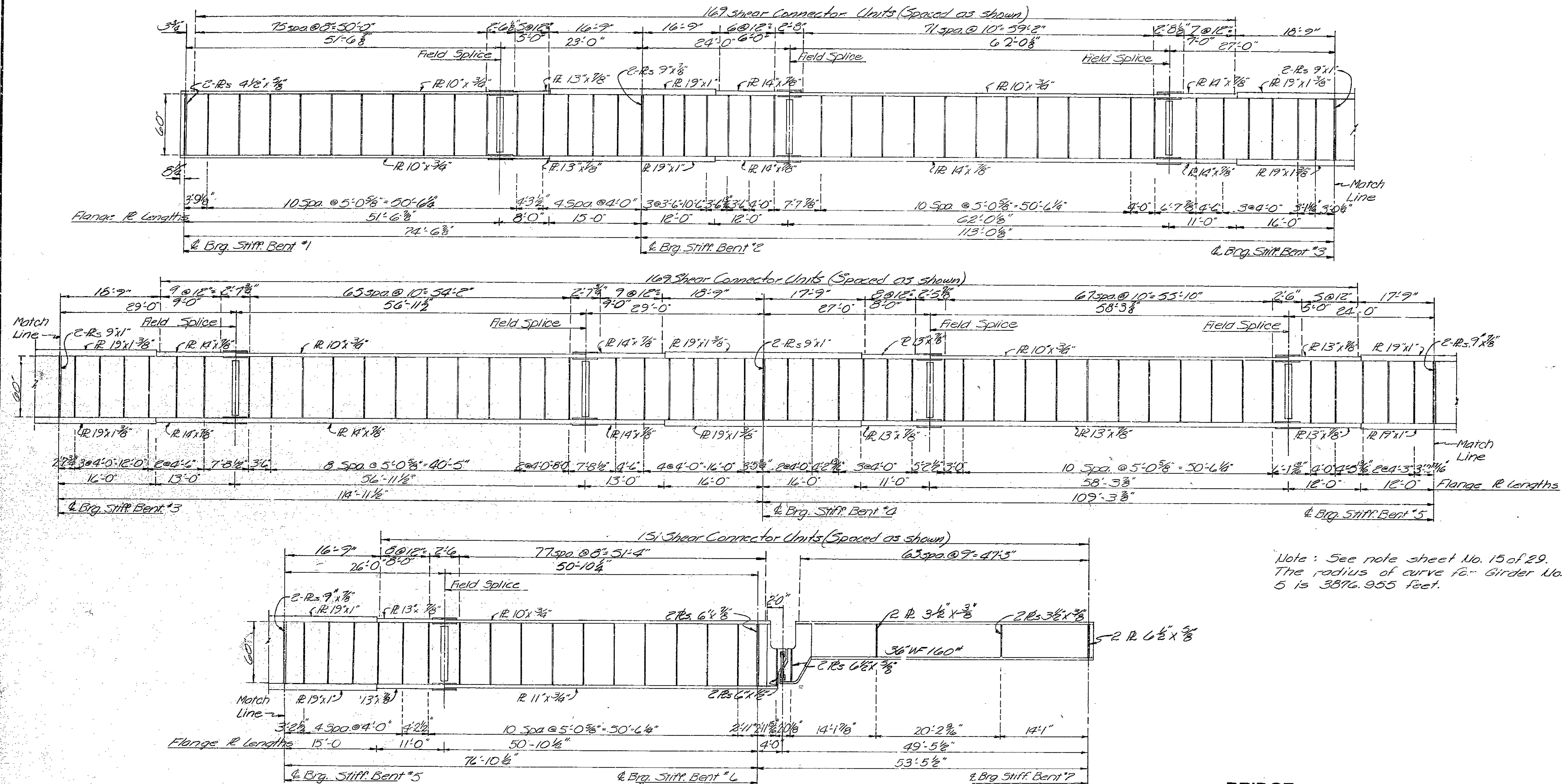
BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-1(52)(RTE. I-435) STA. 92+27.34 S.B.L.
 JACKSON COUNTY

BURGWIN & MARTIN CONSULTING ENGINEERS	
DESIGNED C. Page	DETAILED C. Phillips
DESIGN CK. A.G. Lottman	DETAIL CK. C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	23	



NO. 5 GIRDER ELEVATION

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & ST.P. R.R.S
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-1(52)(RTE. I-435) STA. 92 + 27.34 S.B.L.
 JACKSON COUNTY

BURGIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNED C. Page
 DETAILED B. Thurn
 DESIGN CH. A.G. Latham
 DETAIL CH. C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 19 of 29.

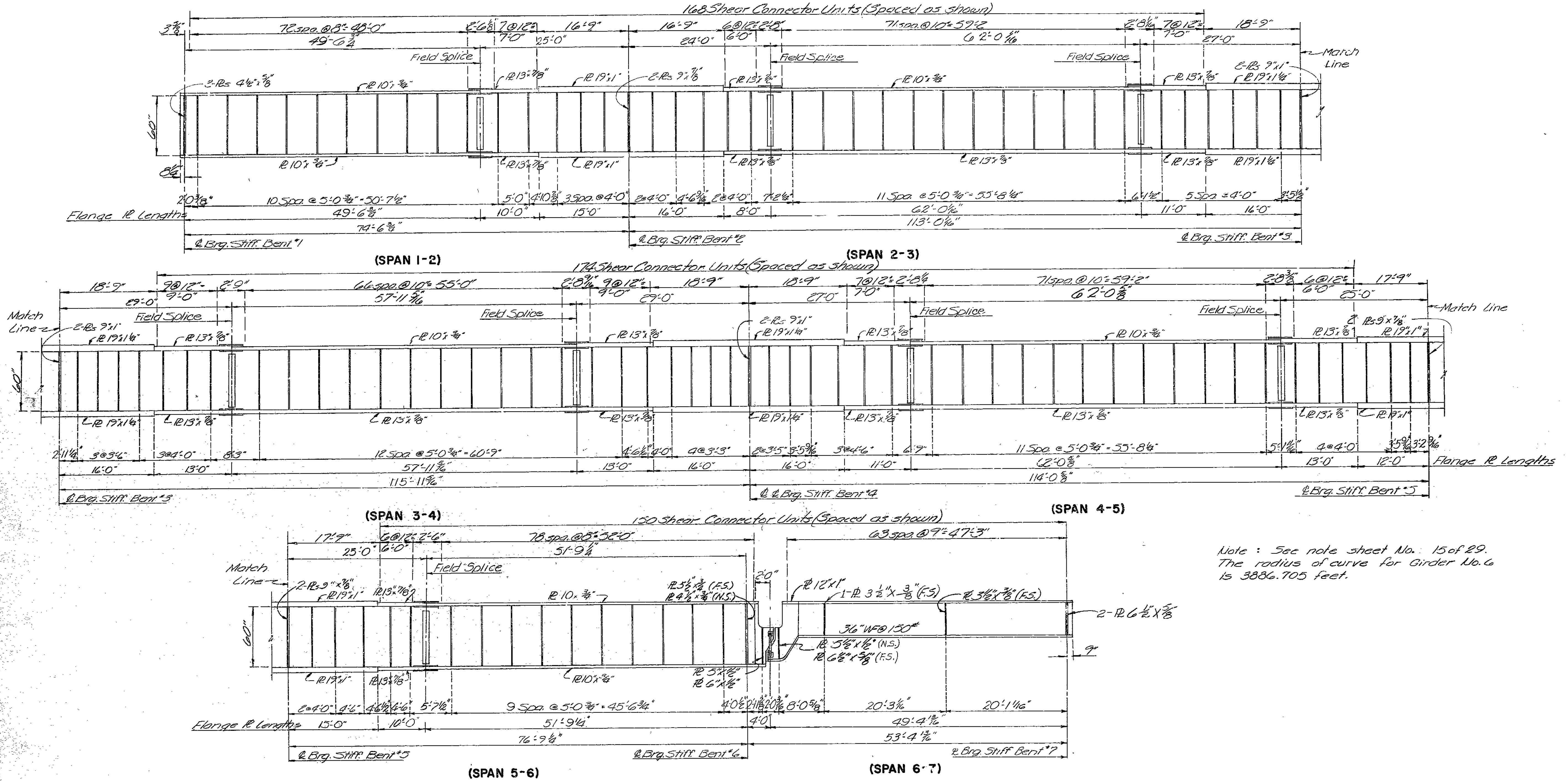
A-1683

NO CONSTRUCTION CHANGES

521

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	27	



522

NO. 6 GIRDER ELEVATION

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & ST.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. HG-435-1152 (RTE I-435) STA. 92+27.34 S.B.L.
 JACKSON COUNTY

BURGWIN & MARTIN CONSULTING ENGINEERS	
DESIGNED: A.G. Latham	DETAILED: C. Phillips
DESIGN CK: C. Page	DETAIL CK: C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

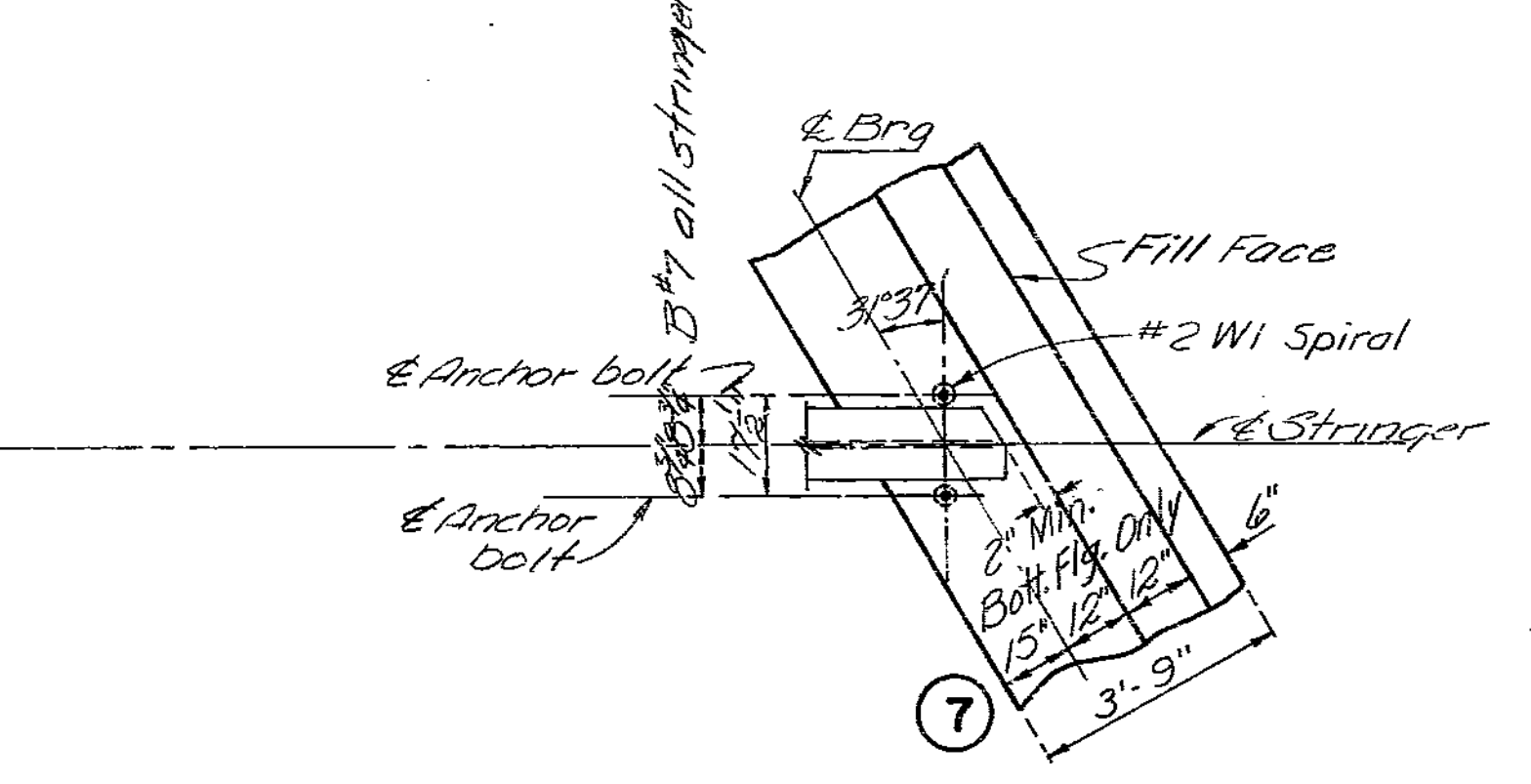
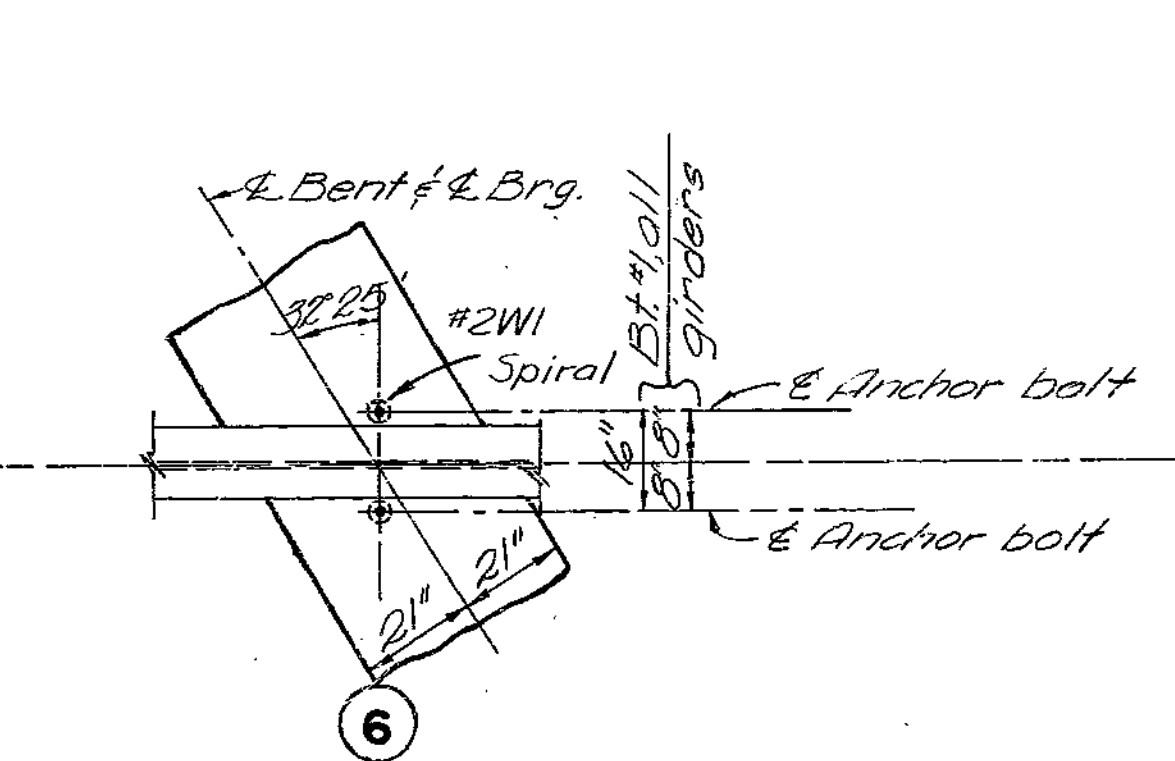
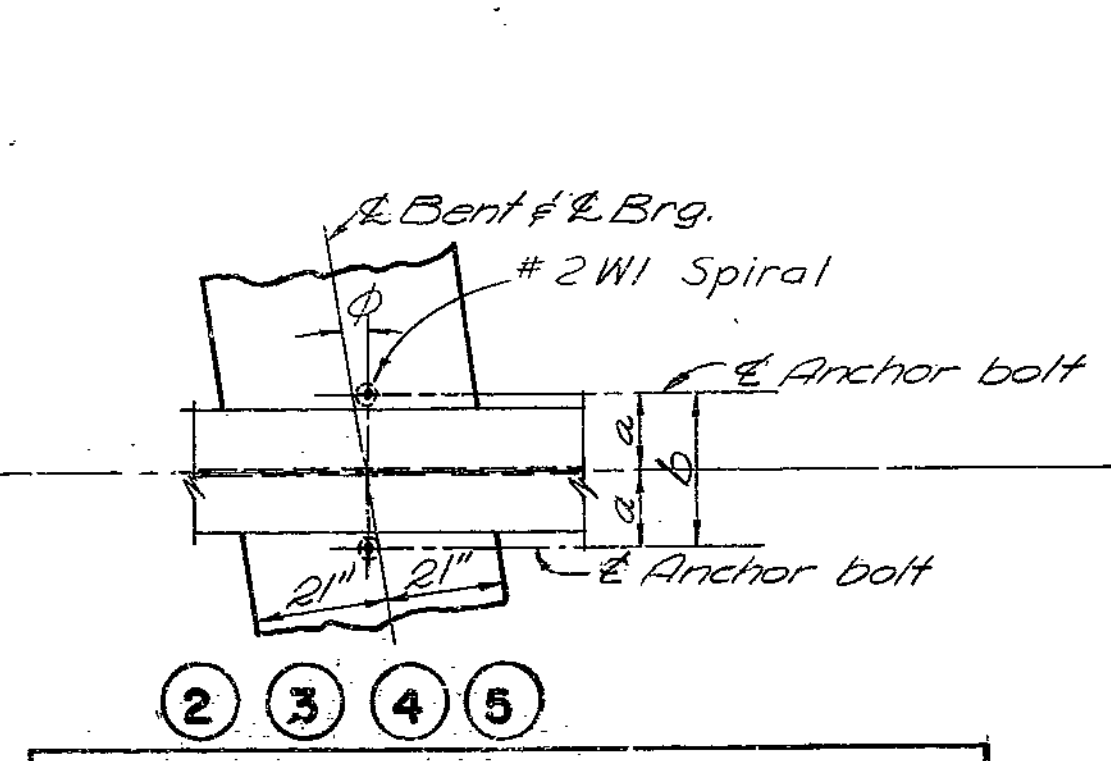
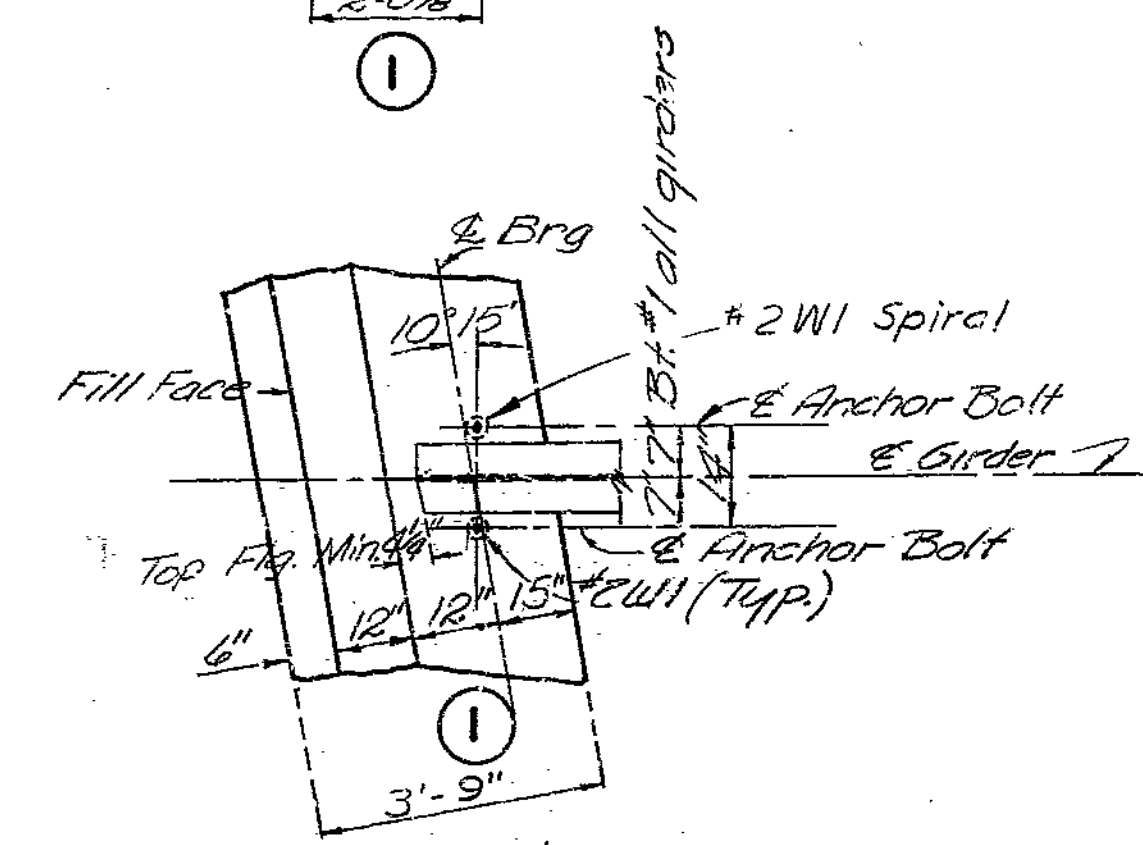
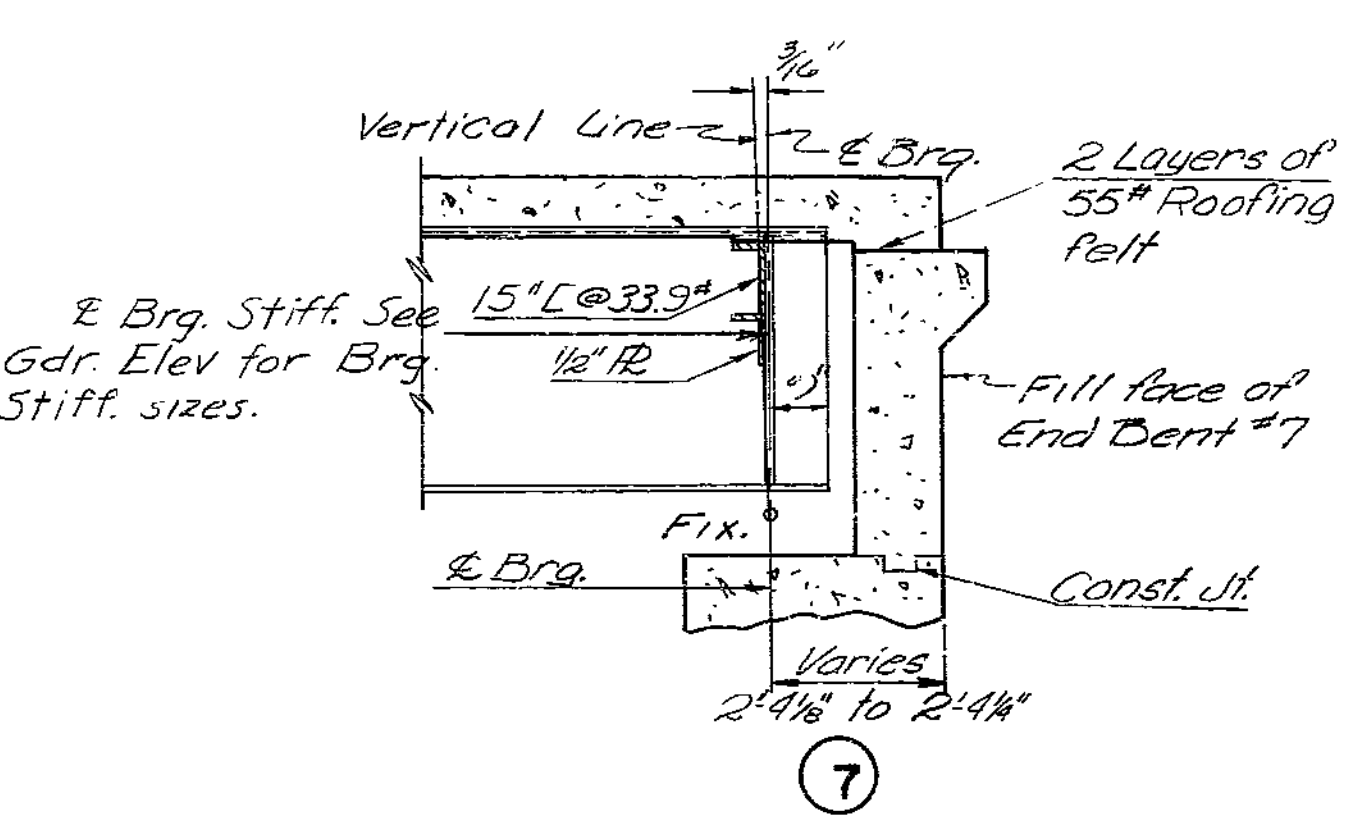
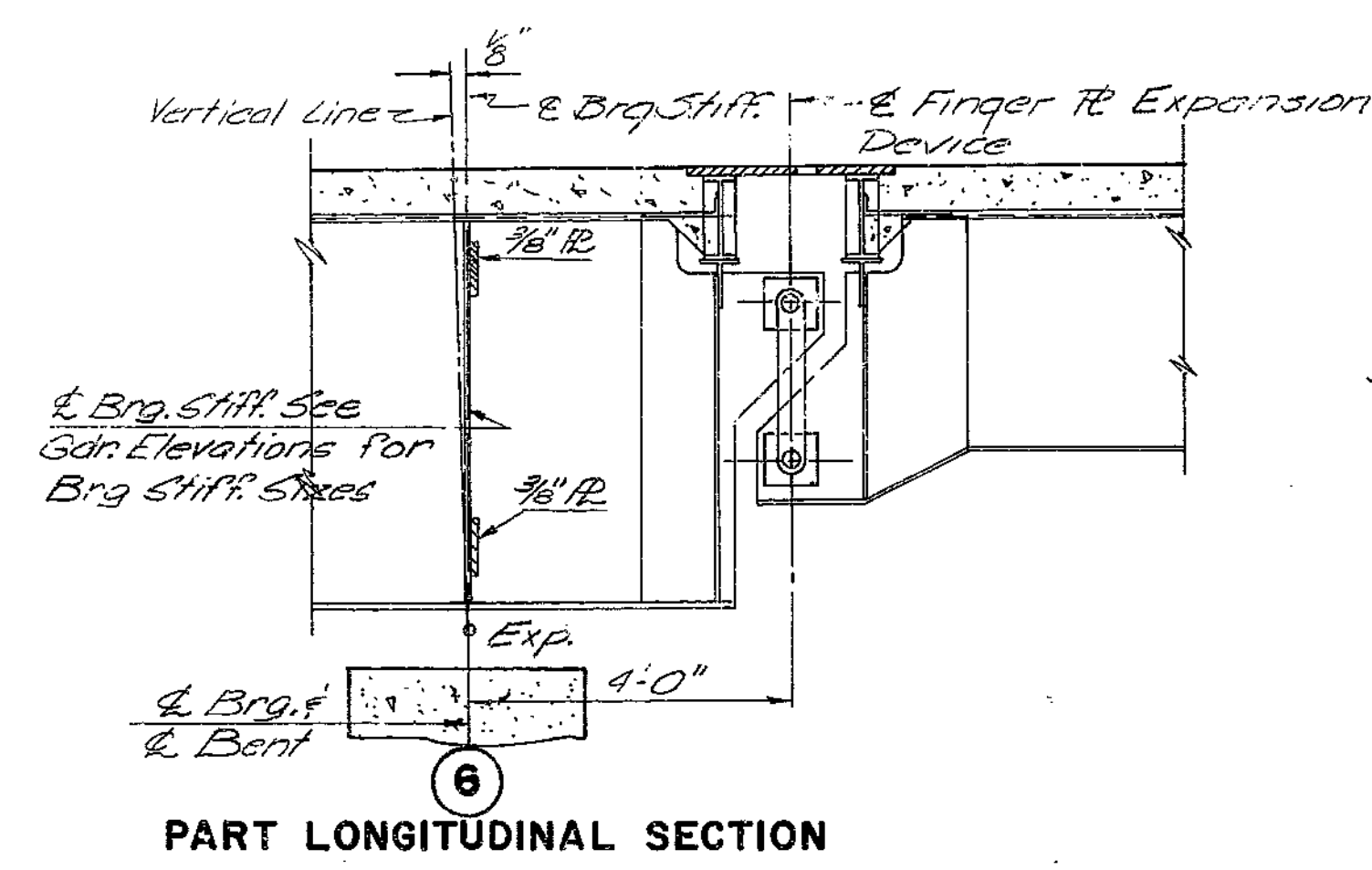
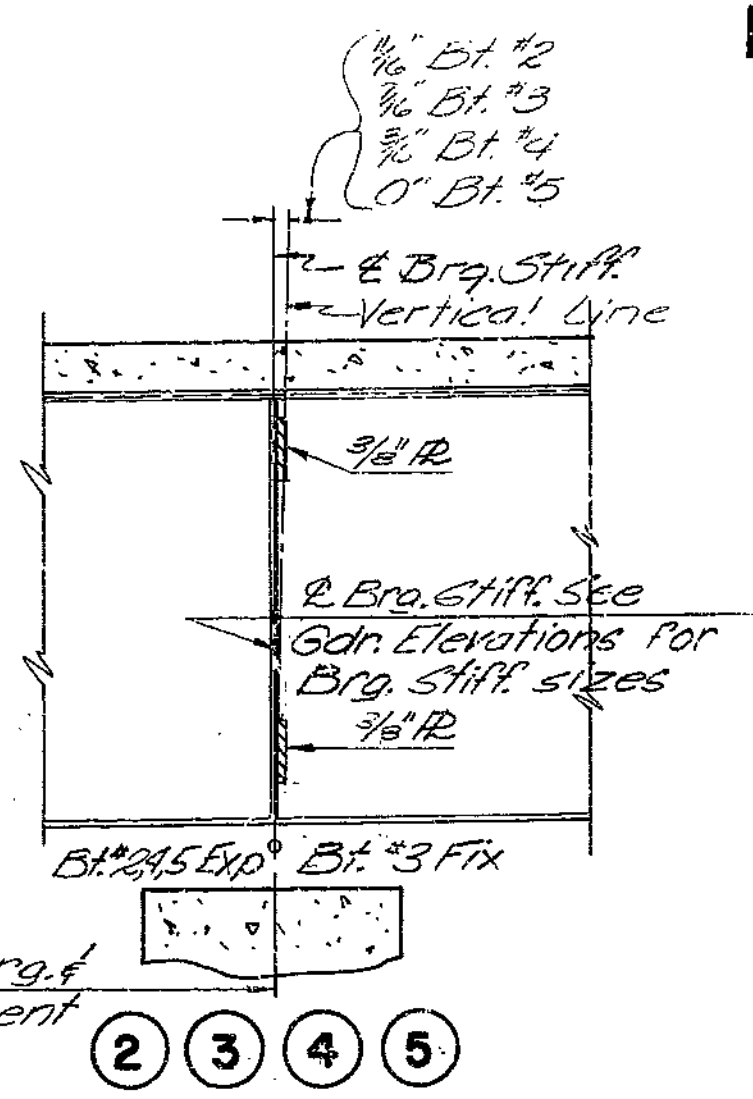
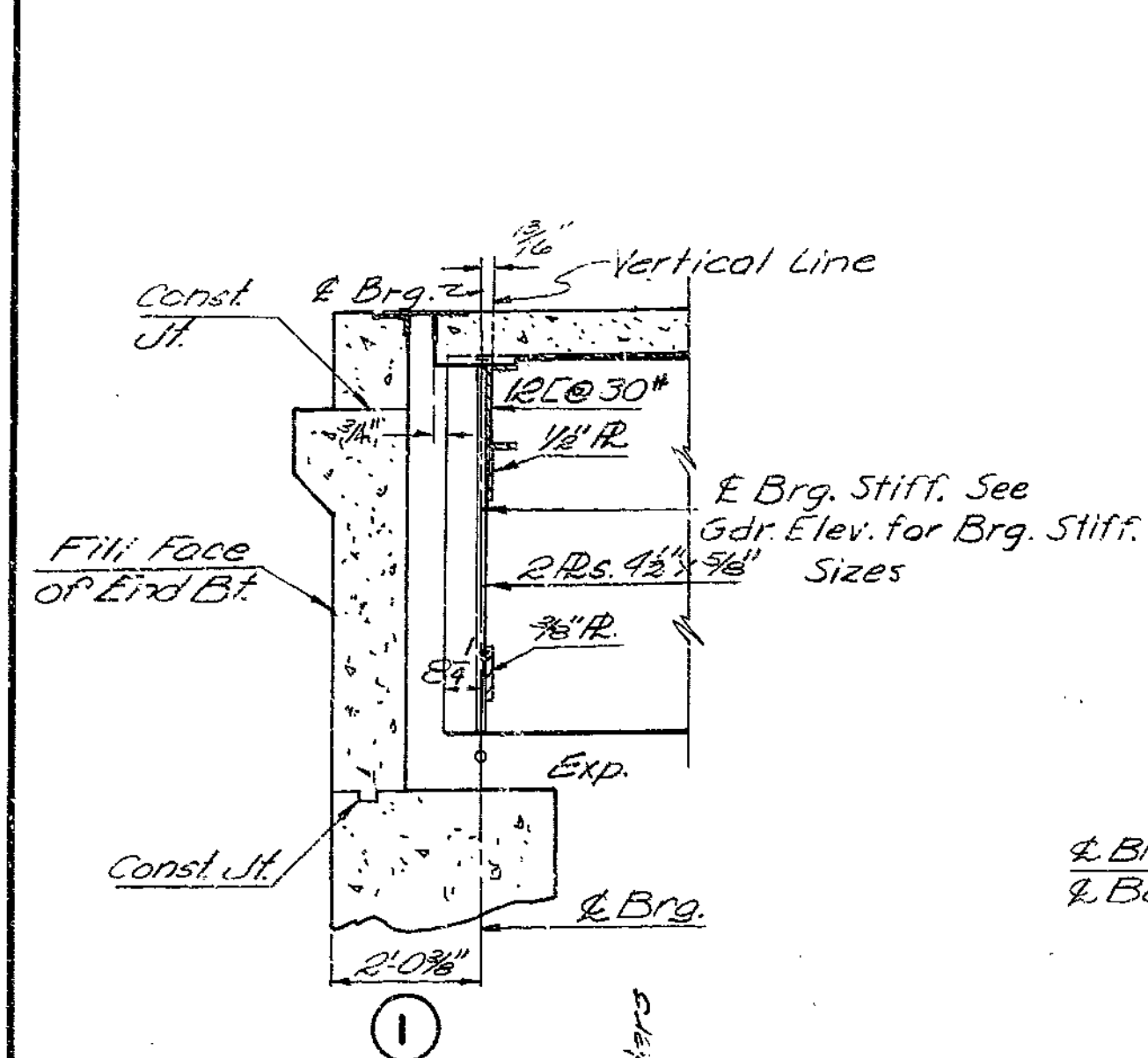
Sheet No. 20 of 29.

A-1683

NO CONSTRUCTION OF ANY KIND

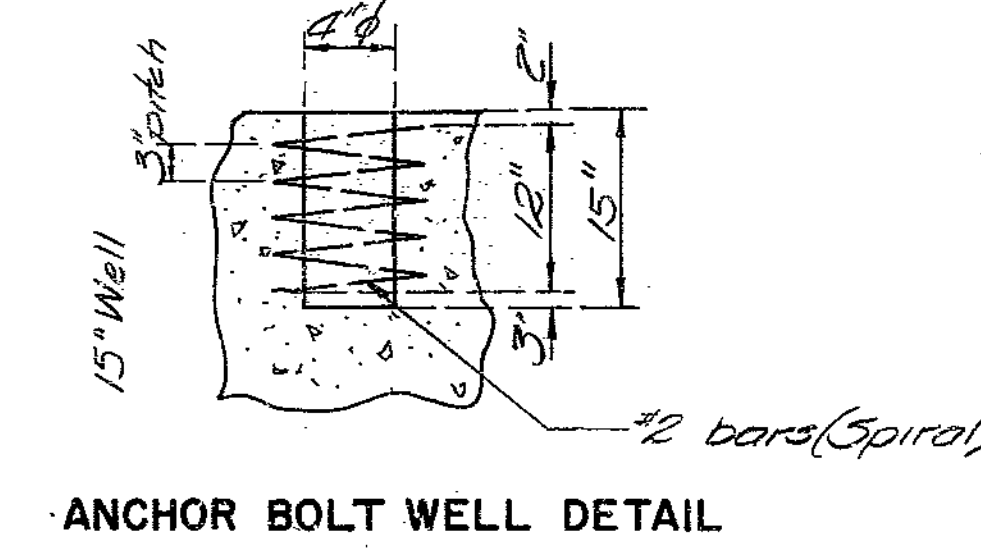
MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	25	

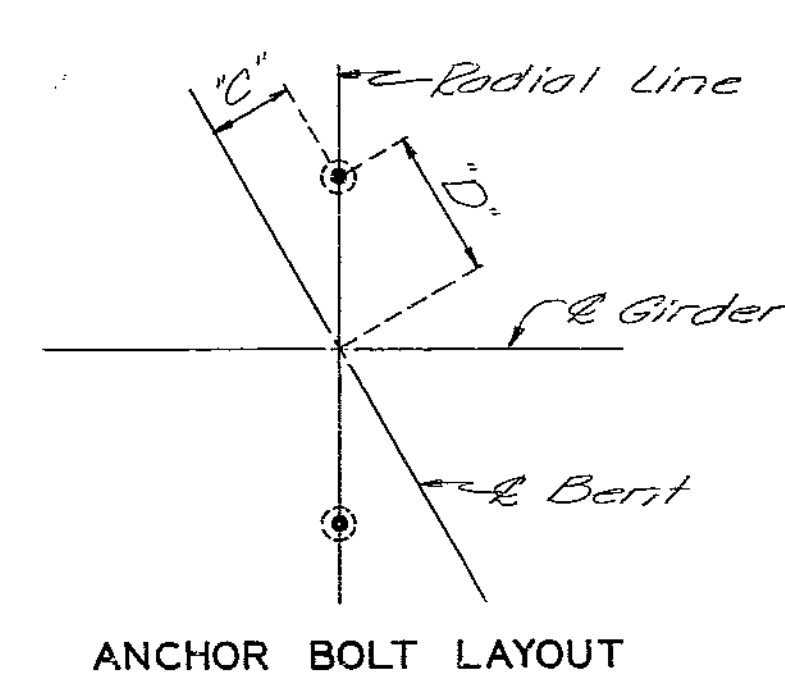


ANCHOR BOLT LOCATION DIMENSIONS

LOCATION	DIMENSIONS		ANGLE	
Bt. No.	Gdr. No.	a	b	φ
2	1-6	11 1/2"	23"	0°-09'
3	1-6	11 1/2"	23"	7°-28'
4	1	10 1/2"	21"	11°-29'
4	2-6	11 1/2"	23"	11°-29'
5	1-2	9 1/2"	19"	33°-34'
5	3-6	11 1/2"	23"	33°-34'



PART. ANCHOR BOLT PLAN



LOCATION	DIMENSION		
	"c"	"d"	
Bt. No.	Gdr. No.		
1	1-6	1 1/4"	6 3/8"
2	1-6	1 3/4"	11 3/8"
3	1-6	1 1/2"	11 3/8"
4	1	2 1/4"	10 3/8"
4	2-6	2 3/4"	11 3/8"
5	1-2	5 1/4"	7 1/4"
5	3-6	6 3/8"	9 3/8"
6	1-6	4 3/4"	6 3/8"
7	1-6	4 3/4"	7 3/8"

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. F-IG-435-1(52)(RTE)-435 STA. 92+27.34 S.B.L.
 JACKSON COUNTY

BURGWIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNED C.R. Page DETAILED J.R. Kettler
 DESIGN CK. C.D. Albert DETAIL CK. C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

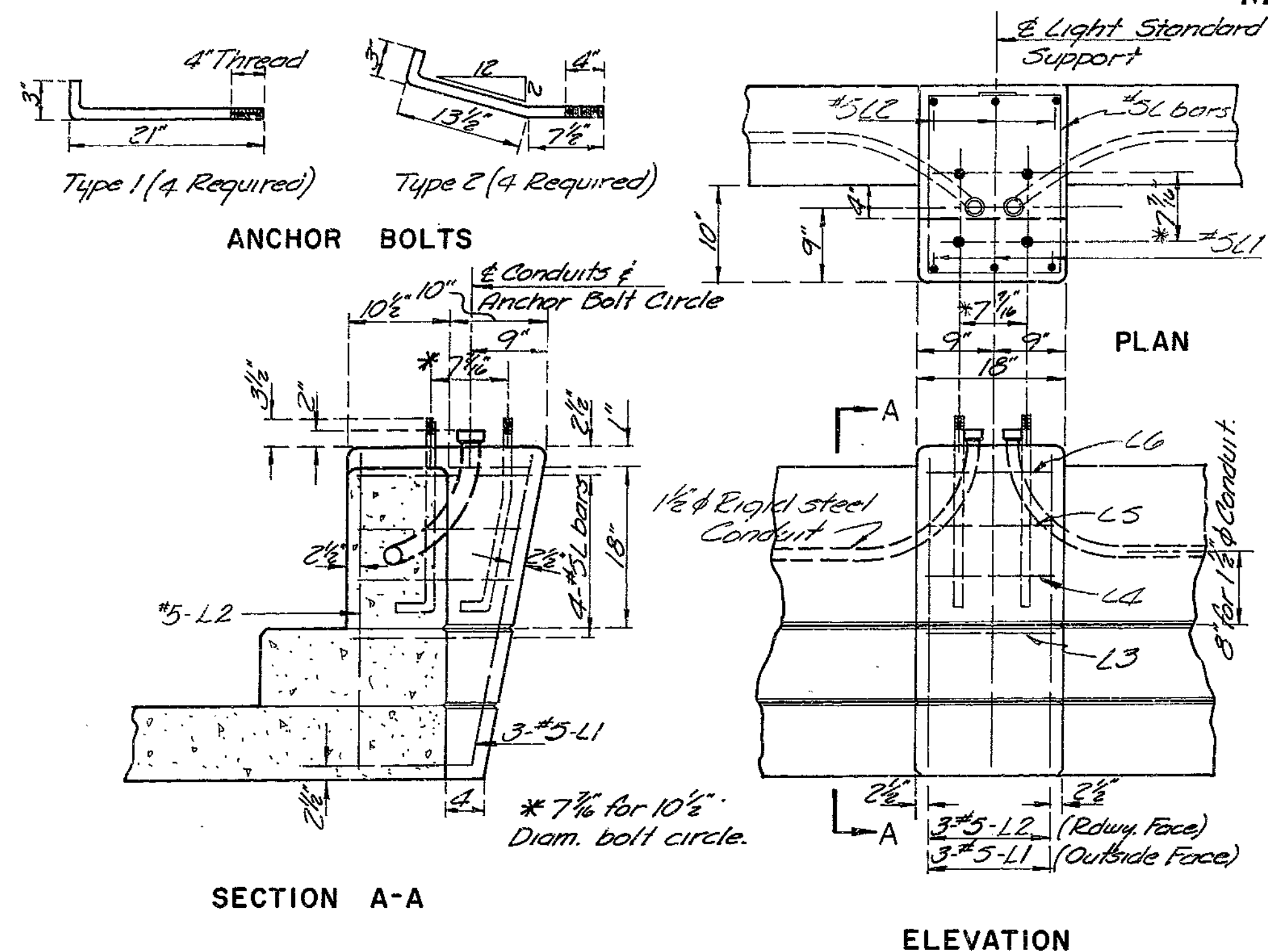
Sheet No. 21 of 29.

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523

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	26	



Note: Cost of furnishing and placing conduit and anchor bolts for lighting standard shall be included in contract unit price of conduit system (on structures).

Light standards, wiring and fixtures to be furnished and installed by others.

All conduit to be rigid galvanized steel with 3" minimum cover in concrete.

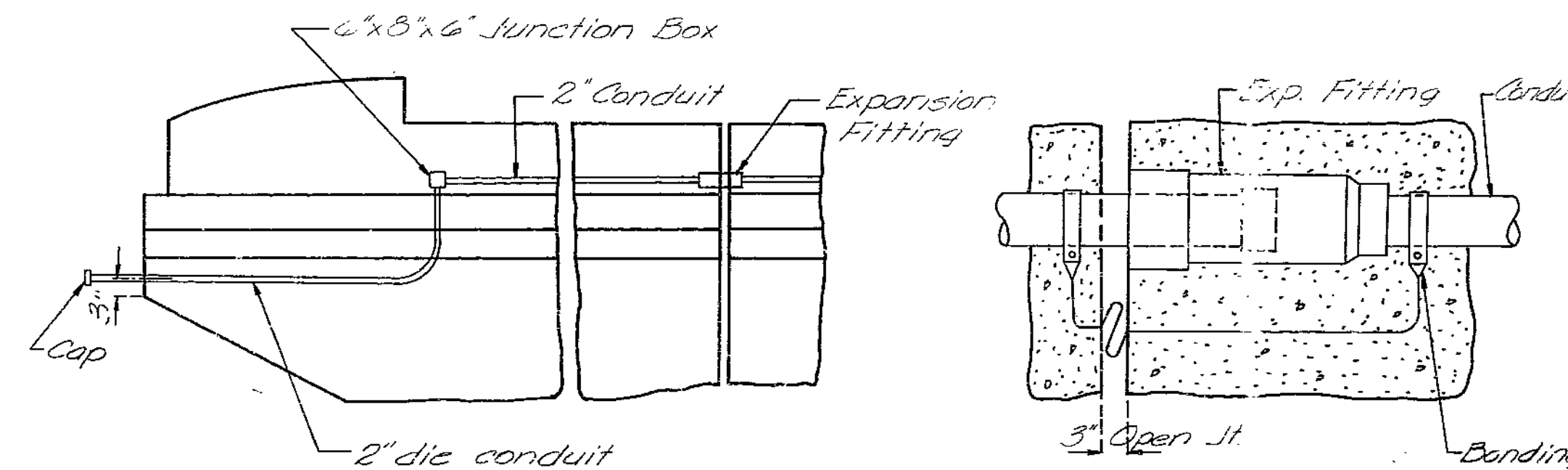
Shift reinforcing steel in field where necessary to clear conduit and junction boxes.

Top of light standard supports to be made horizontal; anchor bolts to be placed vertically.

Galvanized Expansion Fittings shall provide a minimum of 4" of movement in either direction of 4" at open joints and 1" at filled joints. Fittings shall be equal to O.Z. Elec. Mfg. Co. Expansion Fittings "AX", "EX" with approved bonding jumper.

All parapet junction boxes shall be flush mounted and equal to O.Z. Elec. Mfg. Co. Type "YR".

1/2" Drain holes shall be provided at low points of conduit and junction boxes.



ELEV. OF RIGHT WING BT. NO. 1
(Rt. Wing Bent #7 Similar)

CONDUIT EXPANSION FITTING

NOTES: TYPE "D" BEARINGS

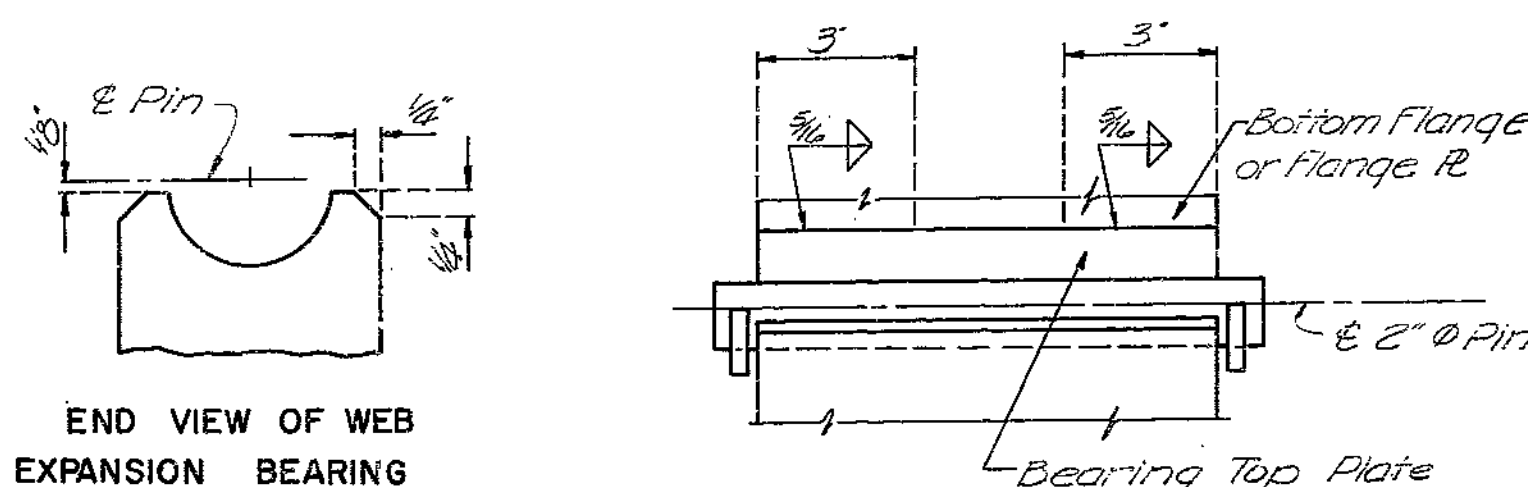
Lead plates under bearings shall be approximately 1/8" thickness and weigh 8 1/2 lbs. sq. ft. Cost of lead plates shall be included in price bid for other items.

"Estimated weight" does not include weight of anchor bolts.

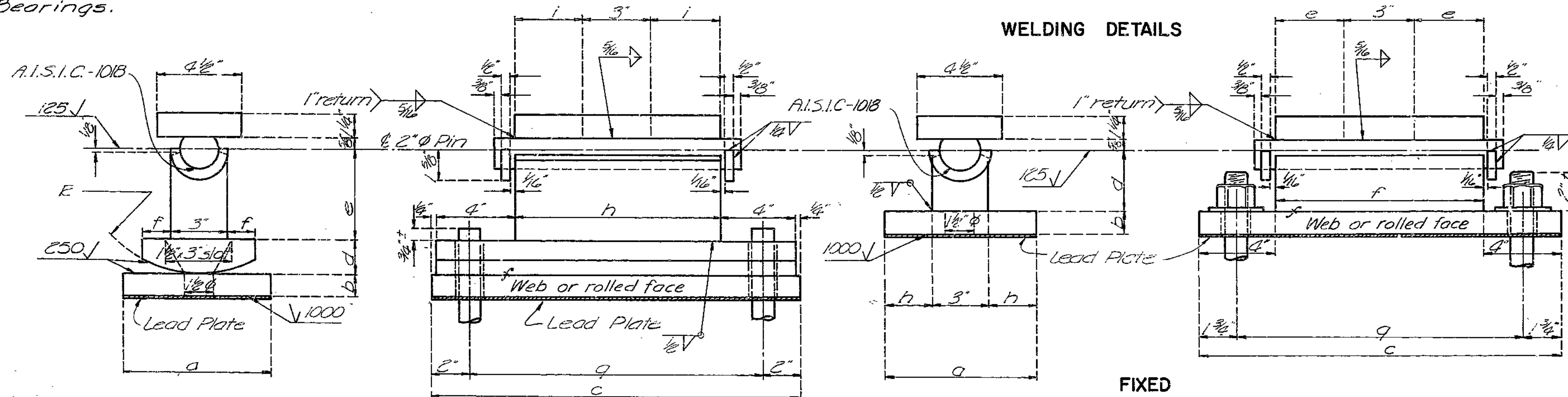
Rockers and pedestals shall be machined after welding.

Where flat surface is indicated, tolerance shall be .003 in./in. in any direction.

Anchor bolts for Type "D" Bearings shall be 1 1/2" dia. swaged bolts and shall extend 12" into concrete, with hexagon nuts and plain washers for Fixed Bearings, no nuts for Expansion Bearings.



WELDING DETAILS



TYPE "D" BEARINGS
(Estimated Weight 16,375 #)

EXPANSION BEARINGS												
Location		Dimensions										No. Req.
Bent No.	Girder No.	a	b	c	d	e	f	g	h	i	j	
1	1-6	12"	1 1/2"	15"	1 1/2"	5 1/2"	1 1/2"	12"	3 1/2"	3 1/2"	7 1/2"	6
2	1-6	15"	2 1/2"	27"	2 1/2"	8 1/2"	2"	23"	13 1/2"	7 1/2"	10 1/2"	6
4	1	13"	2 1/2"	25"	2 1/2"	8 1/2"	2"	21"	12 1/2"	5 1/2"	10 1/2"	1
5	1+2	17"	2 1/2"	23"	2 1/2"	8 1/2"	2"	19"	14 1/2"	5 1/2"	10 1/2"	2
5	3-6	16"	2 1/2"	27"	2 1/2"	8 1/2"	2"	23"	13 1/2"	7 1/2"	10 1/2"	4
6	1-6	16"	2 1/2"	20"	2 1/2"	8 1/2"	2"	16"	11 1/2"	4 1/2"	10 1/2"	6
4	2-6	15"	2 1/2"	27"	2 1/2"	8 1/2"	2"	23"	13 1/2"	7 1/2"	10 1/2"	5

FIXED BEARINGS												
Location		Dimensions										No. Req.
Bent No.	Girder No.	a	b	c	d	e	f	g	h			
3	1-6	14"	2"	26 1/2"	3 1/2"	7 1/2"	18 1/2"	23"	5 1/2"			6
7	1-6	9"	1 1/2"	21"	3 1/2"	5"	13"	17 1/2"	3"			6

BRIDGE OVER K.C.S., C.R.I.&P. AND C.M. & S.T.P. R.R.S
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. HG-435-(52)(RTE. I-435) STA. 92 + 27.34 S.B.L.
JACKSON COUNTY

BURGIN & MARTIN CONSULTING ENGINEERS
DESIGNED C. Page DETAILED B. Thurn
DESIGN CK. C.D. Albert DETAIL CK. C. Phillips

Note: This drawing is not to scale. Follow dimensions.

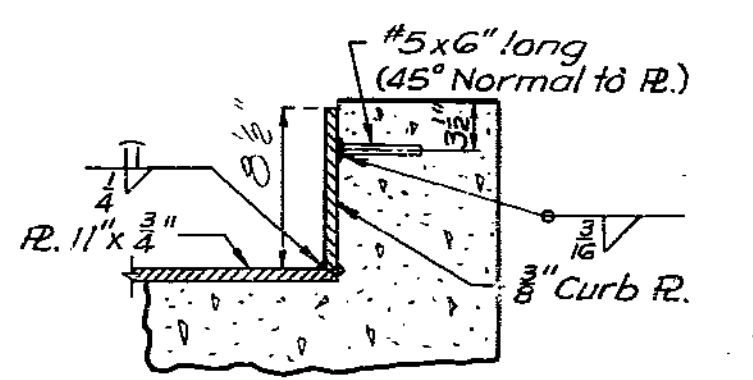
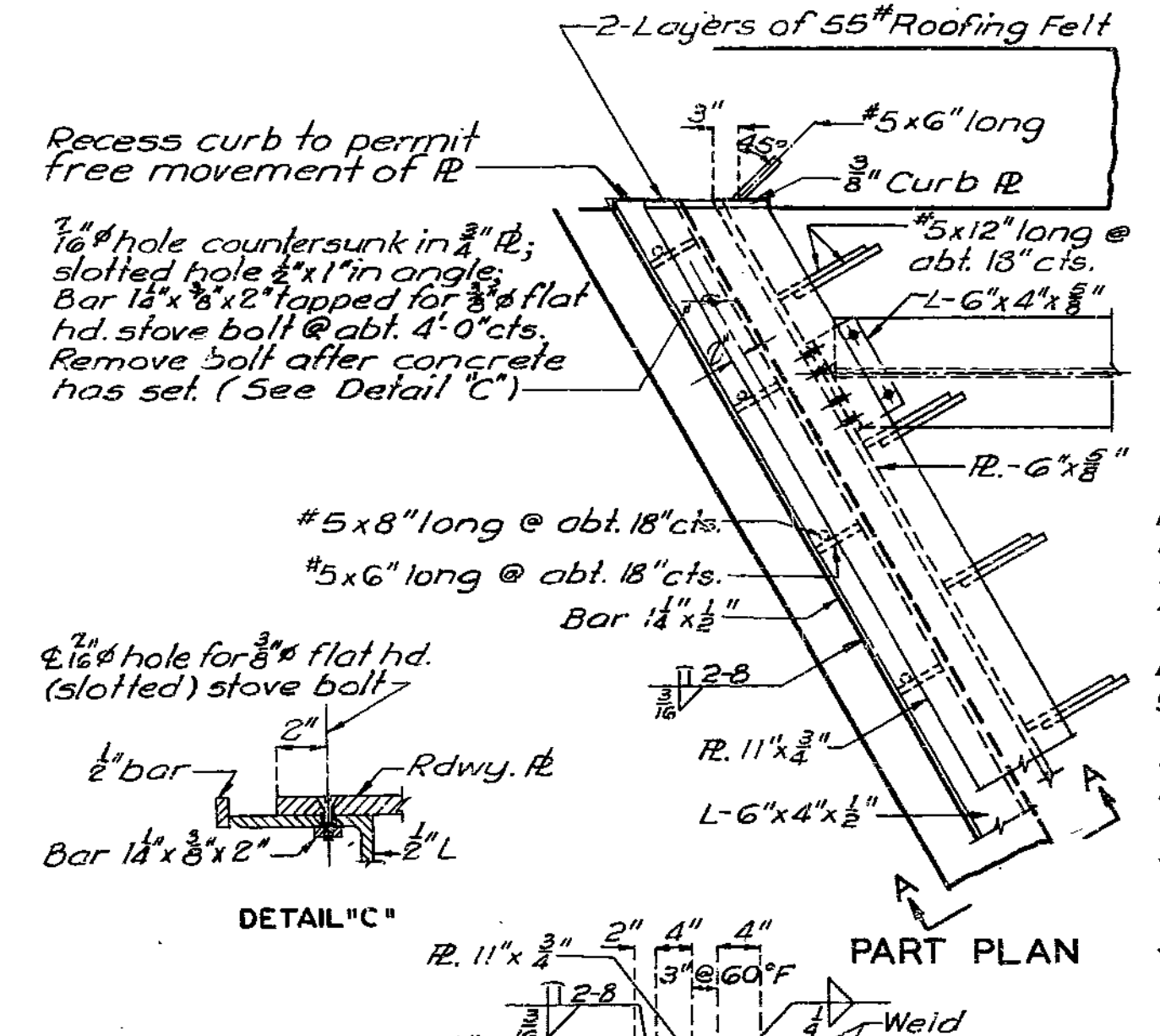
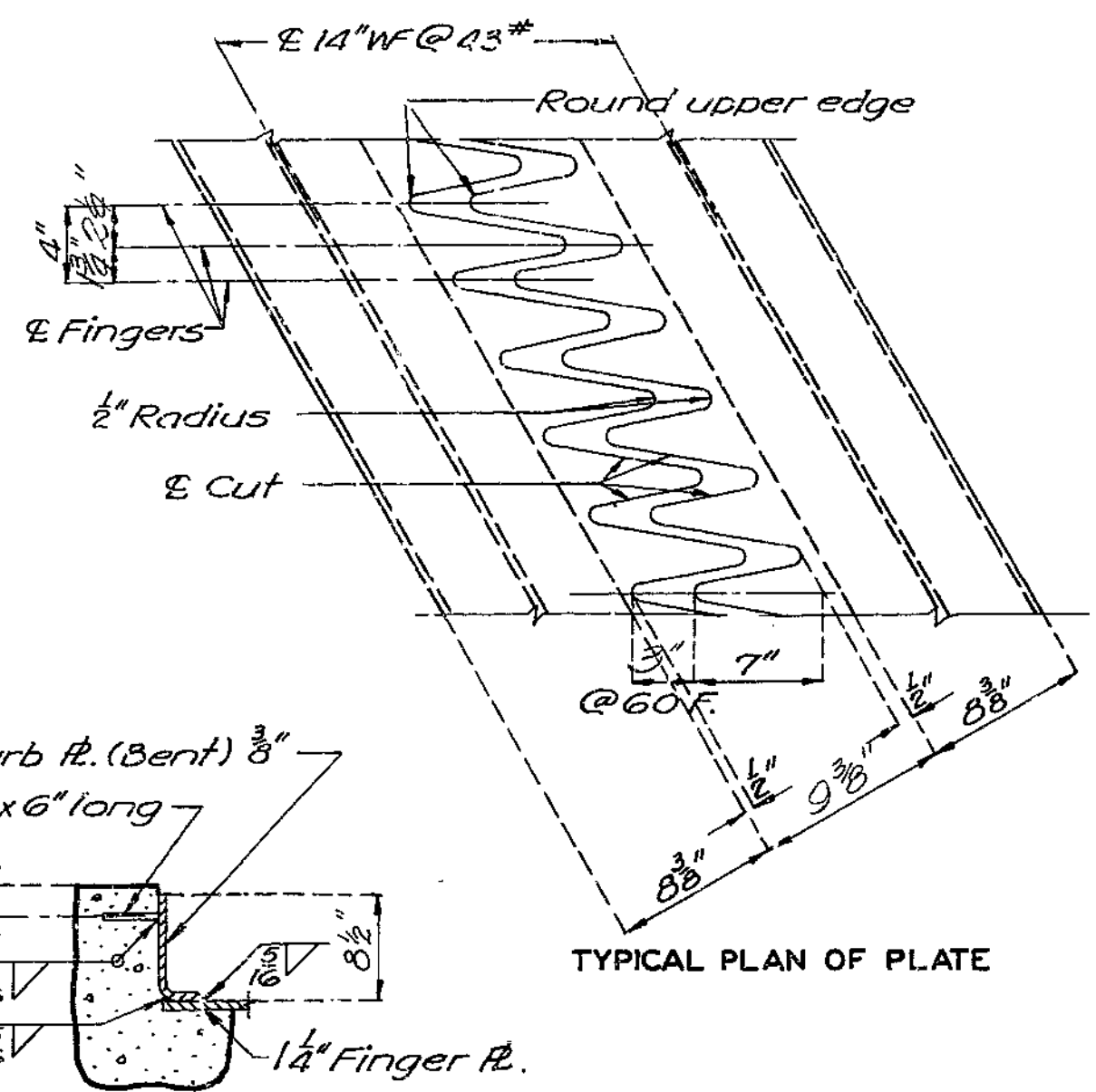
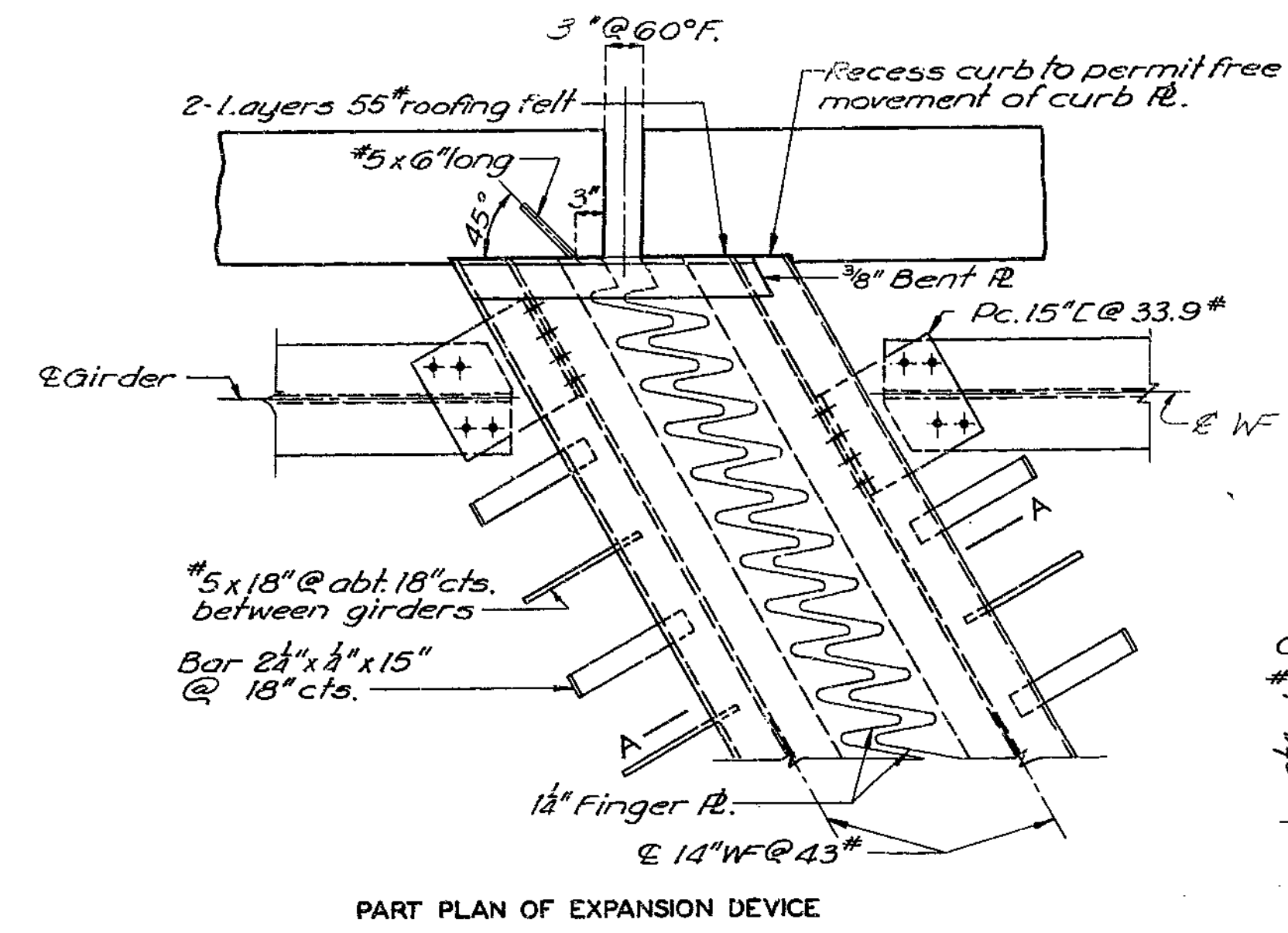
Sheet No. 22 of 29.

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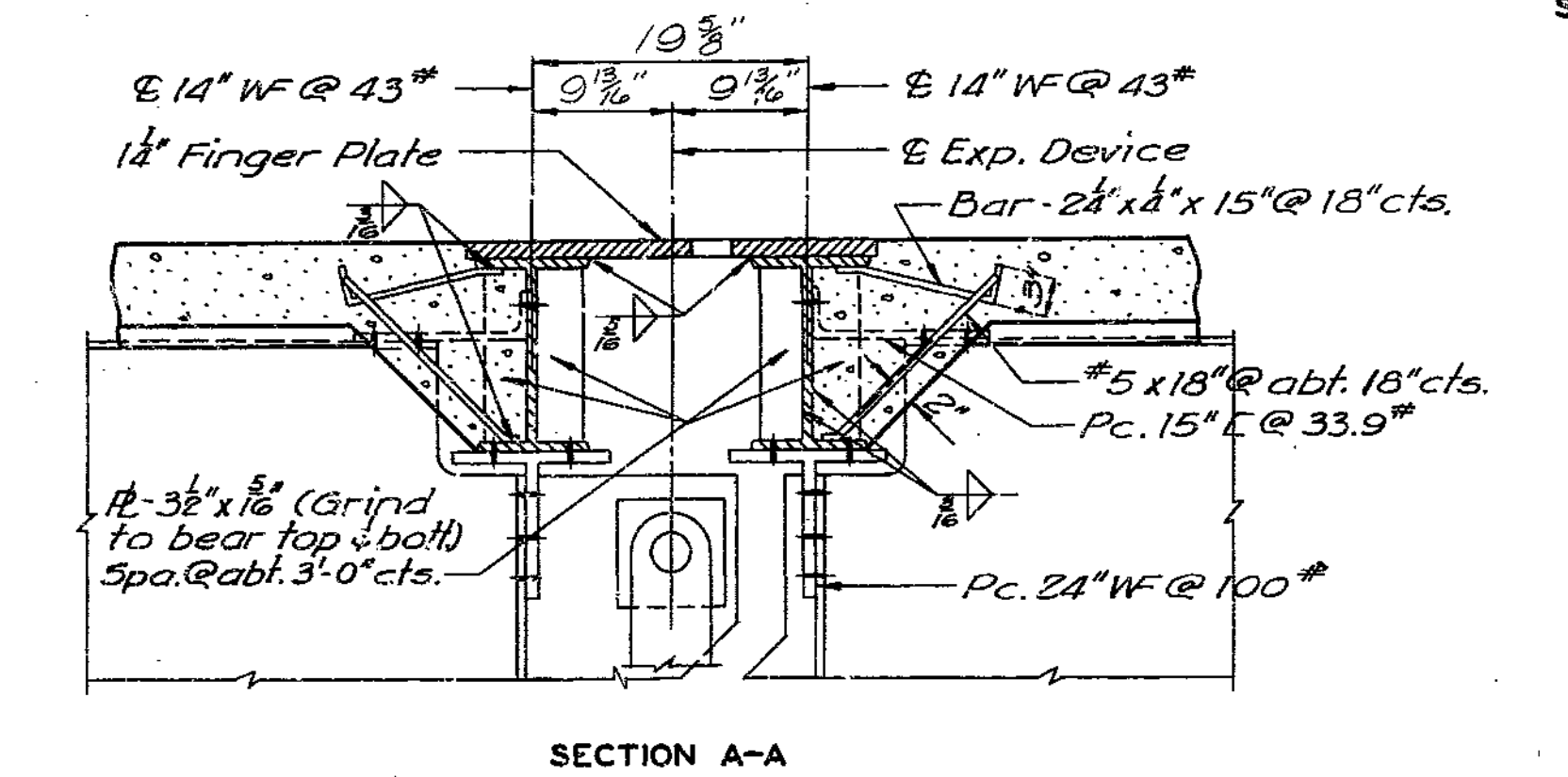
524

MISSOURI STATE HIGHWAY DEPARTMENT

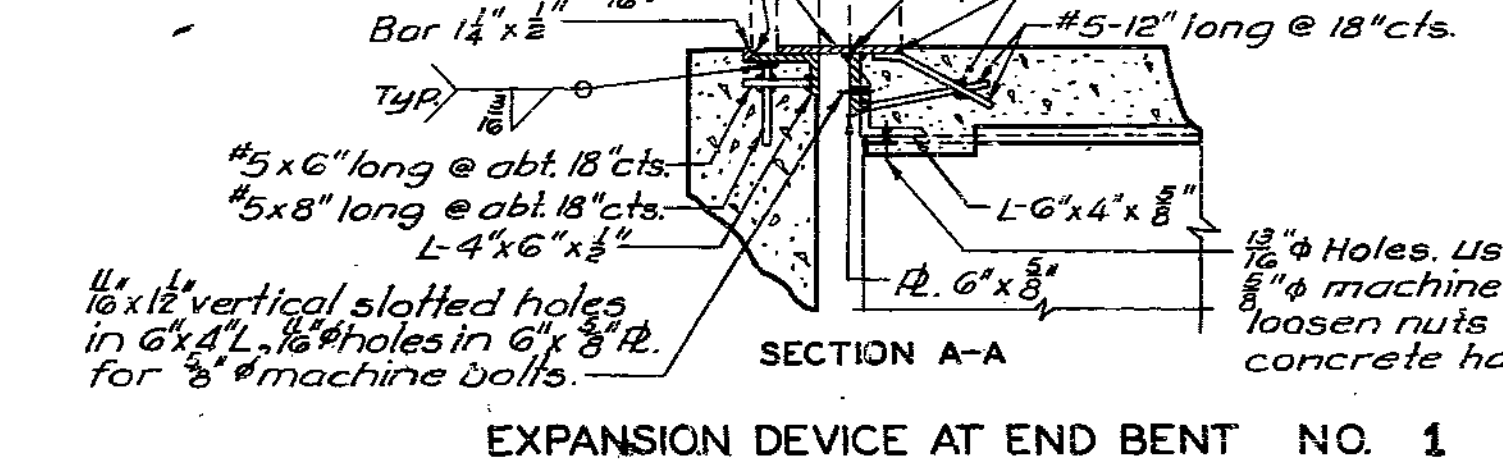
FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	37	



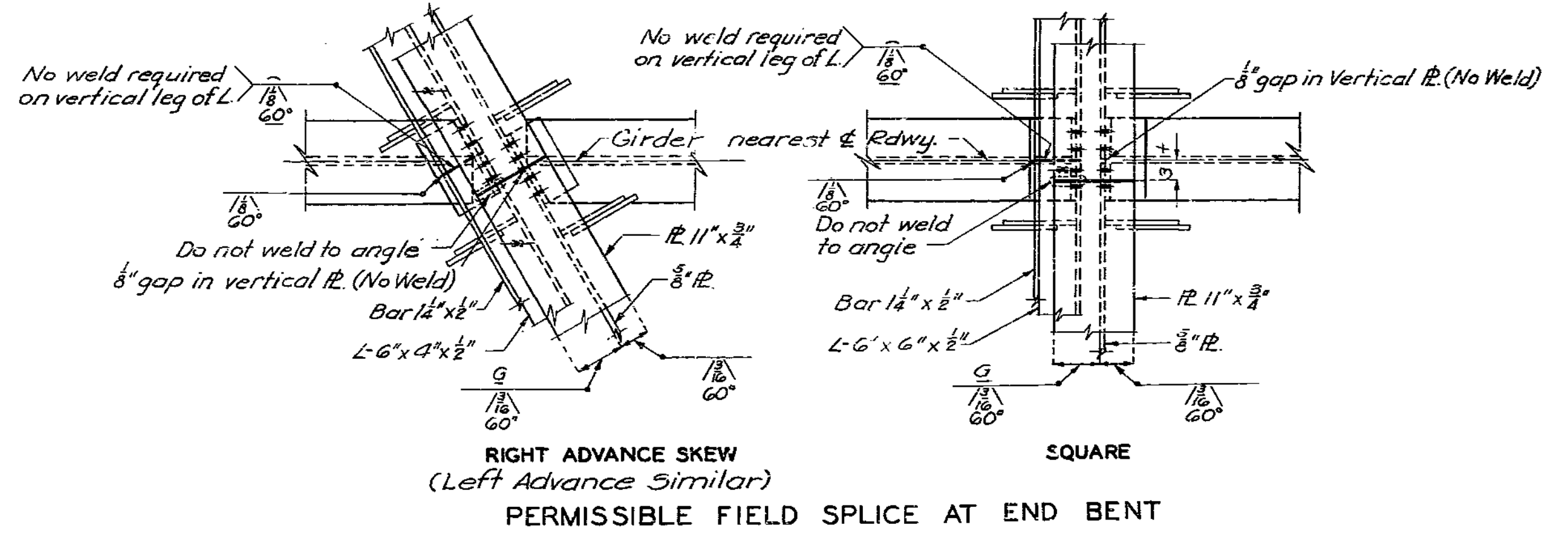
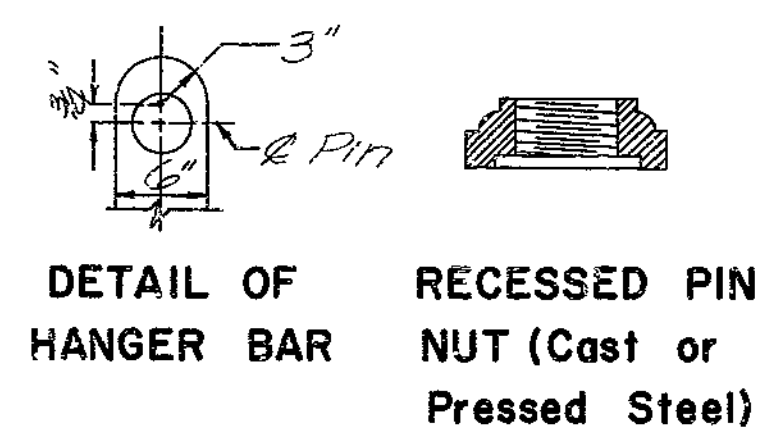
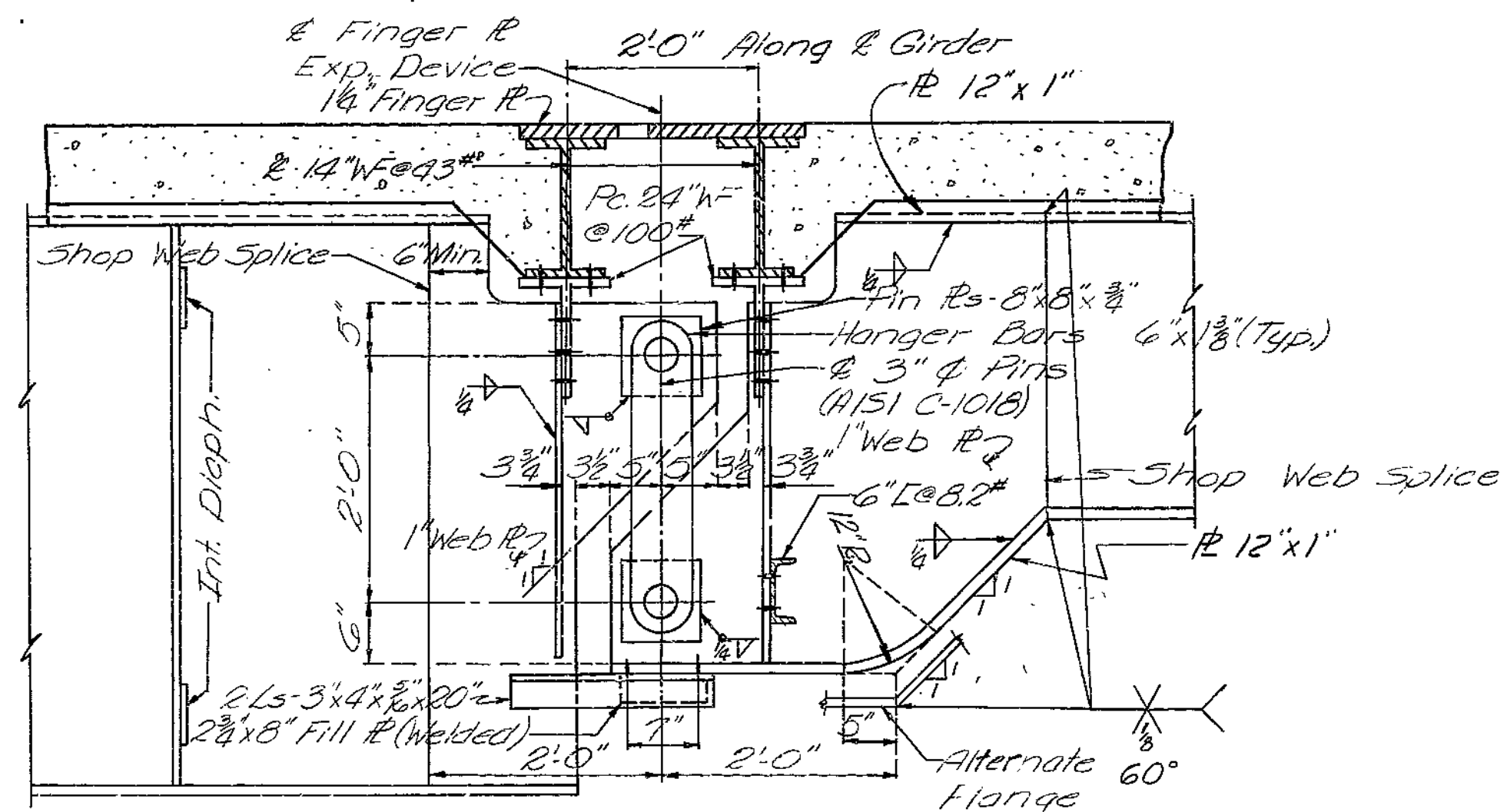
Note: Expansion Device shall be fabricated in one section except that when the length is over 40 feet, splicing is permissible. The expansion device shall be bent to conform to crown and grade of roadway. No. 5 bars for expansion device shall be structural grade. Approved stud welded anchors may be used in lieu of #5 bars shown. Use 2 Layers of 55# Roofing Felt between the sliding contact surface of curb plate and concrete backwall.



Note: Finger plates shall be cut with a gas torch from one plate 26" x 14". The surface of cut shall be perpendicular to the surface of plate. The cut shall not exceed 8" in width. The centerline of cut shall not deviate more than 1/16" from the position of centerline cut shown above. No part of expansion device may be spliced. 1 1/2" finger plate and 14" WF @ 43# shall be bent to conform to crown of roadway. All holes shown to be subpunched 1/16" and reamed to 1/8" in field.



DETAILS OF FINGER PLATE EXPANSION DEVICE



BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. I-16-435-1(52)(RTE. I-435) STA. 92 + 27.34 S.B.L.
JACKSON COUNTY

525

BURGWIN & MARTIN CONSULTING ENGINEERS
DESIGNED C. Page
DETAILED J. Carter
DESIGN CK. C.D. Albert
DETAIL CK. C. Phillips

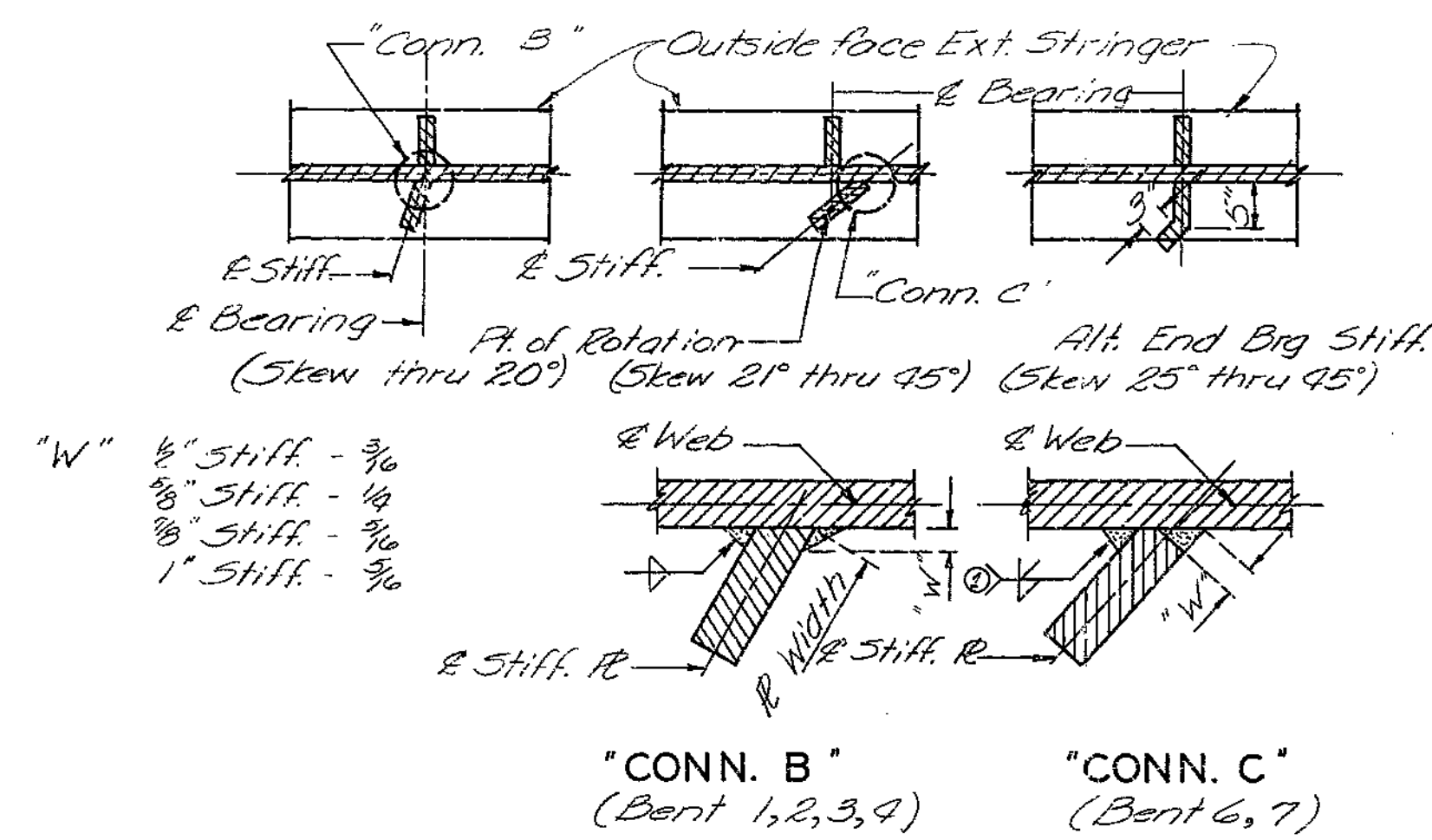
Note: This drawing is not to scale. Follow dimensions.

Sheet No. 23 of 29.

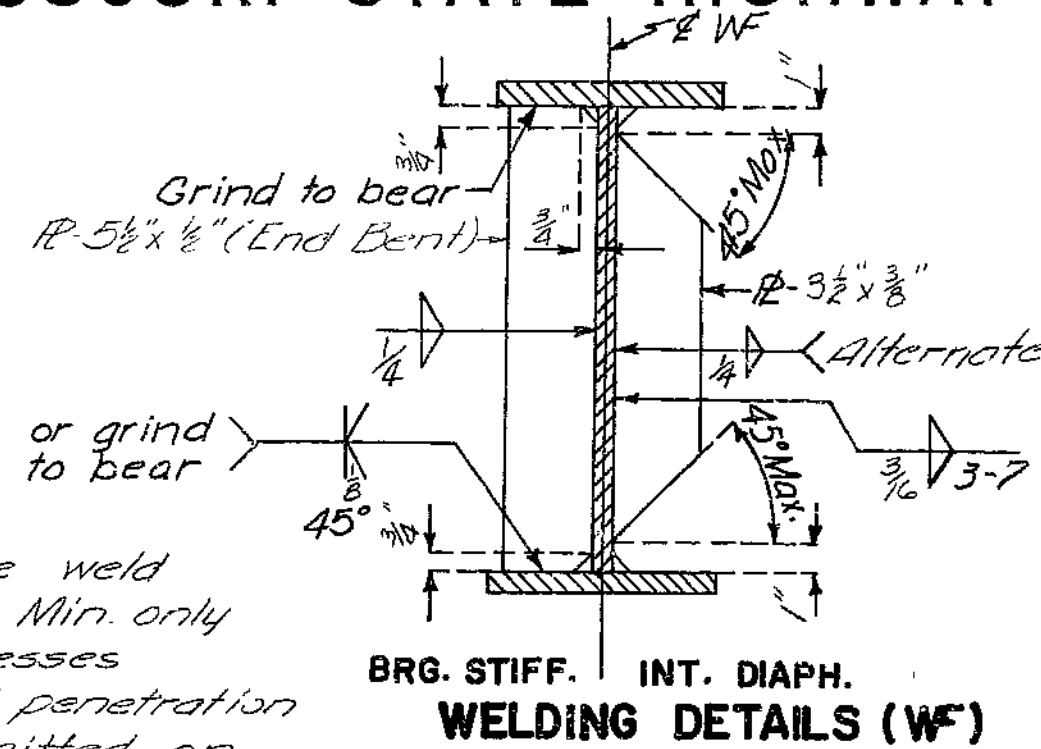
A-1683

MISSOURI STATE HIGHWAY DEPARTMENT

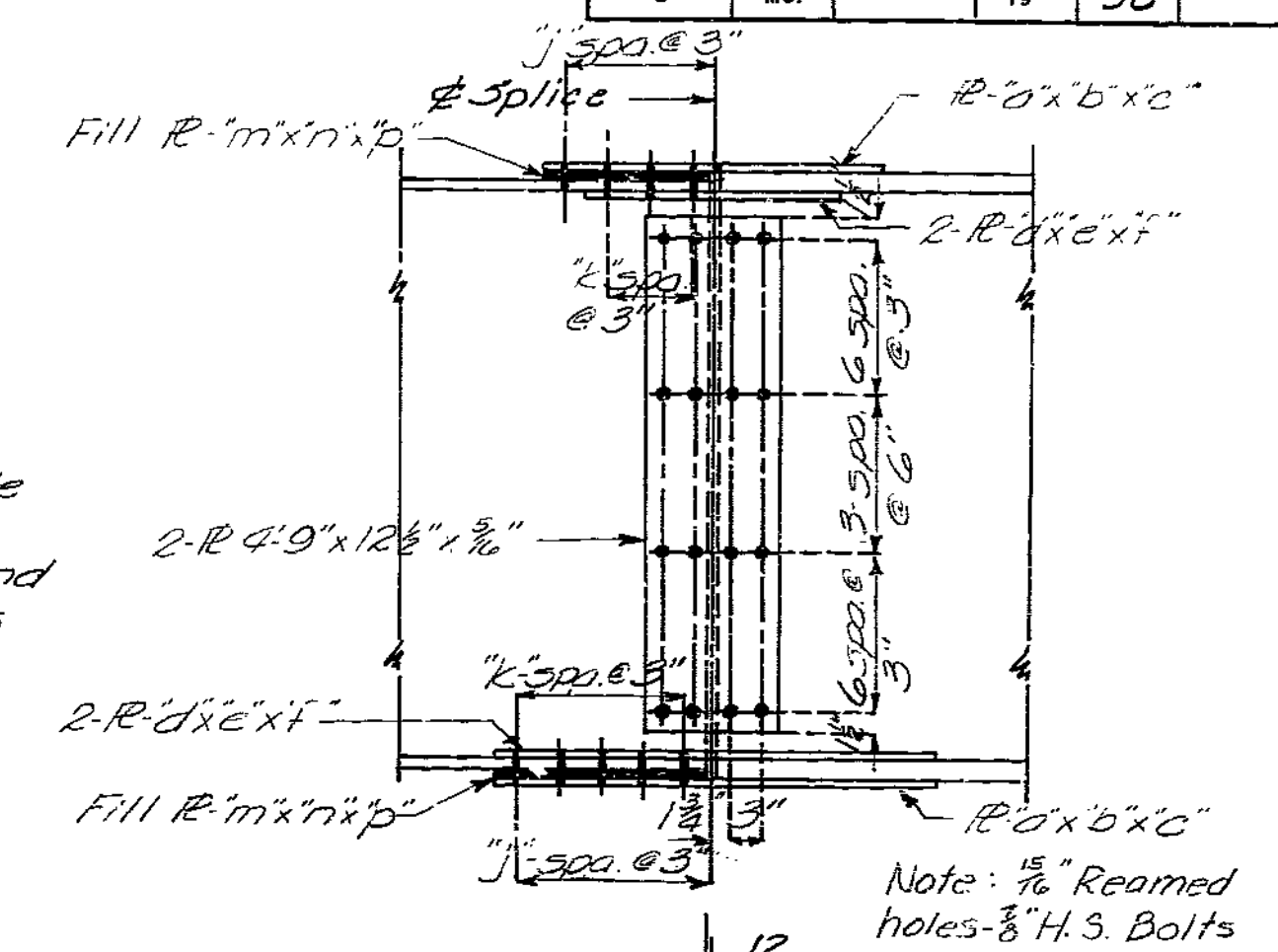
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5	MO.		19	28	



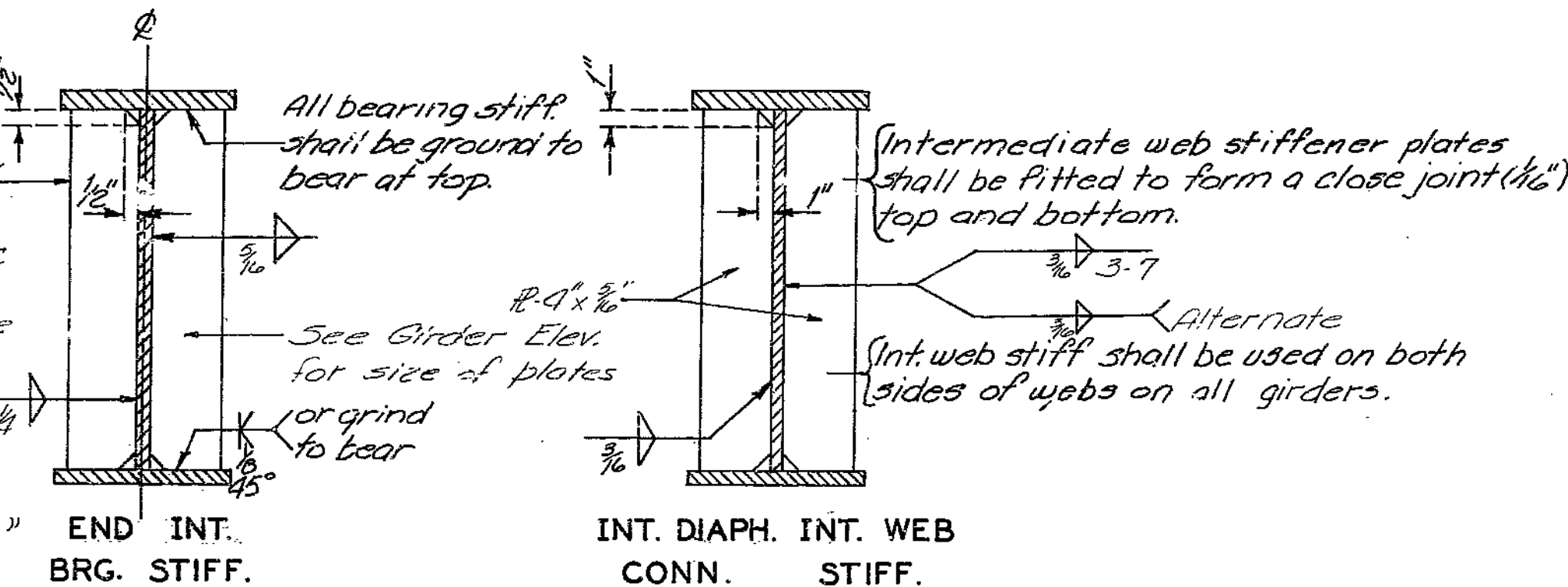
Note: Groove weld penetration = Min. only welding processes having good penetration will be permitted on groove welds.
 All Int. Stiffeners Normal to & girder.
 Stiffener for End diaph. are bent as shown



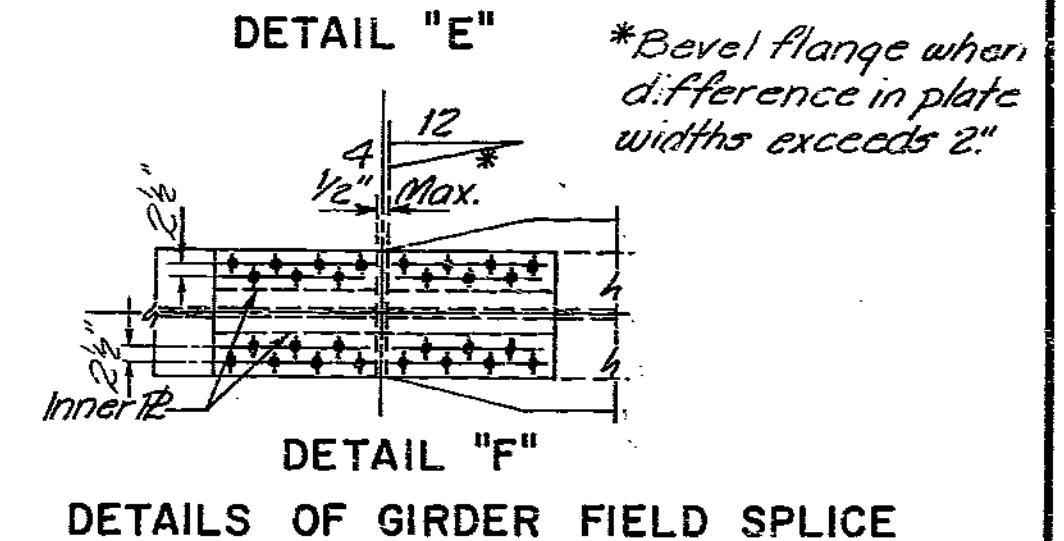
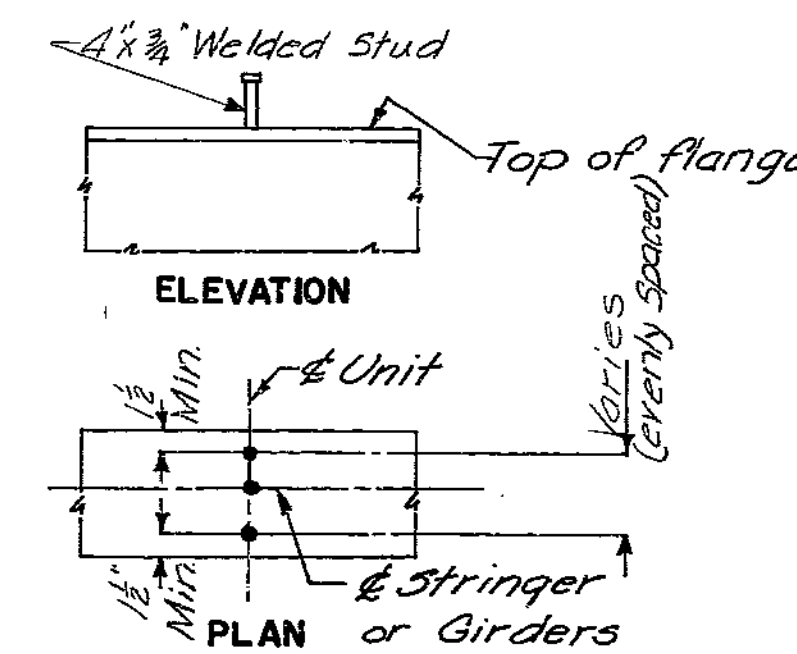
Note: By approval of the engineer the contractor may omit any shop flange splice, if desired, by extending the heavier flange plate and providing approved modifications of details of field flange splices and elsewhere as required. Payweight in any case will be based on material shown on design plans.
 The following welds will be subject to inspection by the magnetic particle procedure.
 Shop: At least 10% of each size and type of fillet welds, web to flanges and bearing stiffeners, and bearing devices.
 The tests shall be located at random in the members so as to be typical for each size and type of weld.
 This test procedure may also be used for examination of weld passes and miscellaneous welds not specifically set out, at the discretion of the engineer.
 Field: None



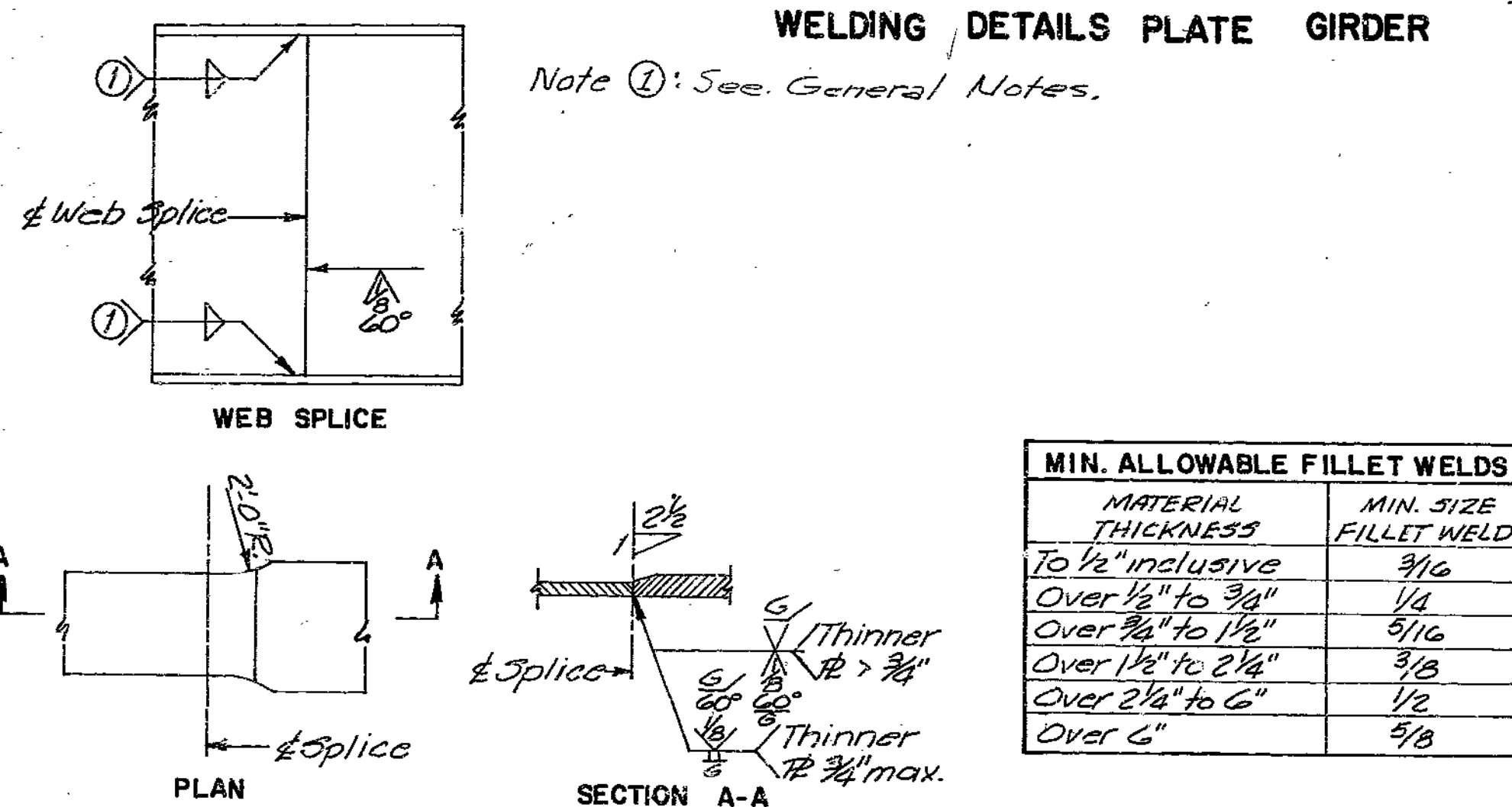
Note: "The following welds will be subject to radiographic inspection."
 Shop: "All butt welded flange plates, and shop web splices at hangers."
 "Not more than 1/8 of each web splice beginning at a point of maximum tension."
 Field: None



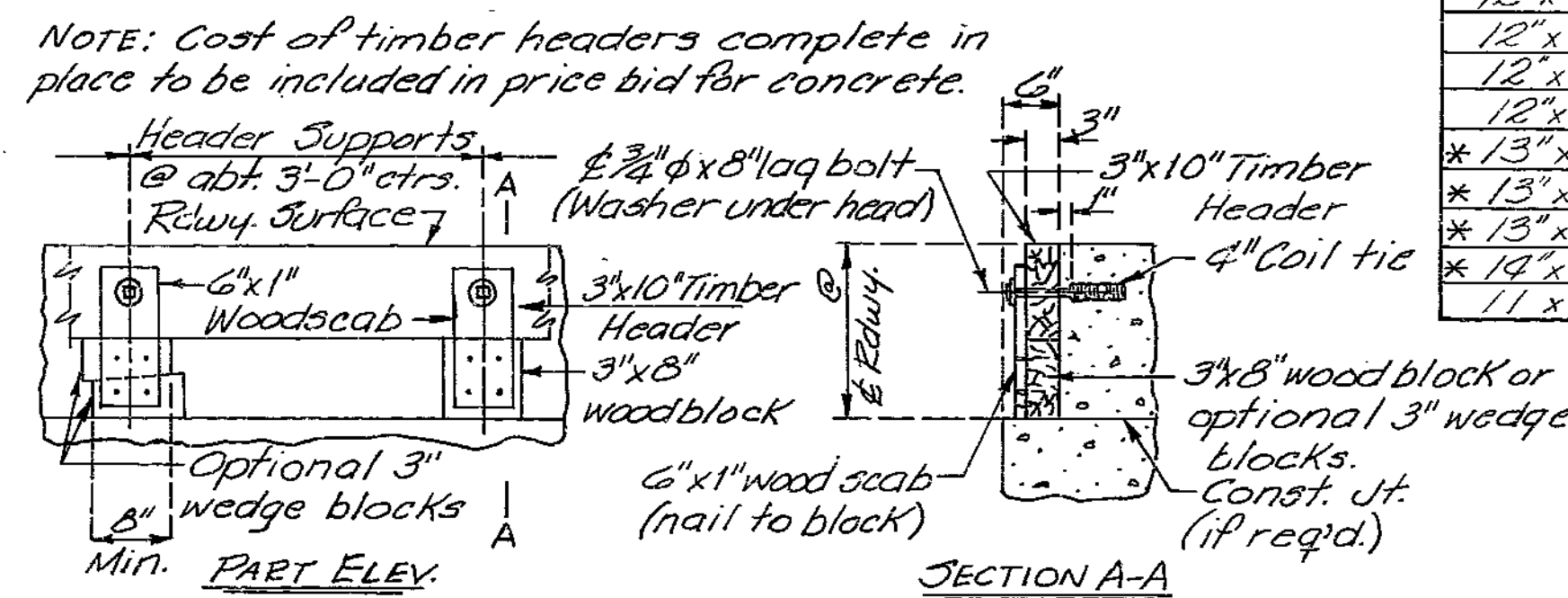
Fillet weld sizes greater than 3/8 may be reduced 1/8 if welding is done by submerged arc.



* Use Detail "F" for these flange sizes.



MATERIAL THICKNESS	MIN. SIZE FILLET WELD
To 1/2" inclusive	3/16
Over 1/2" to 3/4"	1/4
Over 3/4" to 1 1/2"	5/16
Over 1 1/2" to 2 1/4"	3/8
Over 2 1/4" to 6"	1/2
Over 6"	5/8



Flange to Flange	a	b	c	d	e	f	g	h	k	m	n	p
10" x 10"	10"	10"	2'0"	4"	1/2"	2'0"	2	3	3	-	-	-
10" x 12"	10"	12"	2'0"	4"	1/2"	2'0"	2	3	3	-	10"	12"
10" x 14"	10"	14"	2'0"	4"	1/2"	2'0"	2	3	3	10"	14"	12"
10" x 15"	10"	15"	2'0"	4"	1/2"	2'0"	2	3	3	10"	14"	12"
10" x 17"	10"	17"	2'0"	4"	1/2"	2'0"	2	3	3	10"	14"	12"
10" x 19"	10"	19"	2'0"	4"	1/2"	2'0"	2	3	3	10"	14"	12"
10" x 21"	10"	21"	2'0"	4"	1/2"	2'0"	2	3	3	10"	14"	12"
12" x 12"	12"	12"	2'6"	5"	1/2"	2'6"	2 1/2	4	4	-	-	-
12" x 15"	12"	15"	2'6"	5"	1/2"	2'6"	2 1/2	4	4	12"	14"	15"
12" x 17"	12"	17"	2'6"	5"	1/2"	2'6"	2 1/2	4	4	-	-	-
12" x 19"	12"	19"	2'6"	5"	1/2"	2'6"	2 1/2	4	4	12"	14"	15"
12" x 21"	12"	21"	2'6"	5"	1/2"	2'6"	2 1/2	4	4	12"	14"	15"
* 13" x 13"	13"	13"	3'5"	5 1/2"	1/2"	2'10"	1 1/2	5	4	-	-	-
* 13" x 15"	13"	15"	3'5"	5 1/2"	1/2"	2'10"	1 1/2	6	6	-	-	-
* 13" x 17"	13"	17"	3'5"	5 1/2"	1/2"	2'10"	1 1/2	6	6	-	-	-
* 14" x 14"	14"	14"	4'0"	6"	1/2"	3'5 1/2"	1 1/2	6	5	-	-	-
11" x 14"	11"	14"	2'0"	4 1/2"	1/2"	2'0"	2 1/2	3	3	11"	14"	12"

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. I-IG-435-1(52)(RTE. I-435) STA. 92+27.34 S.B.L.
 JACKSON COUNTY

BURGIN & MARTIN CONSULTING ENGINEERS
 DESIGNED A.G. Latham, DETAILED J. Carter
 DESIGN CK. C. Page, DETAIL CK. C. Page

Note: This drawing is not to scale. Follow dimensions.

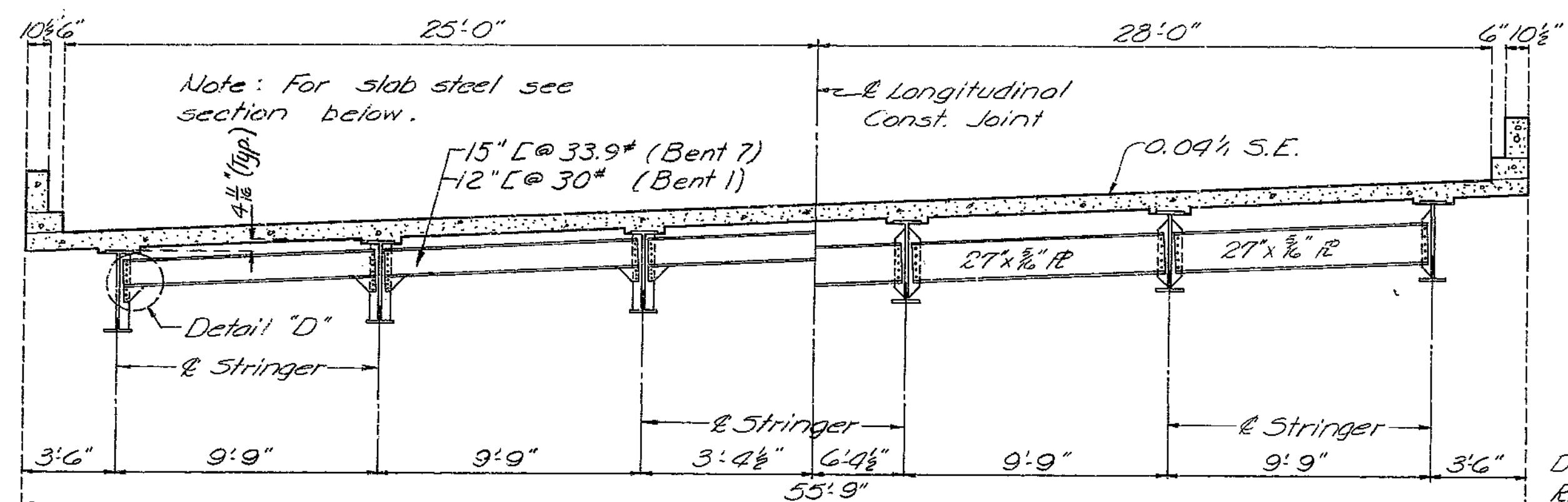
Sheet No. 24 of 29.

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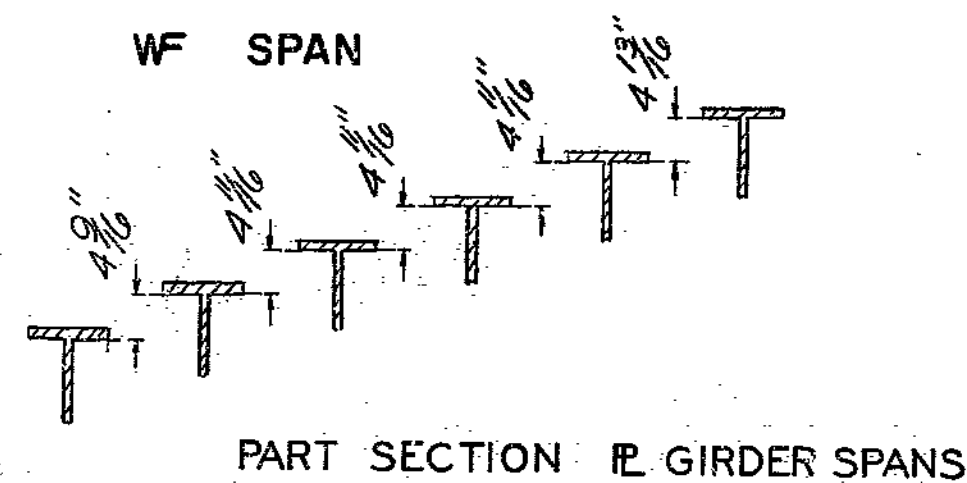
526

MISSOURI STATE HIGHWAY DEPARTMENT

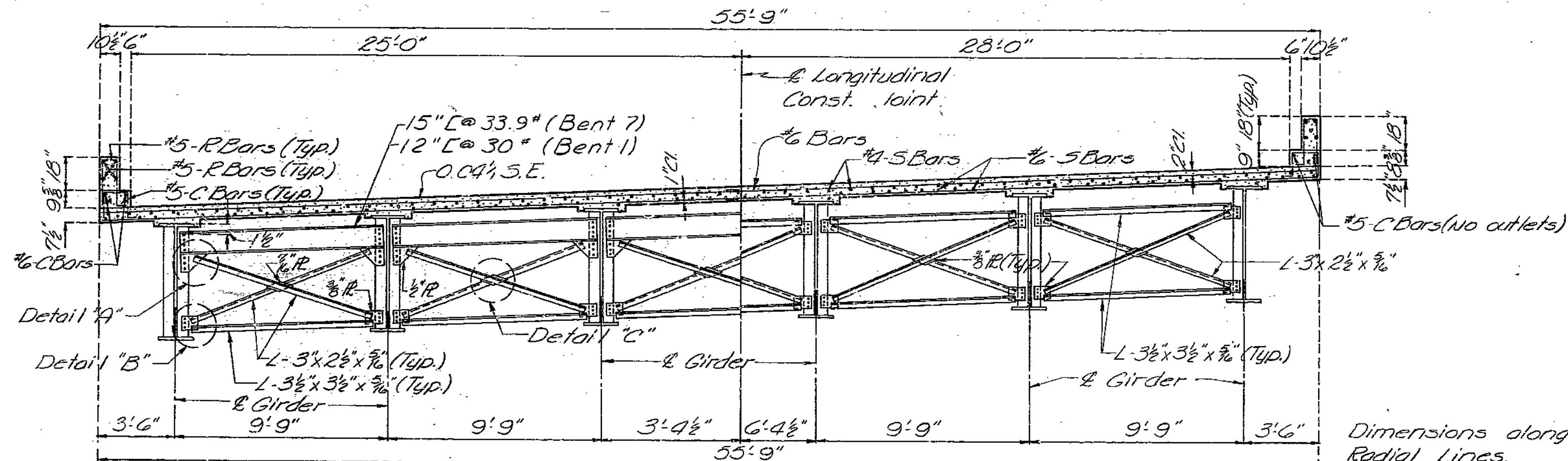
FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		15	29	



HALF SECTION NEAR END DIAPHRAGM HALF SECTION NEAR INTERIOR DIAPHRAGM

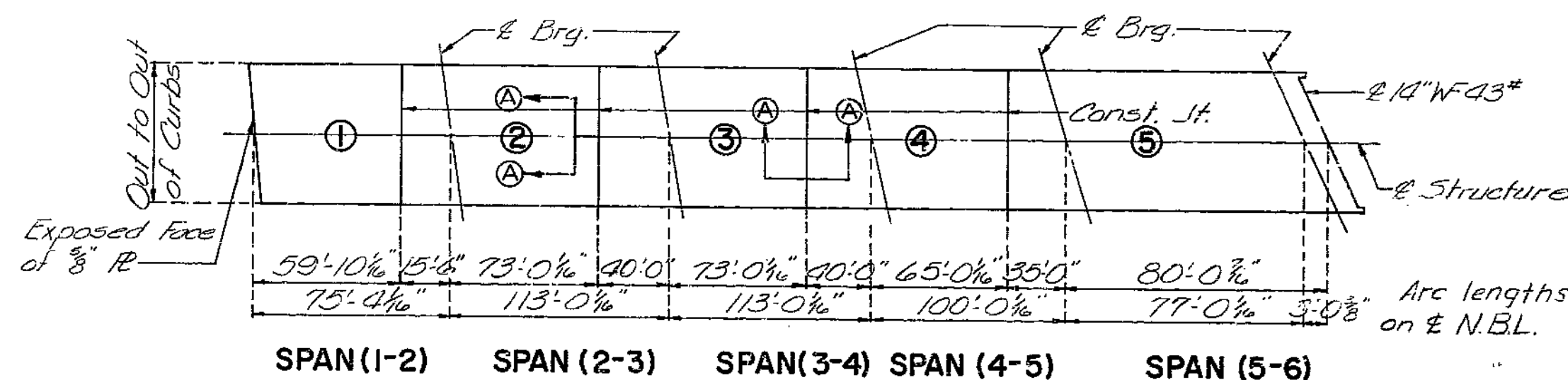
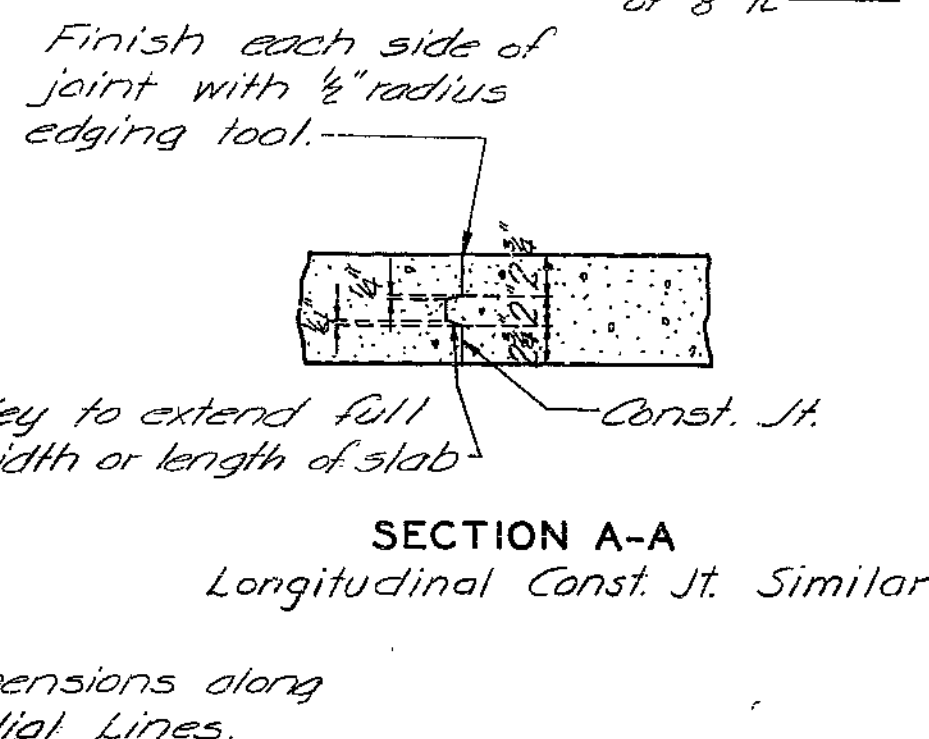


PART SECTION R GIRDER SPANS



HALF SECTION NEAR END DIAPHRAGM (TYP) HALF SECTION NEAR INTERIOR DIAPHRAGM & CROSS FRAME (TYP)

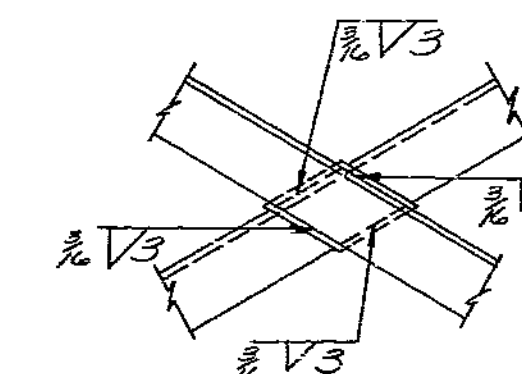
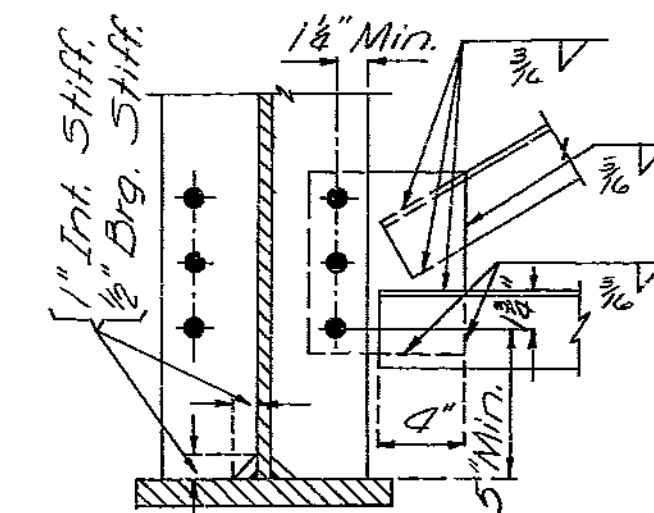
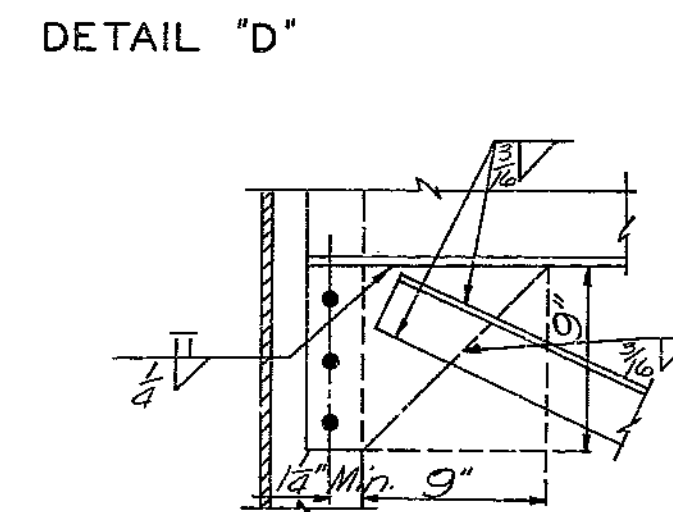
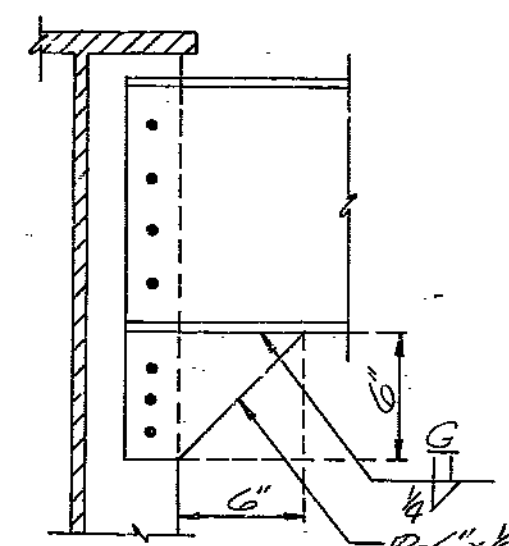
R GIRDER SPAN



Basic Sequence	SEQUENCE OF POURS				
	Direction				
	1	2	3	4	5
	E. D.	1 To 3	2 To 4	3 To 5	4 To End
Alternate "A" Pours	1 + 2	3	4 + 5		
Alternate "B" Pours	End To 3	2 To 4	3 To End		
Alternate "C" Pours	1 + 2 + 3	4 + 5			
	End To 4	3 To End			
	1 + 2 + 3 + 4 + 5				
	End To End				

"The contractor shall use an approved oscillating screed type, self-propelled mechanical finishing machine and shall pour and satisfactorily finish the slab pours at a rate of not less than 39 cubic yards per hour unless he elects to use an approved retarder at his own expense to retard the set of the concrete to 2.5 hours in which case he may reduce his pouring and finishing rate to not less than 25 cubic yards per hour. The contractor shall observe the basic pouring sequence unless he can demonstrate to the engineer that he can pour and satisfactorily finish one of the longer alternate pours. Finishing machine loads will not be permitted on concrete less than 48 hours old."

SLAB POURING SEQUENCE



Note: For details and reinforcement of curb and parapet not shown see sheet No. 28 & 29 of 29.

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S.
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. I-16-435-1(52)(RTE. I-435) STA. 92 + 27.34 S.B.L.
JACKSON COUNTY

BURGWIN & MARTIN CONSULTING ENGINEERS	
DESIGNED C. Page	DETAILED J. Carter
DESIGN CK. H.G. Lottborn	DETAIL CK. C. Phillips

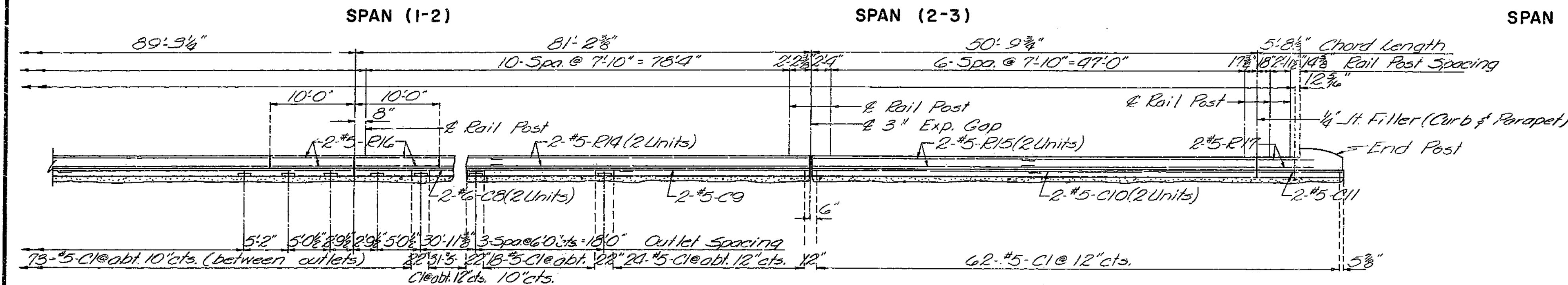
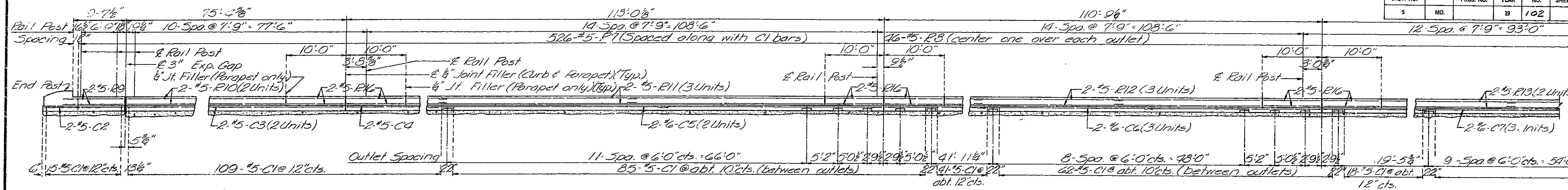
Note: This drawing is not to scale. Follow dimensions.

Sheet No. 25 of 29.

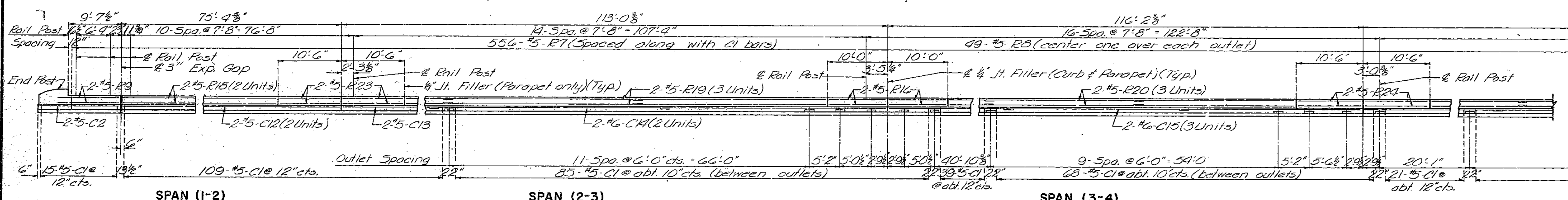
A-1683

MISSOURI STATE HIGHWAY DEPARTMENT

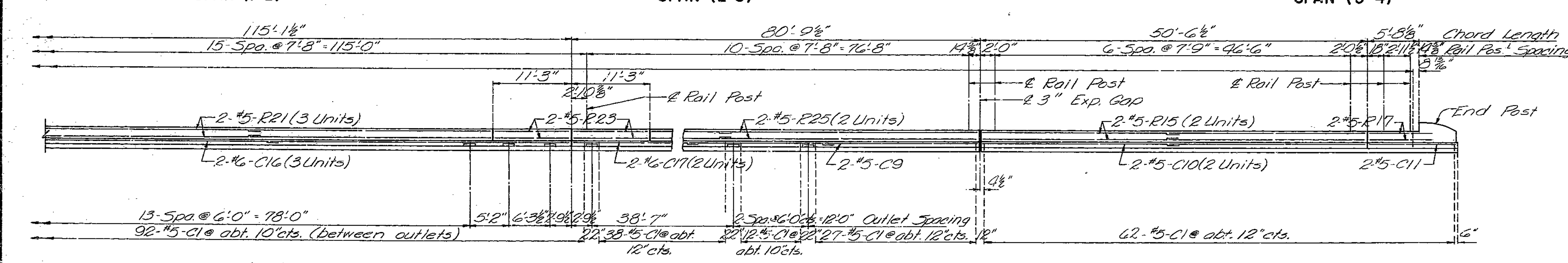
FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	102	



ELEVATION OF CURB AND PARAPET (Left Side)



Note: Longitudinal dimensions shown are along & handrail at top of parapet.



ELEVATION OF CURB AND PARAPET (RIGHT SIDE)

BRIDGE OVER K.C.S., C.R.I.&P. AND C.M. & S.T.P. R.R.S.

STATE ROAD INTERSTATE ROUTE 435

IN KANSAS CITY

PROJECT NO. I-16-435-1(52)(RTE. I-435) STA. 92 + 27.34S. B. L.

JACKSON COUNTY

Note: For location and spacing of CI bars between outlets see sheet No. 29 of 29. For horizontal curb and parapet bars use a minimum lap of 15" for #5 and 18" for #6.

BURGIN & MARTIN CONSULTING ENGINEERS	
DESIGNED C. Page	DETAILED J. Carter
DESIGN CK. R. Latham	DETAIL CK. C. Phillips

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 28 of 29.

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NO. CONSTRUCTION CRACKS

GENERAL HANDRAIL NOTES:

All handrail posts shall be set normal to grade. Aluminum tube handrail shall be bent to conform to vertical and horizontal alignment of parapet.

Aluminum washer shims between top of parapet and post base may be used for adjusting handrail alignment. Maximum thickness of shims to be 1/8". Where more tilting of post is required for proper alignment, concrete bearing areas shall be ground down.

All parts of handrail, except anchor bolts, nuts, washers, and set screws are to be of aluminum material.

The contract unit price per linear foot of "Bridge Rail" shall include furnishing and erecting the handrail complete with anchor bolts, shims and insulating compound.

All fillets 1/4" except as noted.

All drafts 3° except as noted.

Fipe rail to be fabricated in a minimum of 2 panel lengths.

Omit set screw on side adjacent to filled joint in parapet and curb at all expansion posts.

Top of curbs and parapets to be built parallel to grade with curb and parapet joints (except at end posts) normal to grade.

Concrete end posts to be vertical.

All exposed edges of end posts shall have 1/2" bevel.

All exposed edges of curbs and parapets shall have 1/2" radius or 3/8" bevel unless otherwise noted.

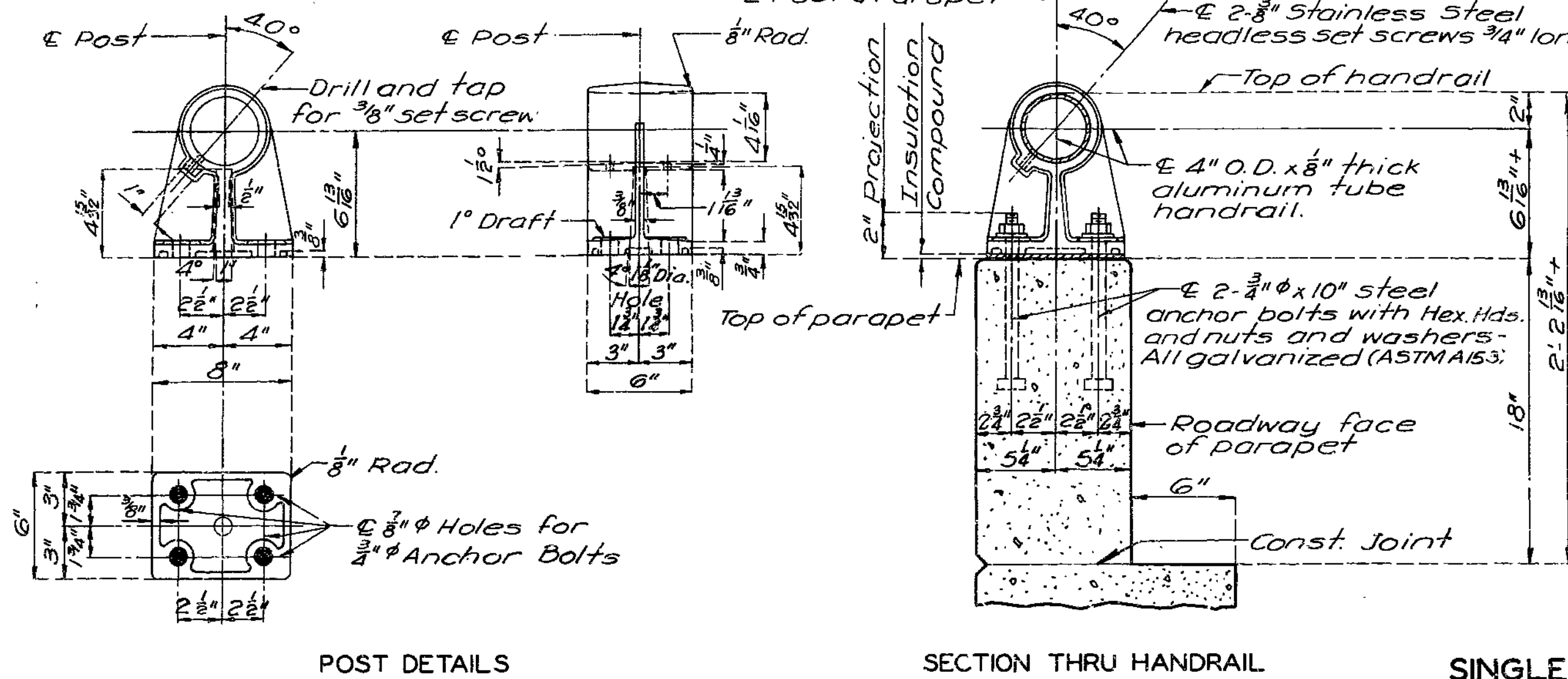
If the contractor desires, he may use drive fit cast aluminum end caps in lieu of welded aluminum closure plates.

Integrally cast post coupons and a coat of clear lacquer specified in Std. Spec. 56.2.4 and 56.3.5 respectively will not be required for these rail posts.

MISSOURI STATE HIGHWAY DEPARTMENT

2" Min. except for Exp. Gap in parapet use 3" @ 60° F.

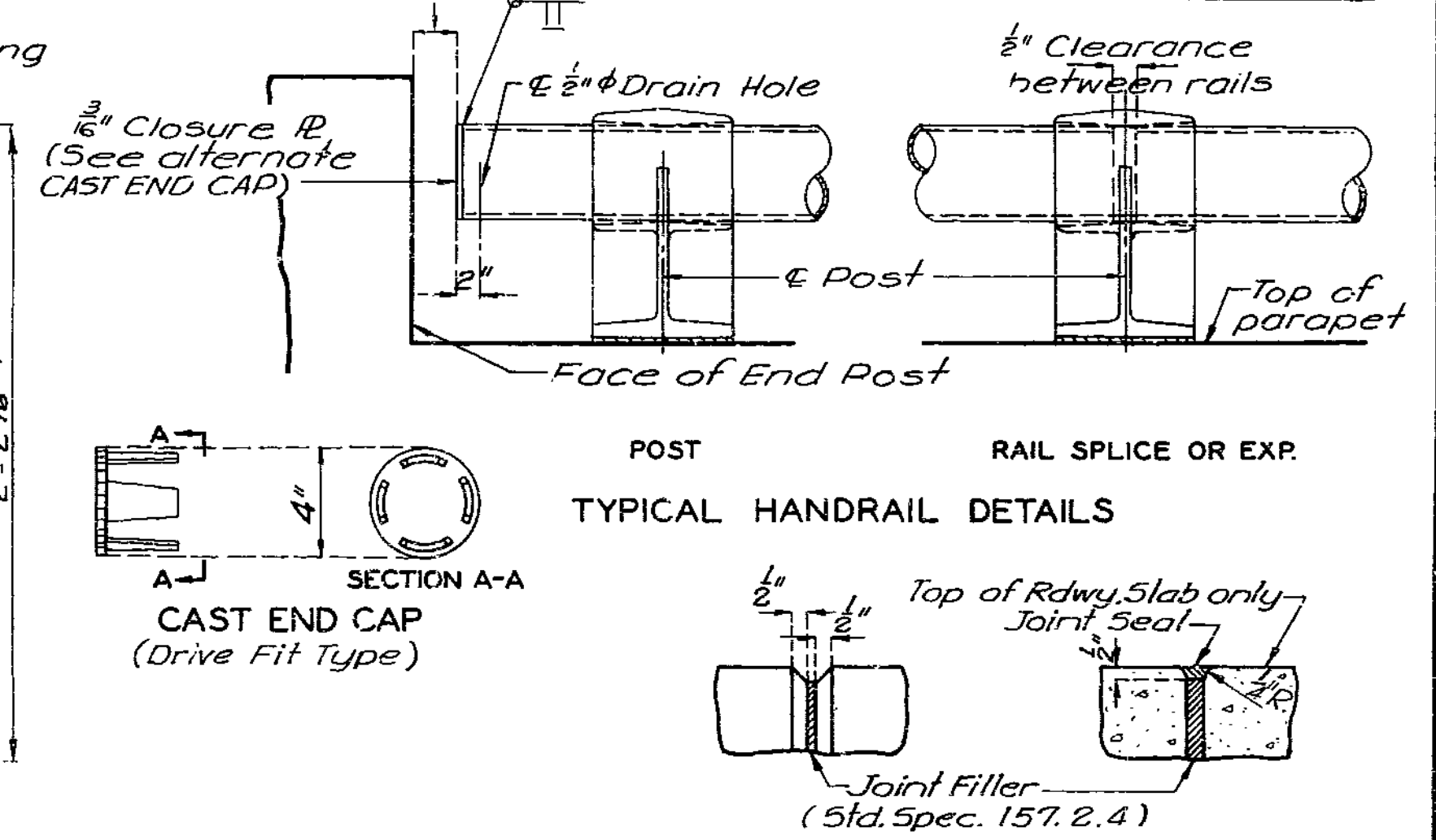
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5	MO.		19	103	



POST DETAILS

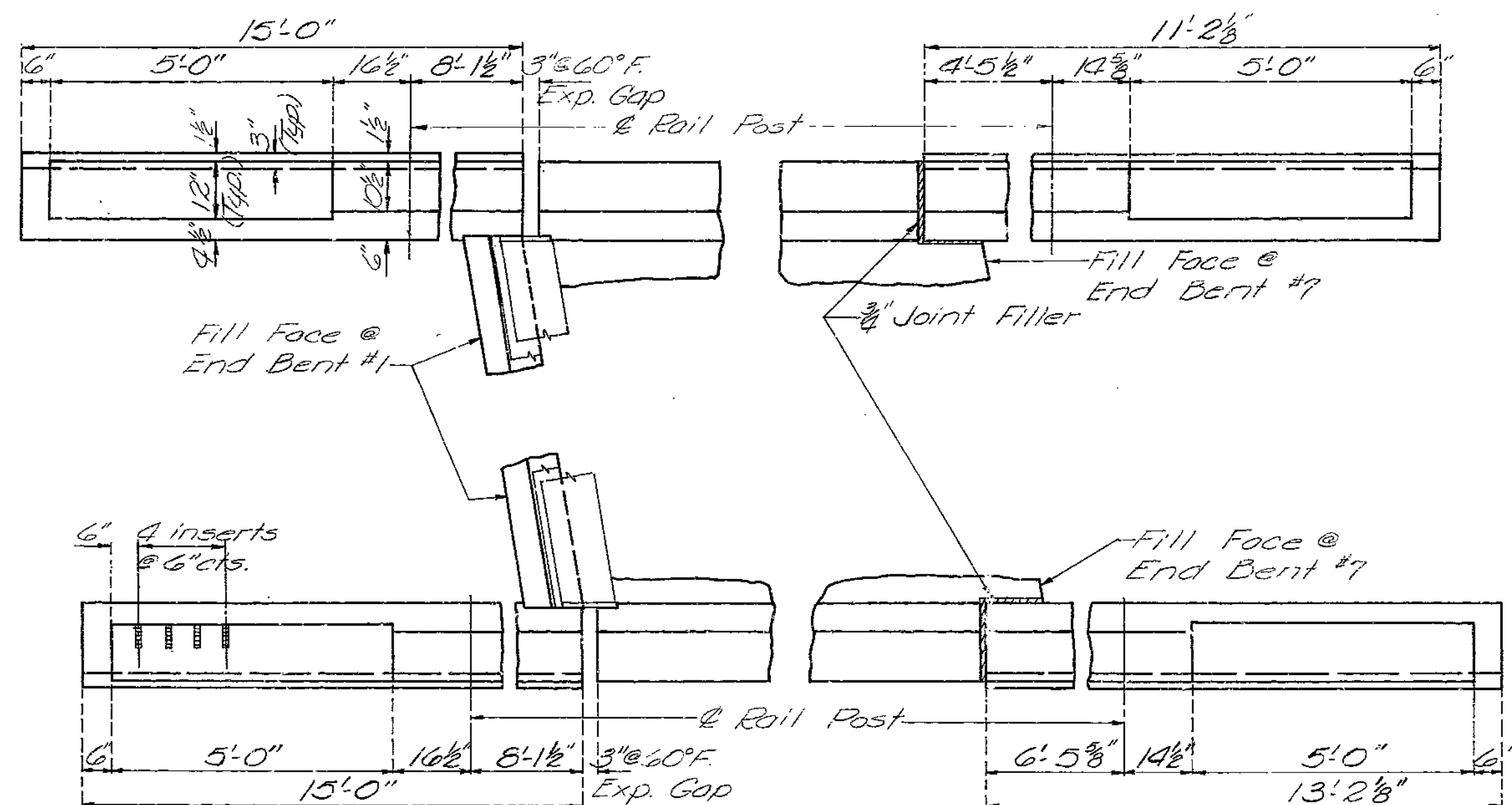
SECTION THRU HANDRAIL

SINGLE TUBE ALUMINUM RAILING



TYPICAL HANDRAIL DETAILS

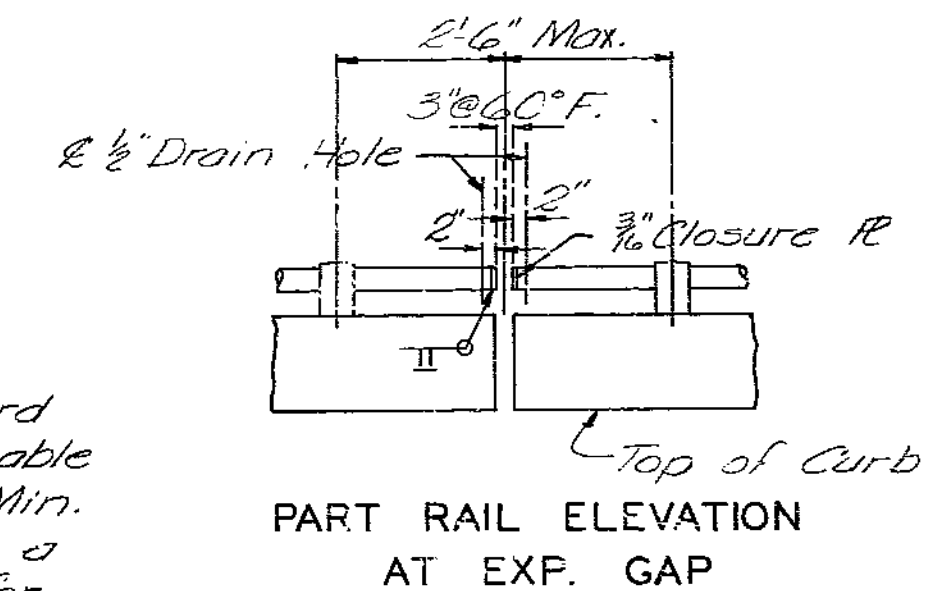
FILLED JOINT DETAILS



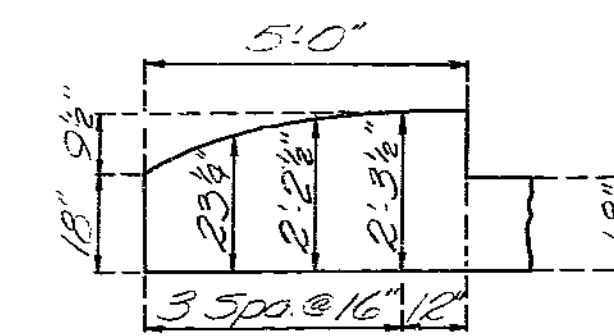
PLAN OF END POST

Note: Anchors for attaching guard rail shall be 3/4" threaded malleable iron (Galv.) inserts having a Min. depth of 3 1/2" and filled with a plastic closing plug. Cost for furnishing & installing inserts & plugs will be included in price bid for other items.

Note: For elevation of curb & parapet see sheet No. 28.0-29.

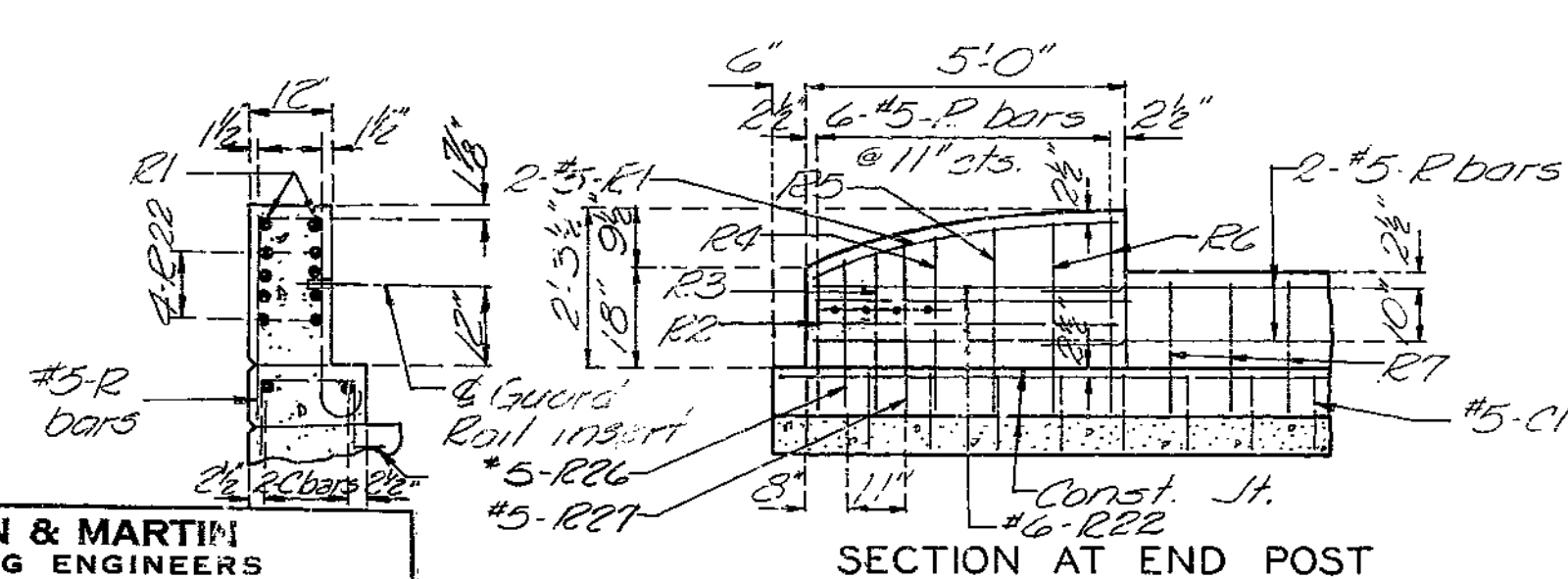


PART RAIL ELEVATION AT EXP. GAP

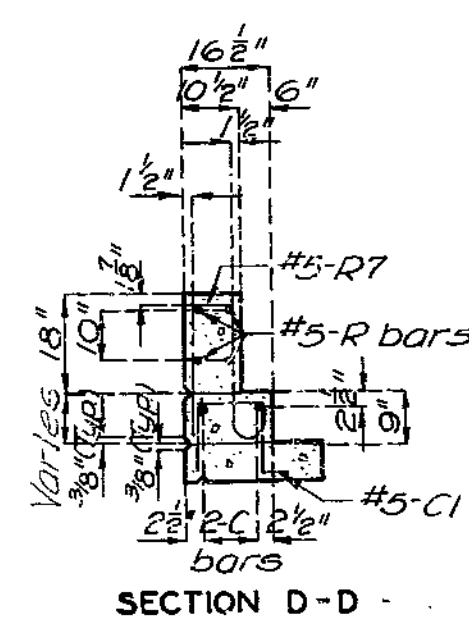


END POST ORDINATES

Note: For horizontal curb and parapet bars use a minimum lap of 15" for #5 and 18" for #6

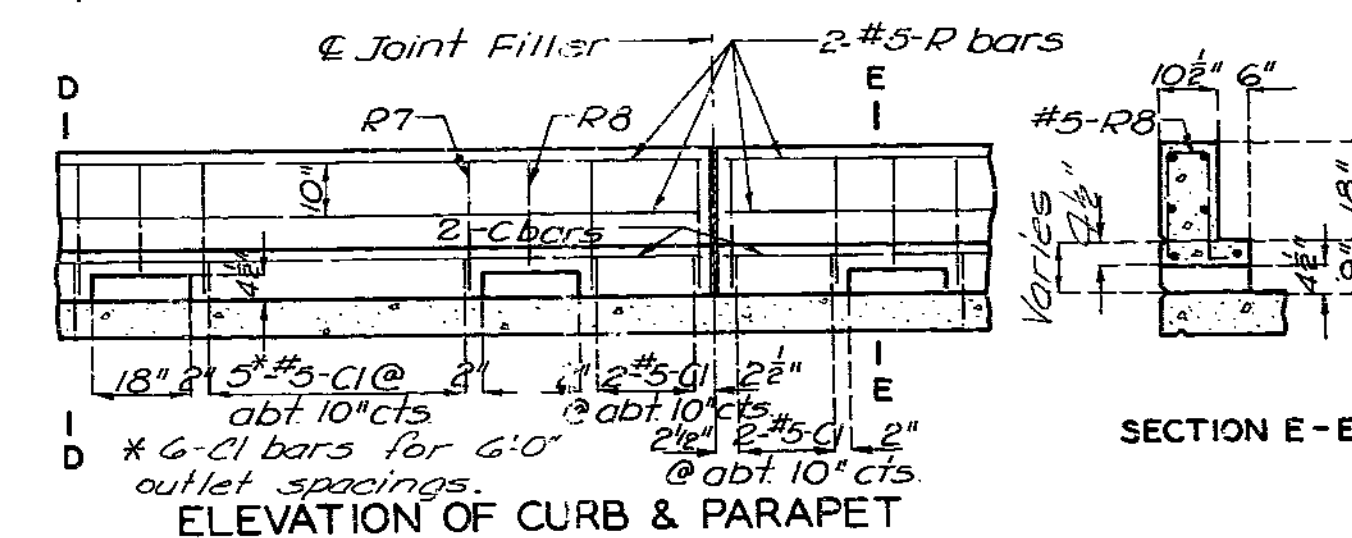


SECTION AT END POST

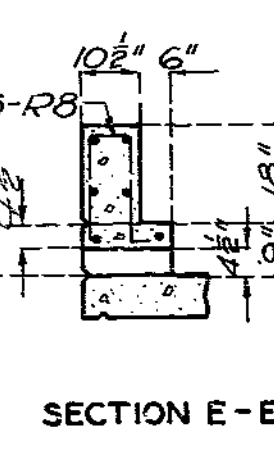


SECTION D-D

Note: When curb outlets are omitted space #5-C1 bars at abt. 12" cts.



ELEVATION OF CURB & PARAPET



SECTION E-E

BRIDGE OVER K.C.S., C.R.I.&P. AND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. I-IG-435-1(52) (RTE. I-435) STA. 92+27.34S. B. L.
 JACKSON COUNTY

REVISED JAN. 1967

DESIGNED *C. Page* DETAILED *J. Carter*

DESIGN CK. *F.G. Kotham* DETAIL CK. *C. Phillips*

STD. I.5.2
MAR. 1964

BURGWIN & MARTIN
CONSULTING ENGINEERS

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 29 of 29.

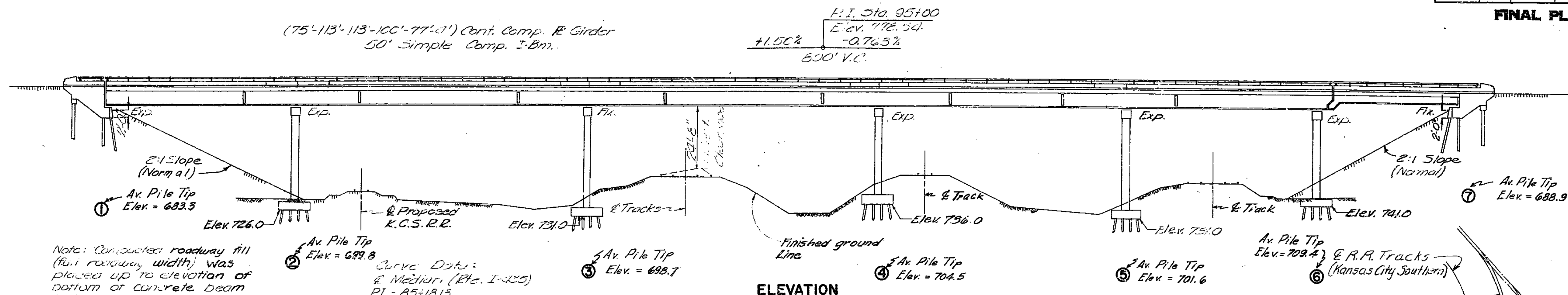
A-1683

53/

MISSOURI STATE HIGHWAY DEPARTMENT

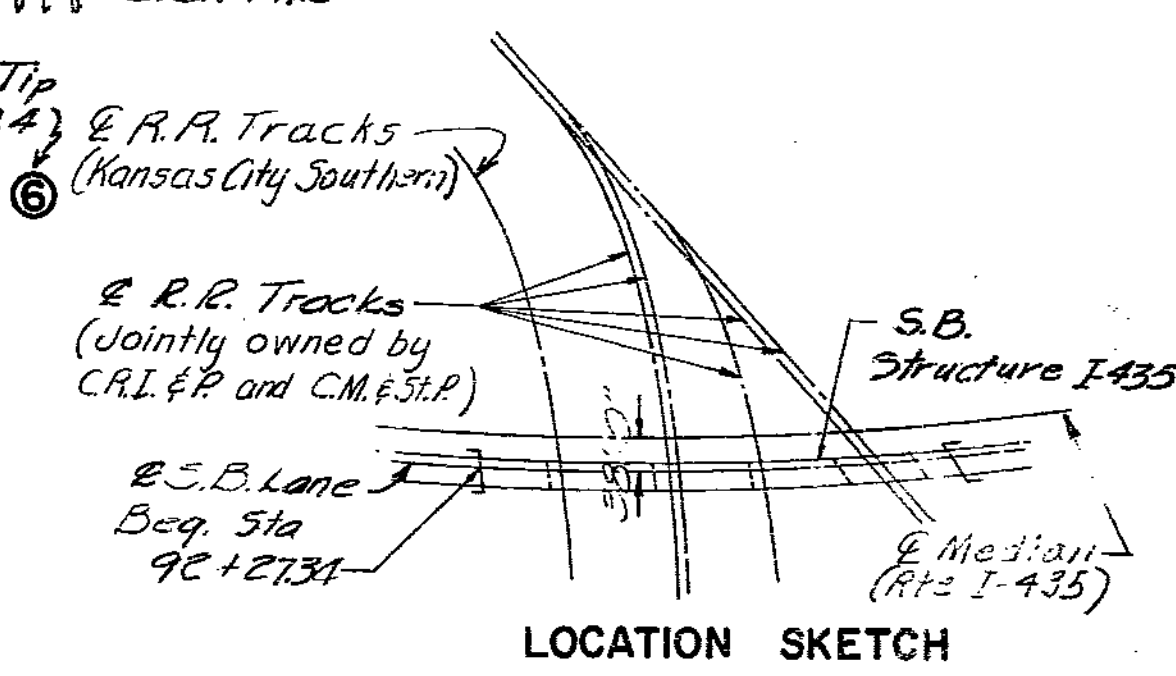
FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	75	

FINAL PLANS

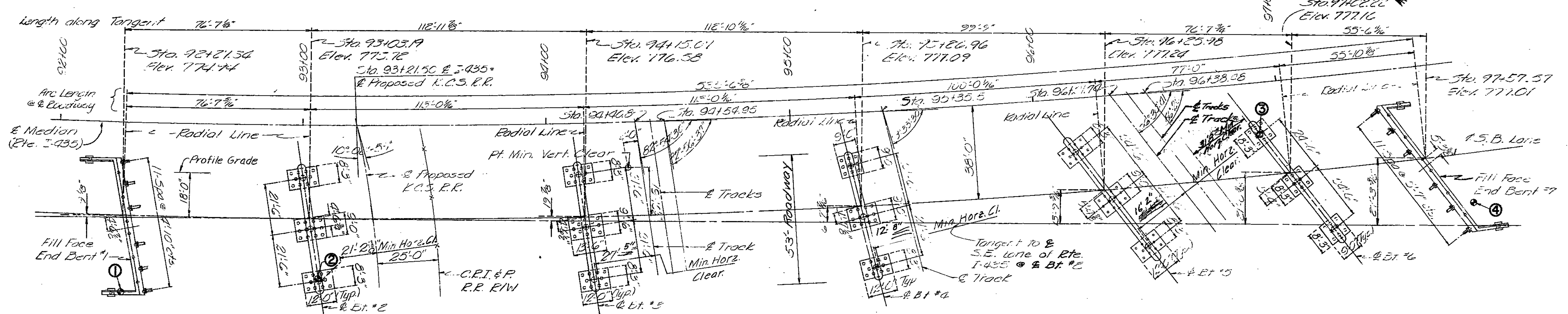


Note: Construct roadway fill (full roadway width) was placed up to elevation of bottom of concrete beam in front of and not less than 25'-0" in back of end bents before piles were driven. Berths No. 1 & 2.

Curve Data:
 & Median (Rte. I-435)
 P.I. - 85+18.13
 Δ - 60°56' Lt.
 D - 1°30'
 T - 1425.64'
 L - 2128.89'
 R - 3819.83'
 S.E. - .04% (60MPH)
 (Chord Definition)



LOCATION SKETCH



PLAN

Note: All dimensions are horizontal distances. Elevations shown are for top of slab at & Lane.

Note: See special provisions for optional use of Precast Concrete, Prestressed Concrete, or Timber piles on interior bents only.
 Minimum hammer energy required for Precast Concrete piles is 8,000 ft. lbs., except at bents No. 4 and No. 6 where the minimum hammer energy is 5,300 ft. lbs.

Note: For Boring Data see sheet No. 2 of 29.
 ● Indicates locations of borings.
 For General Notes, Estimated Quantities, and Pile and Footing Data see sheet No. 2 of 29.

B.M. PK Nail Centered in Rt. End Wing Curb of Abut. #7, 70' Rt. of Sta. 97+92 Elev. 778.92

BRIDGE OVER K.C.S., C.R.I. & P. AND C.M. & S.T.P. R.R.S
STATE ROAD INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. HG-435-1(52)(RTE. I-435) STA. 92+27.34 S.B.L.
JACKSON COUNTY

BURGWIN & MARTIN CONSULTING ENGINEERS	
DESIGNED: C. Page	DETAILED: J. Carter
DESIGN CK.: J. Claffham	DETAIL CK.: C. Phillips

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 1A of 2.

SUBMITTED BY: *W. D. Canney* DATE: Feb. 23, 1968
 APPROVED BY: *M. J. Swider* DATE: Feb. 23, 1968

STP 54.00
A-1683

532

MISSOURI STATE HIGHWAY DEPARTMENT

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	MO.		19	76	

GENERAL NOTES:

SPECIFICATIONS:
 A. A. S. H. O. - 1965
 DESIGN LOADING:
 HS20-44 Military Loading (15#/sq. ft. Future Wearing Surface)
 Earth-120#
 Fatigue Loading: A.W.S. D2.0-66 Formulas 5b, 15b, & 16b.
 DESIGN UNIT STRESSES
 Class B Concrete (substructure) $f_c = 1,200$ psi
 Class B1 Concrete (superstructure) $f_c = 1,600$ psi
 Reinforcing Steel $f_s = 20,000$ psi
 Structural Steel (A.S.T.M. A36-66) $f_s = 20,000$ psi
 SURFACE SEAL
 Superstructure deck was surface sealed.
 FABRICATED STEEL
 Field connections. High Strength Bolts $\frac{3}{4}" \phi$, holes $\frac{3}{8}" \phi$ except as noted.

FINAL PLANS

PAINTING

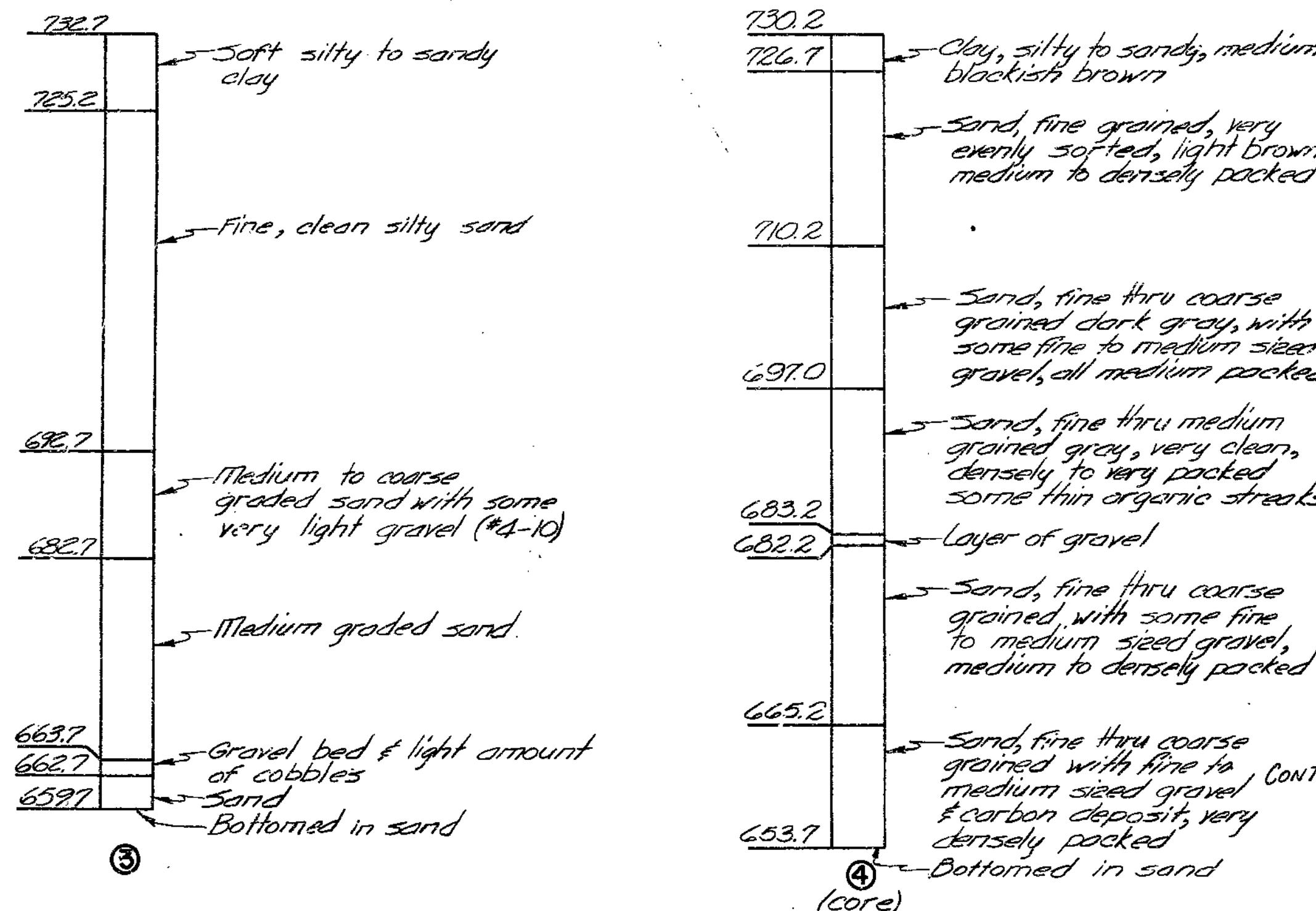
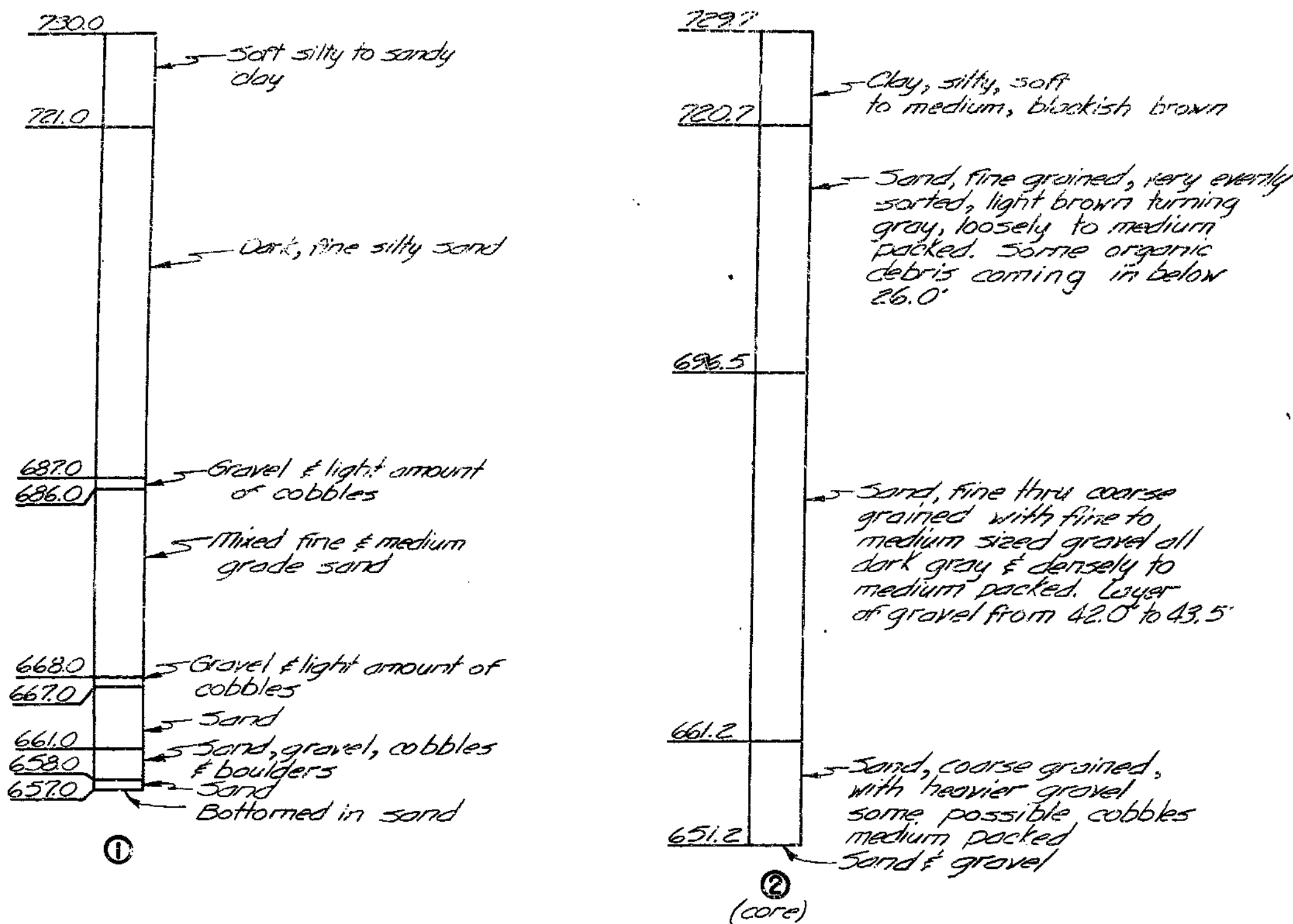
Paint: Shop, none; Field, by contractor in accordance with Std. Spec 55.4.10.

CONSTRUCTION CLEARANCE

A minimum vertical clearance of 21'-0" from top of rails and a minimum lateral clearance of 17'-0" centered on tracks was maintained during construction.

WELDING

Details of welded joints shown are for manual arc welding except as noted.
 The minimum size of fillet welds was in accordance with A.W.S. D2.0-66, article 217(b) except the minimum size fillet weld connecting parts carrying primary stress is $\frac{1}{4}"$.



Note: for location of borings see sheet No. 1 of 20

BENT NO.	1	2	3	4	5	6	7
Type	Foundation	Foundation	Foundation	Foundation	Foundation	Foundation	Foundation
Kind	10BP42	15" Tr. Tim.	15" Tr. Tim.	15" Tr. Tim.	15" Tr. Tim.	15" Tr. Tim.	10BP42
Number	4	32	33	32	33	24	4
Average Length Ft.	33	27	34	32	30	33	32
Design Bearing Tons	30.0	28.7	29.6	29.9	29.8	30.0	30.0
Min. Tip Penetration Elev.	691.0	710.0	710.0	710.0	710.0	710.0	691.0
Pile Standard							
Hammer Energy Used Ft.Lbs.	39,800	15,000	15,000	15,000	15,000	15,000	39,800

Note: Minimum energy requirement of hammer based on plan length of piles.
 All piles were driven to the minimum penetration and to not less than the design bearing noted.

ITEM	TOTAL
Class I Excavation for Structures	Cu. Yd. 544 ✓
Cast-in-Place Concrete Piles	Lin. Ft. 0 ✓
Class B Concrete	Cu. Yd. 526.5 ✓
Class B1 Concrete	Cu. Yd. 813.5 ✓
Reinforcing Steel	Lb. 375,080 ✓
Painting	Tons 322.6 ✓
Fabricated Structural Carbon Steel (WF-BM. span)	Lb. 64,390 ✓
Fabricated Structural Carbon Steel (R. Gdr. span)	Lb. 586,260 ✓
Bridge Rail (Single tube type)	Lin. Ft. 1099 ✓
Conduit System (On Structures)	Lump Sum 1 ✓
15" Treated Timber Pile	Lin. Ft. 4792 ✓
Steel Piles in Place 10 in** (Contingent 507.01)	Lump Sum 1 ✓

* Note: See Special Provisions for optional use of Precast Concrete, Prestressed Concrete or 15" Treated Timber Piles on Interior Bents.
 All concrete and reinforcement in end posts, parapets and curbs is included with superstructure quantities.
 No payment for excavation was allowed at End Bents No. 1 and 7.
 Excavation was allowed from the finished ground line at Bent No. 6.

BRIDGE OVER K.C.S. C.R.I. & P. AND C.M. & S.T.P. R.R.S.
 STATE ROAD INTERSTATE ROUTE 435
 IN KANSAS CITY
 PROJECT NO. I-IG-435-1(52)RTE. I-435 STA. 92+27.34 S.B.L.
 JACKSON COUNTY

BURGWIN & MARTIN
 CONSULTING ENGINEERS
 DESIGNED C. Page
 DETAILED E. Horn
 DESIGN CH. AG. Latham
 DETAIL CH. C.D. Albert

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 2A of 2

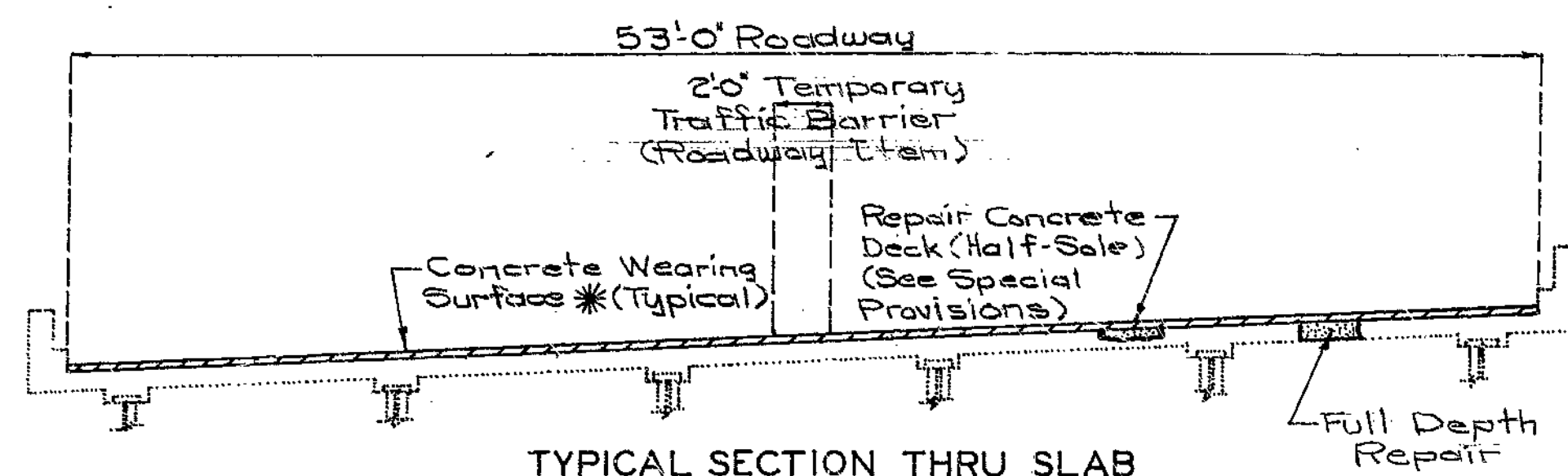
A-1683

FINAL PLANS

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MISSOURI HIGHWAY AND TRANSPORTATION COMMISSION

STATE	PROJ NO	SHEET NO
MO.		24
SEC 25	TWP 50N RGE 33W	



ESTIMATED QUANTITIES	
ITEM	TOTALS
Replacement of Expansion Device and Adjacent Concrete	Lin. Ft. 54
Repairing Concrete Deck (Half-Soling)	Sq. Ft. 1970
Full Depth Repair	Sq. Ft. 523
Elastomeric Expansion Joint Seal (2 1/2")	Lin. Ft. 34
Concrete Wearing Surface *(See Special Provisions)	Sq. Yd. 3136
Steel Bar Dam	Each 1

* 1 1/2" (Min.) for latex modified concrete
2 1/4" (Min.) for low slump concrete

Note: Outline of old work is indicated by light dotted lines.
Heavy lines indicate new work.
Contractor to maintain two lanes of traffic during construction. (See Road Plans)
Bars bonded in old concrete not removed shall be cleanly stripped and reused.

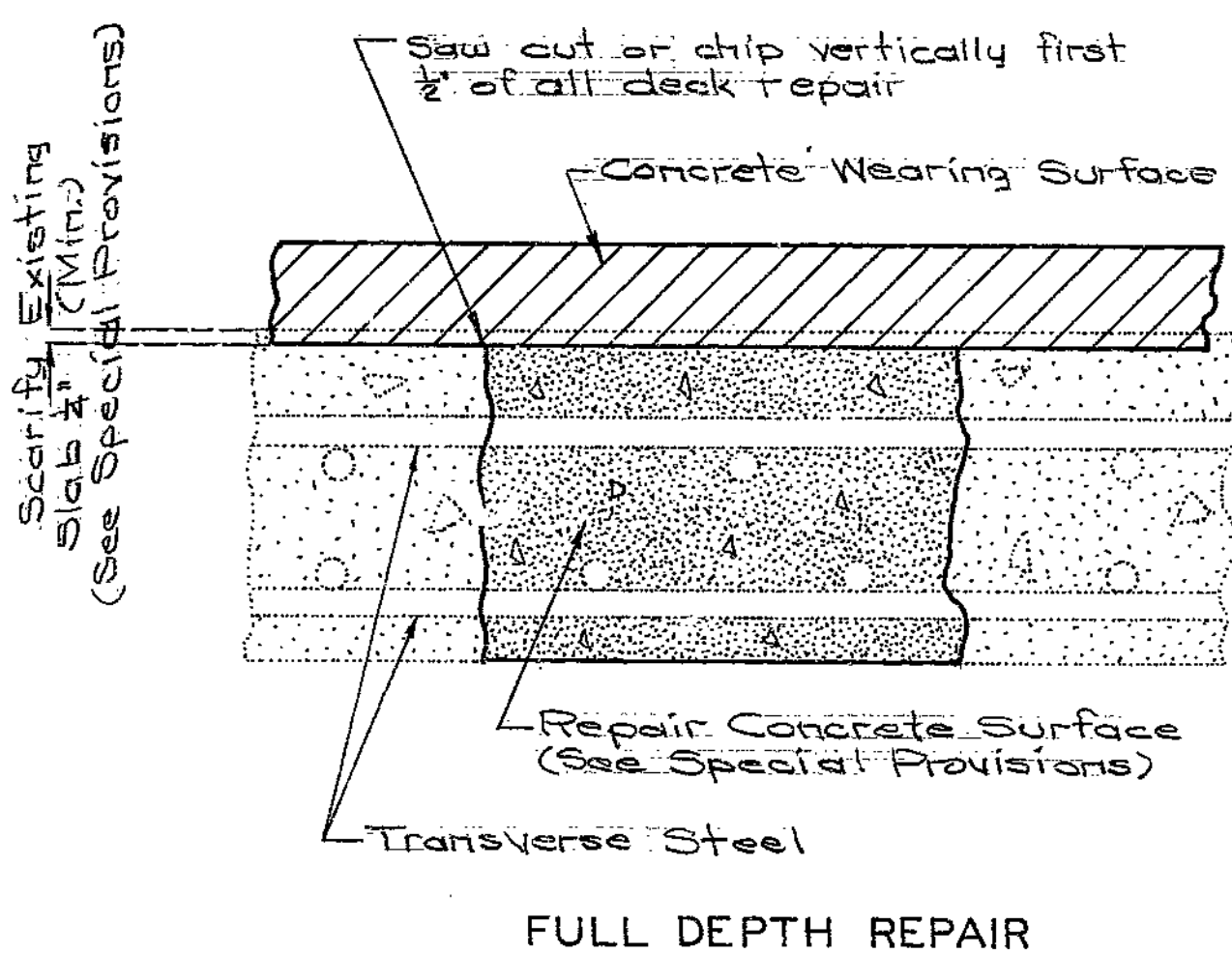
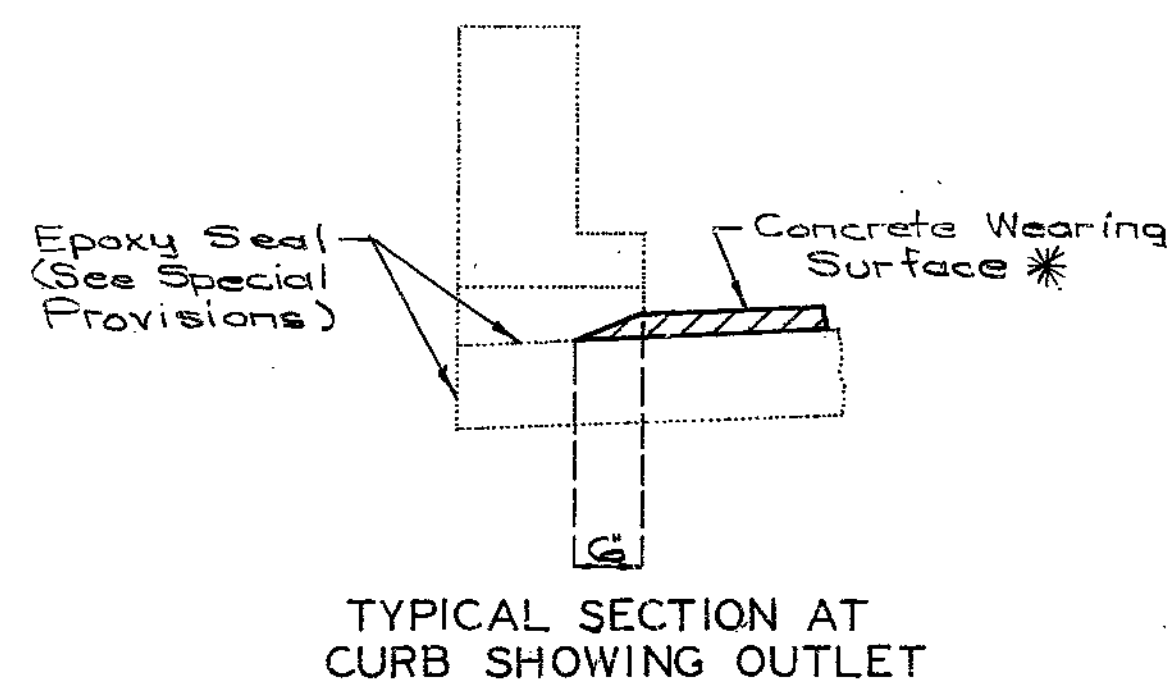
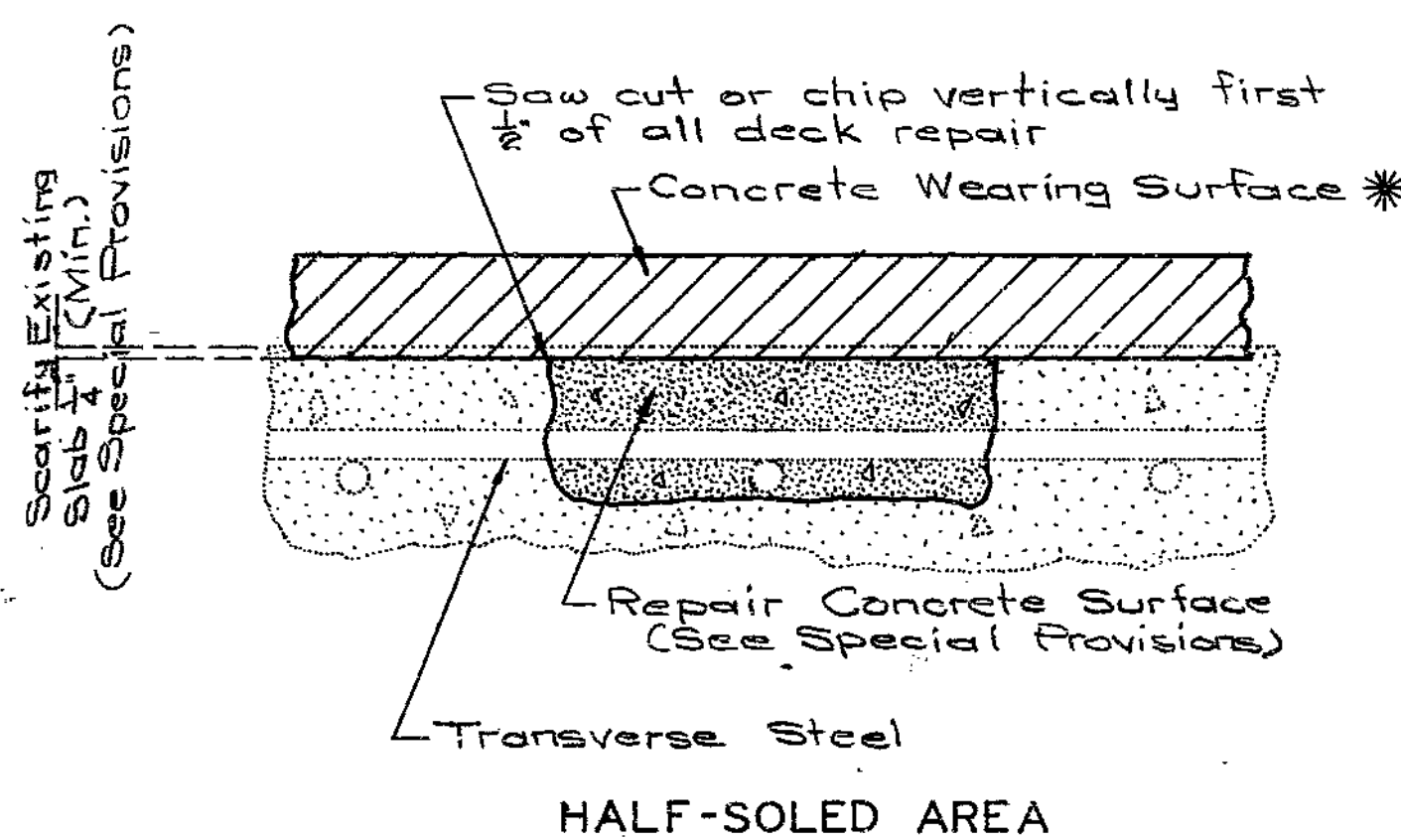
GENERAL NOTES:

Design Specifications: A.A.S.H.T.O-1983 and Interim 1984.

Design Unit Stresses:
Class B2 Concrete $f'_c = 4,000$ psi
Reinforcing Steel $f_y = 60,000$ psi

Minimum clearance to reinforcing steel shall be 1 1/2", unless otherwise shown.

Use Bar Dams at Bt. No. G.



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DESIGNED Oct. 1985
DETAILED Oct. 1985
CHECKED Dec. 1985

Note: This drawing is not to scale. Follow dimensions.

SEE FINAL PLANS

Sheet No. 1 of 2

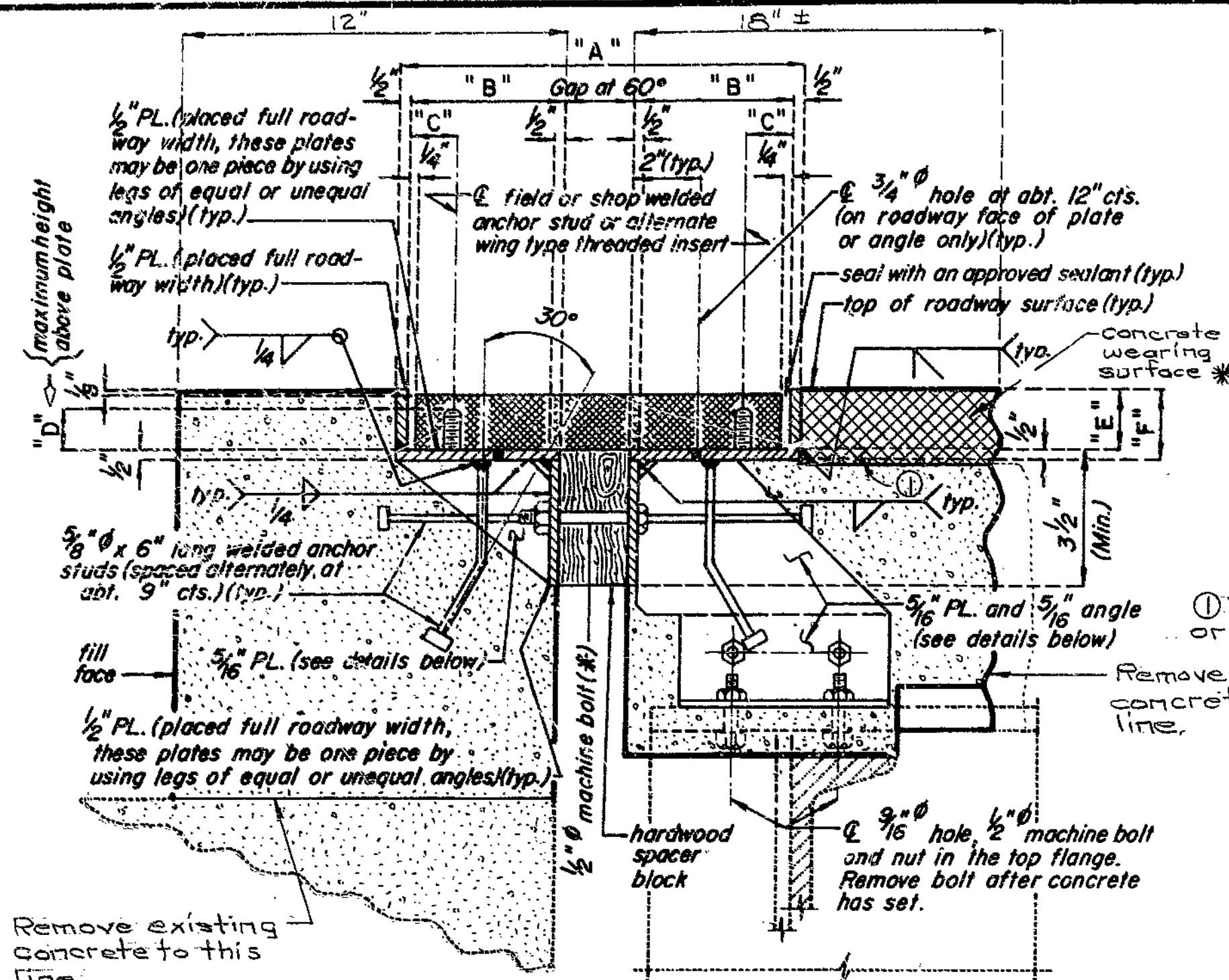
REPAIRS TO
BRIDGE OVER K.C.S., ST. LOUIS-SOUTHWESTERN &
SOO LINE R.R.S.
STATE ROAD INTERSTATE ROUTE 435

IN KANSAS CITY
PROJECT NO. IR-IRG-435-1(181) STA. 92+27.34 S.B. LANE

JOB NO. 4-I435-686 RTE. I-435
JACKSON COUNTY

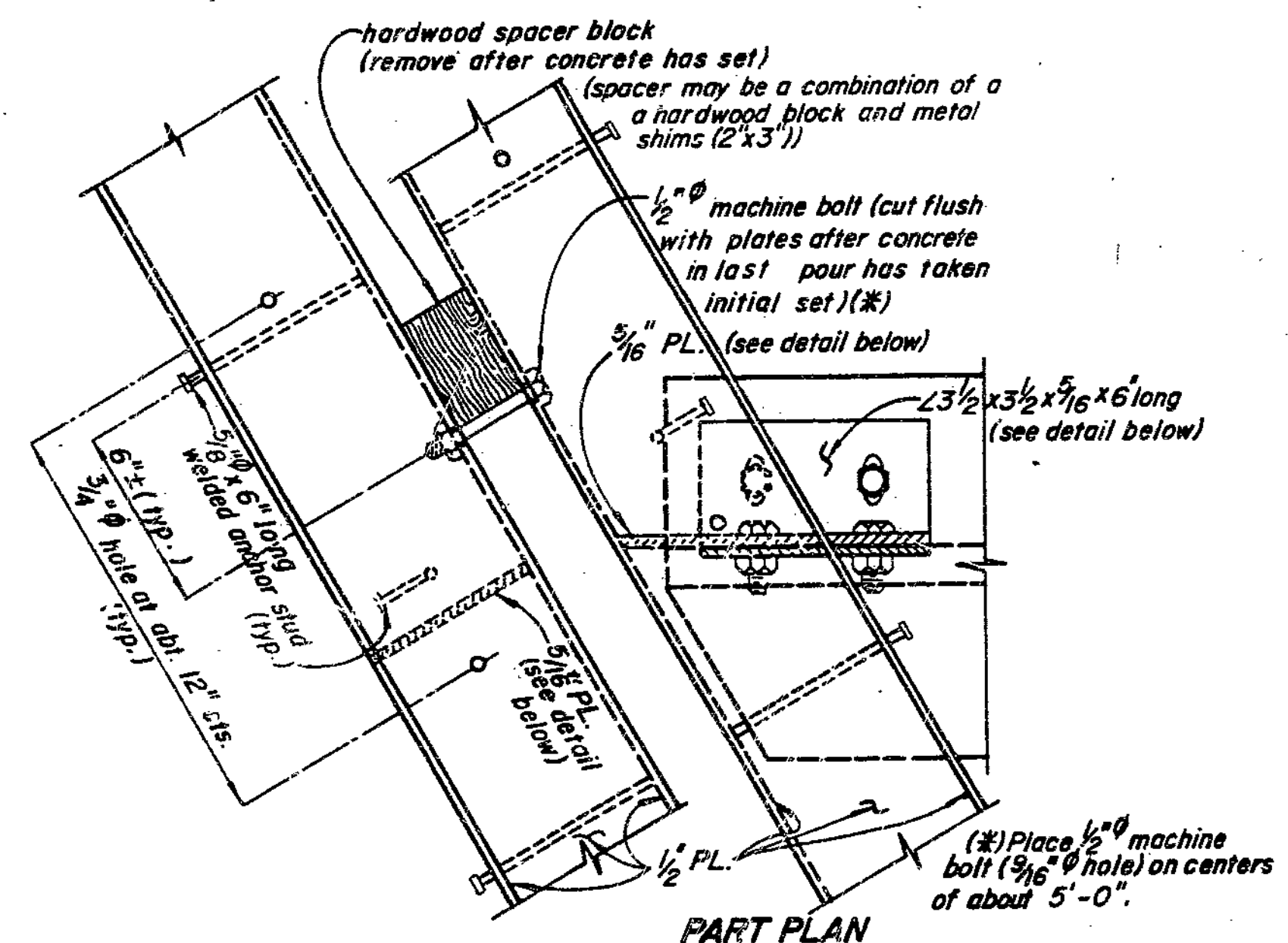
DATE 4/23/86

STD.
STD. 712.40
A-1683R

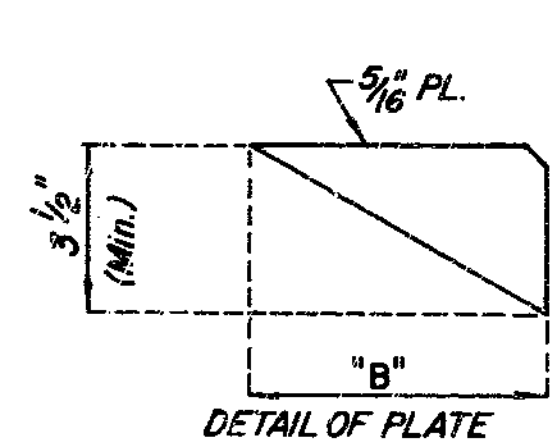


PART SECTION THRU ARMORED JOINT

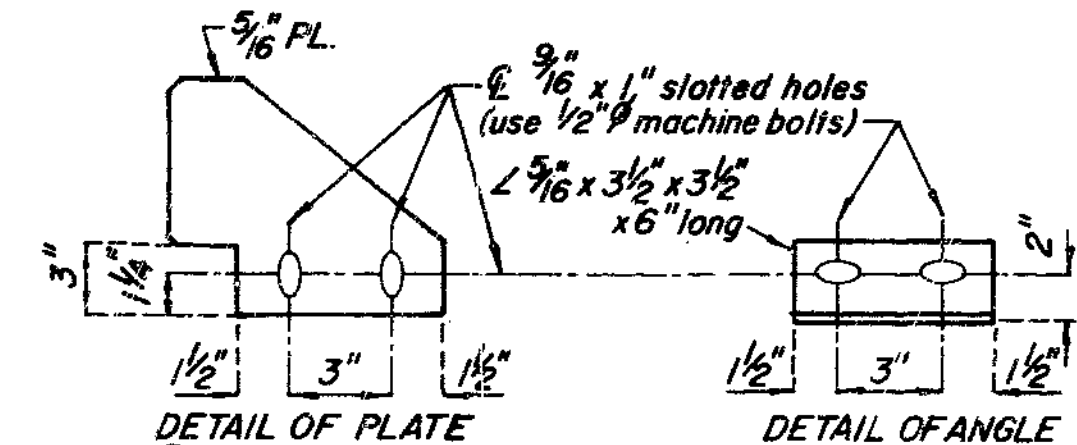
* 1 1/2" (Min.) for latex modified concrete
 2 1/4" (Min.) for low slump concrete



PART PLAN



DETAIL OF PLATE



Note: 5/16" plates and angle placed at each girder or stringer.

TABLE OF DIMENSIONS									
LOCATION	ACCEPTABLE ALTERNATE TYPES	EXP GAP AT 60°	"A" AT 60°	"B"	"C"	"D"	"E"	"F"	ANCHOR STUDS SIZE SPA. "G"
St. #1	Acme Trojan TR300	2"	11 1/2"	4 1/4"	1 3/4"	1 1/8"	1 3/8"	2 1/4"	12" 40
	Gen-Strip CCL 2 1/2"	2 1/4"	11 3/4"	4 3/4"	1 3/4"	1 1/8"	1 3/8"	2 1/4"	12" 65
	Waba Bendoflex	2"	11 1/2"	4 1/2"	1 3/4"	1 1/8"	1 3/8"	2 1/4"	12" 50
	Fel-Span T30A CS	1 3/4"	11 1/2"	4 1/2"	1 3/4"	1 1/8"	1 3/8"	2 1/4"	12" 50
	On-Flex 25	1 1/2"	11"	4 1/4"	1 3/4"	1 1/8"	1 3/8"	2 1/4"	12" 65
	Delastiflex LM300	2"	12 3/8"	4 1/8"	2 1/8"	1 1/8"	2 1/8"	2 1/4"	9" 45

NOTE: All dimensions are at right angles.
 Expansion gap and dimension "A" shall be increased 1/8" for each 10° fall in temperature and decreased 1/8" for each 10° rise in temperature.

① Very rough surface by wire comb or other approved texturing device.

GENERAL NOTES:

THE CERTIFIED NUTS AND BOLTS FOR THE ANCHOR STUDS OR WING TYPE THREADED INSERTS SHALL BE TIGHTENED TO THE FOOT POUNDS "G" SPECIFIED IN THE TABLE OF DIMENSIONS. RETIGHTEN TO "G" FOOT POUNDS A MINIMUM OF 30 MINUTES AFTER INITIAL TIGHTENING. THE WELDED ANCHOR STUDS SHALL BE THE REDUCED BASE TYPE.

MATERIAL FOR THE ARMORED JOINT SHALL BE A36 STRUCTURAL GRADE STEEL. ANCHORS FOR THE ARMORED JOINT SHALL BE APPROVED STUD WELDED ANCHORS (C1010 THRU C1020). SEE SPECIAL PROVISIONS FOR PAINTING.

ANCHOR BOLTS IN THE BARRIER CURB SHALL BE CAST-IN-PLACE, GROUTED OR CONE- EXPANSION TYPE. HOLES IN THE BARRIER CURB FOR ANCHORS SHALL NOT BE DRILLED UNTIL THE CONCRETE IS AT LEAST 7 DAYS OLD.

PLAN DIMENSIONS ARE BASED ON INSTALLATION AT 60°F. THE EXPANSION GAP AND OTHER DIMENSIONS SHALL BE ADJUSTED DURING INSTALLATION FOR COMPLIANCE WITH ANY TEMPERATURE CHANGE.

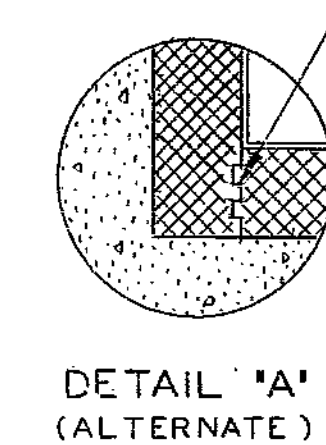
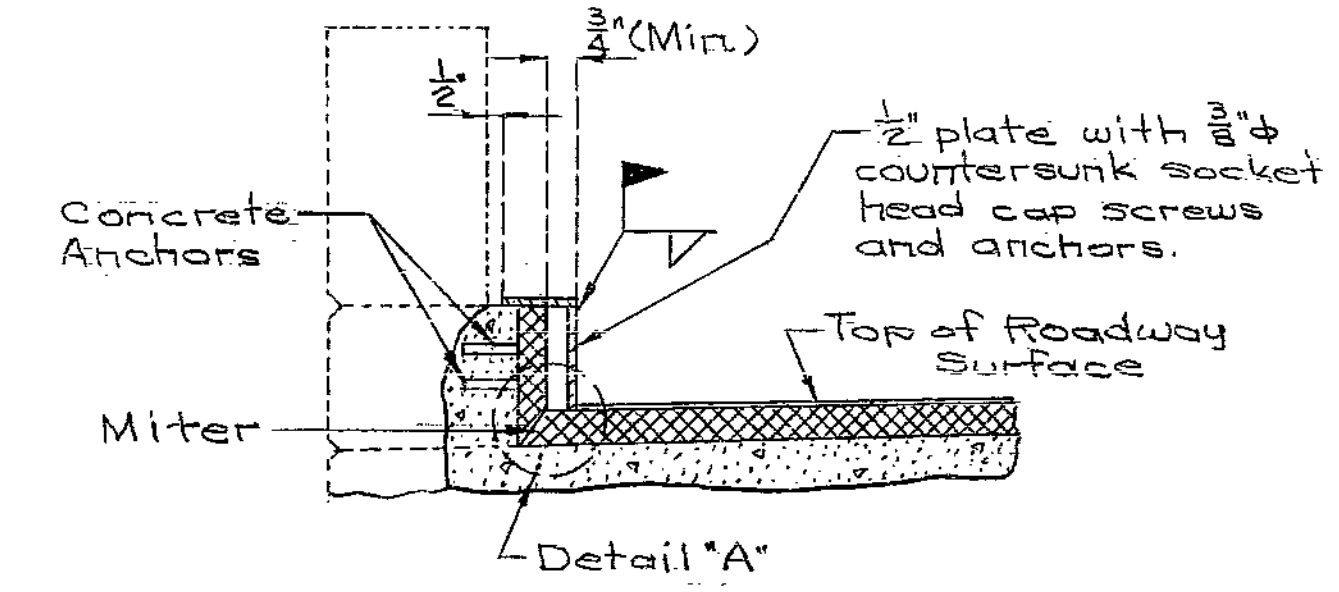
CONTACT SURFACE OF STEEL TO ALUMINUM SHALL BE INSULATED WITH THE MATERIAL SPECIFIED ON THE SHOP DRAWINGS.

FURNISHING, PAINTING AND INSTALLING THE STRUCTURAL STEEL ARMORED JOINT AND CURB PLATES SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE FOR EXPANSION JOINT SEAL.

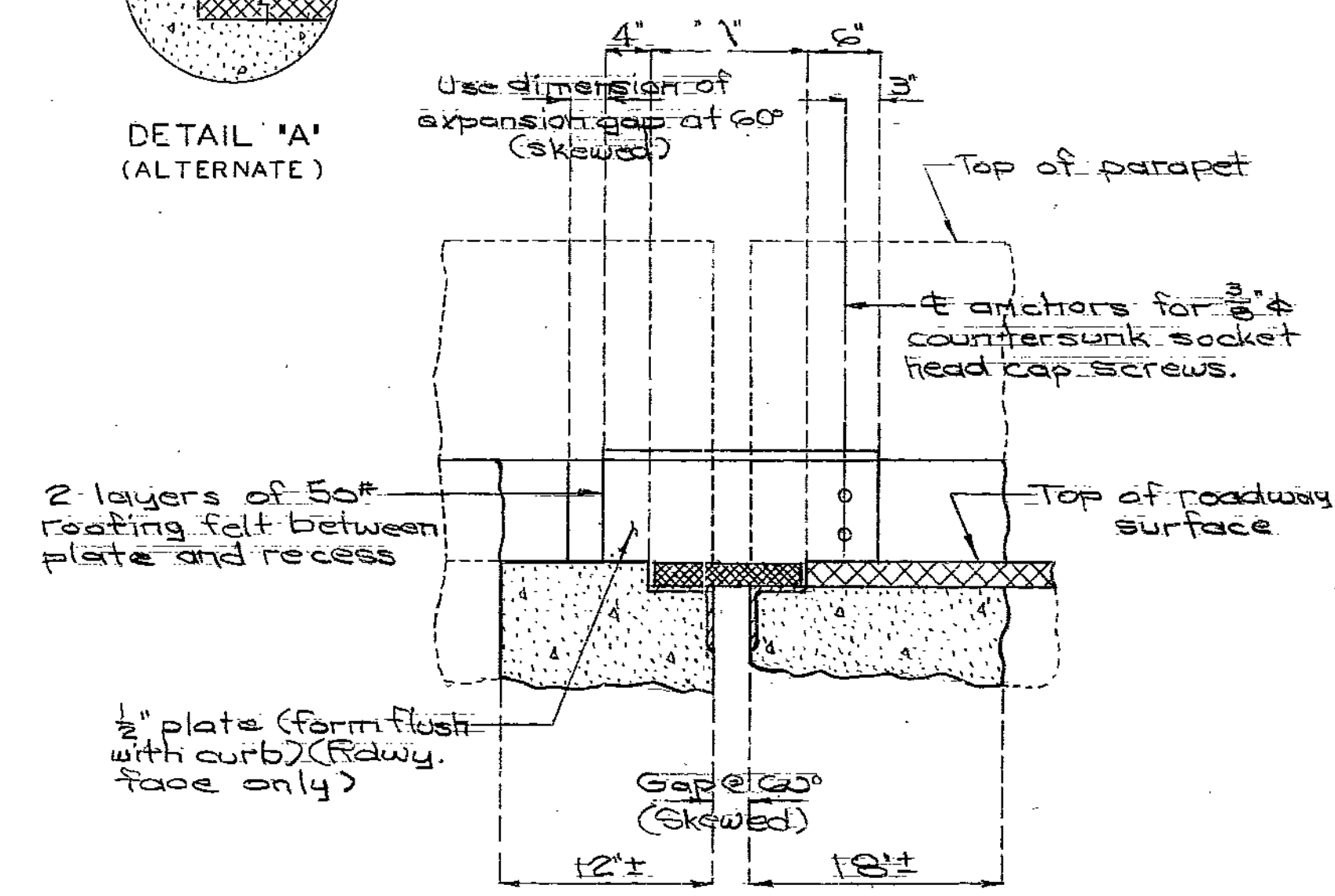
BOLT CAVITIES TO BE FILLED WITH APPROVED SEALANT IN COMPLIANCE WITH MANUFACTURER'S CERTIFICATION.

Plates shall be field adjusted by adding or removing metal shims (2"x3"), as required for temperature correction. The expansion gap shall be adjusted for any temperature correction prior to pouring top of end bent backwall.

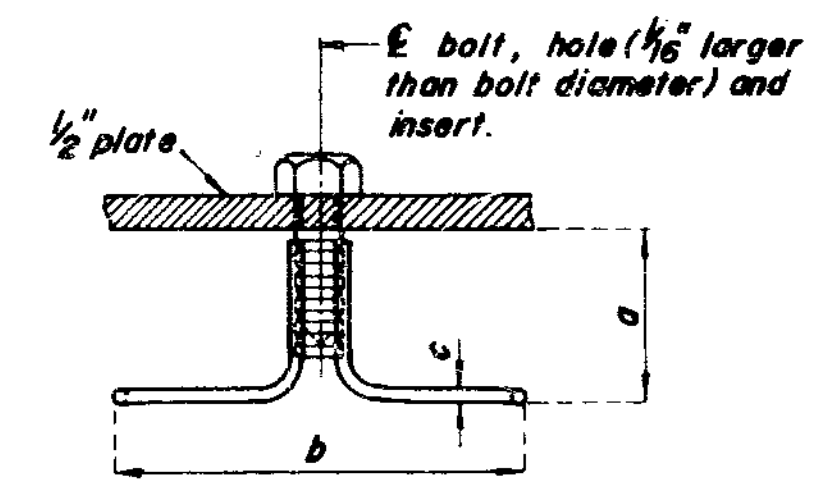
Alternate methods of supporting expansion device may be submitted to the engineer for approval.



DETAIL 'A' (ALTERNATE)



PART ELEVATION OF CURB & PARAPET



Bolt Diameter	Safe Load Tension (lbs.) (min.)	Approx. Ult. Cap. Tension (lbs.) (min.)	Dimensions (min.)		
			a	b	c
1/2"	800	8,000	1-5/8"	5"	.218"
5/8"	1,300	9,200	1-5/8"	5"	.218"
3/4"	1,800	13,200	2-1/4"	6"	.262"
7/8"	2,000	16,200	2-1/2"	6-1/2"	.306"
1"	2,000	16,200	2-1/2"	6-1/2"	.306"

DETAILS OF ALTERNATE WING TYPE THREADED INSERT
 (Machine bolts need only be used to secure the Wing Type Threaded Inserts to the steel plate until the concrete has attained 3,000 p.s.i.)

DETAILS OF ELASTOMERIC EXPANSION JOINT SEAL AT BENT NO. 1

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 2 of 2

JACKSON COUNTY

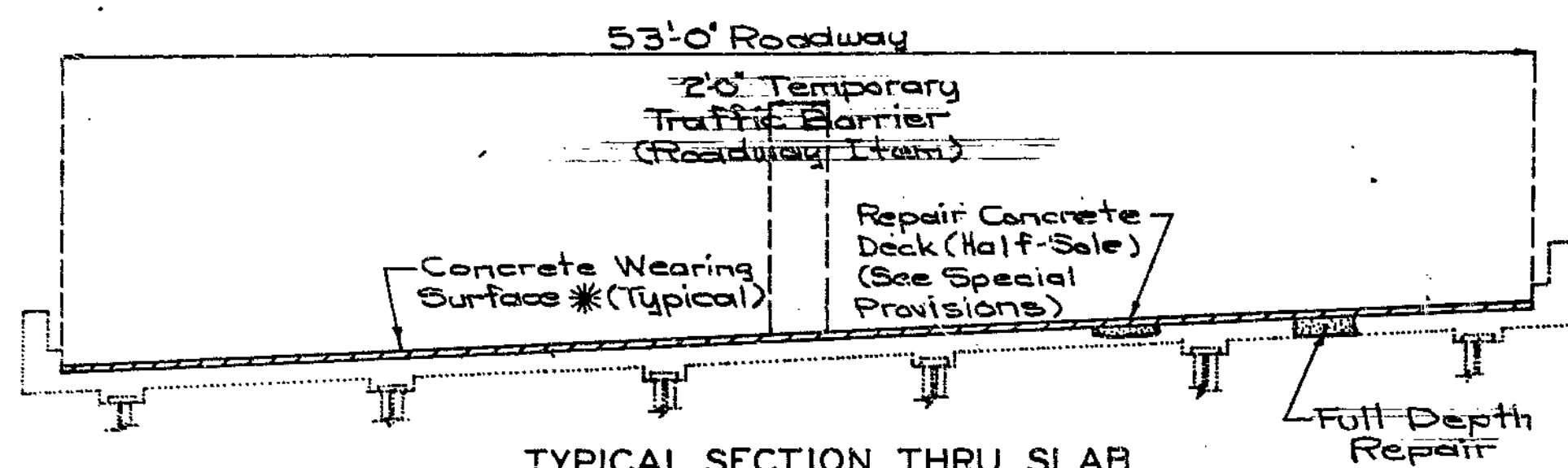
A-1683R

DETAILED Oct. 1985
 CHECKED Dec. 1985

326
 329

MISSOURI HIGHWAY AND TRANSPORTATION COMMISSION

STATE	PROJ NO	SHEET NO
MO		24
SEC 25	TWP 50N	RGE 33W



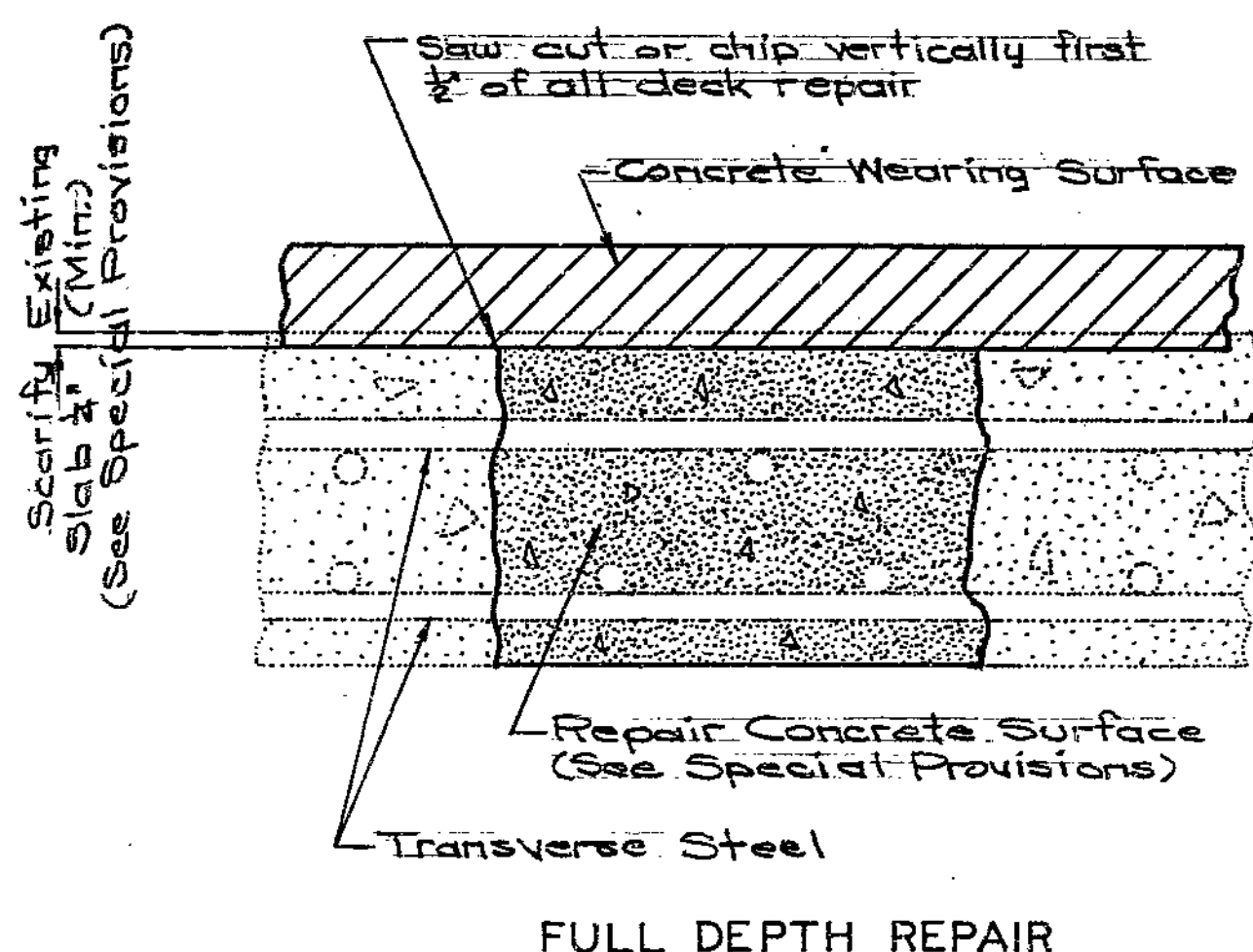
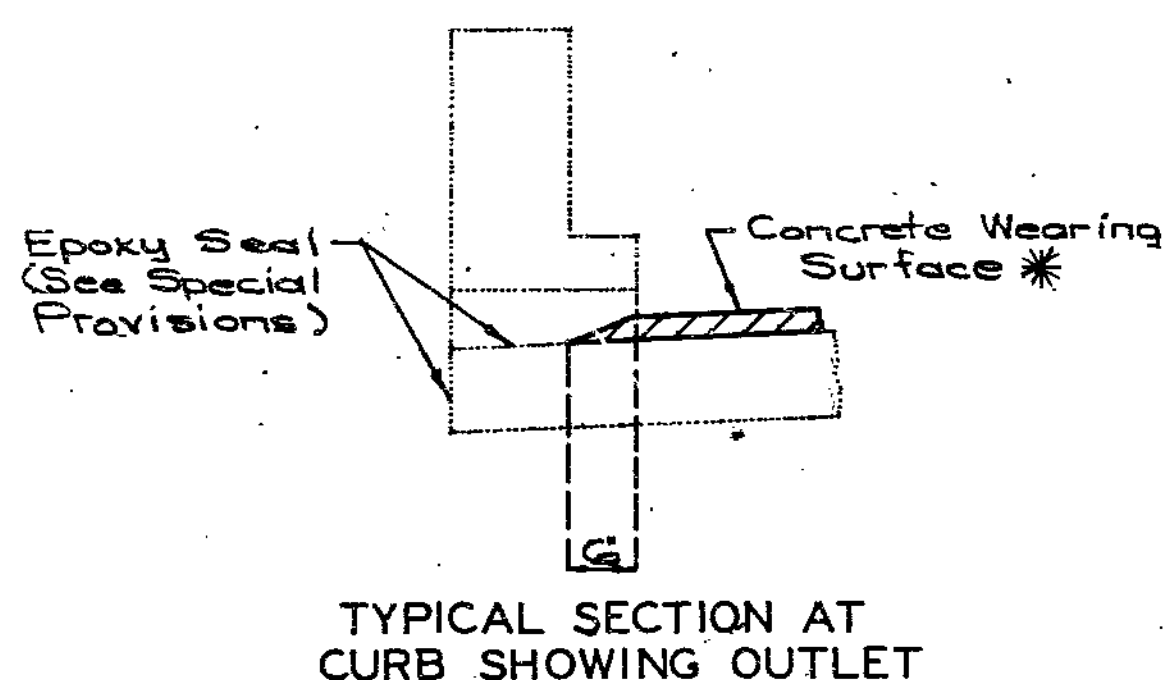
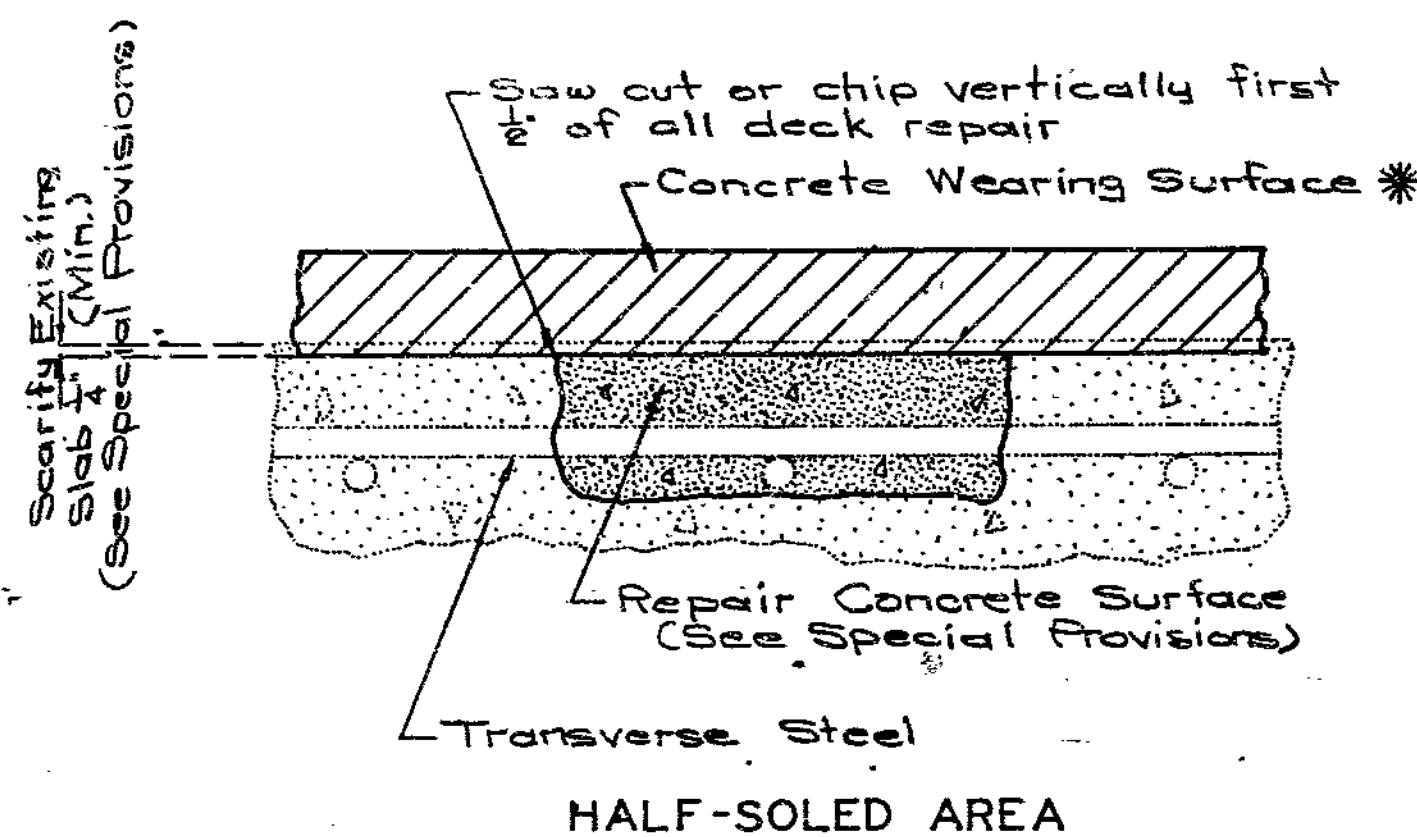
ESTIMATED QUANTITIES		TOTALS
ITEM		
Replacement of Expansion Device and Adjacent Concrete	Lin. Ft.	54
Repairing Concrete Deck (Half-Soling)	Sq. Ft.	1334
Full Depth Repair	Sq. Ft.	13
Elastomeric Expansion Joint Seal (2 1/2")	Lin. Ft.	54
Concrete Wearing Surface * (See Special Provisions)	Sq. Yd.	3136
Steel Bar Dam	Each	1

* 1 1/2" (Min.) for latex modified concrete
2 1/4" (Min.) for low slump concrete

Note: Outline of old work is indicated by light dotted lines.
Heavy lines indicate new work.
Contractor to maintain two lanes of traffic during construction. (See Road Plans)
Bars bonded in old concrete not removed shall be cleanly stripped and reused.

GENERAL NOTES:

Design Specifications: A.A.S.H.T.O-1983 and Interim 1984.
Design Unit Stresses:
Class B2 Concrete $f_c = 4,000$ psi
Reinforcing Steel $f_y = 60,000$ psi
Minimum clearance to reinforcing steel shall be 1 1/2", unless otherwise shown.
Use Bar Dams at Bt. No. 6.



387
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DESIGNED Oct. 1985
DETAILED Oct. 1985
CHECKED Dec. 1985

Note: This drawing is not to scale. Follow dimensions.

Sheet No. 1 A of 2

REPAIRS TO
BRIDGE OVER K.C.S., ST. LOUIS-SOUTHWESTERN &
SOO LINE R.R.S.
STATE ROAD INTERSTATE ROUTE 435

IN KANSAS CITY
PROJECT NO. IR-IRG-435-1(181) STA. 92+27.34 S.B. LANE

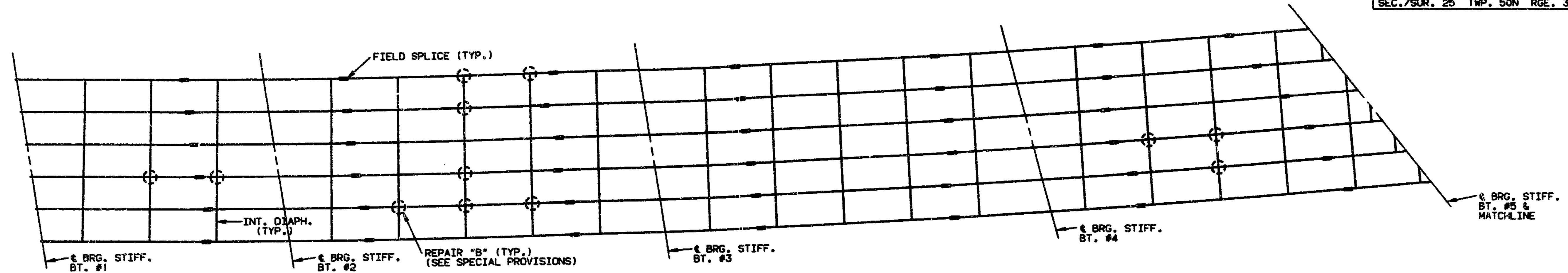
JOB NO. 4-1435-686 RTE. I-435
JACKSON COUNTY

STD.
STD. 712.40
A-1683R

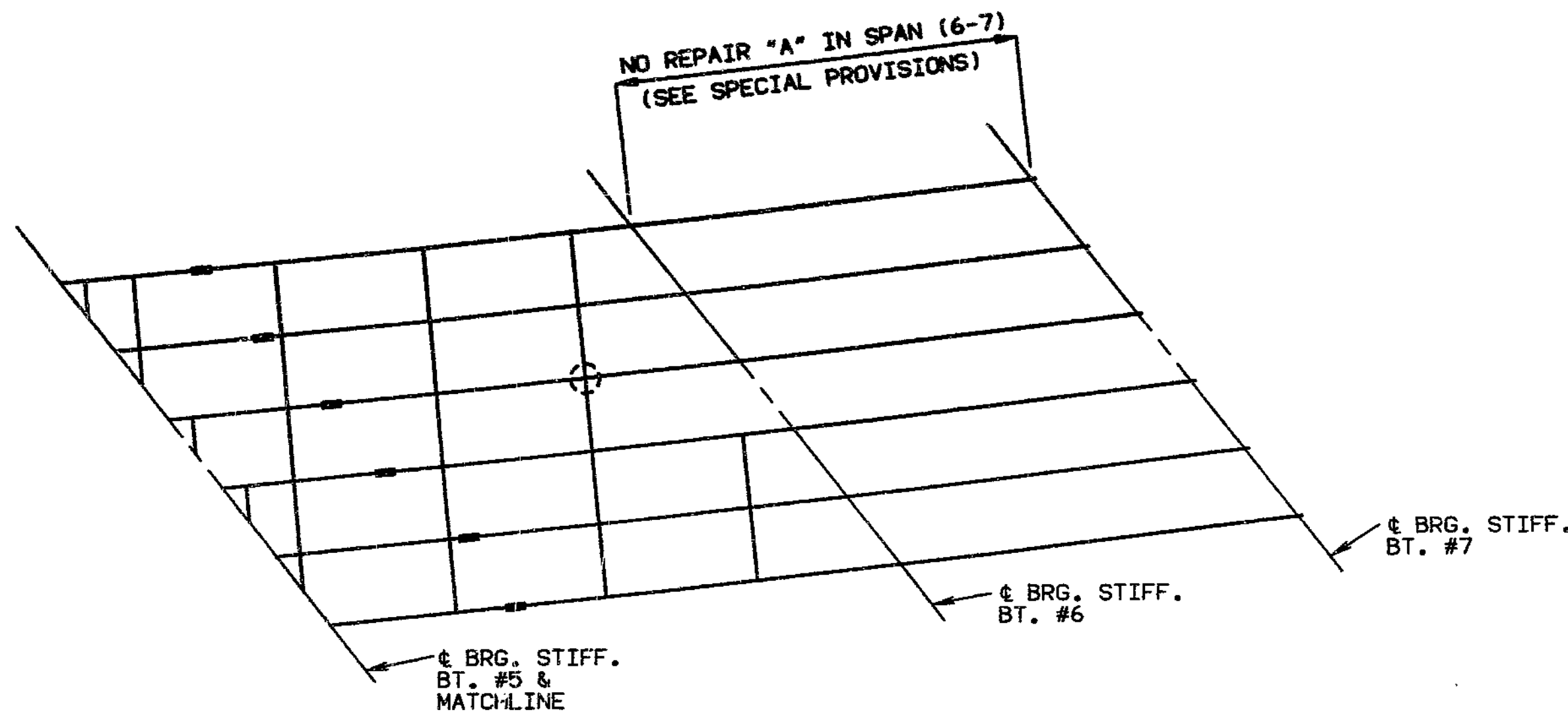
DATE 4/23/86

MISSOURI HIGHWAY AND TRANSPORTATION COMMISSION

STATE	PROJ. NO.	SHEET NO.
MO.	F.A. 435-1(250)	12
SEC./SUR. 25	TWP. 50N	RGE. 33W



PART PLAN OF STRUCTURAL STEEL SHOWING REPAIR AREAS



PART PLAN OF STRUCTURAL STEEL SHOWING REPAIR AREAS

GENERAL NOTES:

DESIGN UNIT STRESSES:
STRUCTURAL CARBON STEEL $F_y=36,000$ PSI.

FABRICATED STEEL CONNECTIONS:
FIELD CONNECTIONS, HIGH STRENGTH BOLTS $3/4"$ ϕ ,
HOLES $13/16"$ ϕ , EXCEPT AS NOTED.

PAINTING:
CALCIUM SULFONATE PAINT SYSTEM BY CONTRACTOR IN
ACCORDANCE WITH SPECIAL PROVISIONS. (COLOR OF THE FINAL
FIELD COAT FOR CALCIUM SULFONATE PAINT SYSTEM SHALL BE GRAY).

TRAFFIC MAINTAINED:
TWO LANES OF TRAFFIC OVER STRUCTURE TO BE MAINTAINED
DURING CONSTRUCTION.

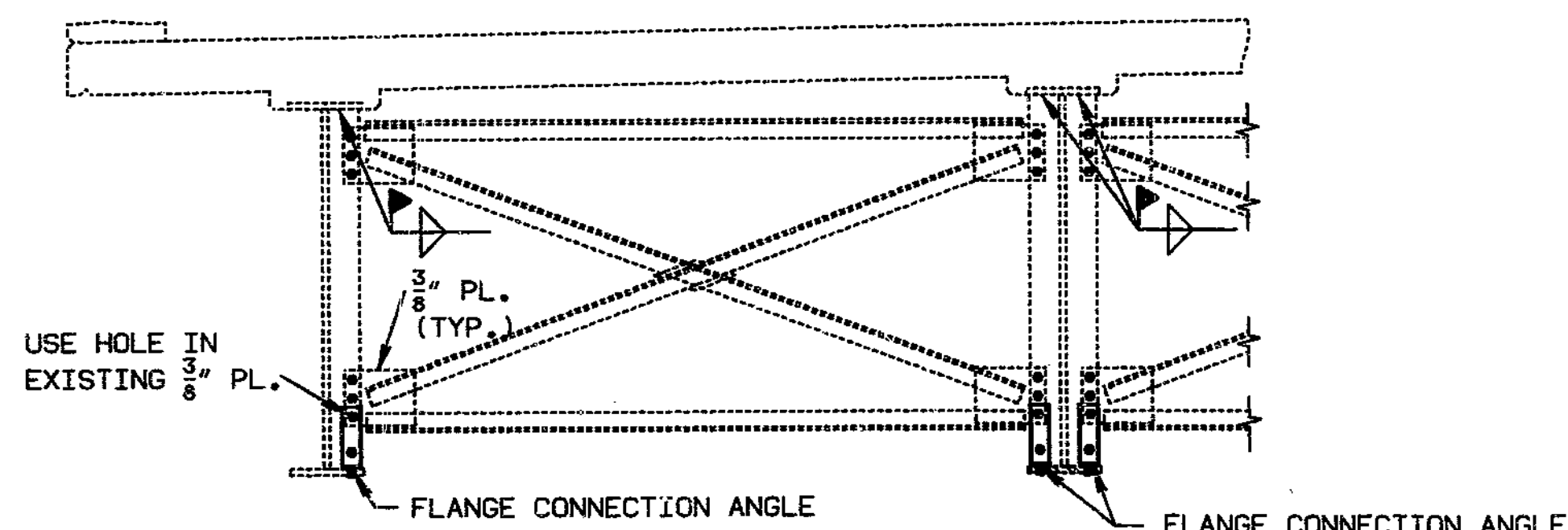
CONSTRUCTION CLEARANCE:
SEE SPECIAL PROVISIONS FOR MINIMUM VERTICAL AND
HORIZONTAL CLEARANCE.

NOTE: CONTRACTOR SHALL VERIFY ALL DIMENSIONS IN FIELD
BEFORE ORDERING NEW STEEL.

ESTIMATED QUANTITIES

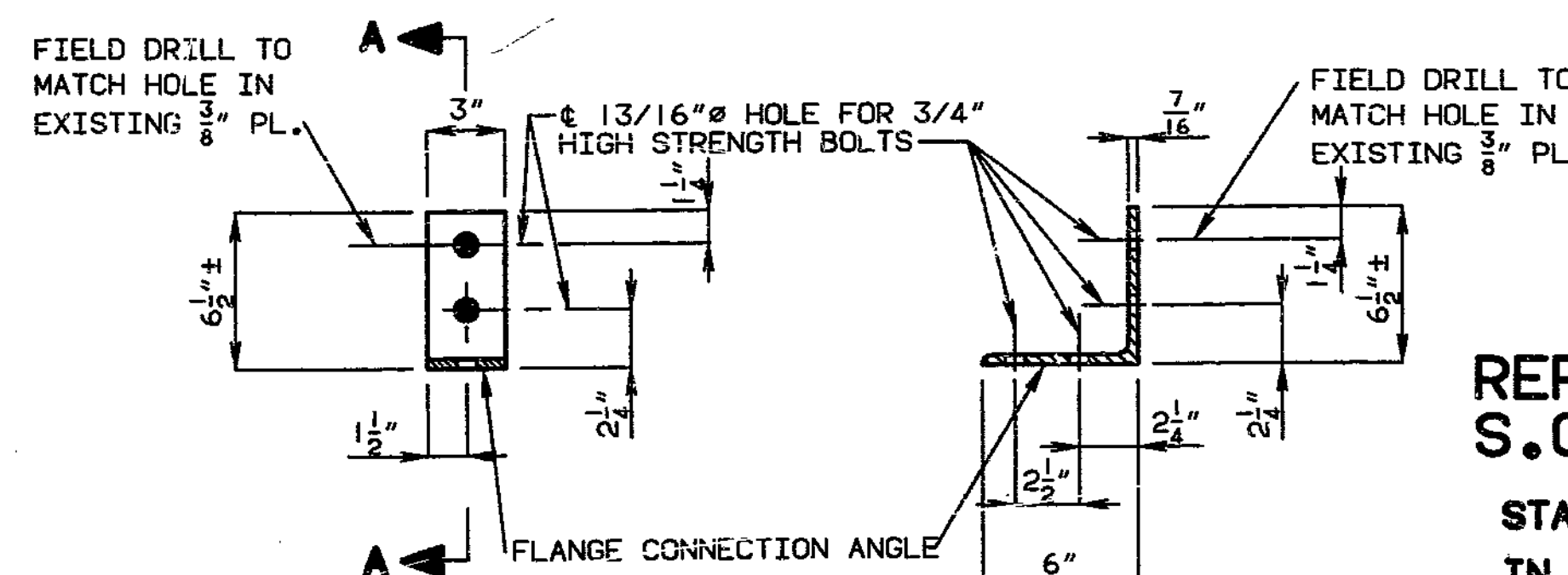
ITEM	LUMP SUM	TOTAL
MOBILIZATION		1
REPAIR "A"	EACH	220
REPAIR "B"	LIN. IN.	130
REPAINTING (CALCIUM SULFONATE SYSTEM)	LUMP SUM	1

NOTE: SEE SPECIAL PROVISIONS FOR MORE INFORMATION PERTAINING TO EACH
BID ITEM.



TYPICAL PART SECTION SHOWING INTERMEDIATE DIAPHRAGMS REPAIR "A"

NOTE: OUTLINE OF OLD WORK IS INDICATED BY LIGHT DASHED
LINES. HEAVY LINES INDICATE NEW WORK.



DETAIL OF FLANGE CONNECTION ANGLE (CUT FROM $\angle 8 \times 6 \times 7/16$)

SECTION A-A

SEE FINAL PLANS

SHEET NO. 1 OF 1.

REPAIRS TO BRIDGE OVER K.C.S.,
S.O.O. AND C.N.W. R.R.

STATE ROAD: INTERSTATE ROUTE 435

IN KANSAS CITY

PROJECT NO. F.A.-435-1(250) STA. 92+27.34 S.B.L.

JOB NO. 4I 1026-435

RTE. I-435

JACKSON

COUNTY

DATE 6/5/91

A-1683R1

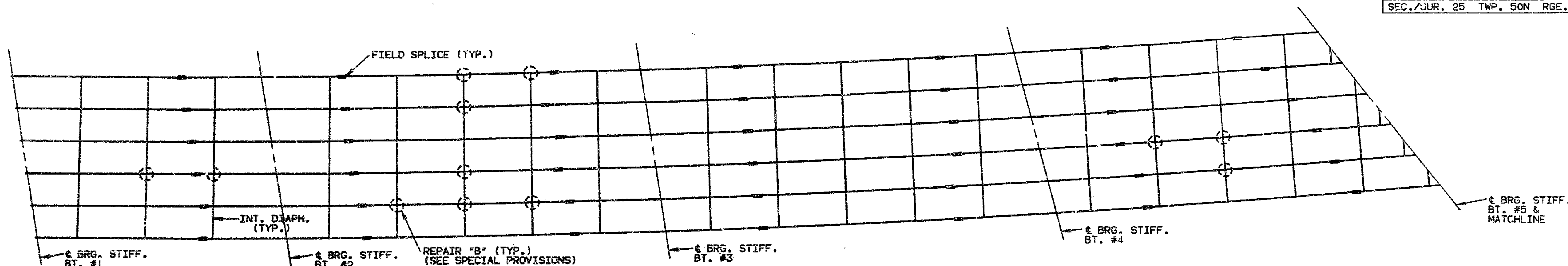
275 216

DETAILED APR. 1991
CHECKED APR. 1991

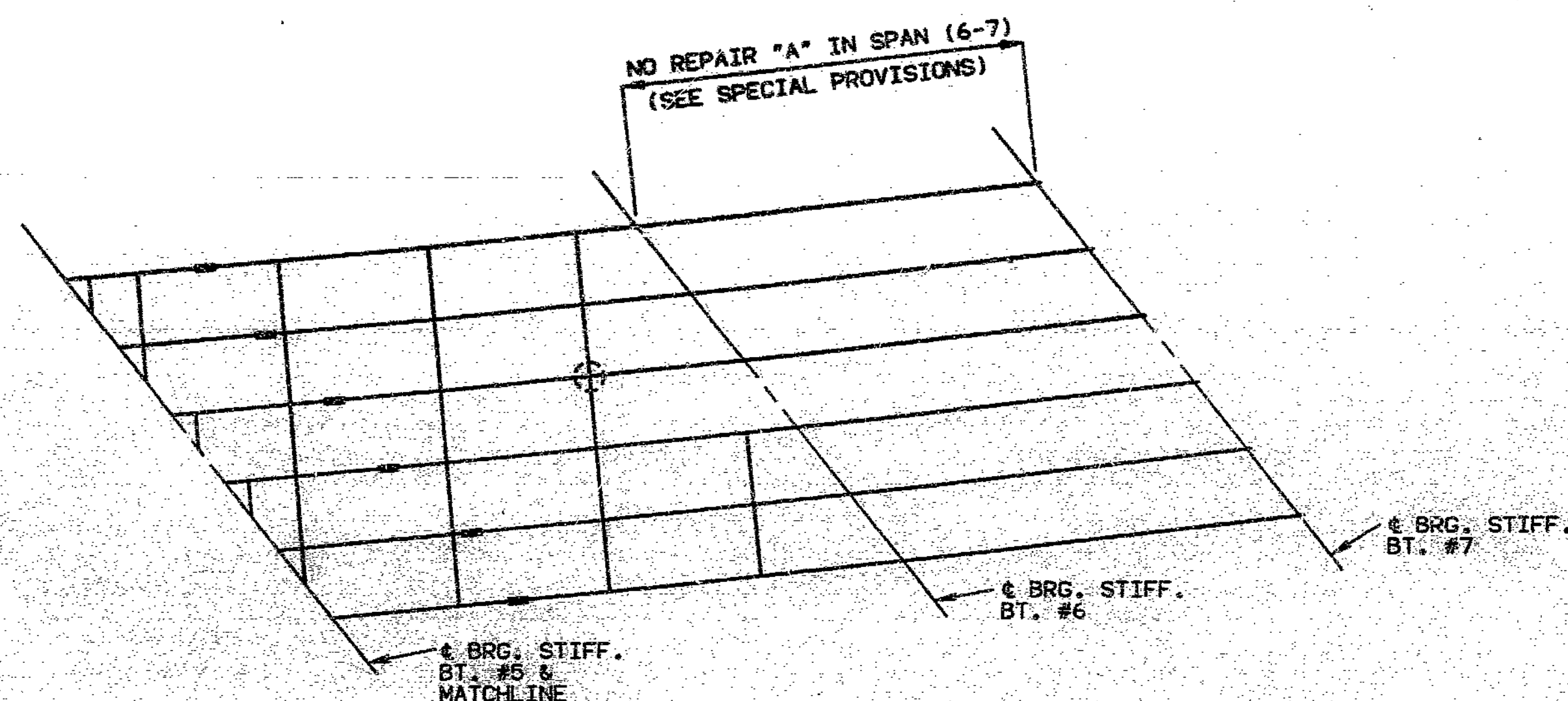
NOTE: THIS DRAWING IS NOT TO SCALE. FOLLOW DIMENSIONS.

MISSOURI HIGHWAY AND TRANSPORTATION COMMISSION

STATE	PROJ. NO.	SHEET NO.
MO.	F.A. 435-1(250)	
SEC./CUR. 25	TWP. 50N	RGE. 33W



PART PLAN OF STRUCTURAL STEEL SHOWING REPAIR AREAS



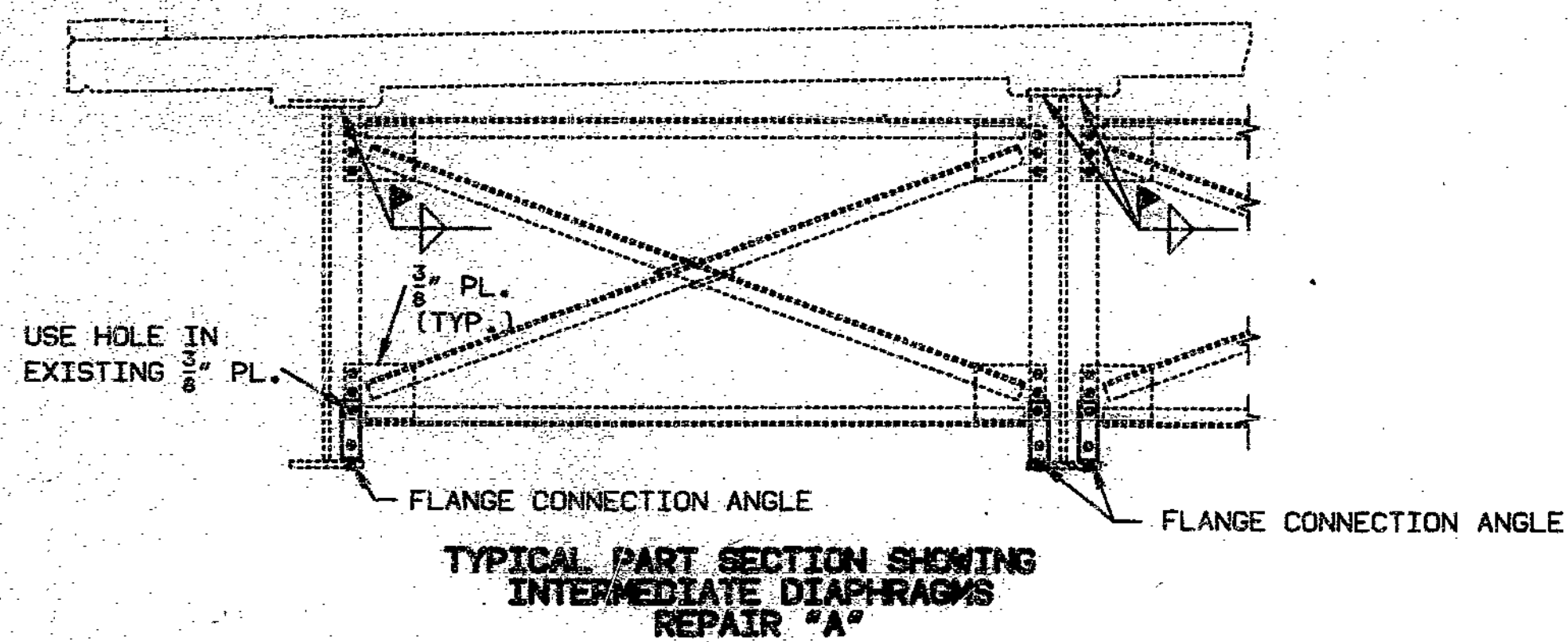
PART PLAN OF STRUCTURAL STEEL SHOWING REPAIR AREAS

GENERAL NOTES:

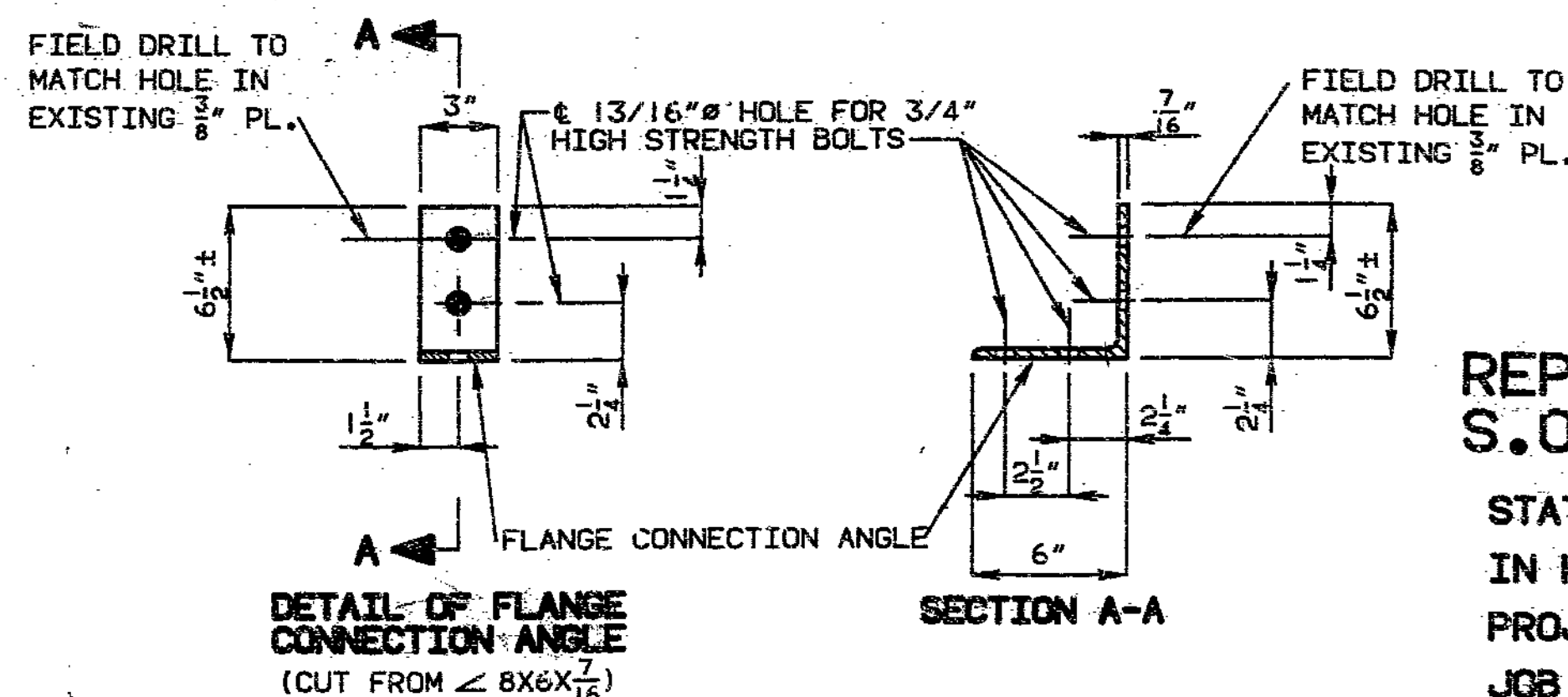
- DESIGN LIMIT STRESSES:
STRUCTURAL CARBON STEEL FY=36,000 PSI.
- FABRICATED STEEL CONNECTIONS:
FIELD CONNECTIONS, HIGH STRENGTH BOLTS 3/4"Ø,
HOLES 13/16"Ø, EXCEPT AS NOTED.
- PAINTING:
CALCIUM SULFONATE PAINT SYSTEM BY CONTRACTOR IN
ACCORDANCE WITH SPECIAL PROVISIONS. (COLOR OF THE FINAL
FIELD COAT FOR CALCIUM SULFONATE PAINT SYSTEM SHALL BE GRAY).
- TRAFFIC MAINTAINED:
TWO LANES OF TRAFFIC OVER STRUCTURE TO BE MAINTAINED
DURING CONSTRUCTION.
- CONSTRUCTION CLEARANCE:
SEE SPECIAL PROVISIONS FOR MINIMUM VERTICAL AND
HORIZONTAL CLEARANCE.
- NOTE: CONTRACTOR SHALL VERIFY ALL DIMENSIONS IN FIELD
BEFORE ORDERING NEW STEEL.

FINAL ESTIMATED QUANTITIES		
ITEM		TOTAL
MOBILIZATION	LUMP SUM	1
REPAIR "A"	EACH	220
REPAIR "B"	LIN. IN.	117
REPAINTING (CALCIUM SULFONATE SYSTEM)	LUMP SUM	1

NOTE: SEE SPECIAL PROVISIONS FOR MORE INFORMATION PERTAINING TO EACH BID ITEM.



NOTE: OUTLINE OF OLD WORK IS INDICATED BY LIGHT DASHED LINES. HEAVY LINES INDICATE NEW WORK.



REPAIRS TO BRIDGE OVER K.C.S., S.O.U. AND C.N.W. R.R.

STATE ROAD: INTERSTATE ROUTE 435
IN KANSAS CITY
PROJECT NO. F.A.-435-1(250) STA. 92+27.34 S.B.L.
JOB NO. 41 1026-435 RTE. I-435

JACKSON COUNTY

27517
DETAILED APR. 1991
CHECKED APR. 1991

NOTE: THIS DRAWING IS NOT TO SCALE. FOLLOW DIMENSIONS.

SHEET NO. 1A OF 1.

DATE 6/5/91

A-1683R1

State	Proj. No.	Sheet No.
MO		125
Sec./Sur. 25	Twp. 50N	Rge. 33W

General Notes:

Design Specifications:
 AASHTO - 1996
 Load Factor Design (Safety Barrier Curb).
 Allowable Stress Design (Hanger Plate).

Design Loading:
 MS18 Modified.

Design Unit Stresses:
 Class B1 Concrete (Safety Barrier Curb) $f'c = 28$ MPa.
 Reinforcing Steel (Grade 420) $fy = 420$ MPa.
 Structural Steel (ASTM A709M Grade 250) $fs = 150$ MPa.

Reinforcing Steel:
 Minimum clearance to reinforcing steel shall be 40 mm, unless otherwise shown.
 Bars bonded in old concrete not removed shall be cleanly stripped and embedded into new concrete where possible. If length is available, old bars shall extend into new concrete at least 40 diameters for smooth bars and 30 diameters for deformed bars, unless otherwise noted.

Joint Filler:
 All joint filler shall meet the requirements of Section 1057.2.4 of the Missouri Standard Specifications (Metric), except as noted.

Coating: (New Steel Only)
 Protective Coating: System G by the contractor.
 Prime Coat: The cost of the prime coat shall be included in the contract unit price of the Fabricated Structural Steel. Tint of the prime coat for System G shall be similar to the color of the field coat to be used.
 Field Coat: The color of the finish coat shall be Gray (Federal Standard #26373). The cost of the intermediate and finish coats shall be included in the contract unit price per Megagram of Field Coat (System G) Gray.

Old Work:
 Outline of old work is indicated by dashed lines. Heavy lines indicate new work.

Maintain Traffic:
 See roadway plans for traffic control during construction.

Verify Dimensions:
 Contractor shall verify all dimensions in field before ordering materials.

Roadway Surfacing:
 Roadway Surfacing adjacent to bridge ends to match bridge overlay.

Maintain Grade:
 In order to maintain grade and a minimum thickness of overlay as shown on plans, it may be necessary to use additional quantities of overlay at various locations throughout the structure. No payment will be allowed for additional labor, materials or equipment for variations in thickness of overlay.

Miscellaneous:
 All dimensions are shown in millimeters (mm) unless otherwise specified.
 All elevations are specified in meters (m) except as noted.
 Drawings are not to scale. Follow dimensions.

High strength bolts, nuts and washers will be sampled for quality assurance as specified in Section 106 of the Missouri Standard Specifications (Metric) and Field Section (FS-712) from Materials Manual.

A minimum vertical clearance of 6.553 m for KCS Railroad and 7.010 m for I & M Rail Link from top of rails and a minimum lateral clearance of 3.048 m from the centerline of track to nearest temporary construction falsework shall be maintained during construction.

REPAIRS TO:
 BRIDGE OVER KCS AND I & M RAIL LINK RAILROADS

STATE ROAD INTERSTATE ROUTE I-435 FROM RTE. 24 TO MISSOURI RIVER
 IN KANSAS CITY

PROJECT NO. STA. 2+812.493 (MATCH EXIST.)
 JOB NO. J411250 RTE. I-435 (S.B.L.)

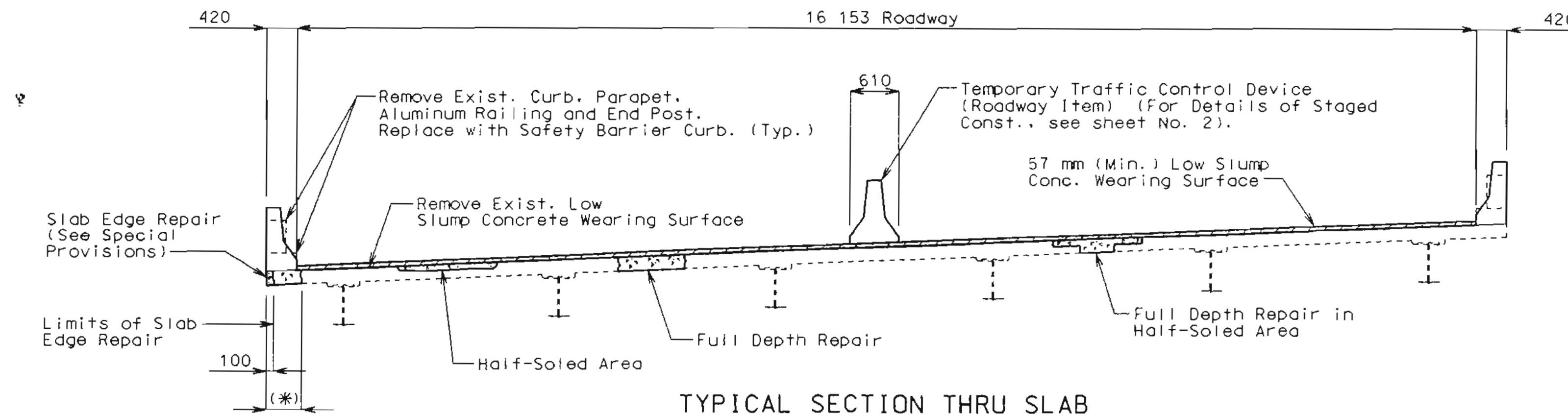
JACKSON COUNTY



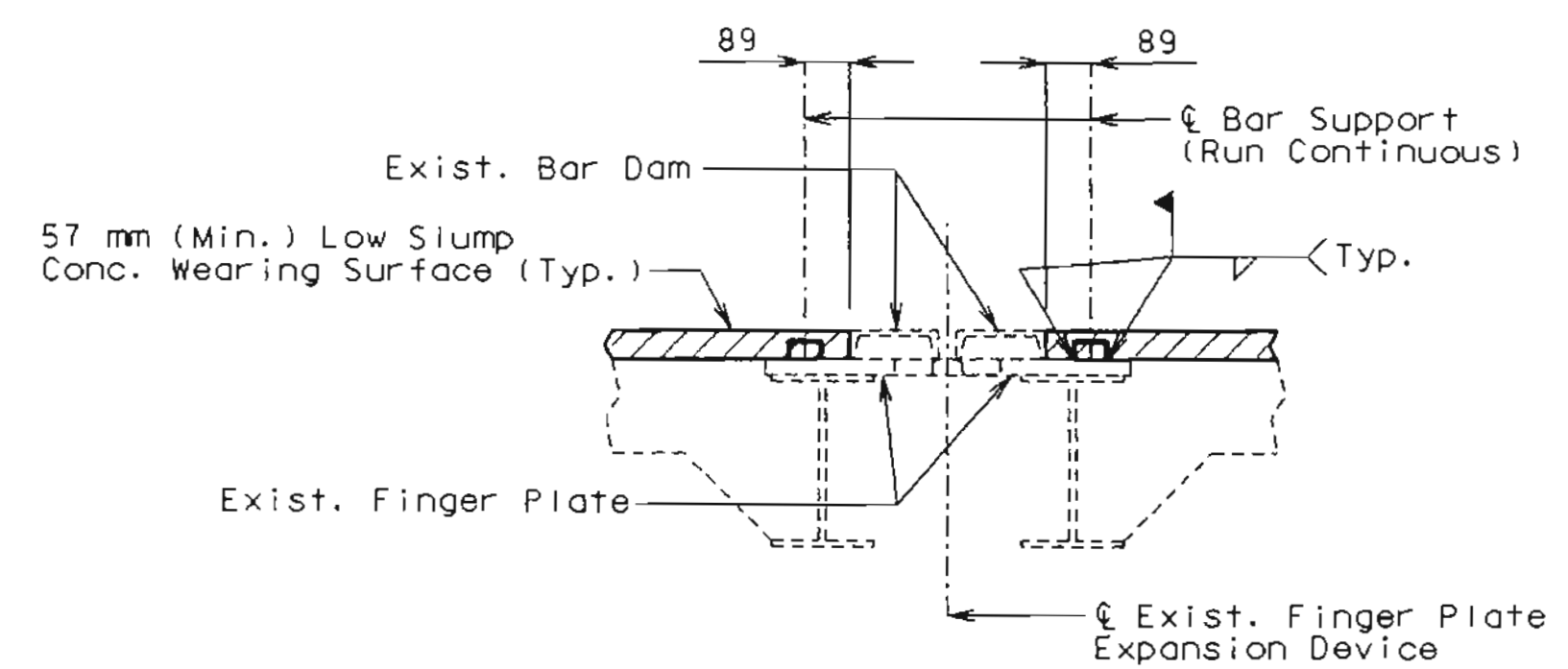
DATE 4-6-98

STD. M
STD. M
STD. M
STD. M706.35
A16833

Date: 4/7/98

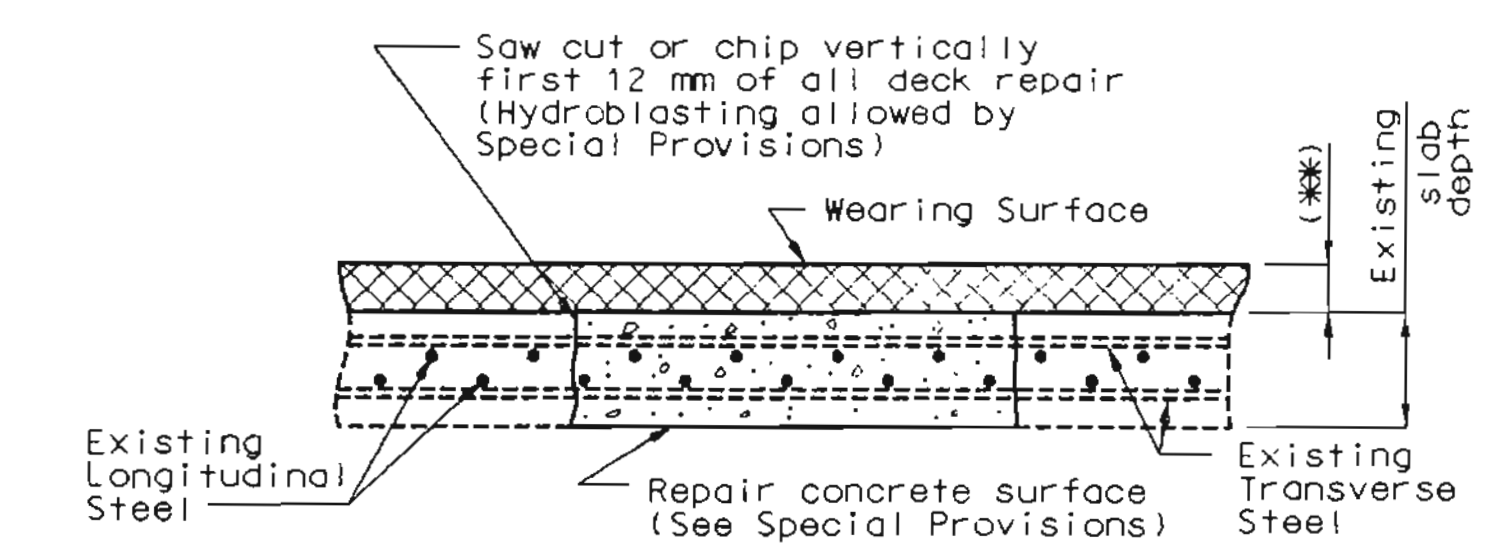


(*): If the dimension exceeds 100 mm the repair extending to the edge of the slab shall be made and paid for as "Full Depth Repair" per square meter. (See Special Provisions)

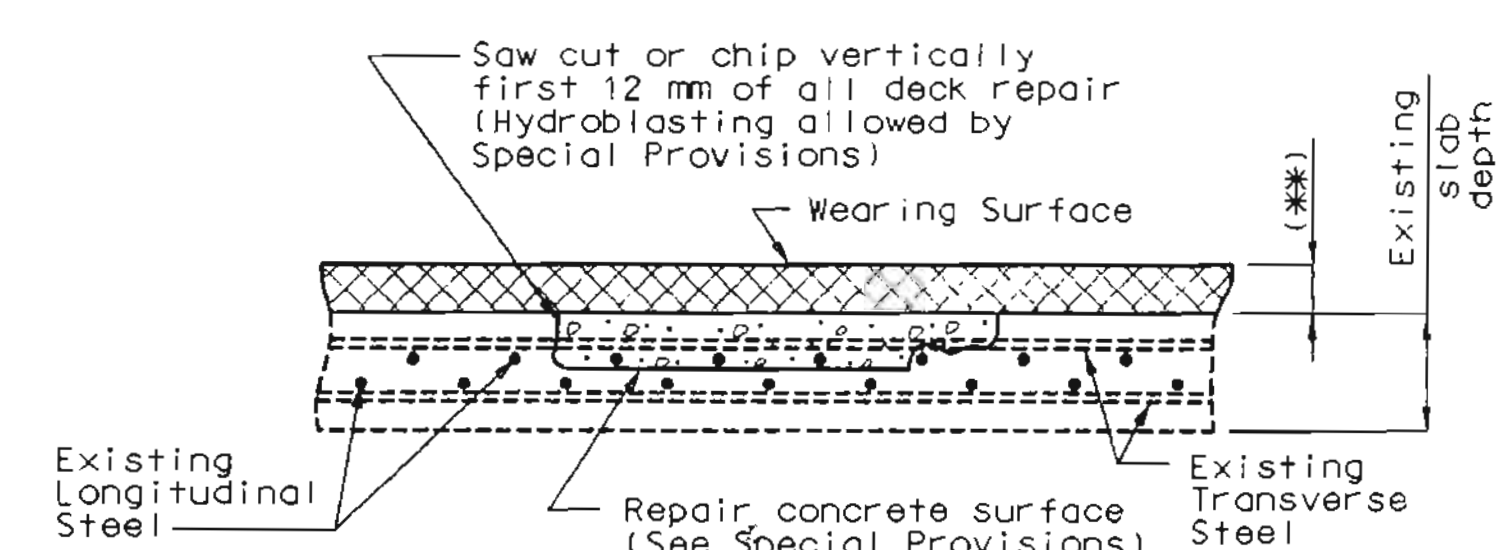


PART SECTION EXISTING FINGER PLATE EXPANSION DEVICE AT BENT NO. 6

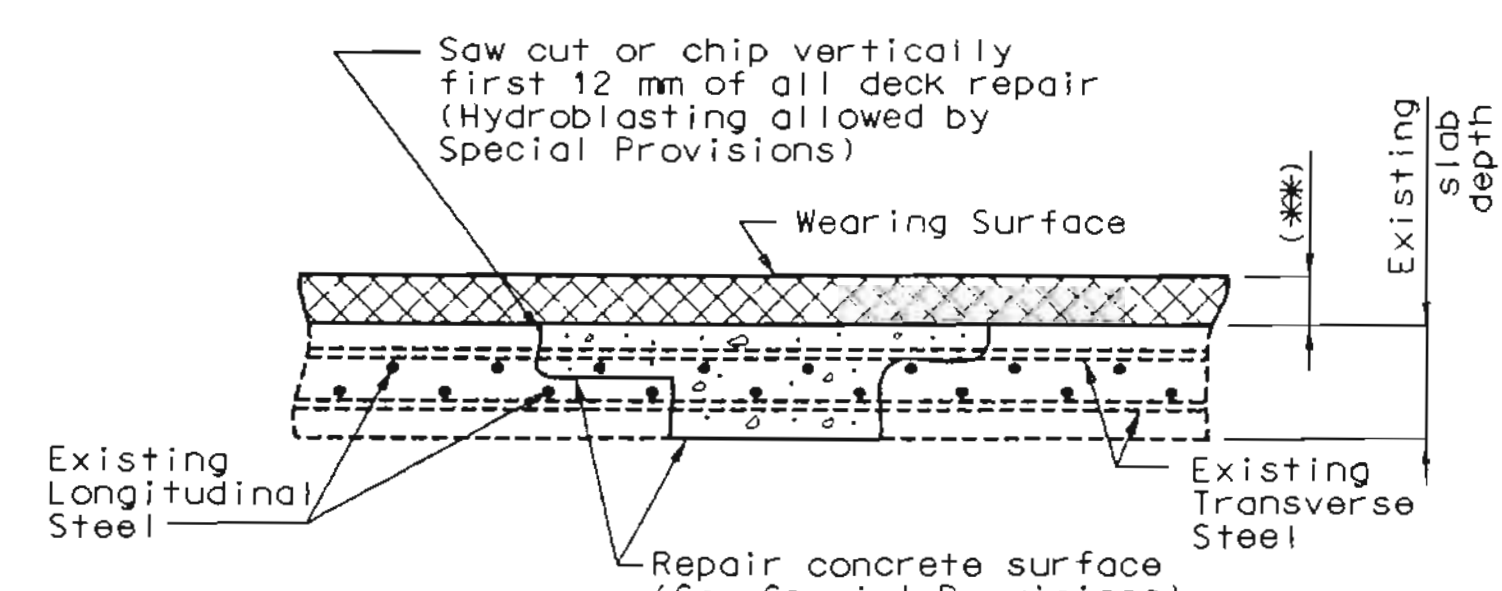
NOTE: Payment for furnishing and installing bar supports complete in place, will be paid for at the contract unit price for Low Slump Concrete Wearing Surface - Metric.



FULL DEPTH REPAIR



HALF-SOLED AREA



FULL DEPTH REPAIR IN HALF-SOLED AREA

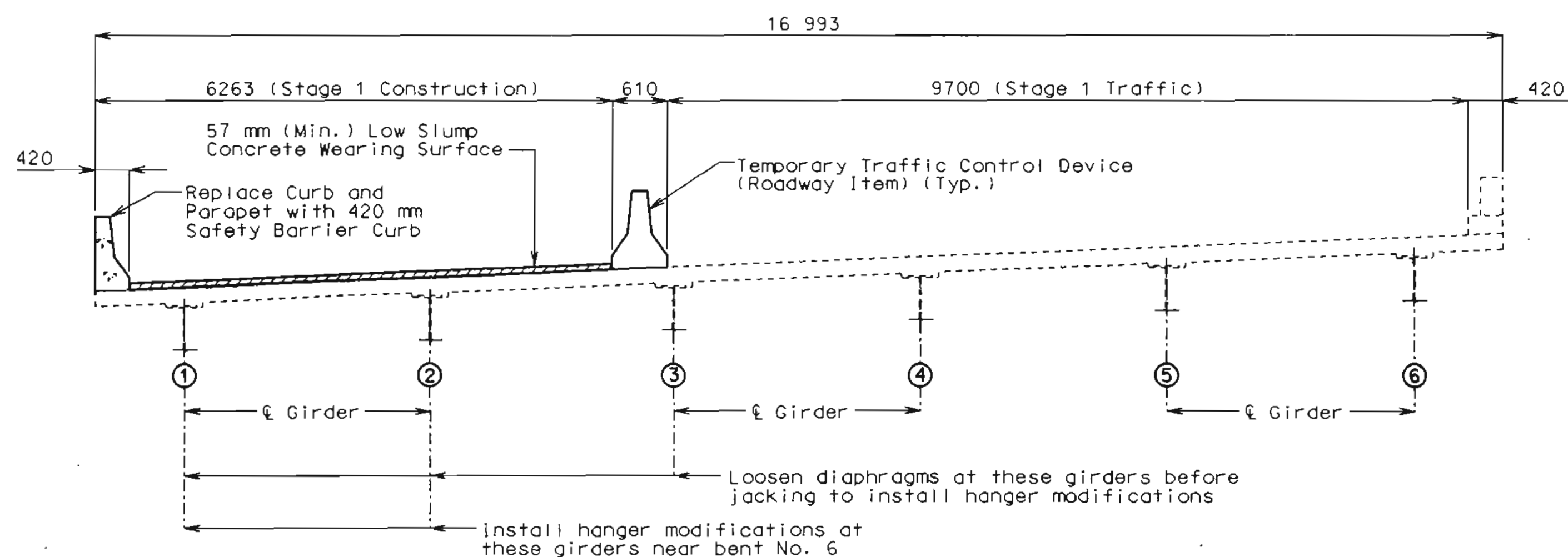
ESTIMATED QUANTITIES		
ITEM		TOTAL
Curb Removal (Bridges) - Metric	meter	341
Removal of Low Slump Concrete Wearing Surface - Metric	sq. meter	2623
Substructure Repair (Unformed) - Metric	sq. meter	4
Safety Barrier Curb - Metric	meter	341
Repairing Concrete Deck (Half-Soling) - Metric	sq. meter	130
Full Depth Repair - Metric	sq. meter	25
Slab Edge Repair (Bridges) - Metric	meter	17
Low Slump Concrete Wearing Surface - Metric	sq. meter	2623
Type N PTFE Bearings	each	6
Strip Seal Expansion Device - Metric	meter	16.5
Modification of Existing Expansion Joint - Metric	meter	16.5
Conduit System on Structure	lump sum	1
Fabricated Structural Carbon Steel (Misc.) - Metric	kilogram	8200
Slab Drain	each	8
Field Coat (System G) Gray - Metric	megagram	8.2
Rehabilitation of Existing Wings	Lump Sum	1

*** Safety Barrier Curb shall be Cast-In-Place option or Slip Form option, as shown.

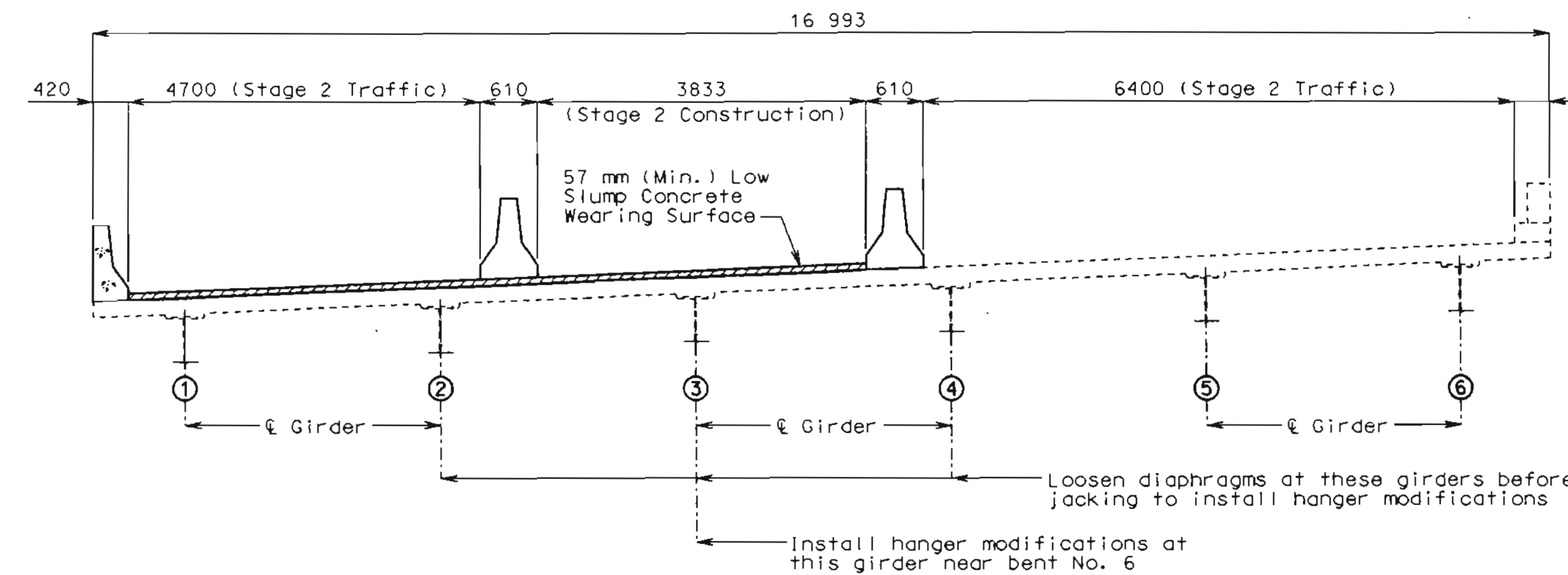
Designed Feb. 1998
 Detailed Mar. 1998
 Checked Mar. 1998

(*): 57 mm (Min.) Low Slump Concrete Wearing Surface.

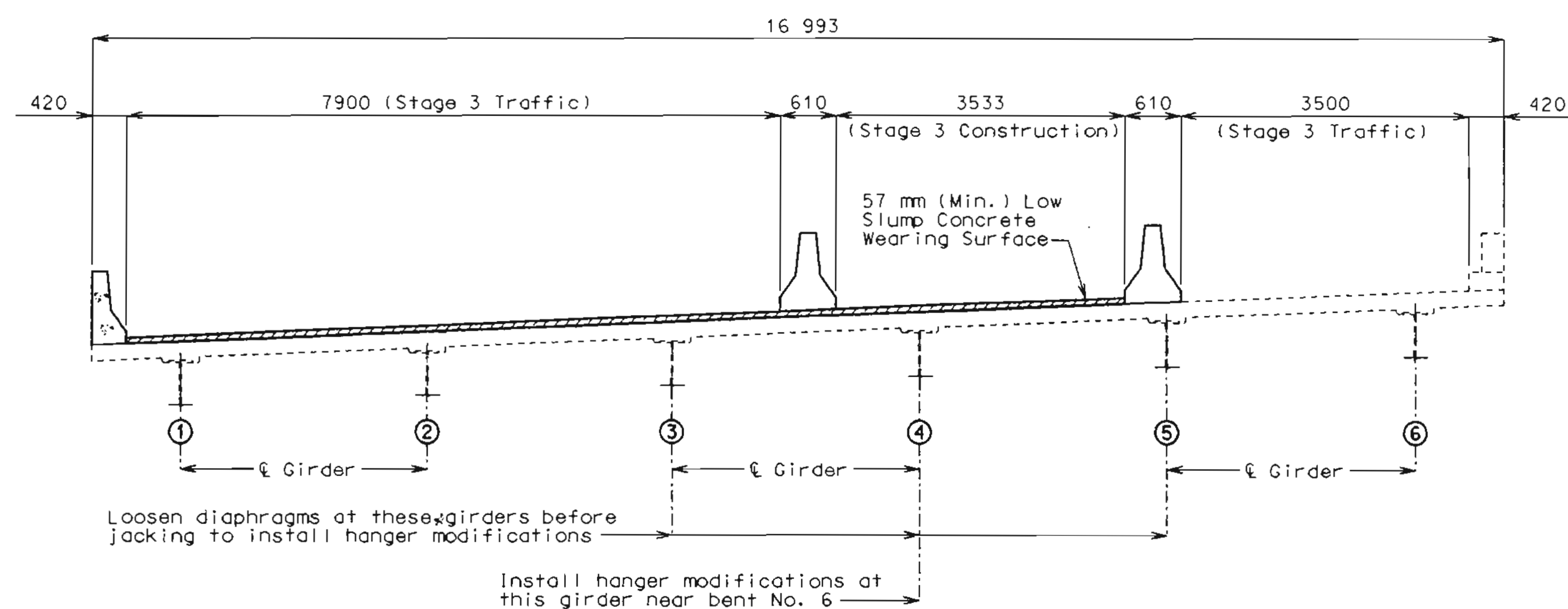
State	Proj. No.	Sheet No.
MO		126



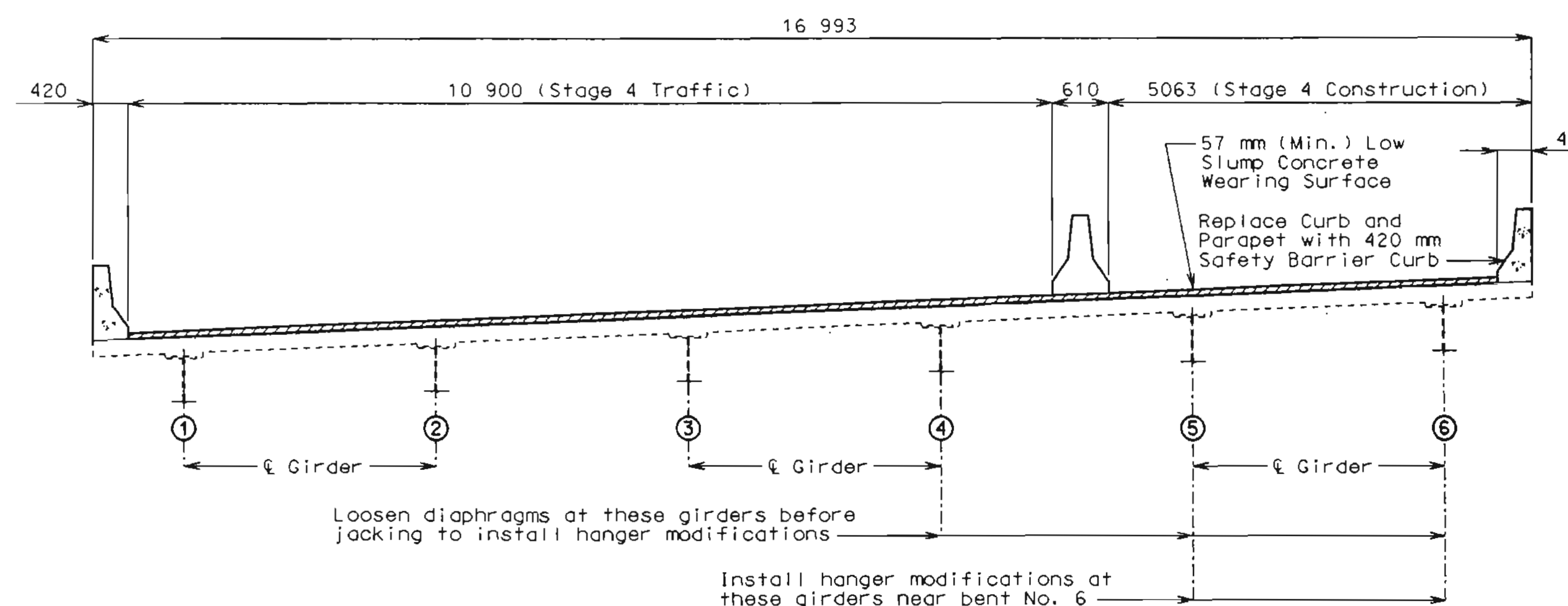
STAGE 1 CONSTRUCTION



STAGE 2 CONSTRUCTION



STAGE 3 CONSTRUCTION



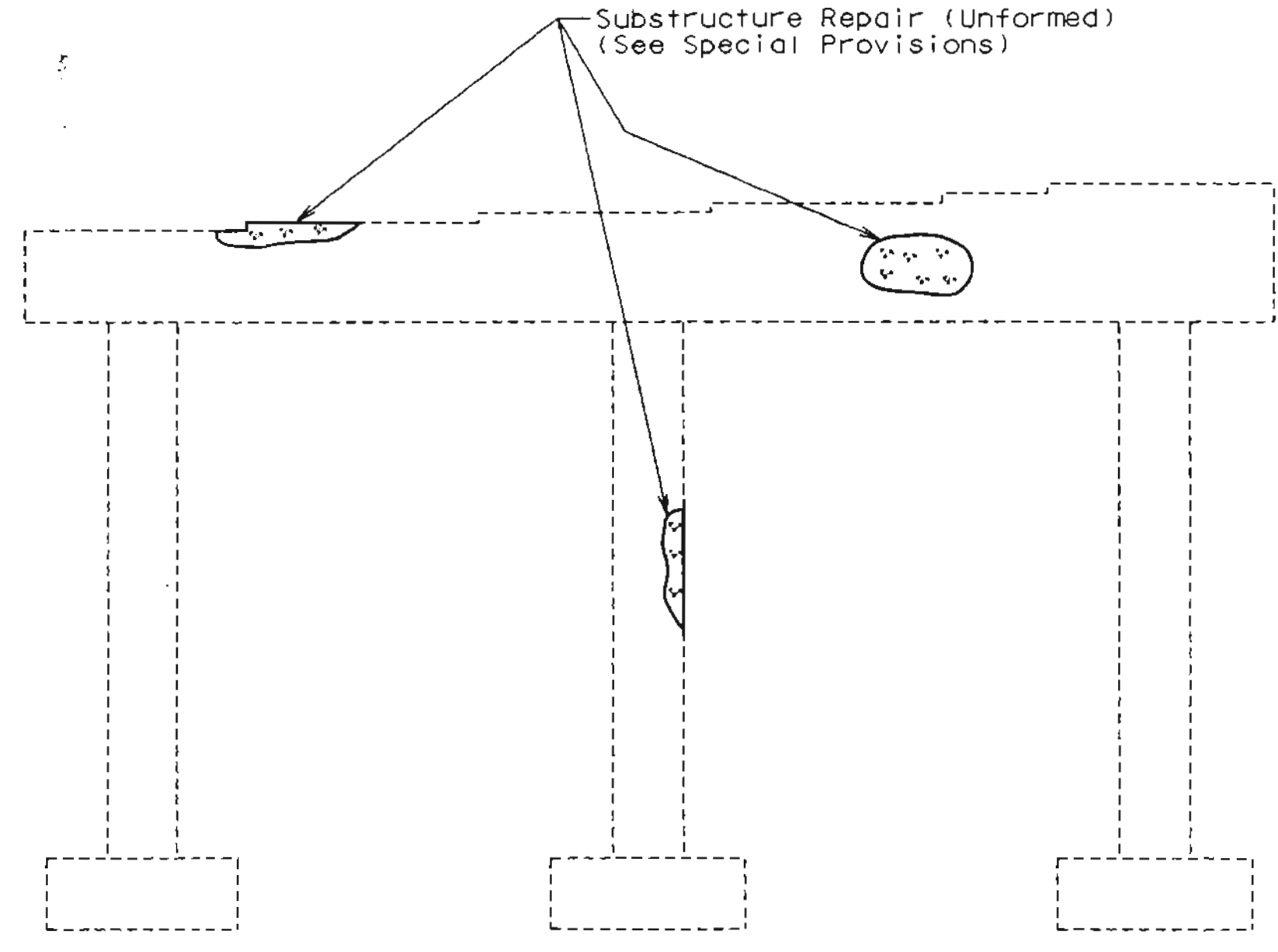
STAGE 4 CONSTRUCTION

NOTE:
For details of Hanger Modifications, see sheet No. 4 & 5.

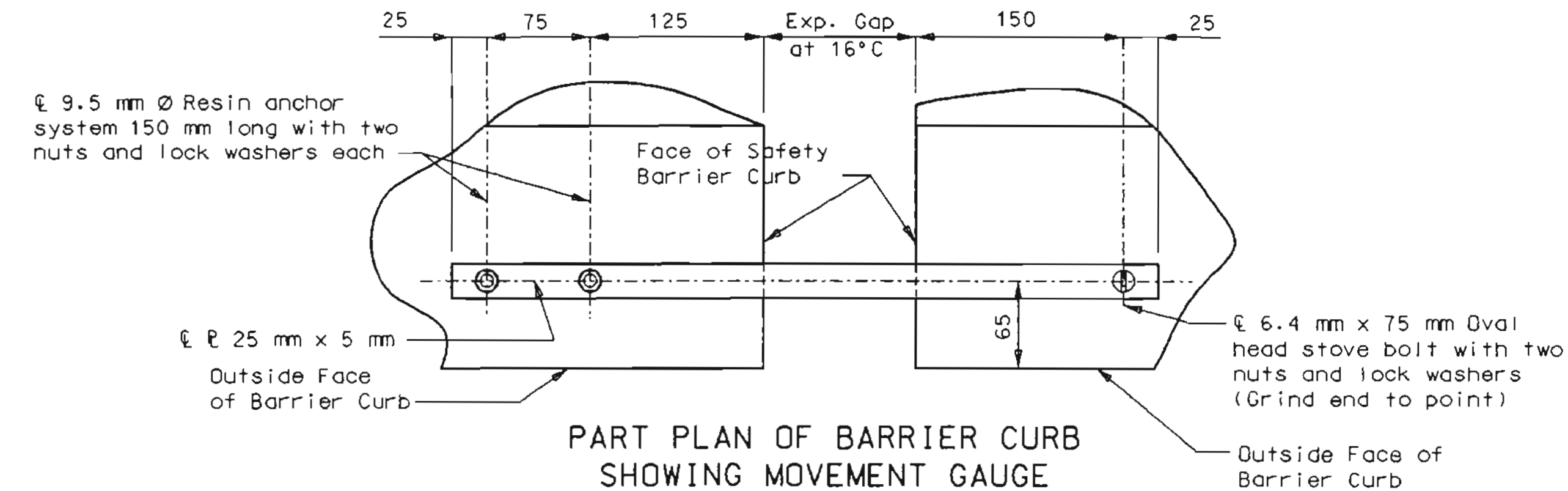
DETAILS OF STAGED CONSTRUCTION



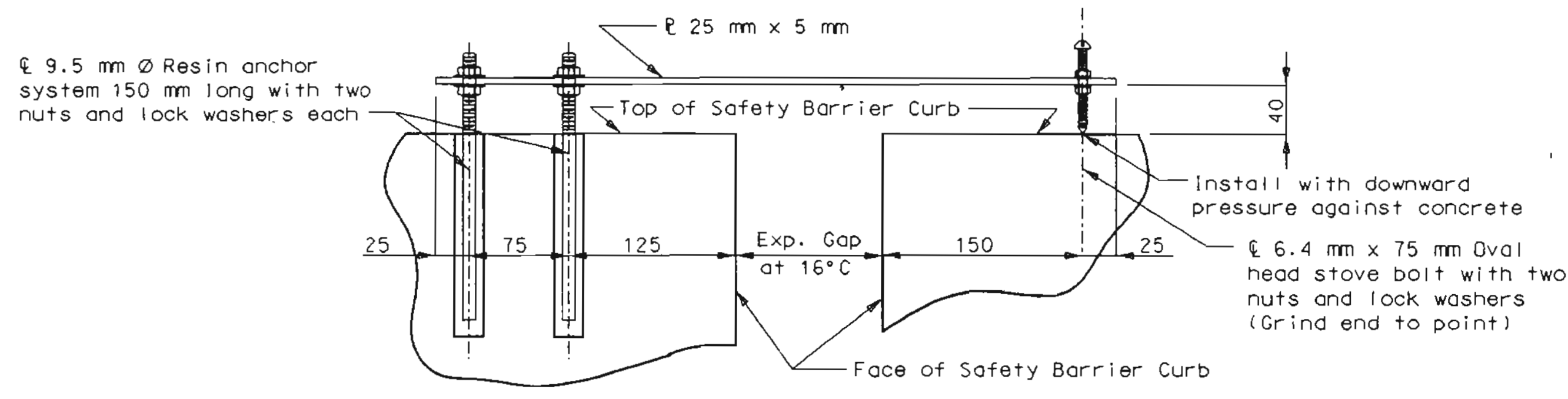
State	Proj. No.	Sheet No.
MO		127



TYPICAL DETAIL SHOWING SUBSTRUCTURE REPAIR (UNFORMED)



PART PLAN OF BARRIER CURB SHOWING MOVEMENT GAUGE



PART ELEVATION OF BARRIER CURB SHOWING MOVEMENT GAUGE

Note:

A movement gauge shall be provided on one side of bridge at all safety barrier curb expansion joints.

All steel shall be galvanized.

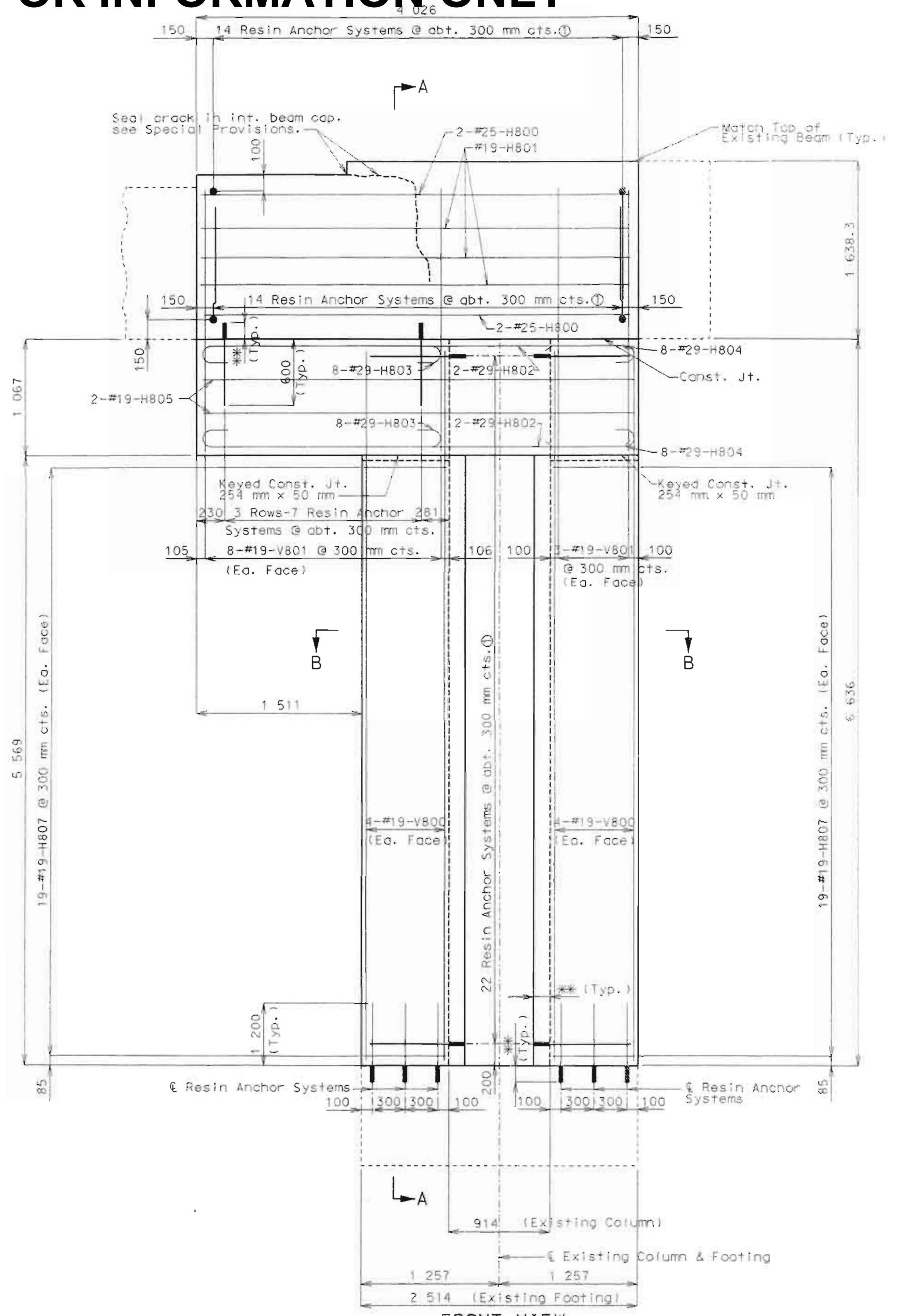
Cost of movement gauge complete in place shall be included in contract unit price bid for Safety Barrier Curb.

For details of Safety Barrier Curb, see sheet No. 13 & 14.

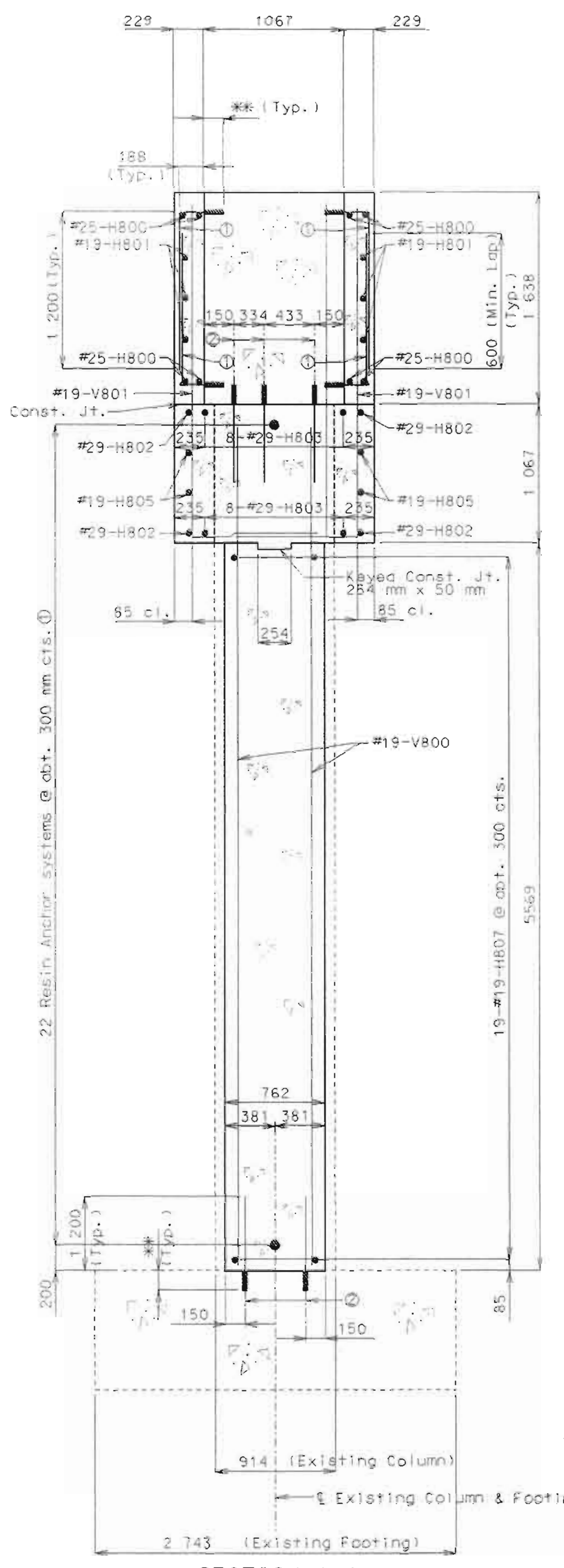


DATE 4-6-98

State	Proj. No.	Sheet No.
MO		

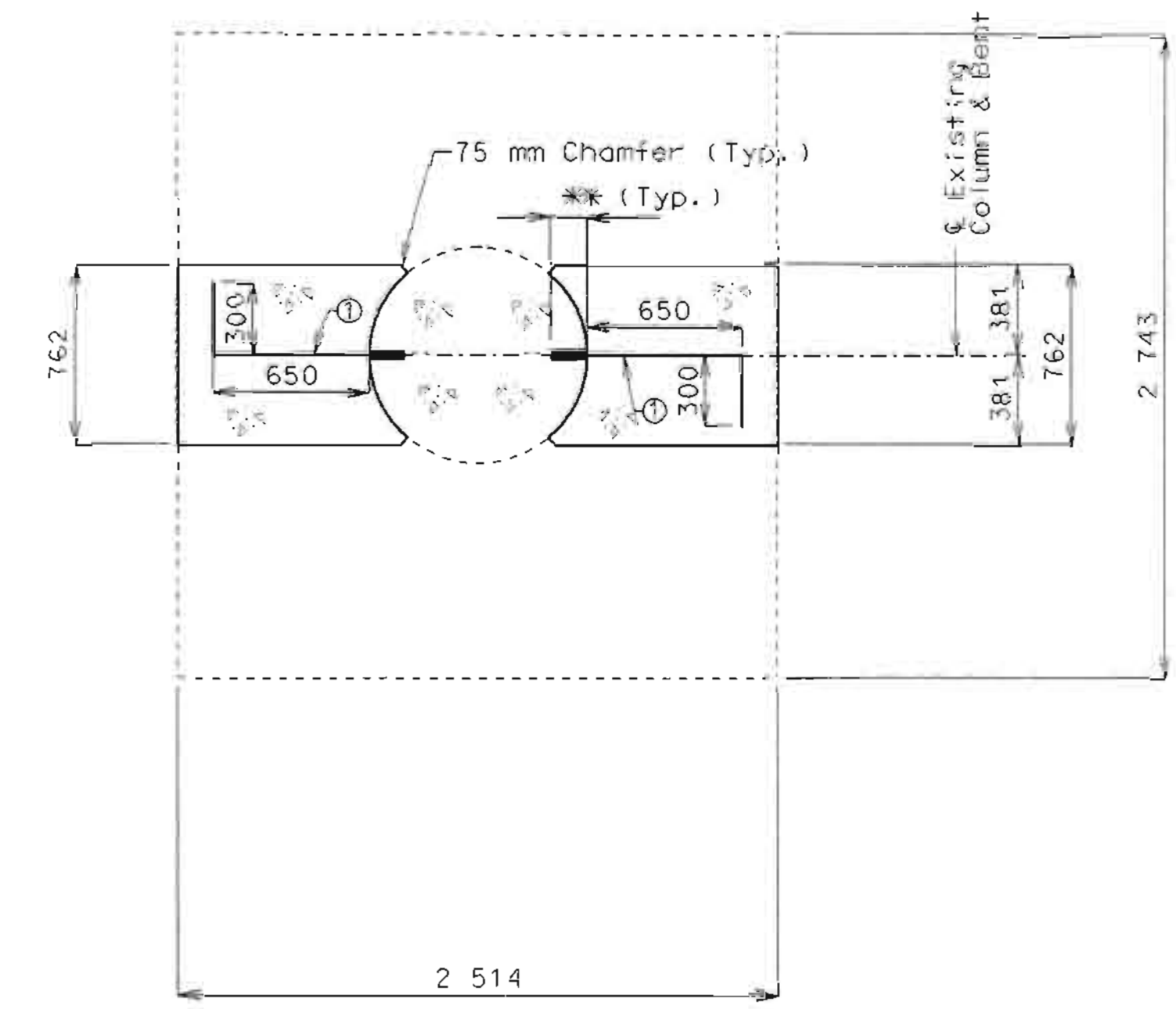


FRONT VIEW
MODIFICATIONS OF INTERMEDIATE BENT NO. 6 AT RIGHT COLUMN LOOKING DOWN STATION



SECTION A-A

DESIGN LIMIT STRESSES:
Class B Concrete $f'_c = 21 \text{ MPa}$
Reinforcing Steel (Grade 420) $f_y = 420 \text{ MPa}$



SECTION B-B

Note: Reinforcing steel not shown in Section B-B for clarity.

ESTIMATED QUANTITIES		
ITEM		TOTAL
Class 1 Excavation	Cu. Meter	10
Class B Concrete (Substr.)	Cu. Meter	16.3
Reinforcing Steel (Bridges)	Kilogram	1140

- ① #19 (Grade 420) reinforcing bar to be substituted for the 19.1 mm ϕ threaded rod stud.
- ⊕ Resin Anchors Systems
- ** Manufacturer's embedment length.

Note: Minimum clearance to reinforcing steel to be 40 mm unless otherwise shown.
For resin anchor notes see sheet No. 7.
See sheet No. 19B for bill of reinforcing steel.



DATE 4-7-2000

Detailed Mar. 2000
Checked Mar. 2000

Note: This drawing is not to scale. Follow dimensions.

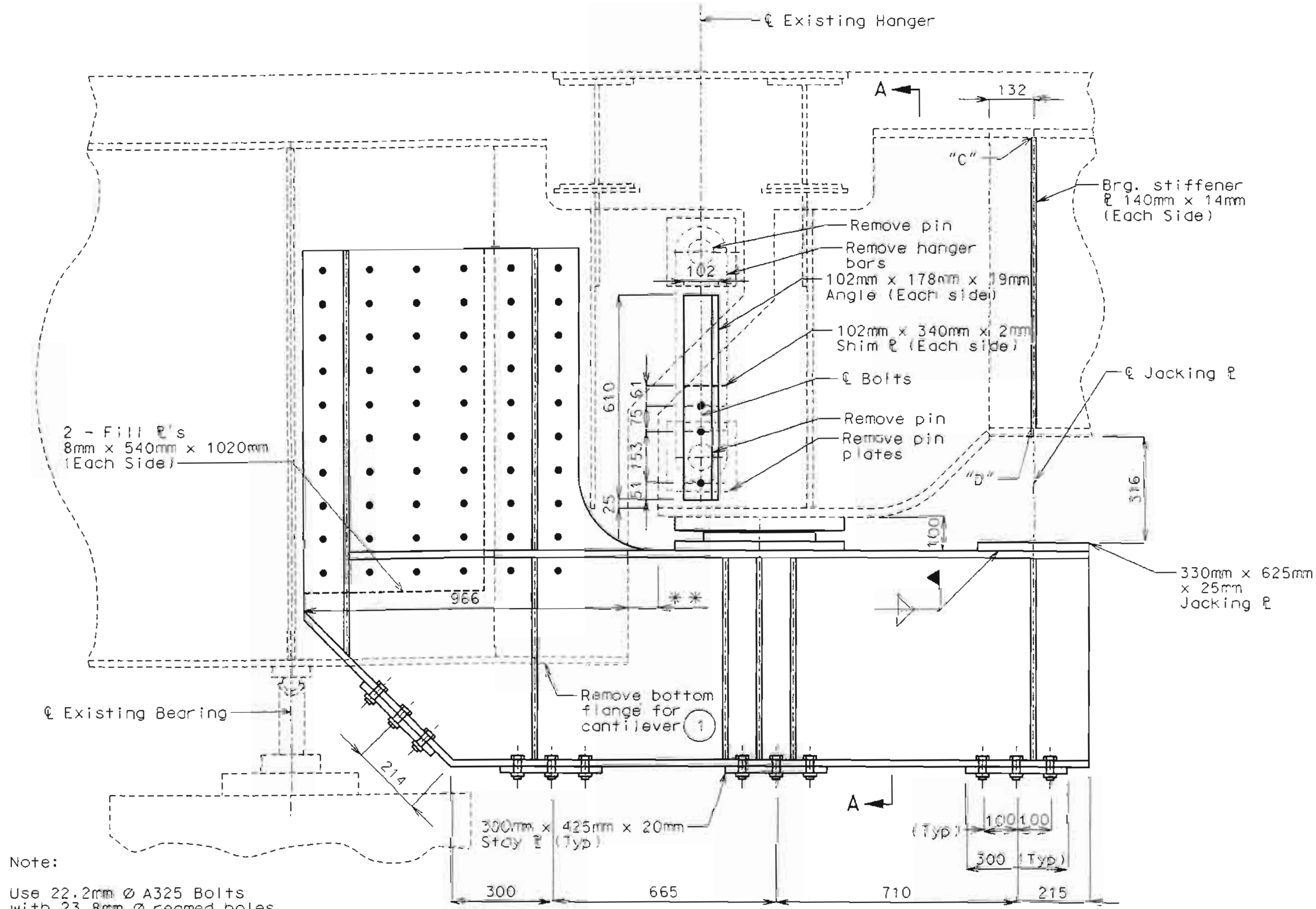
AS/21/2000 Added Sheet

Sheet No. 3A of 19

JACKSON COUNTY

A16833

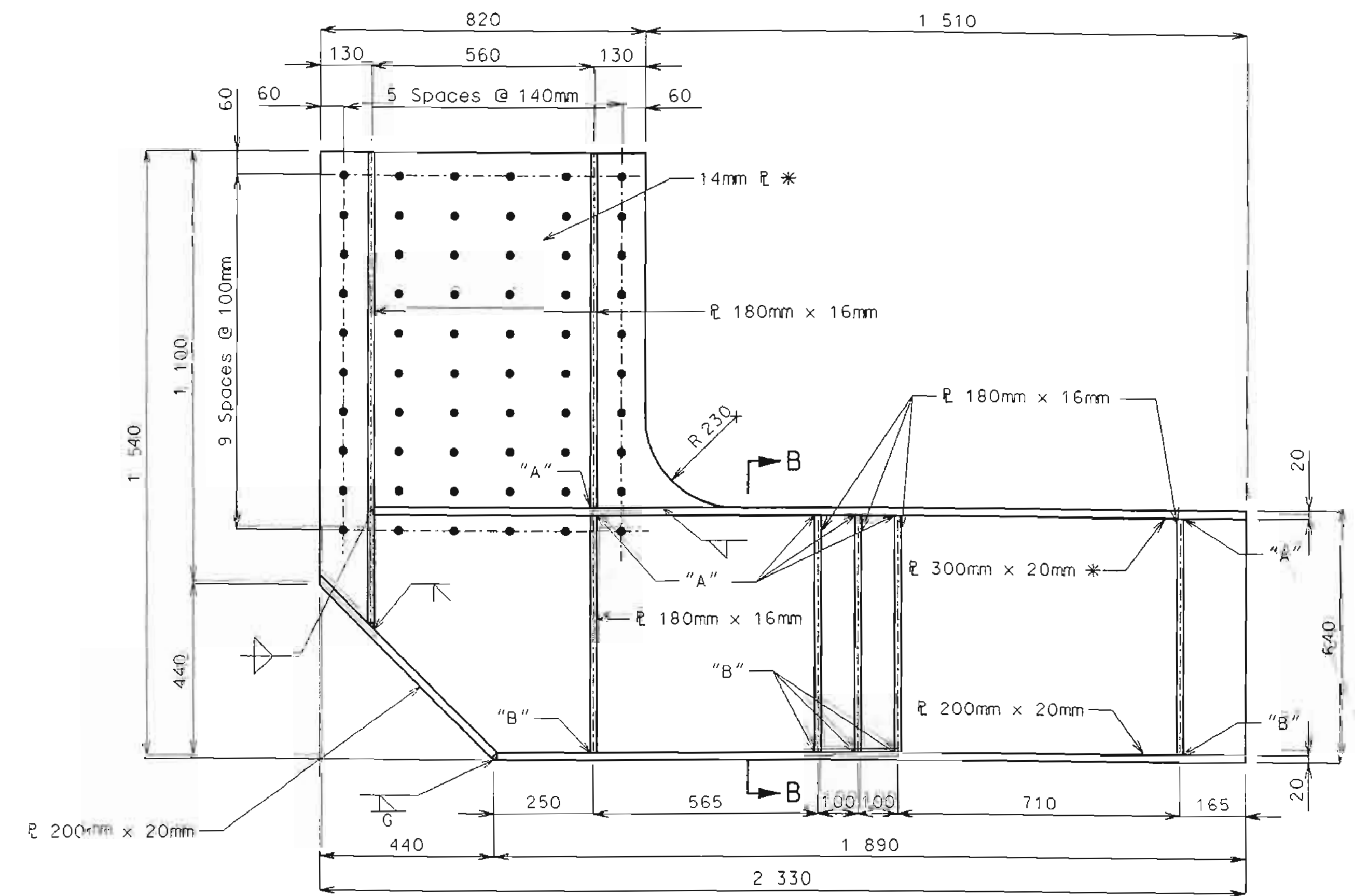
State	Proj. No.	Sheet No.
MO		



DETAIL OF HANGER MODIFICATION AT BENT 6

Note:
Use 22.2mm Ø A325 Bolts
with 23.8mm Ø reamed holes.

- ① Remove flange by cutting and grinding web smooth at top of flange.
- * Indicates plates subject to notch toughness requirements.
- ** 88.9mm Gap @ 16°C. (Based on original plan dimensions.)



DETAIL OF HANGER PLATE

Note: "A", "B", "C" & "D", see sheet No. 5.
For section A-A & B-B, see sheet No. 5.
For welding details not shown see sheet No. 5.
For bearing details, see sheet No. 6.
Outline of old work indicated by light dashed line.
Heavy line indicates new work.
Field verify fill plate thickness and adjust as necessary.

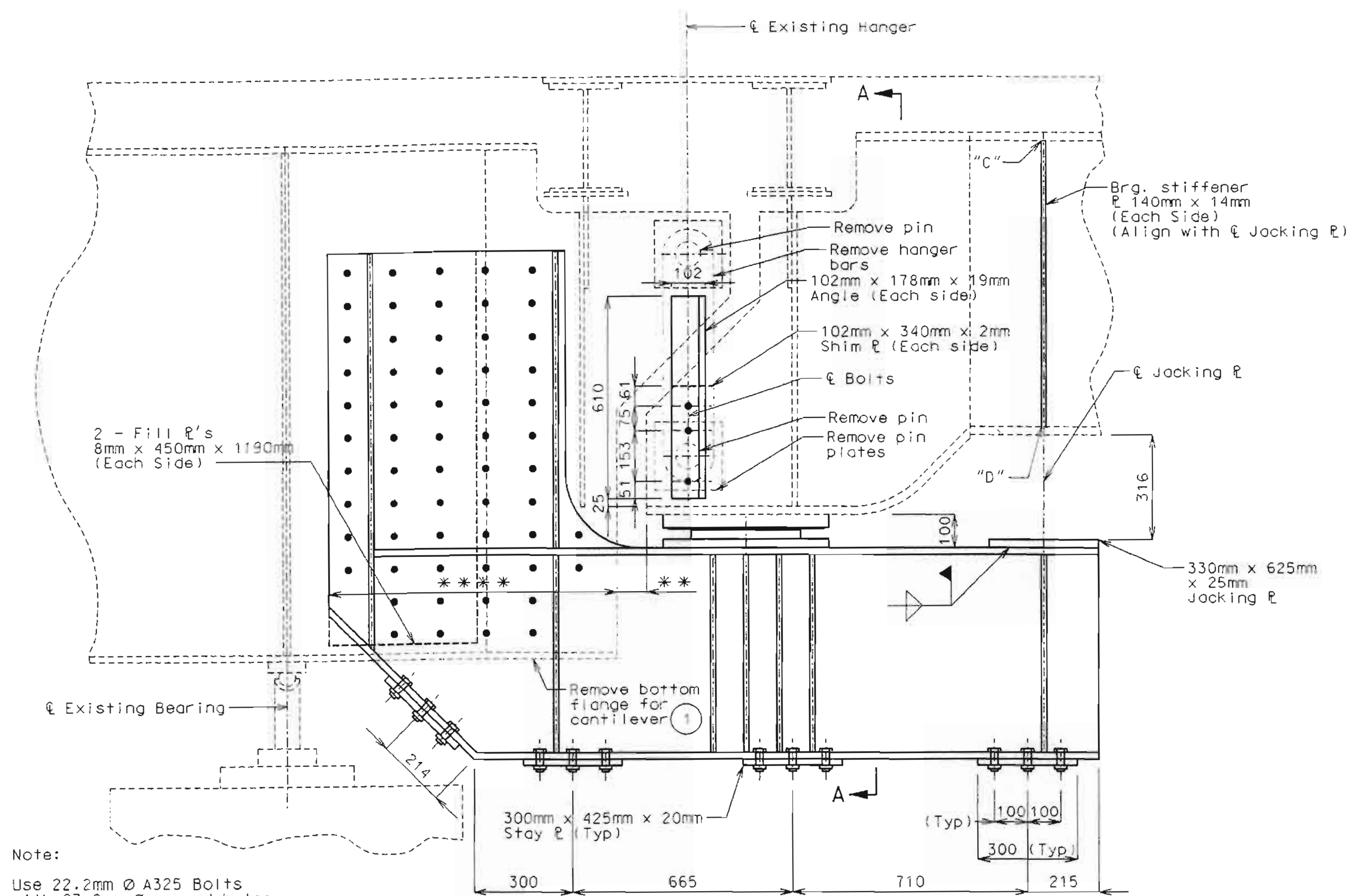


DATE 1-5-99



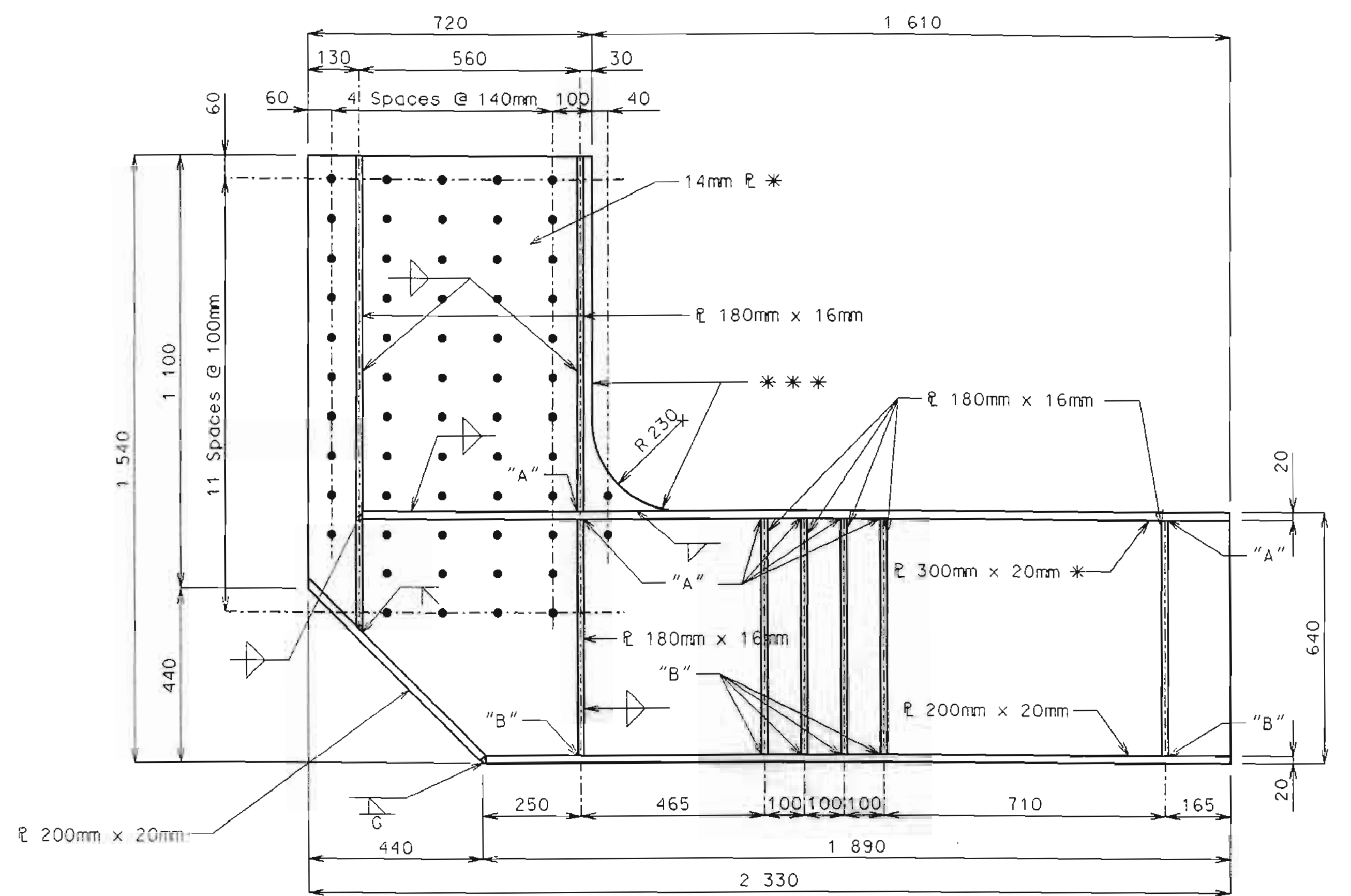
DELETE THIS SHEET 1-5-99

State	Proj. No.	Sheet No.
MO		



DETAIL OF HANGER MODIFICATION AT BENT 6

Note:
Use 22.2mm Ø A325 Bolts
with 23.8mm Ø reamed holes.



DETAIL OF HANGER PLATE

- ① Remove flange by cutting and grinding web smooth at top of flange.
- * Indicates plates subject to notch toughness requirements.
- ** Center bearing for existing closed joint. Theoretical gap @ 16° is 88.9 mm (Based on original plan dimensions).
- *** Grind smooth the cut edges.
- **** ± 876 mm (Based on field observation for Hanger placement).

Note: "A", "B", "C" & "D", see sheet No. 5.
For section A-A, see sheet No. 5.
For welding details not shown see sheet No. 5.
For bearing details, see sheet No. 6.
Outline of old work indicated by light dashed line.
Heavy line indicates new work.
Field verify fill plate thickness and adjust as necessary.

② REVISED 1-5-99

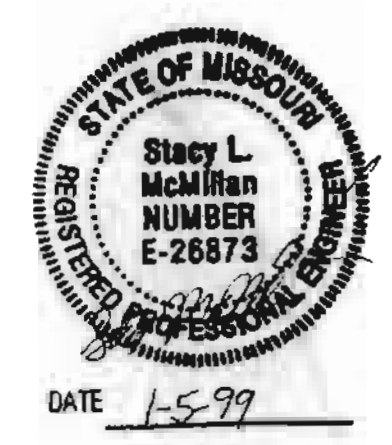
② ADD

Detailed Mar. 1998
Checked Mar. 1998

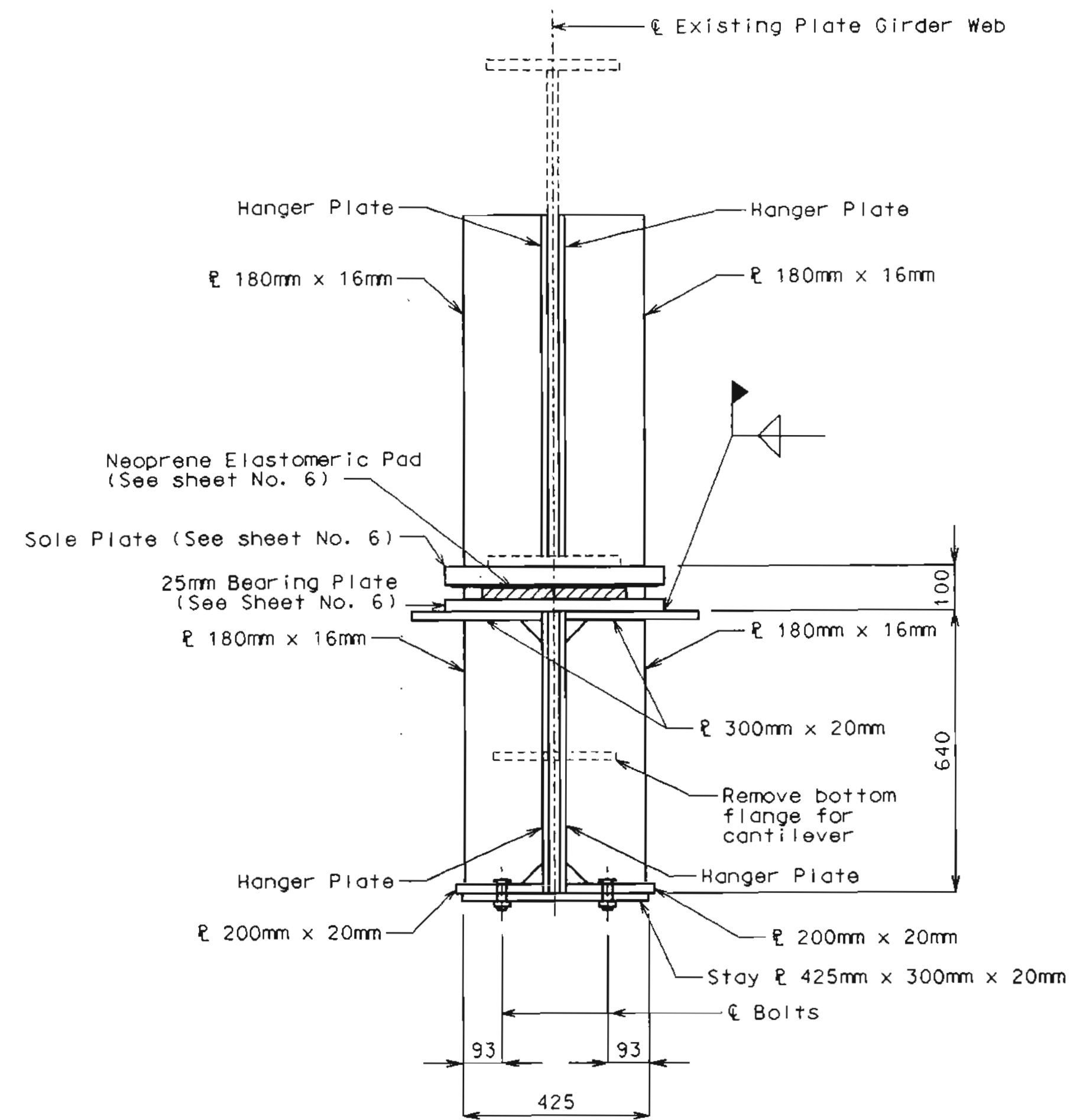
(Sheet No. 4A of 19)

JACKSON COUNTY

A16833

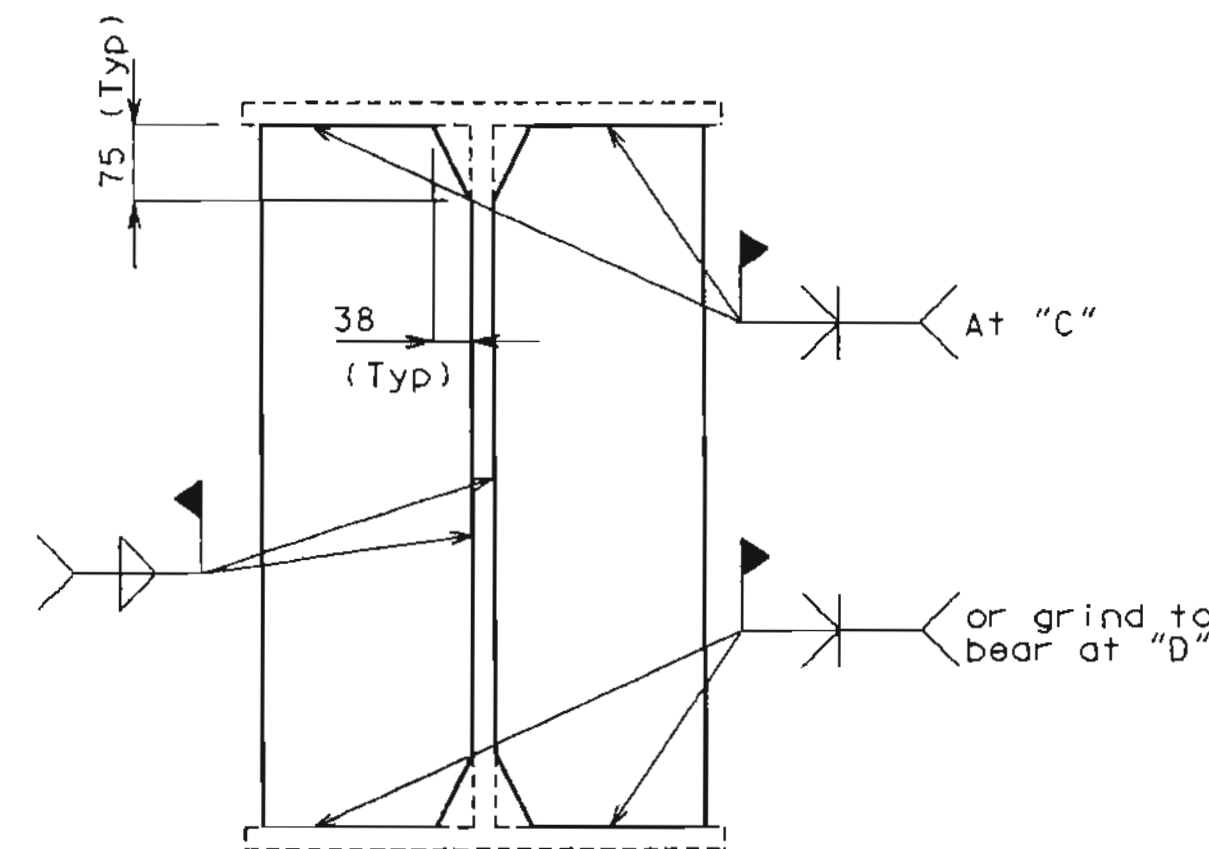


State	Proj. No.	Sheet No.
MO		129

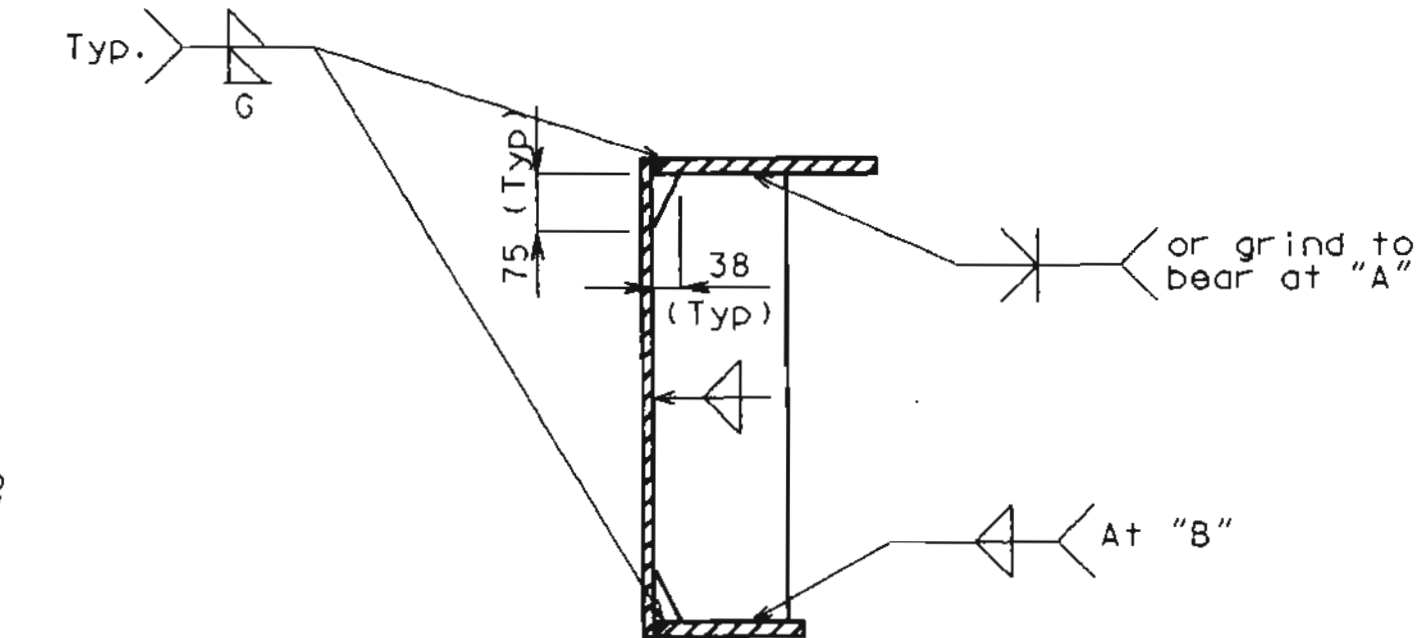


SECTION A-A

Note: For location of Section A-A see sheet No. 4.
 Outline of old work indicated by light dashed line.
 Heavy lines indicated new work.



TYPICAL WELDING DETAILS FOR STIFF. PLATES TO EXISTING GIRDER



TYPICAL WELDING DETAILS FOR STIFF. PLATES



STATE	PROJ. NO.	SHEET NO.
		130

GENERAL NOTES:

Anchor bolts shall be 50.8 mm diameter ASTM A325M steel bolts.

Actual manufacturer's certified mill test reports (chemical and mechanical) shall be provided.

All structural steel for the anchor bolts shall be coated with a minimum of two coats of inorganic zinc primer (125 micrometers minimum thickness) or galvanized in accordance with ASTM A153.

Neoprene Elastomeric Pads shall be 70 durometer.

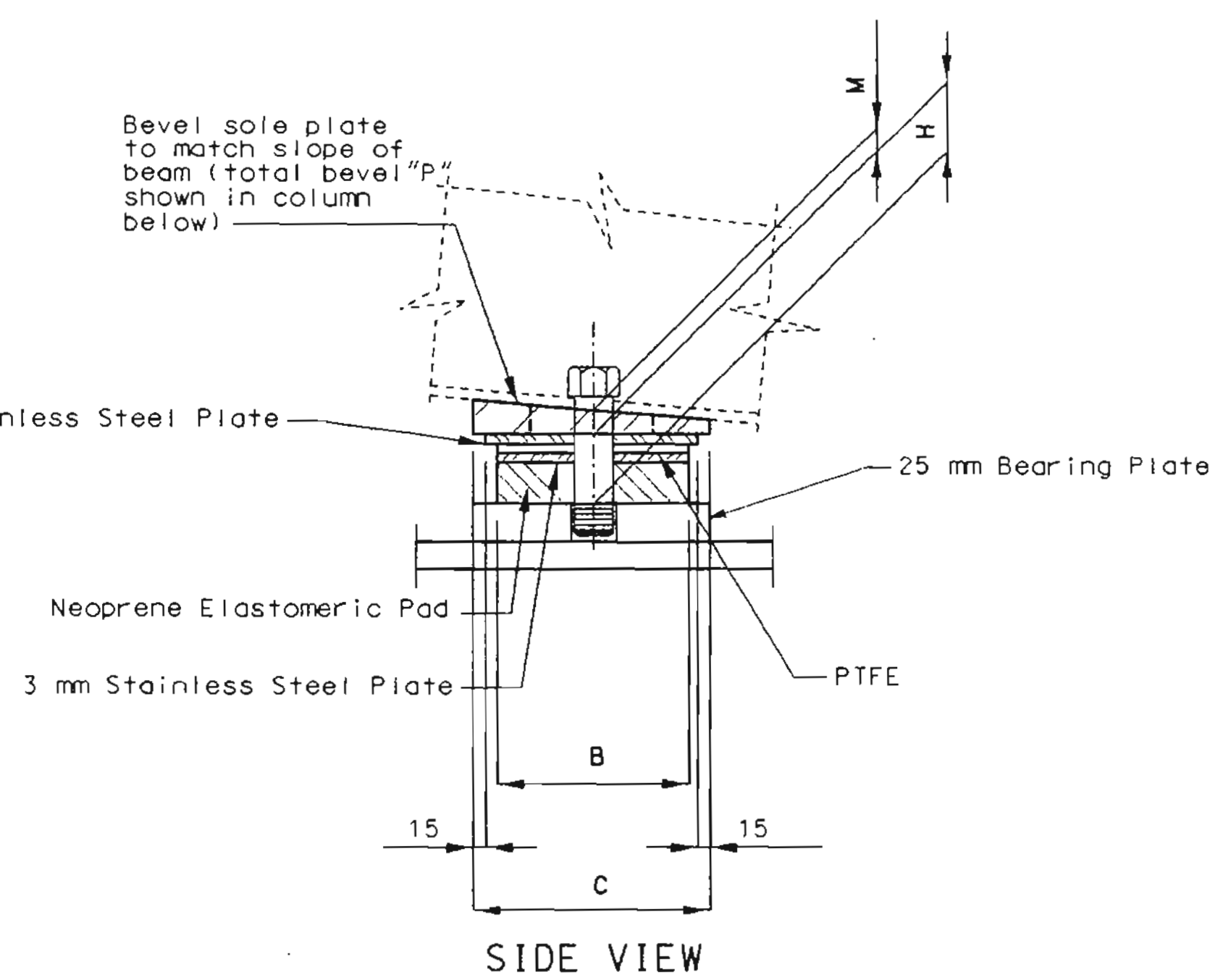
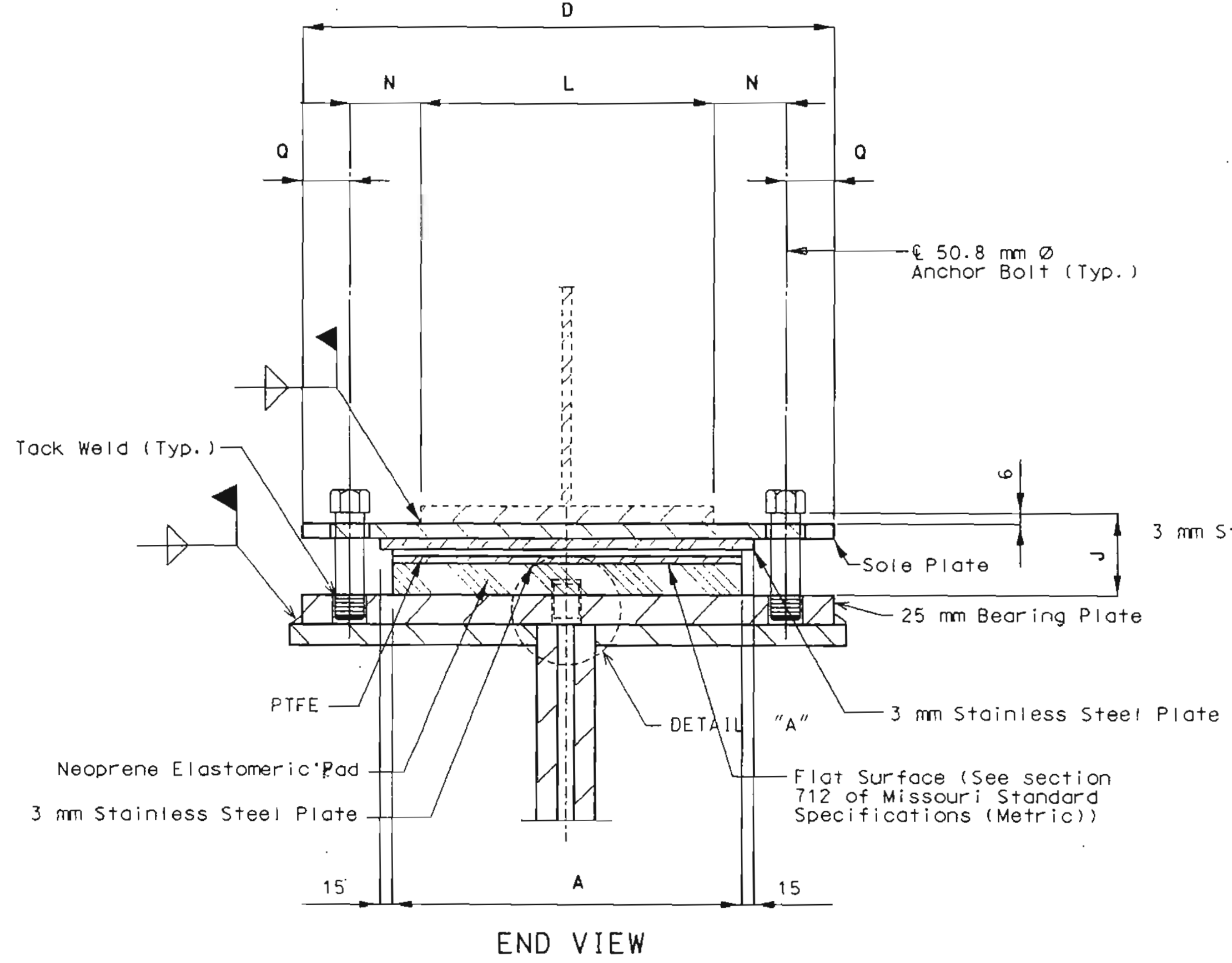
The sole plate and bearing plate shall be furnished with the bearing and field welded to the stringers or girders.

Structural steel for the sole plate shall be ASTM A709M Grade 250 and shall be coated with a minimum of two coats of inorganic zinc primer (125 micrometers minimum thickness).

The accepted quantity of the elastomeric bearing assemblies, complete-in-place, will be paid for at the contract unit price for Type "N" PTFE Bearings, each.

Payment for the sole plate, bearing plate and anchor bolts shall be included in the cost of the bearing assembly. See Special Provisions.

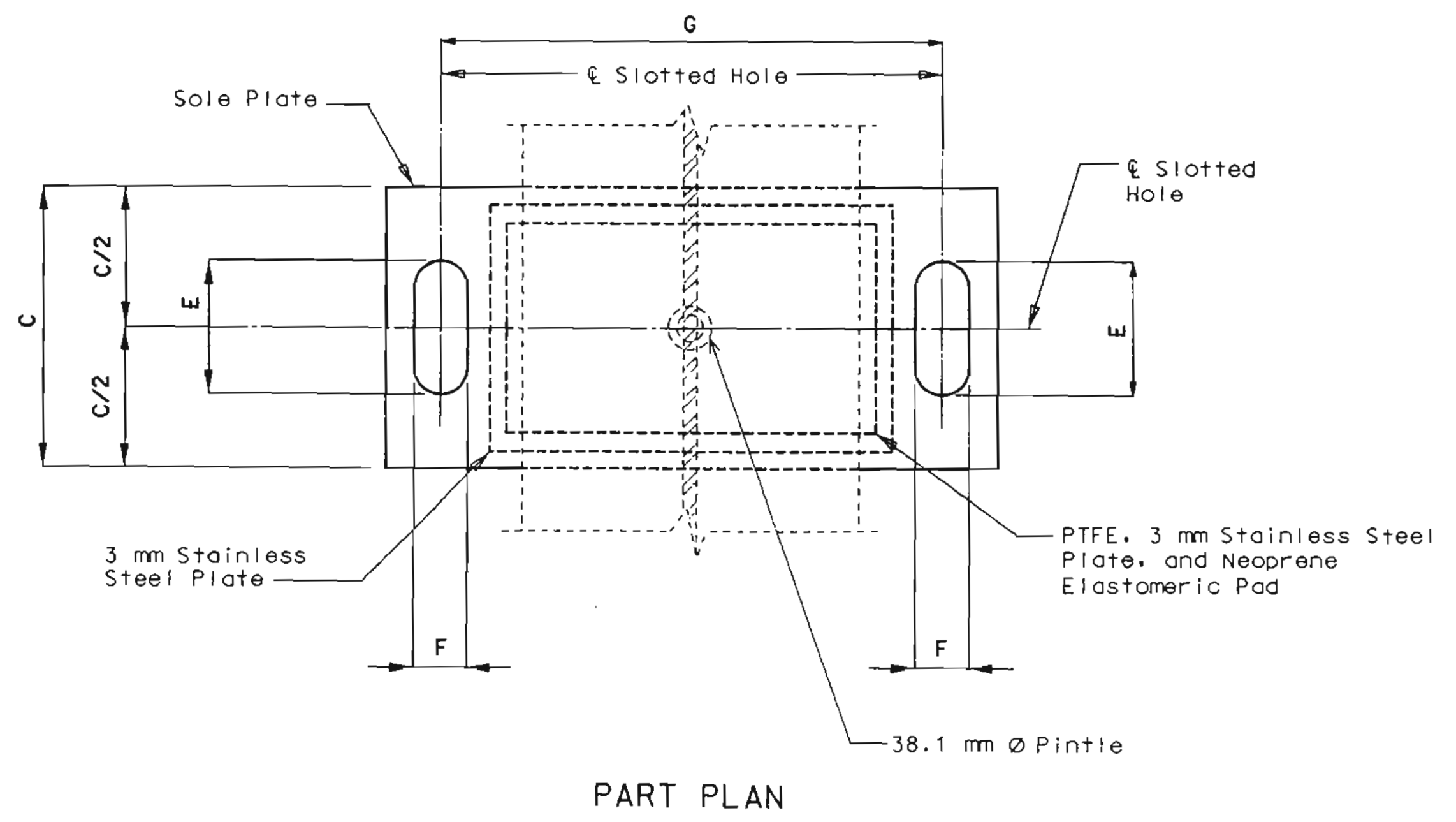
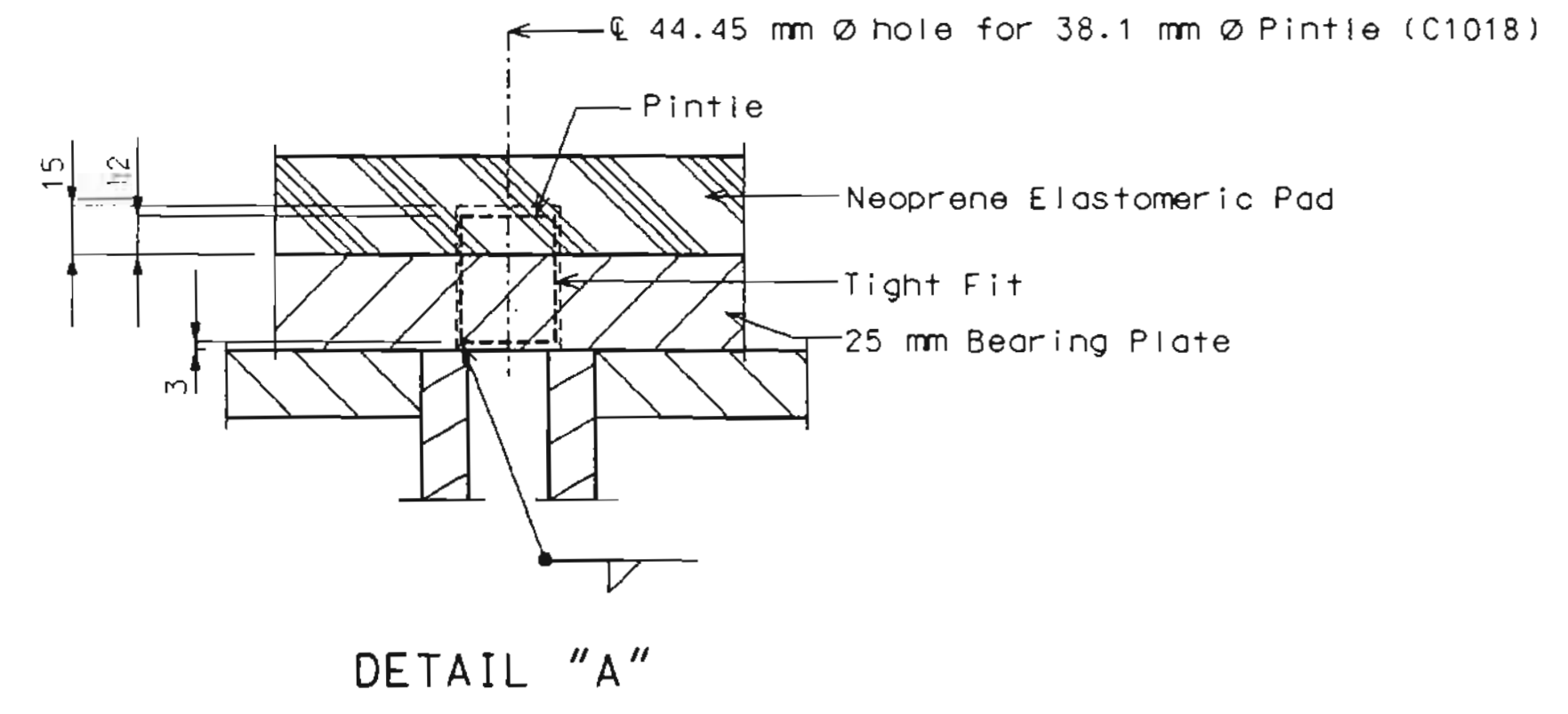
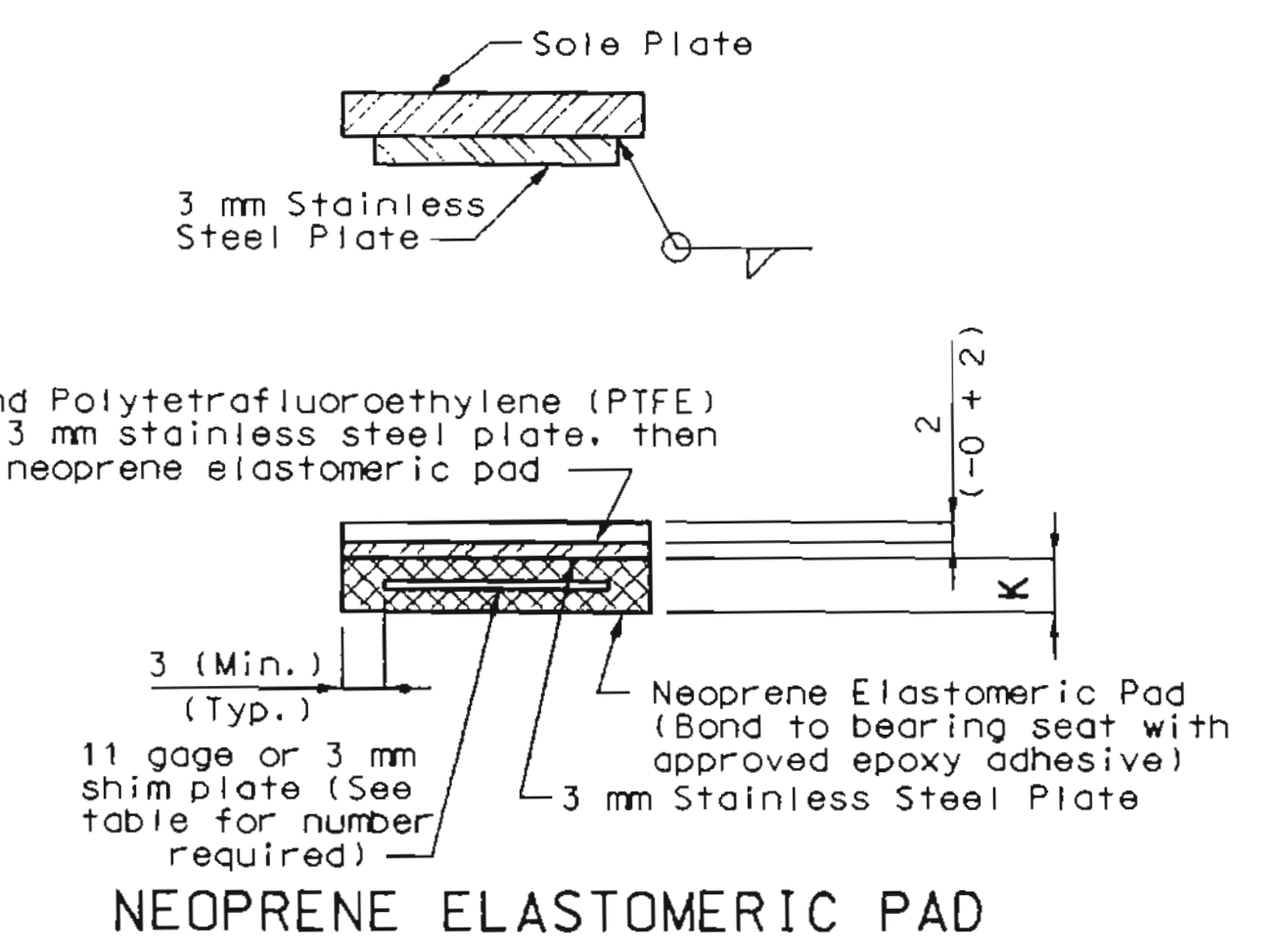
Outline of old work is indicated by light dashed lines. Heavy lines indicate new work.



Note: 25 mm bearing plate to be tapped to receive 50.8 mm Ø H.S. Bolt.

The location of the 50.8 mm high strength bolts in relation to the slotted holes in the sole plate shall correspond with the temperature at the time of erection. At 16° C the slotted holes should center on the 50.8 mm high strength bolts.

Adjustments of 7 mm for each 5° C temperature rise or fall shall be made.



PTFE SLIDING BEARINGS																	
BENT NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	NUMBER OF SHIM PLATES(*)	NUMBER REQUIRED
6	300	330	500	600	180	55	440	35	81	27	304.8	40	67.6	-	80	1	6
																TOTAL BEARINGS	6

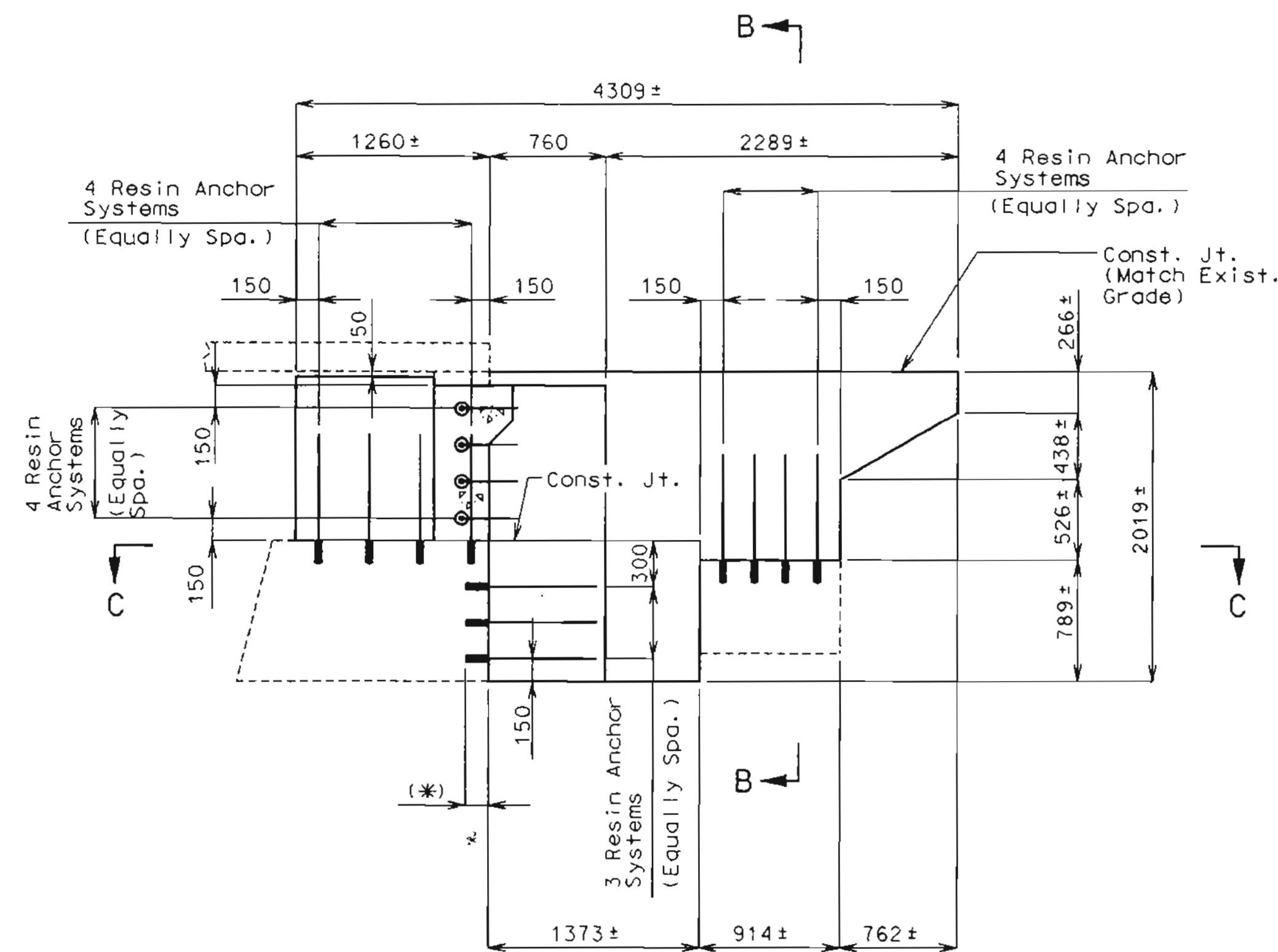
(*) The required shim plate shall be placed between layers of elastomer and molded together to form an integral unit.

DETAILS OF TYPE "N" PTFE BEARINGS

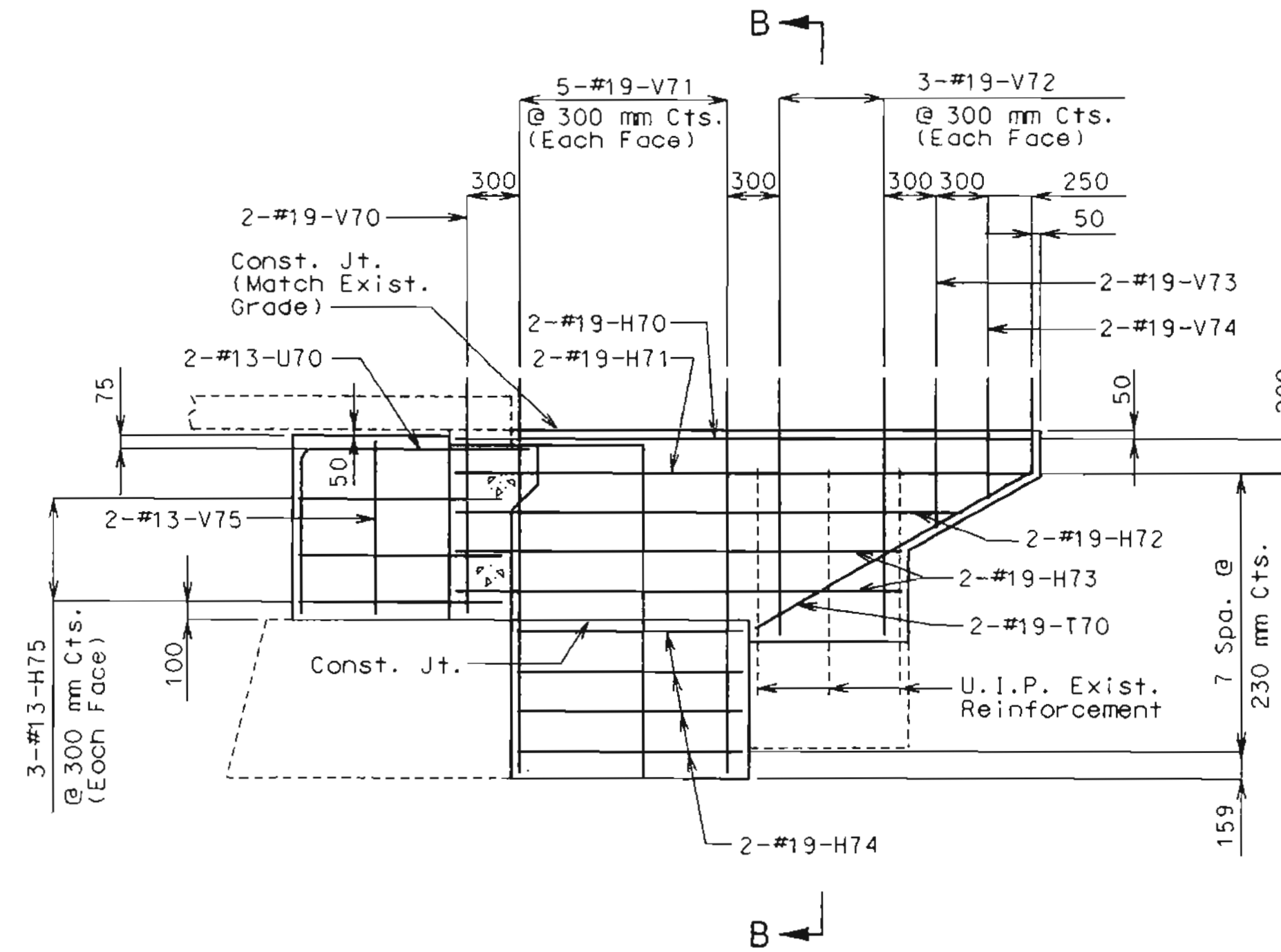


DATE 4-6-98

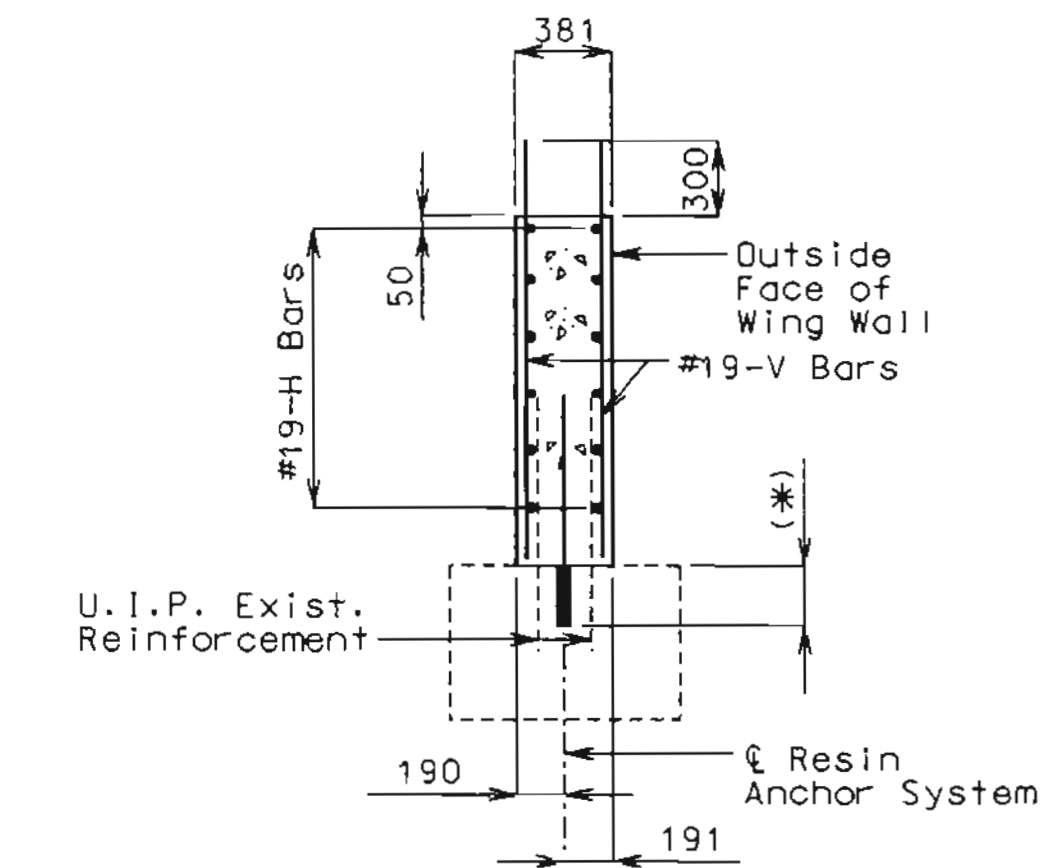
State	Proj. No.	Sheet No.
MO		131



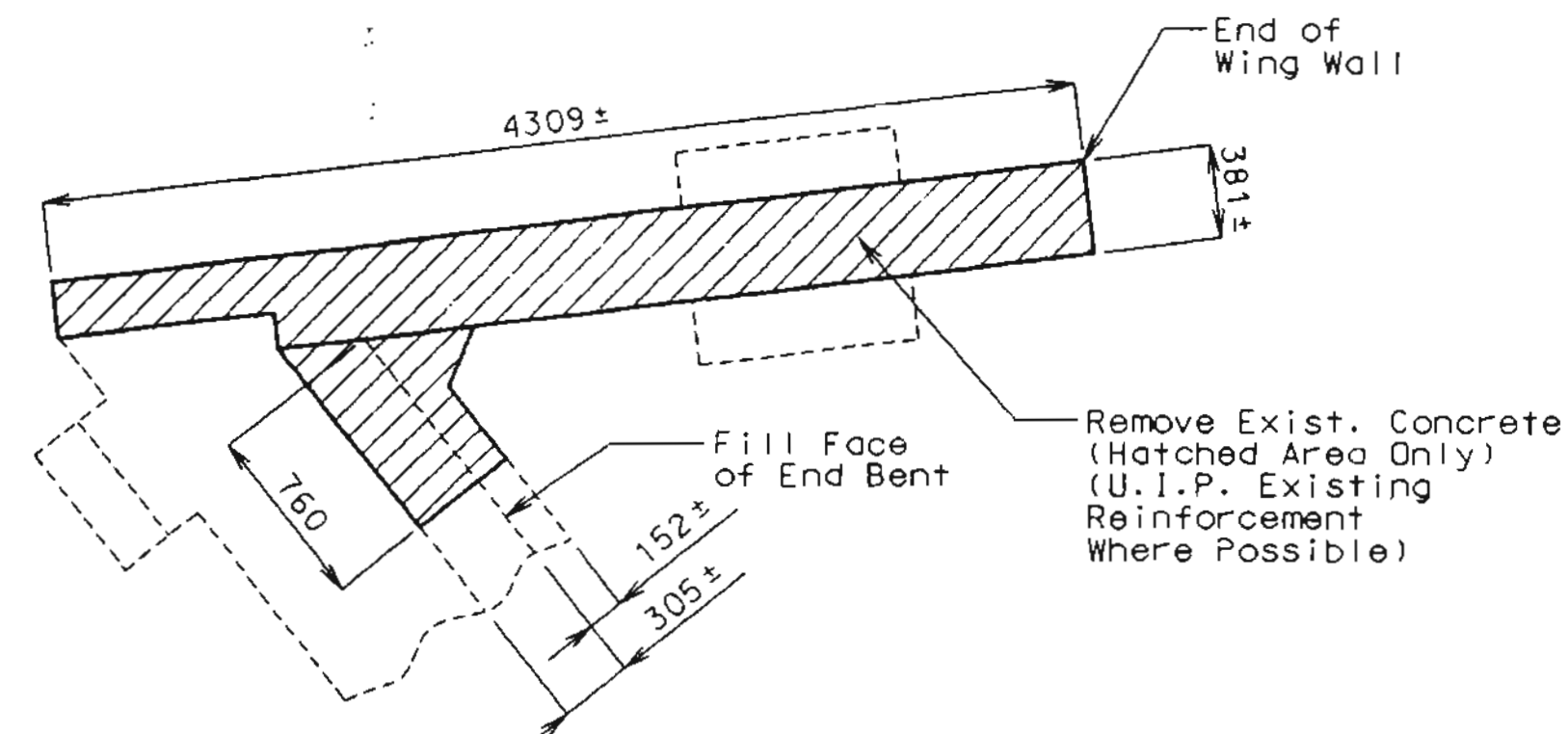
SECTION NEAR WING SHOWING RESIN ANCHOR SYSTEMS AND DIMENSIONS



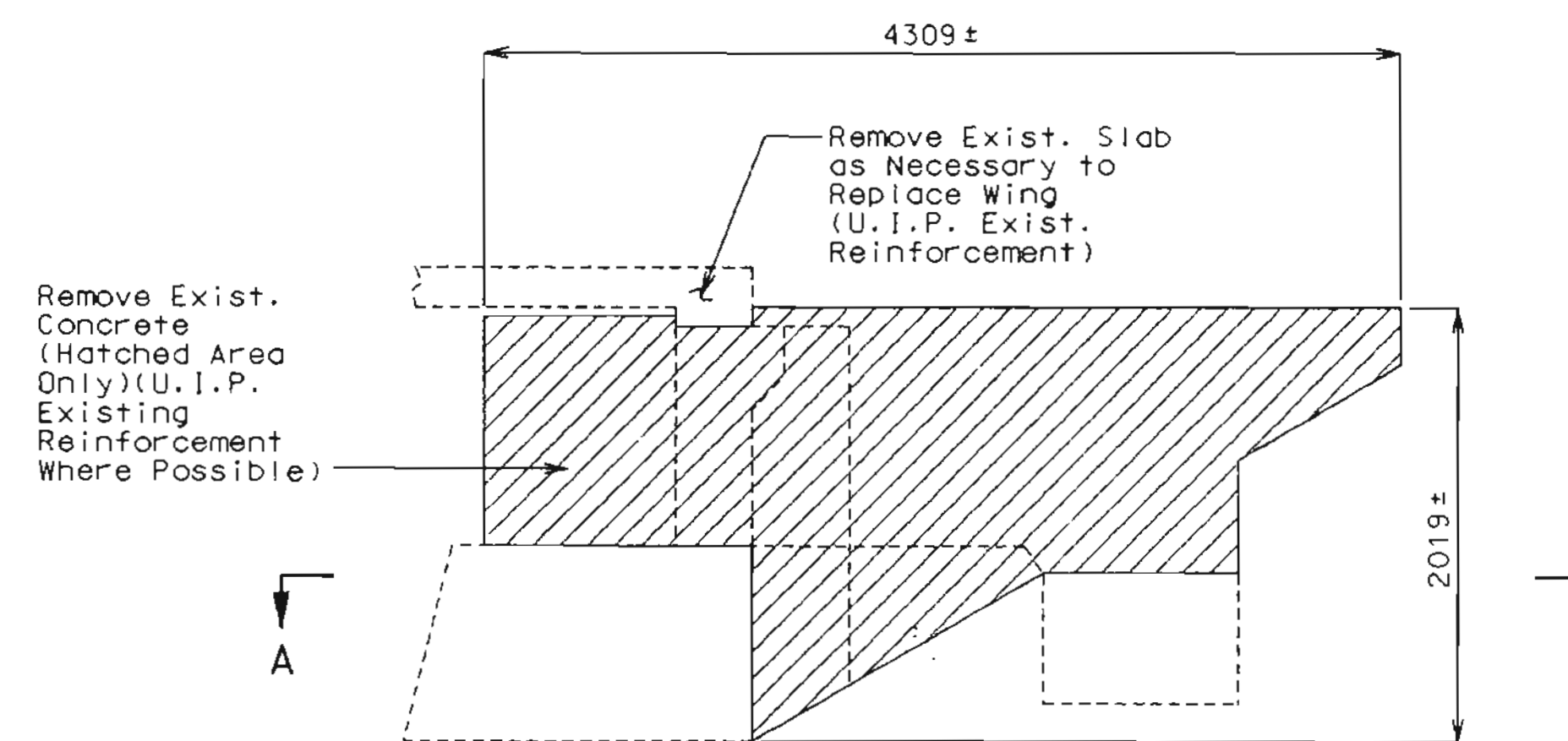
SECTION NEAR WING SHOWING REINFORCEMENT



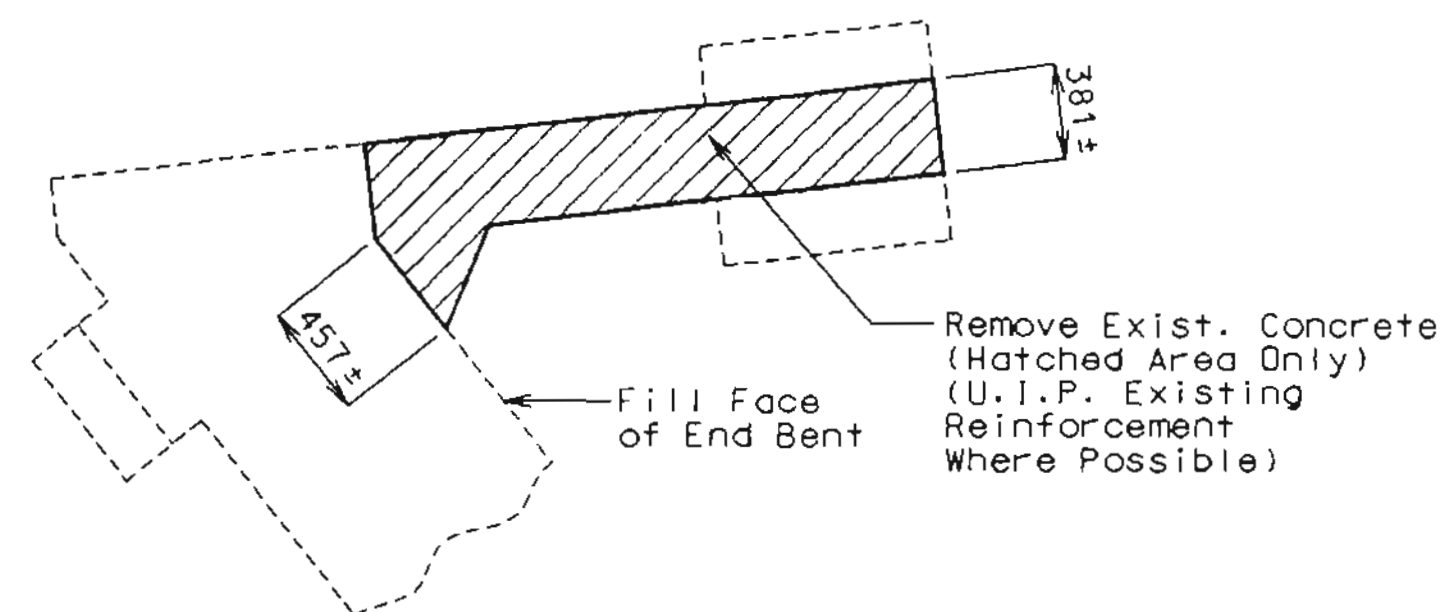
SECTION B-B



PLAN OF EXISTING WING SHOWING CONCRETE REMOVAL



SECTION NEAR EXISTING WING SHOWING CONCRETE REMOVAL



SECTION A-A

NOTE:

For details of Safety Barrier Curb at End Bent No. 7, see sheet No. 16.

The contractor shall use one of the resin anchor systems listed in the job special provisions. These resin anchor systems shall be installed according to the manufacturer's special provisions, except as modified by the job special provisions.

Cost of furnishing and installing the anchor systems complete in place shall be included in the price bid for Rehabilitation of Existing Wings per Lump Sum.

The 19.1 mm diameter resin anchor systems shall have a minimum ultimate pullout strength of 90.7 kN in concrete with $f'_c = 28$ MPa, see special provisions.

A #19 Grade 420 reinforcing bar 690 mm long (Except as noted) shall be substituted for the 19.1 \varnothing threaded rod stud.

Cost of removing and replacing of existing wings, any excavation required, concrete, reinforcement and any additional work or materials necessary to rehabilitate existing wings shall be considered covered under the contract unit price for Rehabilitation of Existing Wings per Lump Sum.

(*) Manufacturers Embedment Length (Typ.)

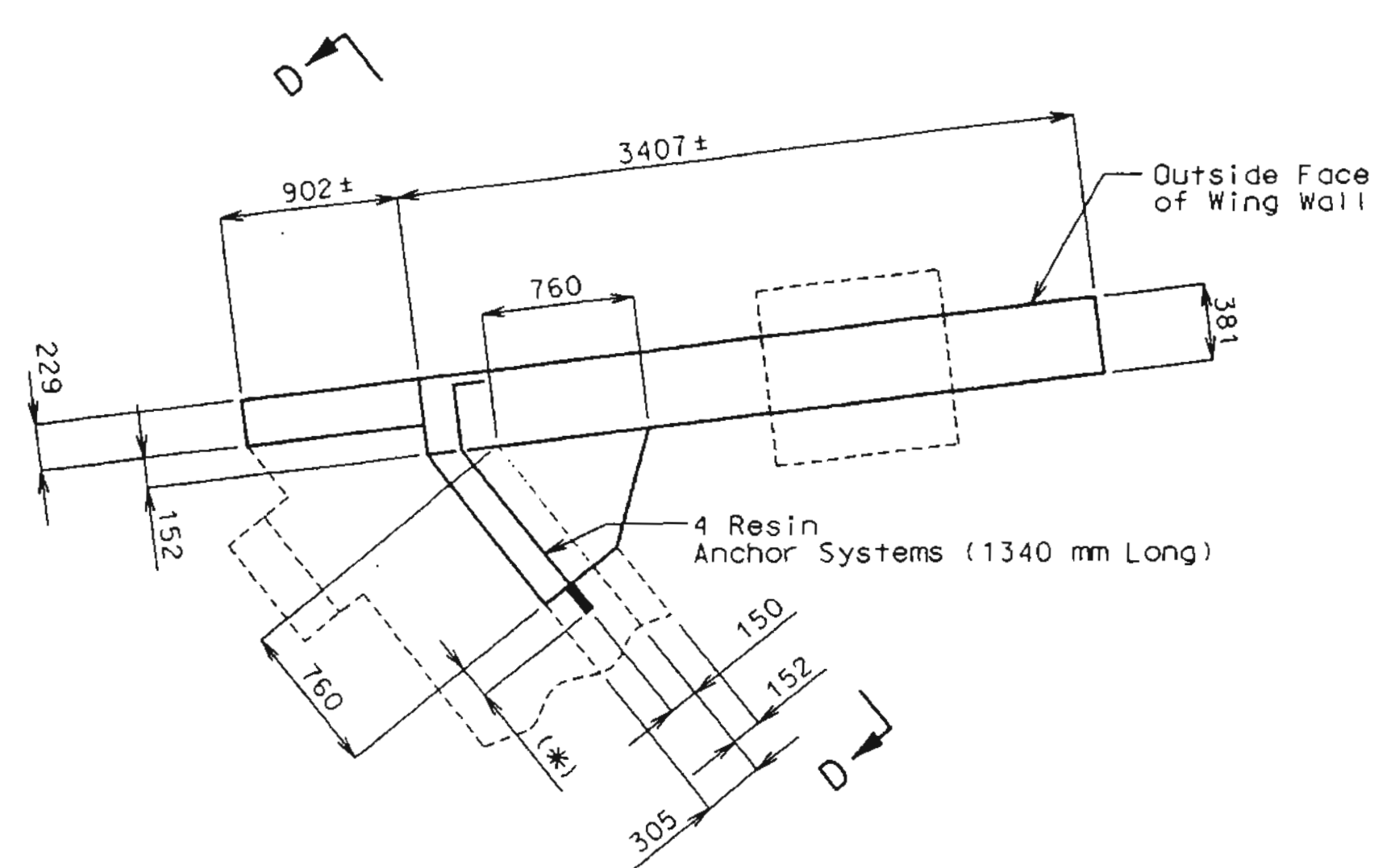
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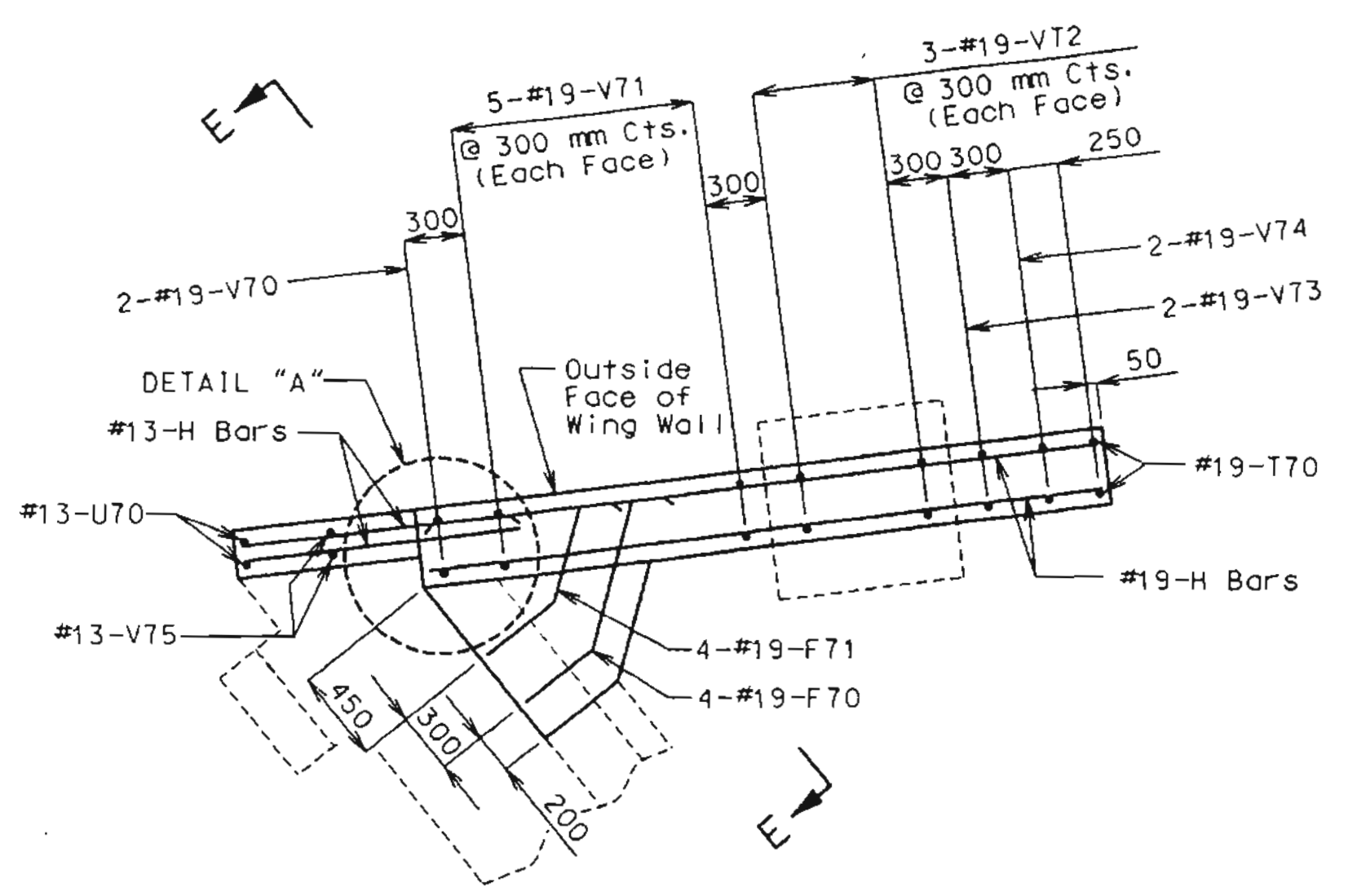
DATE 4-6-98

DETAILS SHOWING REHABILITATION OF LEFT WING AT END BENT NO. 7

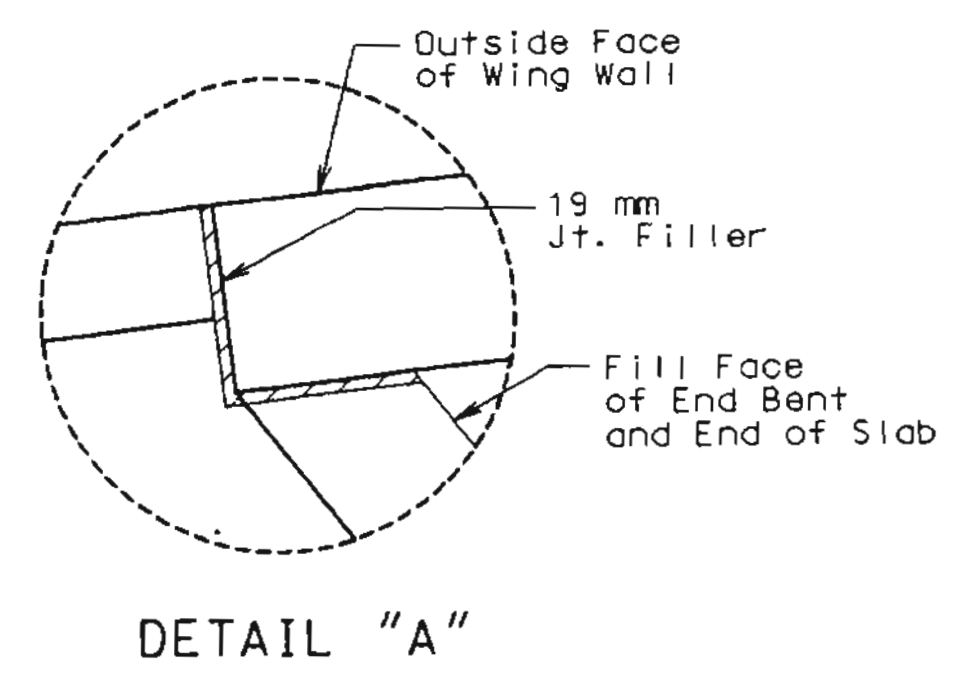
State	Proj. No.	Plan No.
MO		132



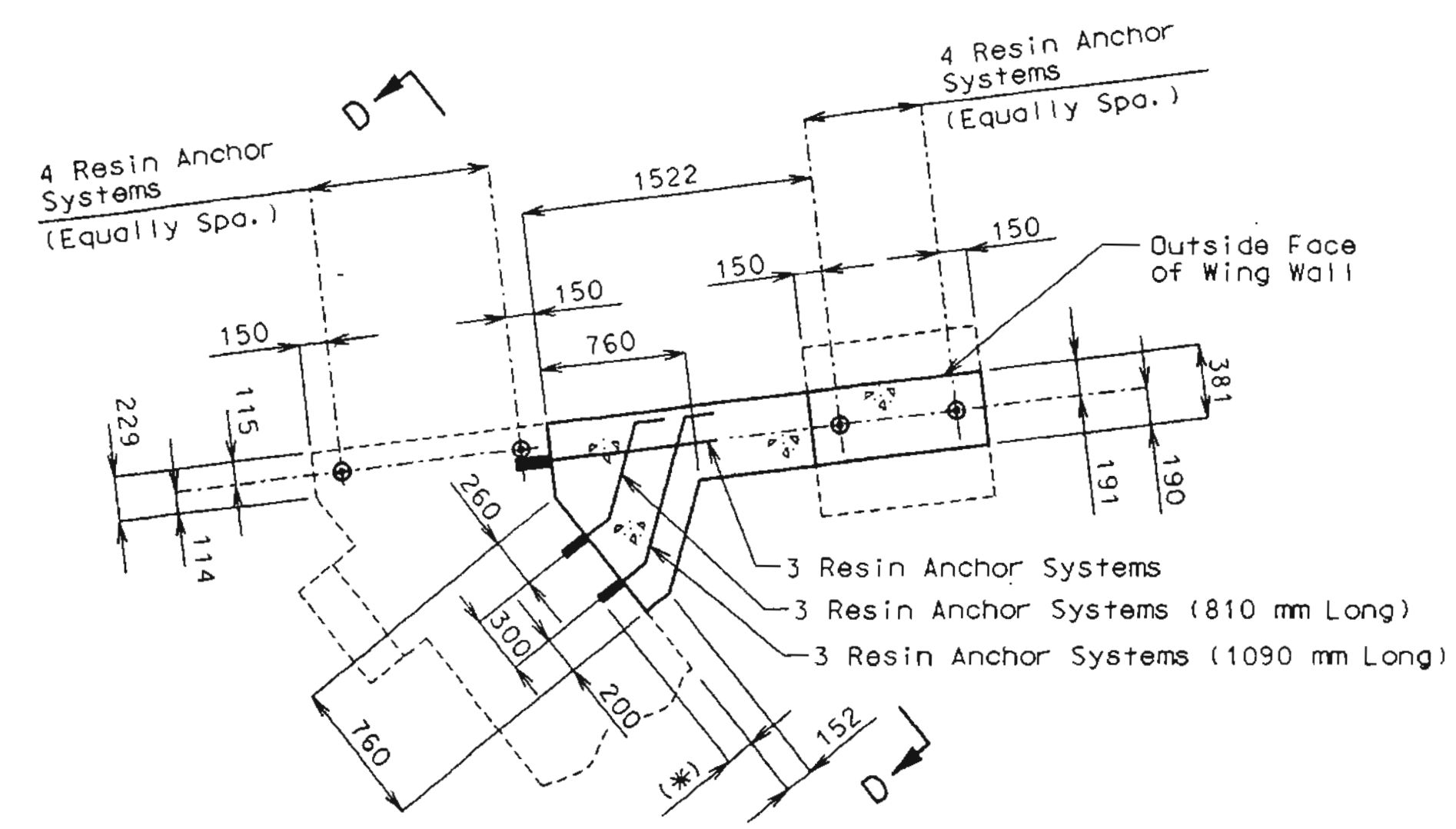
PLAN OF WING SHOWING RESIN ANCHOR SYSTEMS AND DIMENSIONS



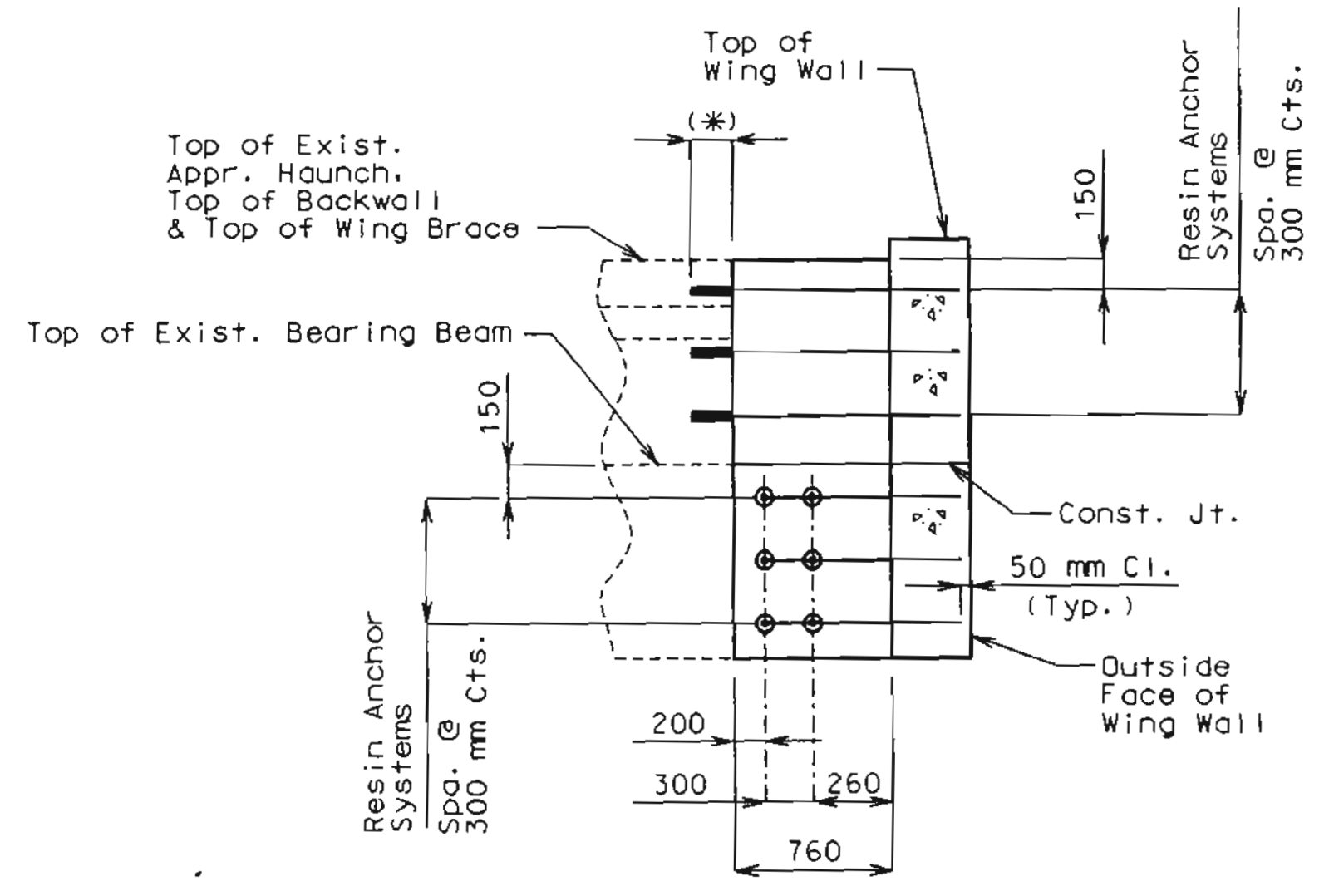
PLAN OF WING SHOWING REINFORCEMENT



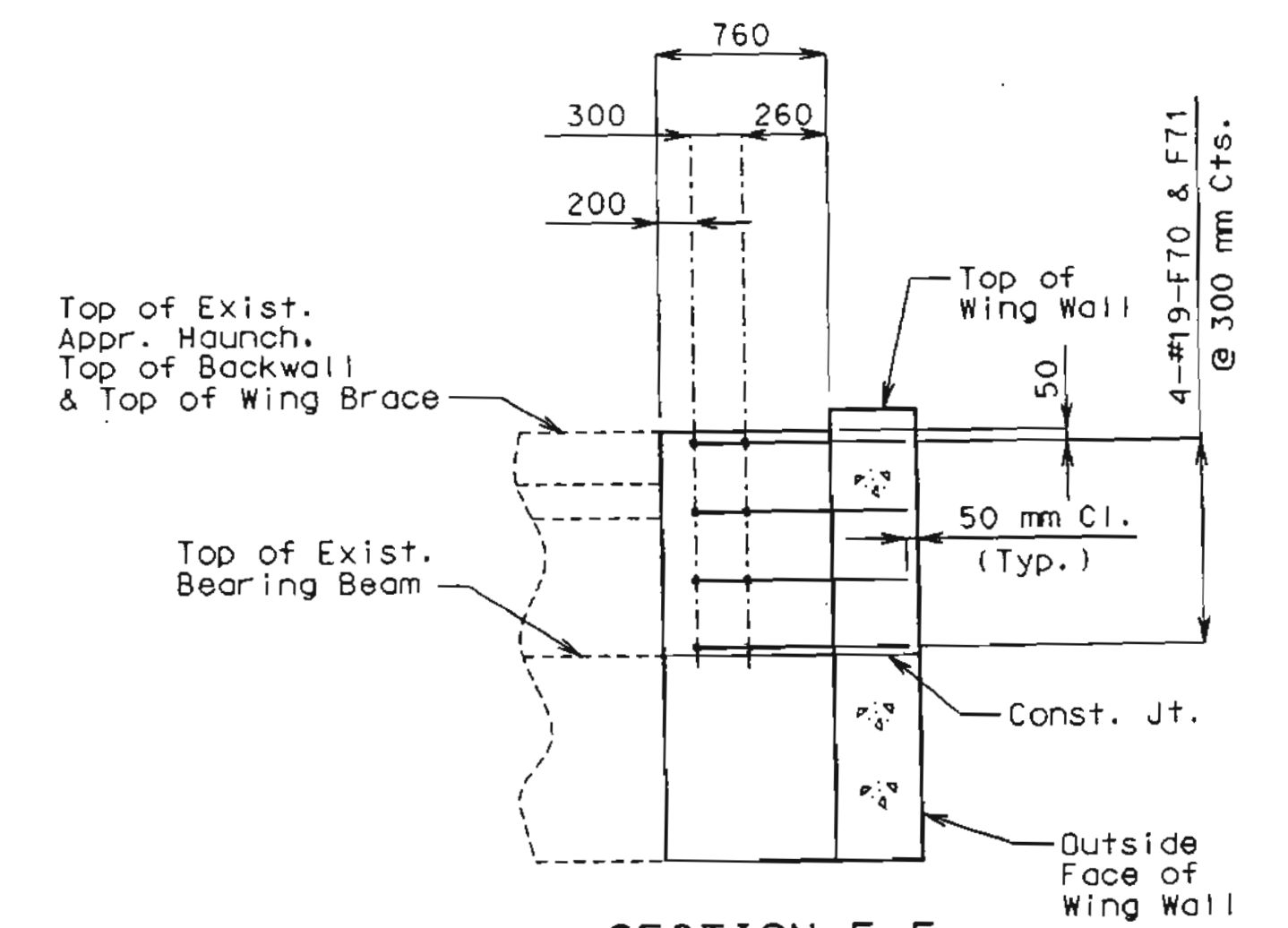
DETAIL "A"



SECTION C-C



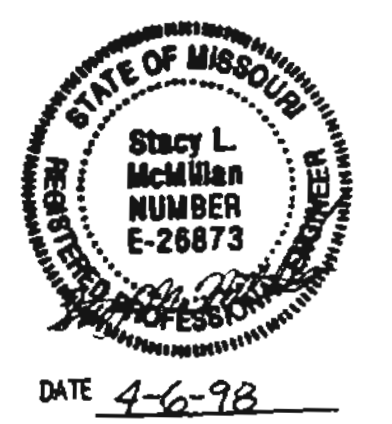
SECTION D-D



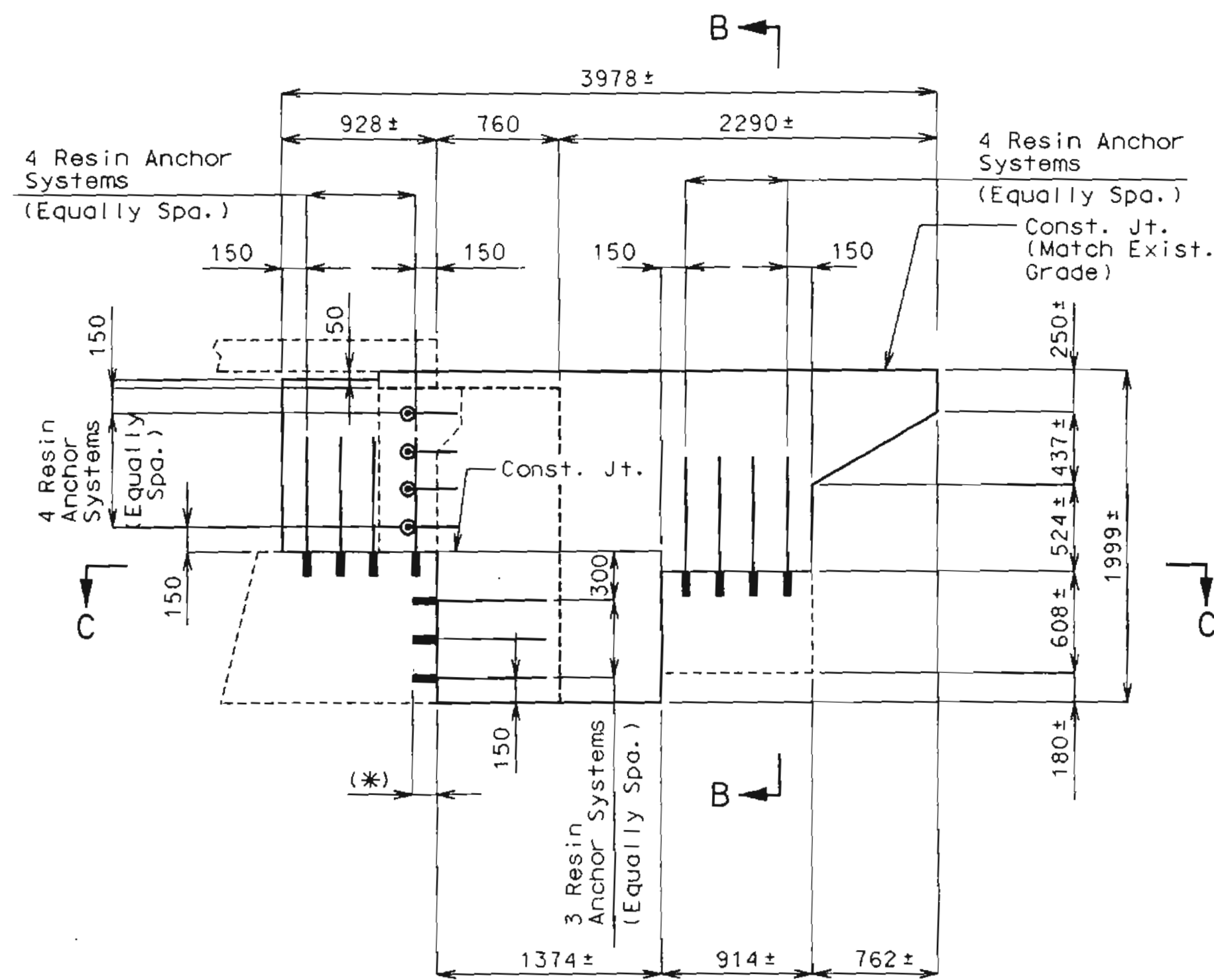
SECTION E-E

NOTE:
 Work this sheet with sheet No. 7.
 (*) Manufacturers Embedment Length (Typ.).

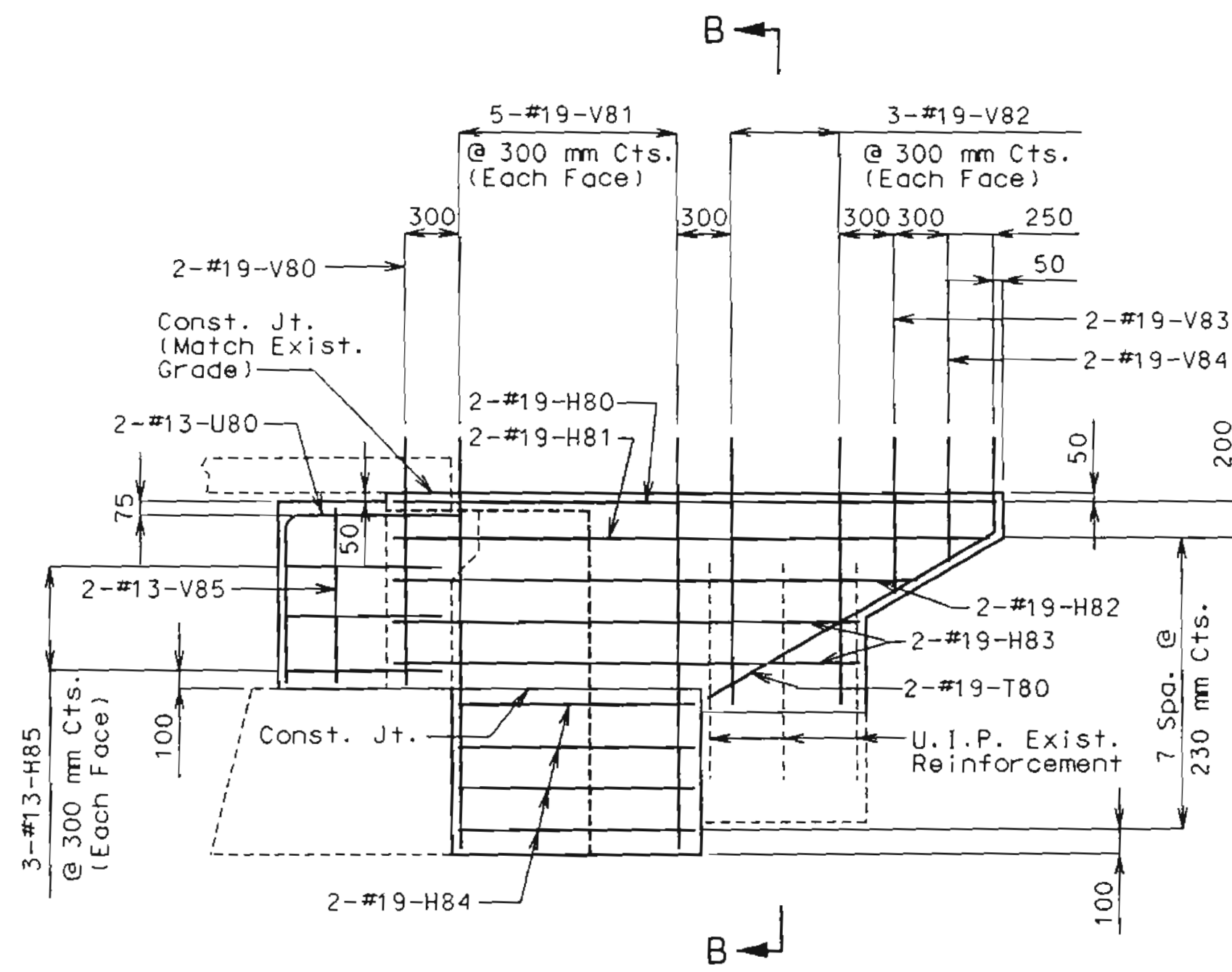
DETAILS SHOWING REHABILITATION OF LEFT WING AT END BENT NO. 7



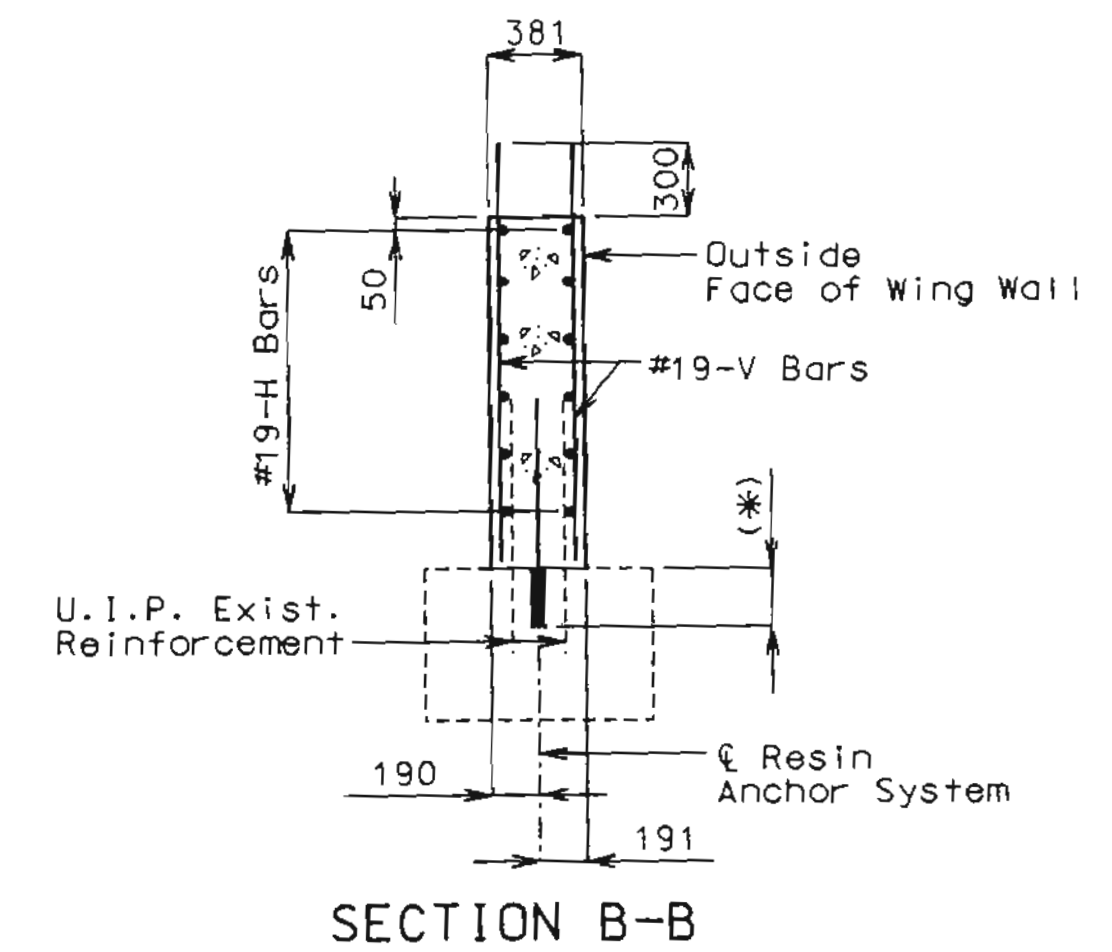
State	Proj. No.	Sheet No.
MO		133



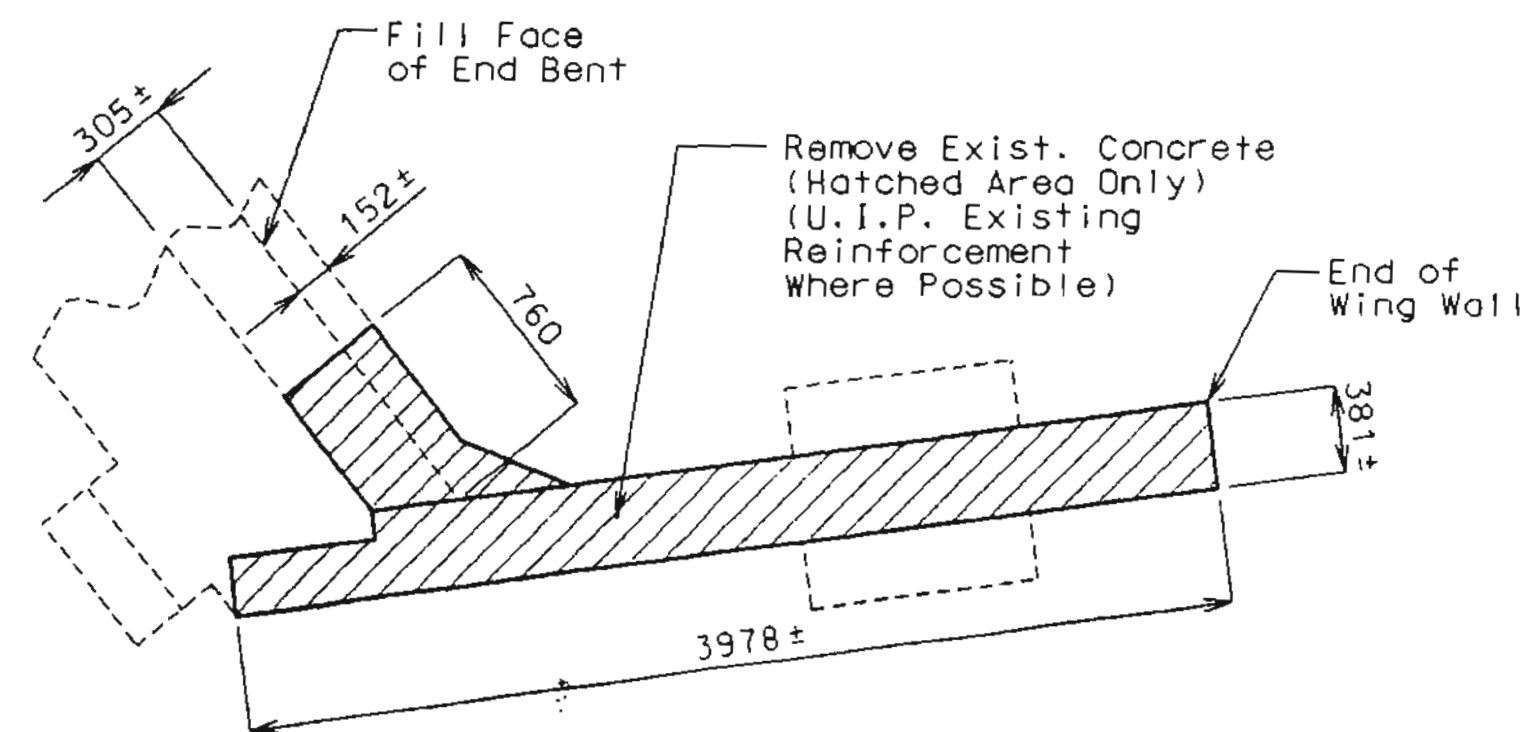
ELEVATION OF WING SHOWING RESIN ANCHOR SYSTEMS AND DIMENSIONS



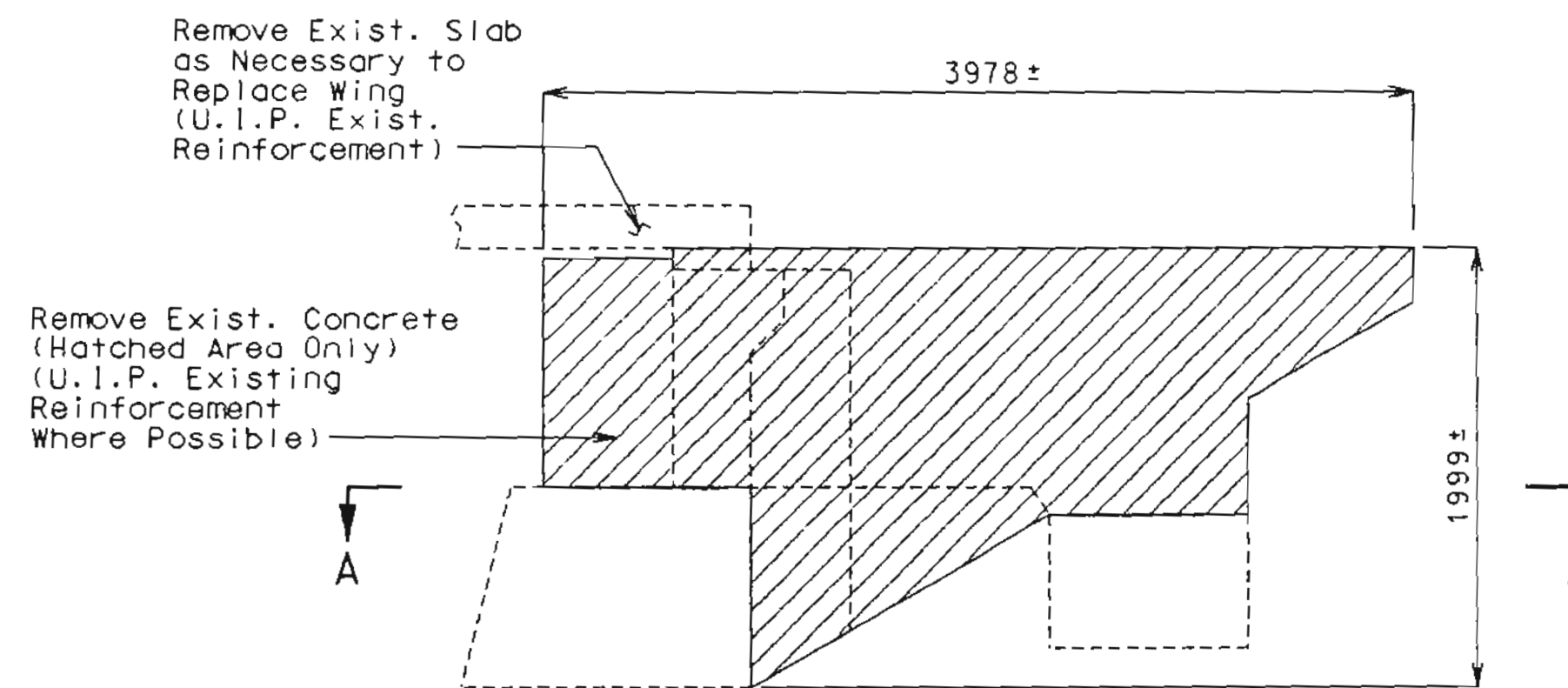
ELEVATION OF WING SHOWING REINFORCEMENT



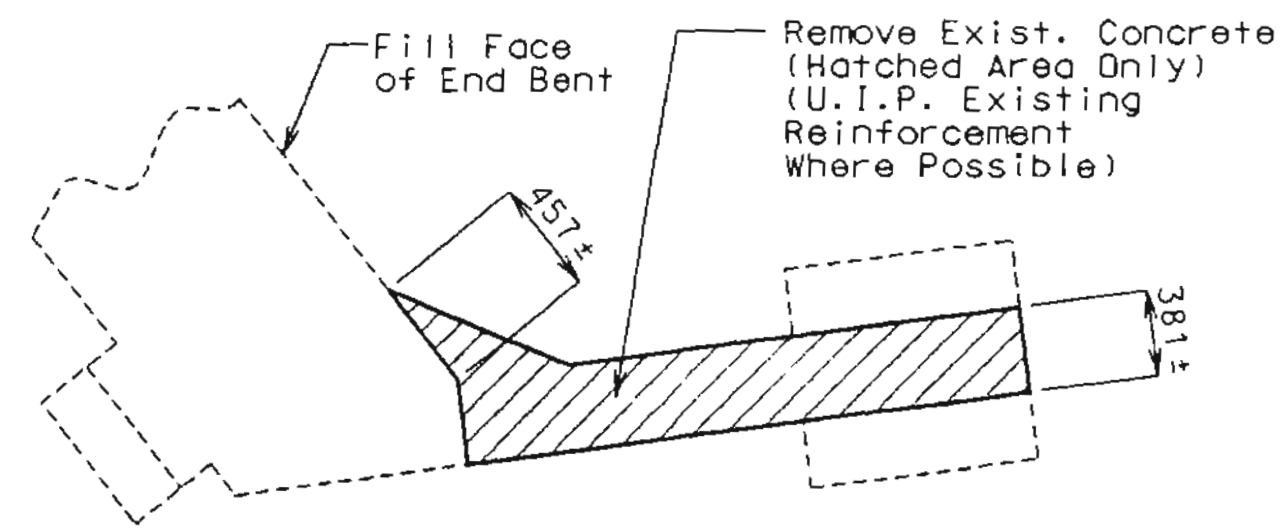
SECTION B-B



PLAN OF EXISTING WING SHOWING CONCRETE REMOVAL



ELEVATION OF EXISTING WING SHOWING CONCRETE REMOVAL



SECTION A-A

NOTE:

For details of Safety Barrier Curb at End Bent No. 7, see sheet No. 16.

For details of Conduit System on Structure, see sheet No. 18.

The contractor shall use one of the resin anchor systems listed in the job special provisions. These resin anchor systems shall be installed according to the manufacturer's special provisions, except as modified by the job special provisions.

Cost of furnishing and installing the anchor systems complete in place shall be included in the price bid for Rehabilitation of Existing Wings per Lump Sum.

The 19.1 mm diameter resin anchor systems shall have a minimum ultimate pullout strength of 90.7 kN in concrete with $f'_c = 28$ MPa, see special provisions.

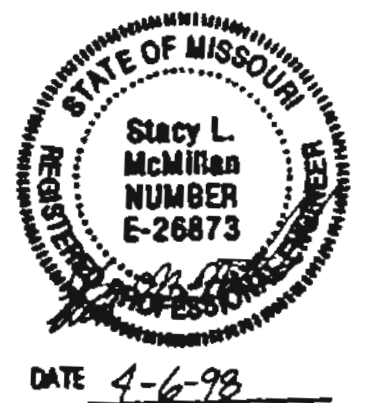
A #19 Grade 420 reinforcing bar 690 mm long (Except as noted) shall be substituted for the 19.1 \emptyset threaded rod stud.

Cost of removing and replacing of existing wings, any excavation required, concrete, reinforcement and any additional work or materials necessary to rehabilitate existing wings shall be considered covered under the contract unit price for Rehabilitation of Existing Wings per Lump Sum.

(* Manufacturer's Embedment Length (Typ.).)

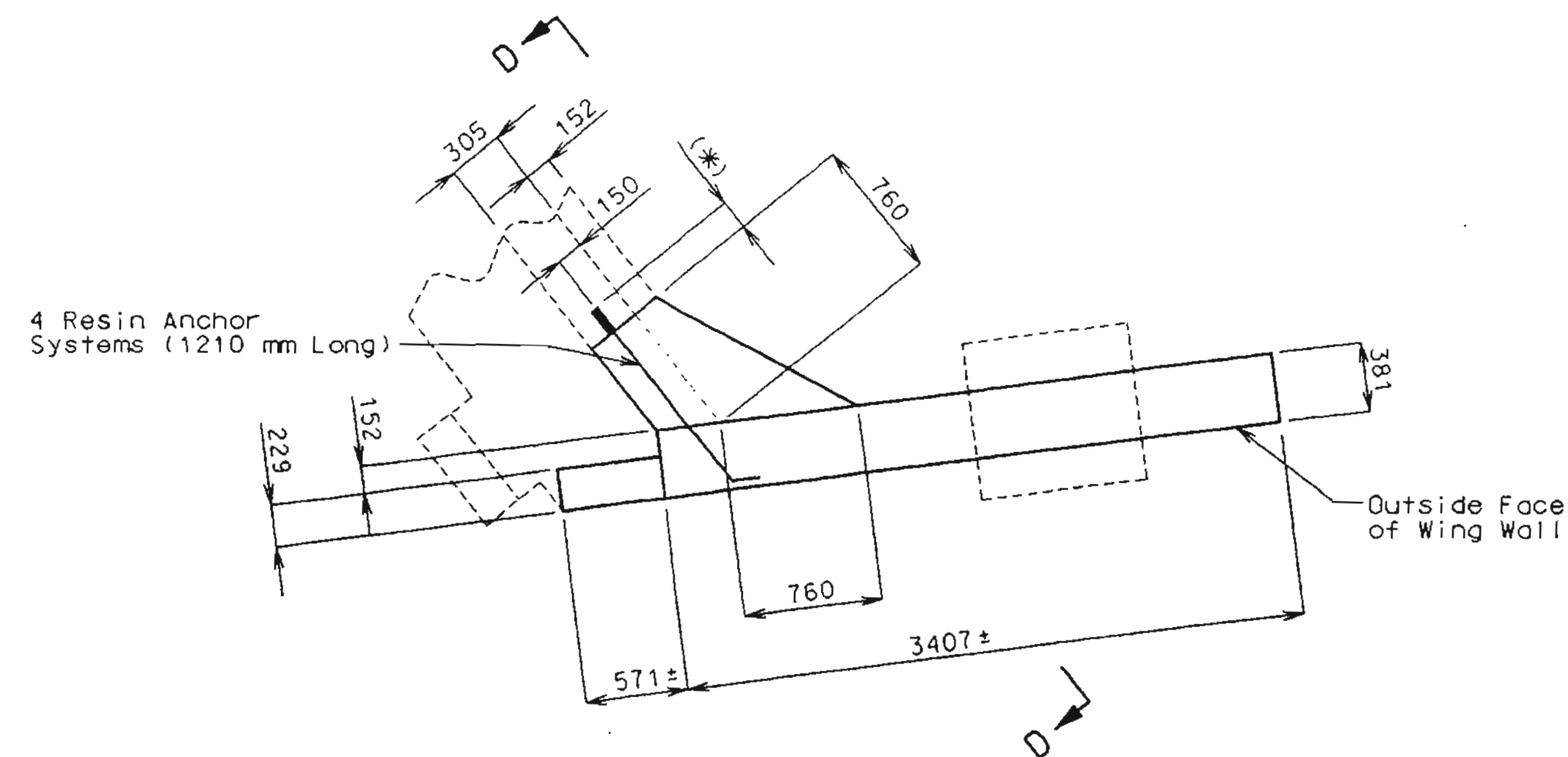
Work this sheet with sheet No. 10.

DETAILS SHOWING REHABILITATION OF RIGHT WING AT END BENT NO. 7

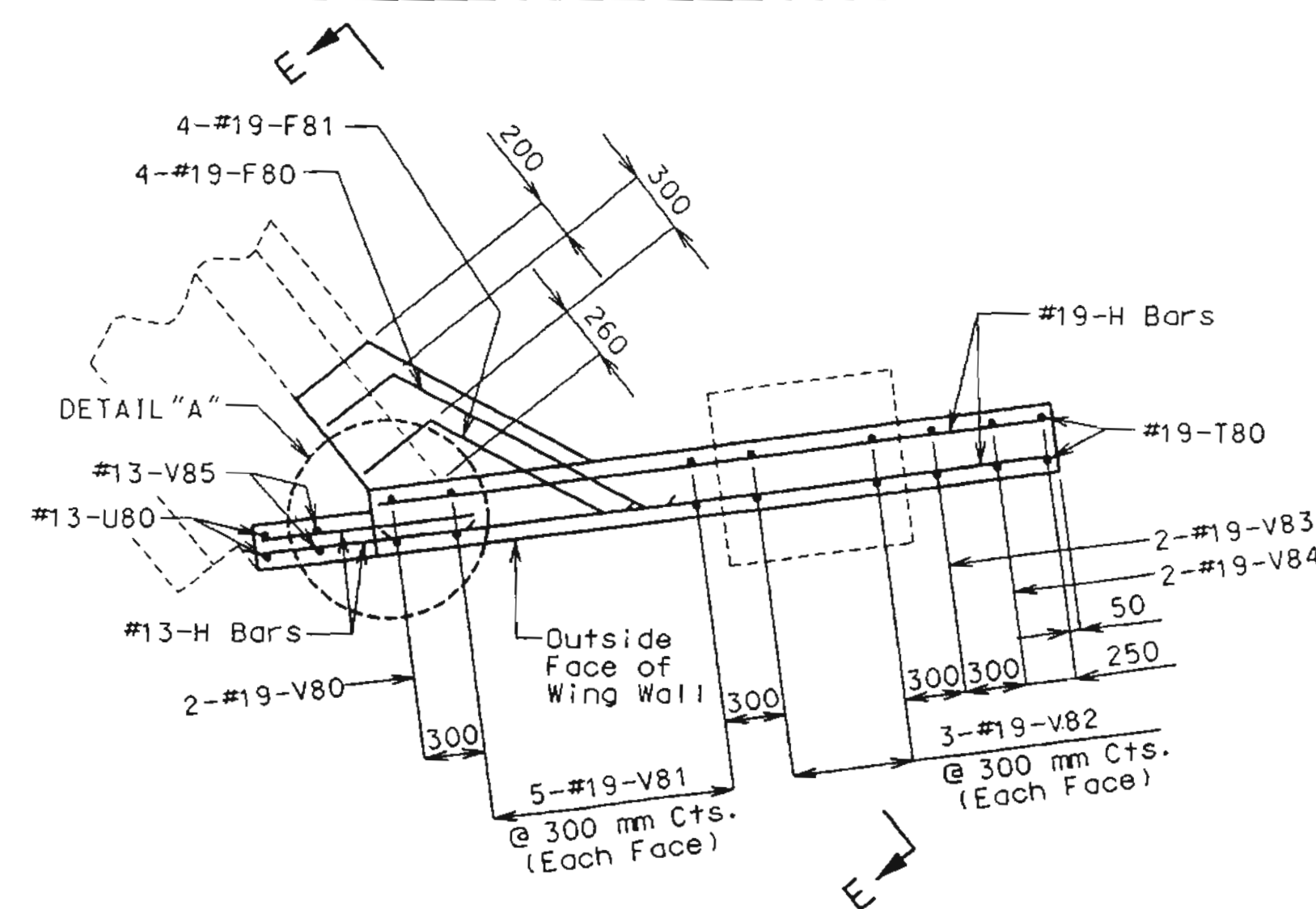


DATE 4-6-98

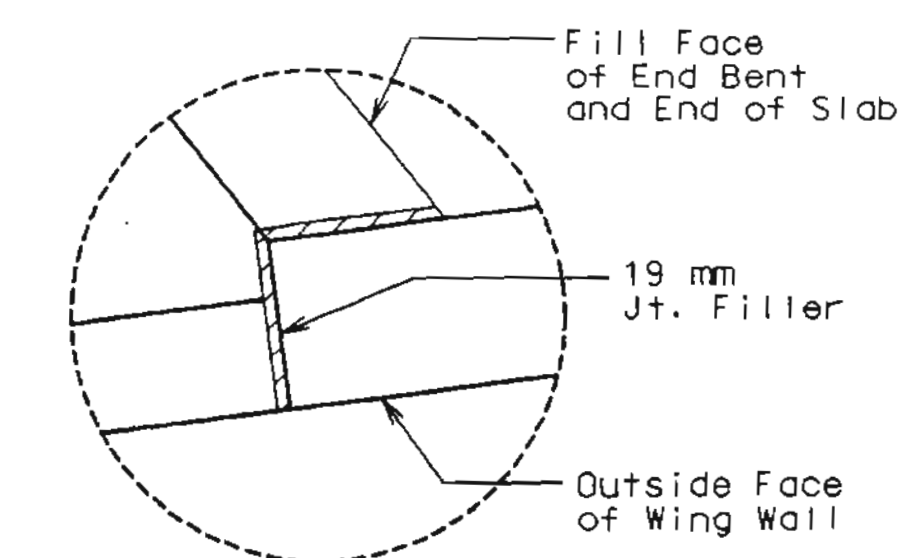
State	Proj. No.	Sheet No.
MO		134



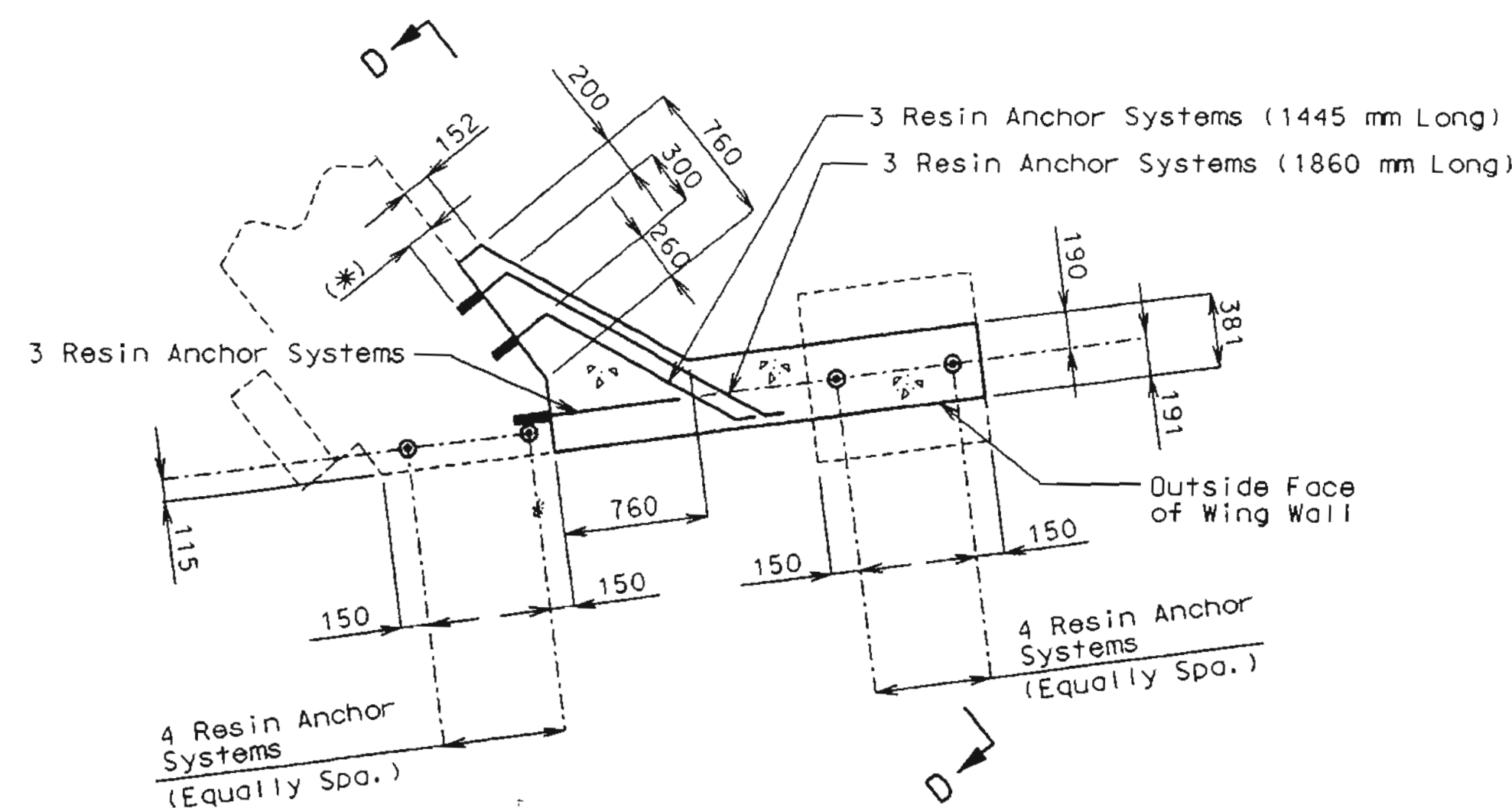
PLAN OF WING SHOWING RESIN ANCHOR SYSTEMS AND DIMENSIONS



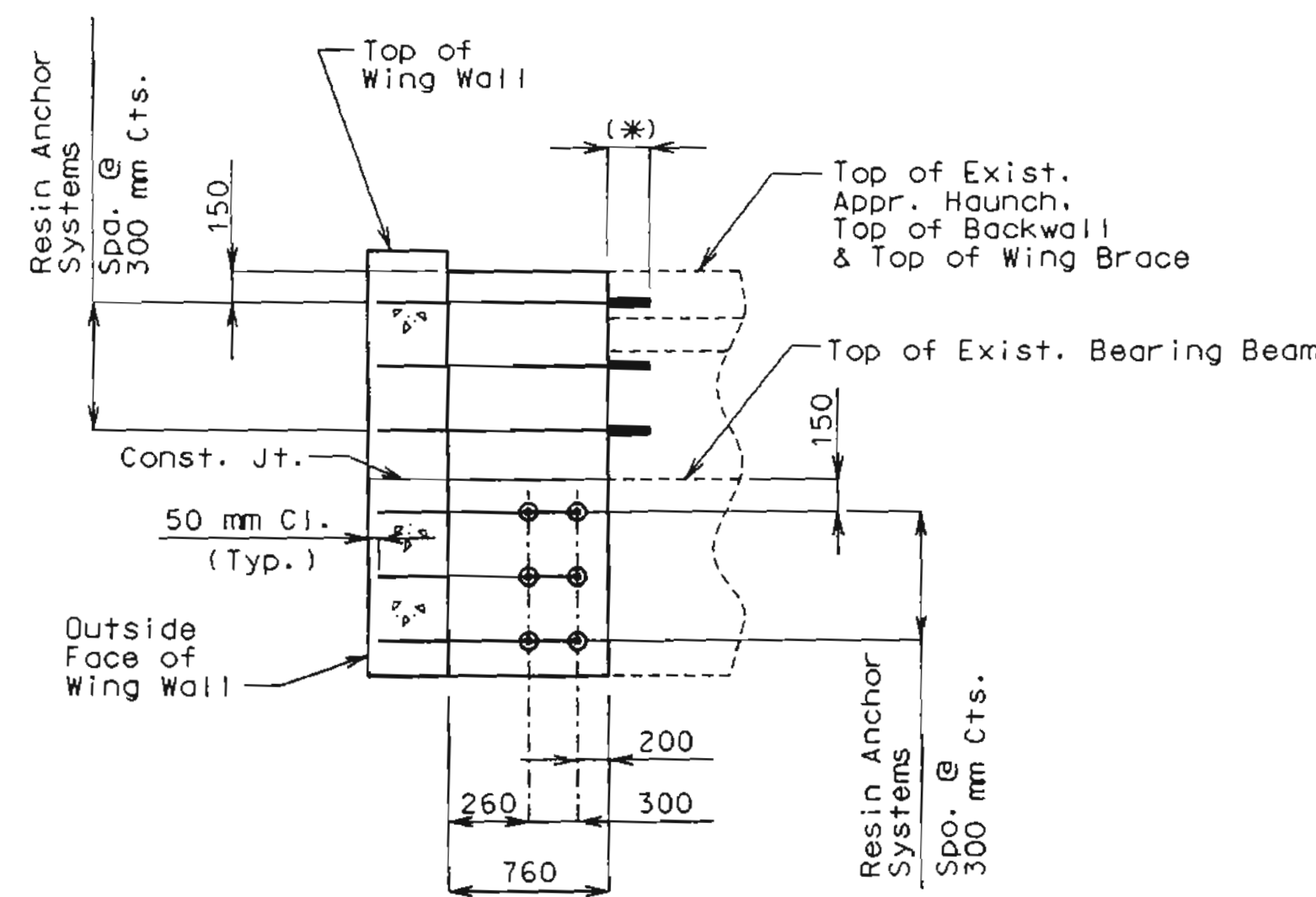
PLAN OF WING SHOWING REINFORCEMENT



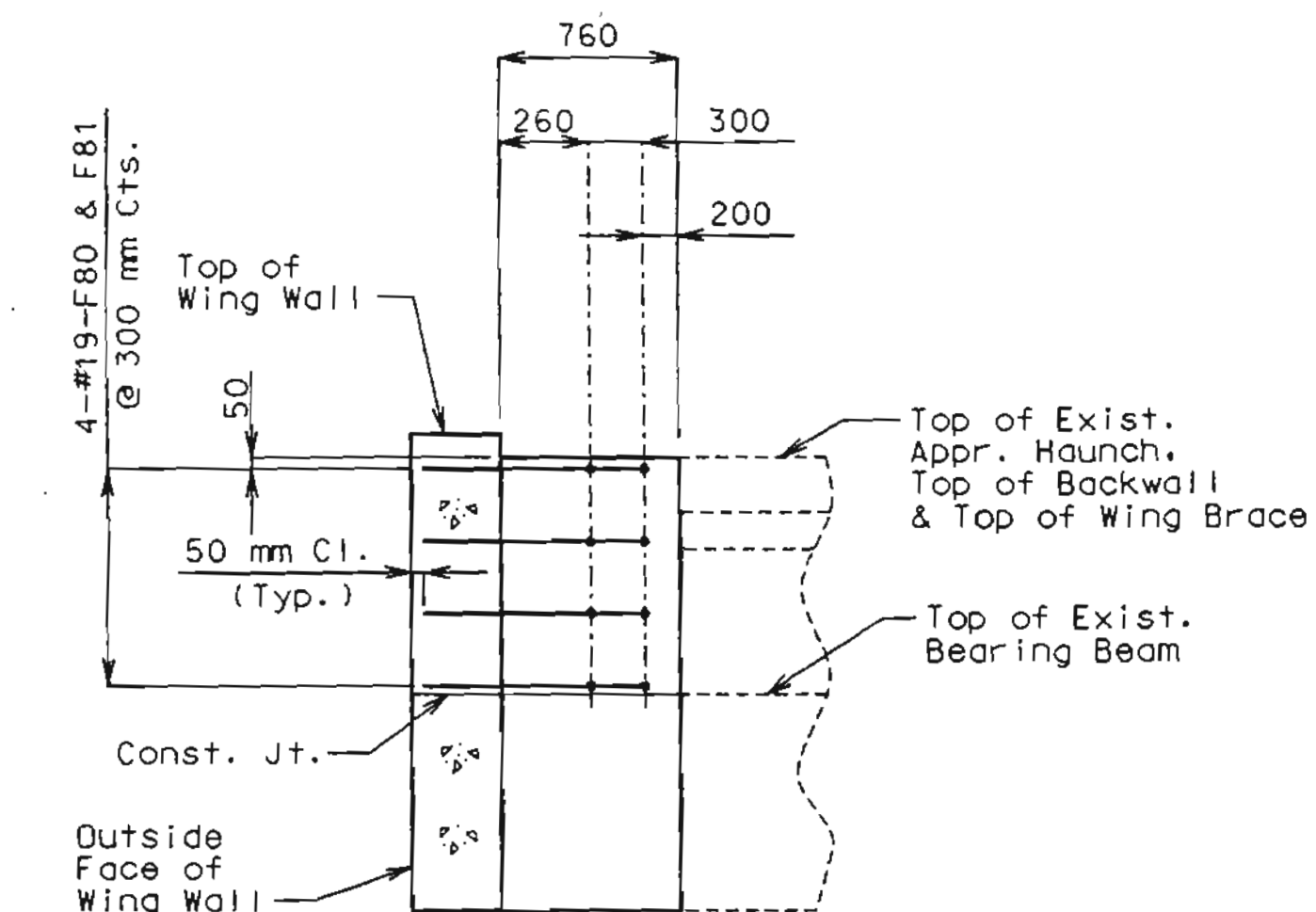
DETAIL "A"



SECTION C-C



SECTION D-D



SECTION E-E

NOTE:

Work this sheet with sheet No. 9.
 (*) Manufacturers Embedment Length (Typ.).



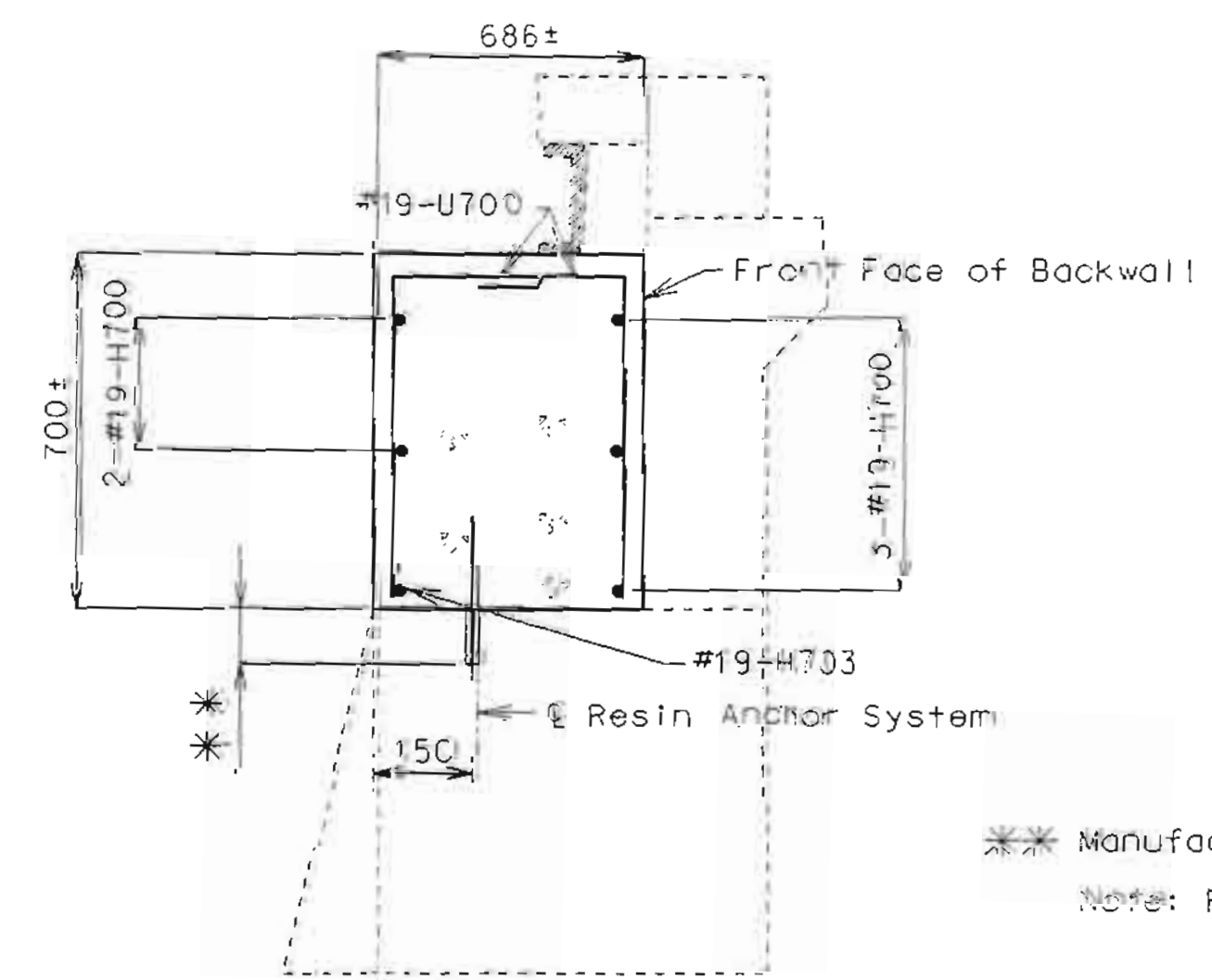
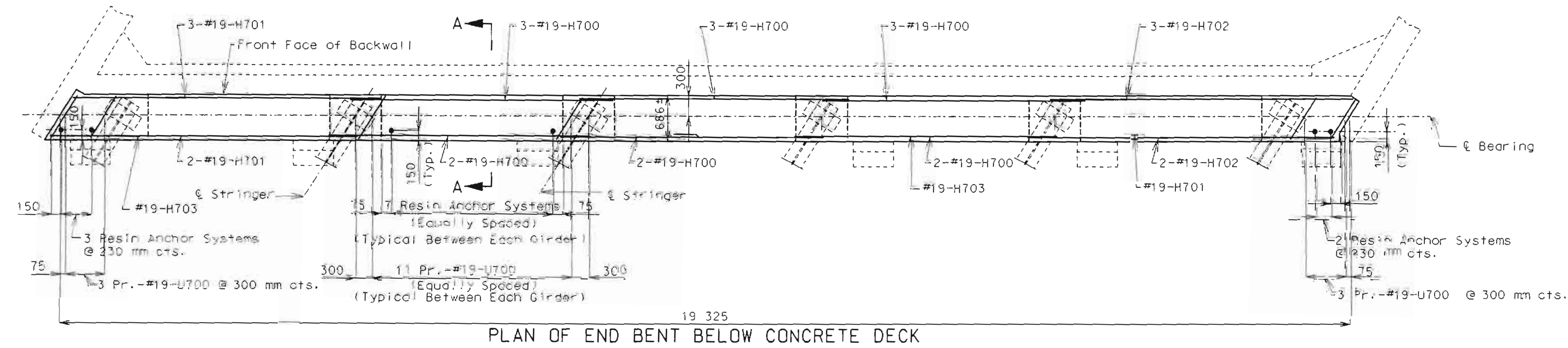
DATE 4-6-98

DETAILS SHOWING REHABILITATION OF RIGHT WING AT END BENT NO. 7

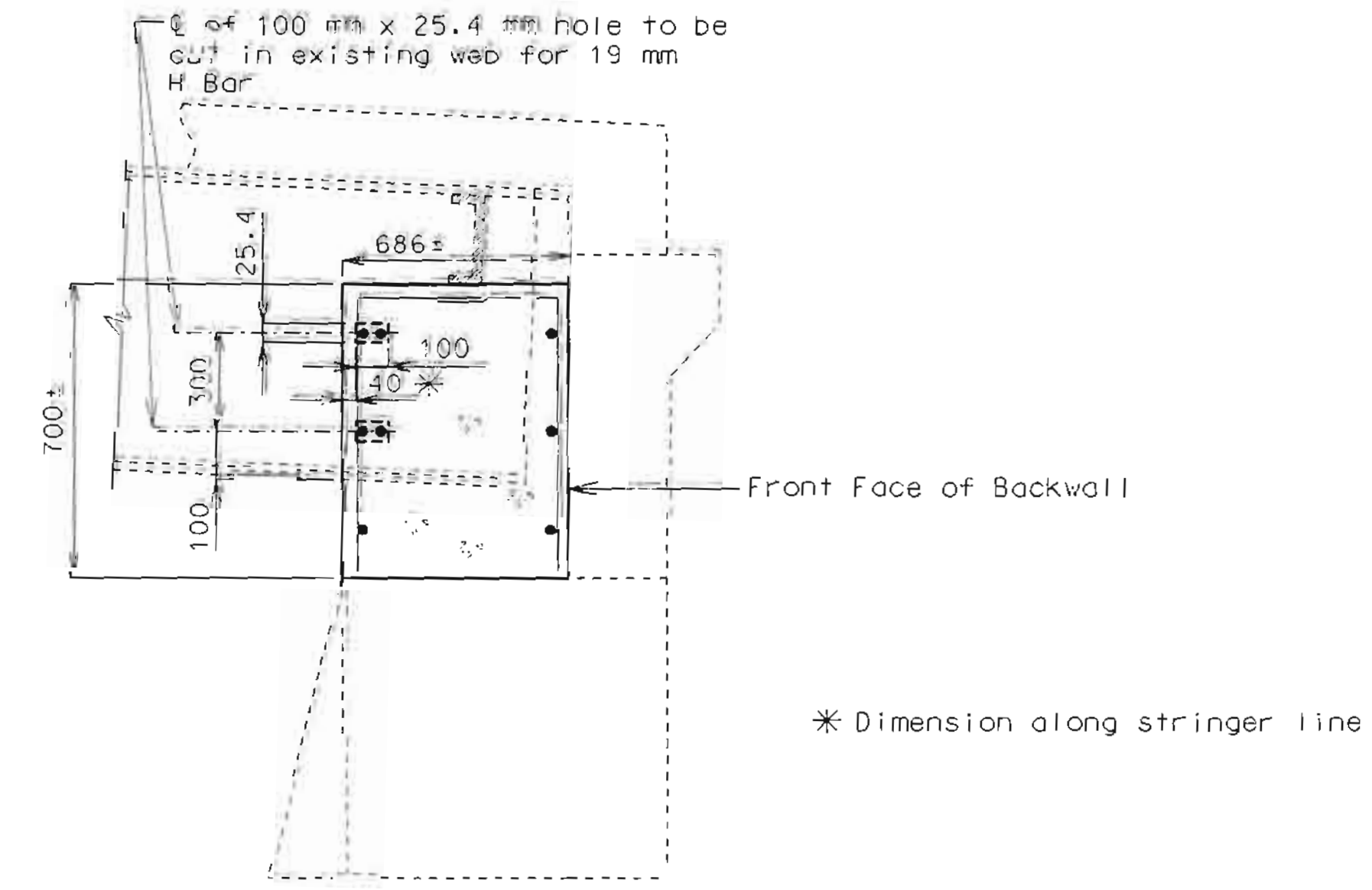
Note: H Bars to be placed parallel to stringer.
Min. Lap for H Bars 915 mm.

State	Proj. No.	Sheet No.
MO		

Design UH1+ Stresses:
Class B1 Concrete $f'c = 28$ MPa
Reinforcing Steel (Grade 420) $f_y = 420$ MPa



SECTION A-A



TYPICAL SECTION THRU DIAPHRAGM
SHOWING HOLE PLACEMENT IN
EXISTING STRINGER

** Manufactures embedment length
Note: For resin anchor notes see sheet No. 7.

* Dimension along stringer line

ESTIMATED QUANTITIES		
ITEM		TOTAL
Class B1 Concrete-Metric	Cu. Meter	9.3
Reinforcing Steel (Bridges)-Metric	Kilogram	620

DETAILS OF END BENT NO. 7 SHOWING CONCRETE DIAPHRAGM PLACEMENT



DATE 7-12-99

Detailled July 1999
Checked July 1999

Note: This drawing is not to scale. Follow dimensions.

7/12/99 Added Sheet
Sheet No. 10 of 19

JACKSON COUNTY

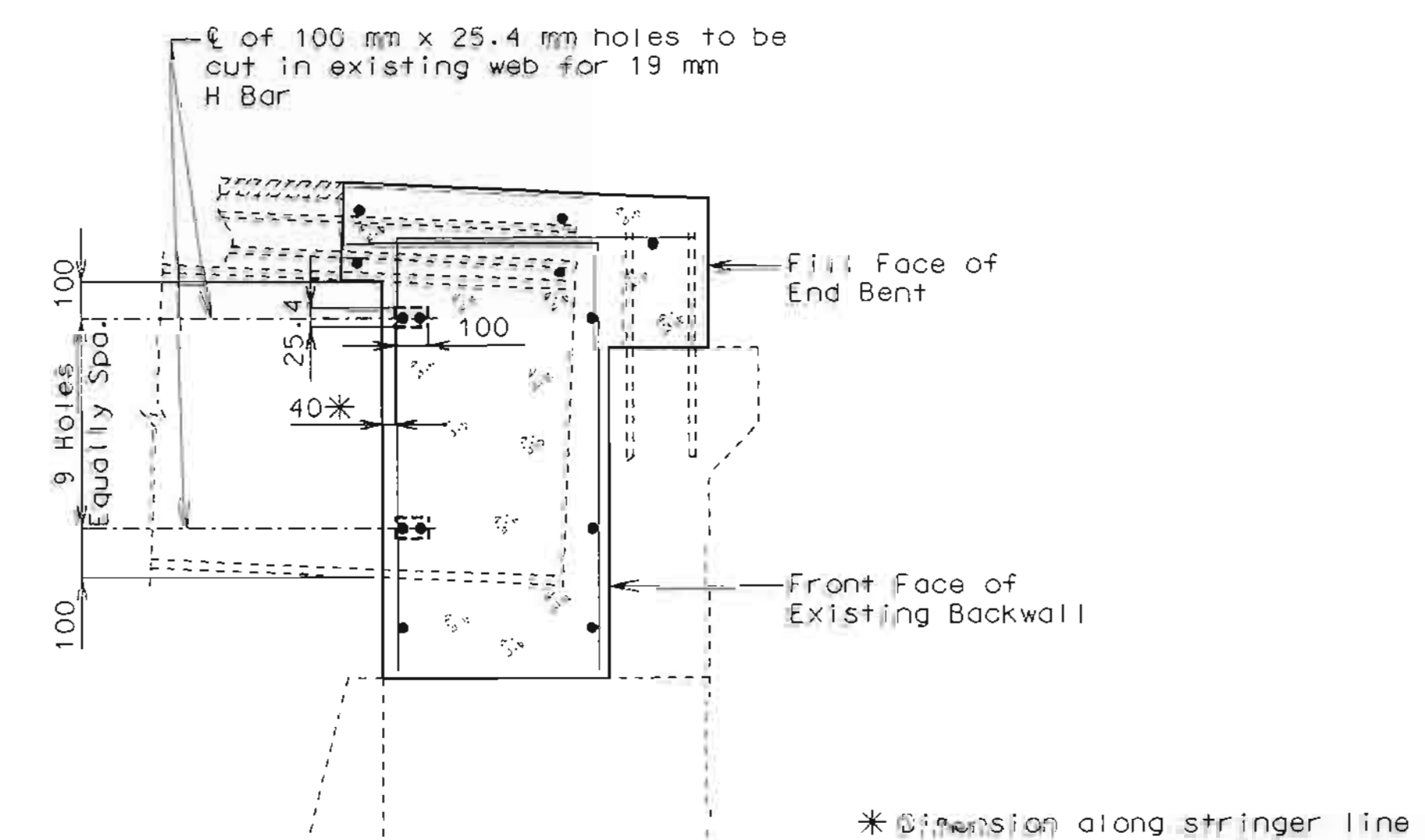
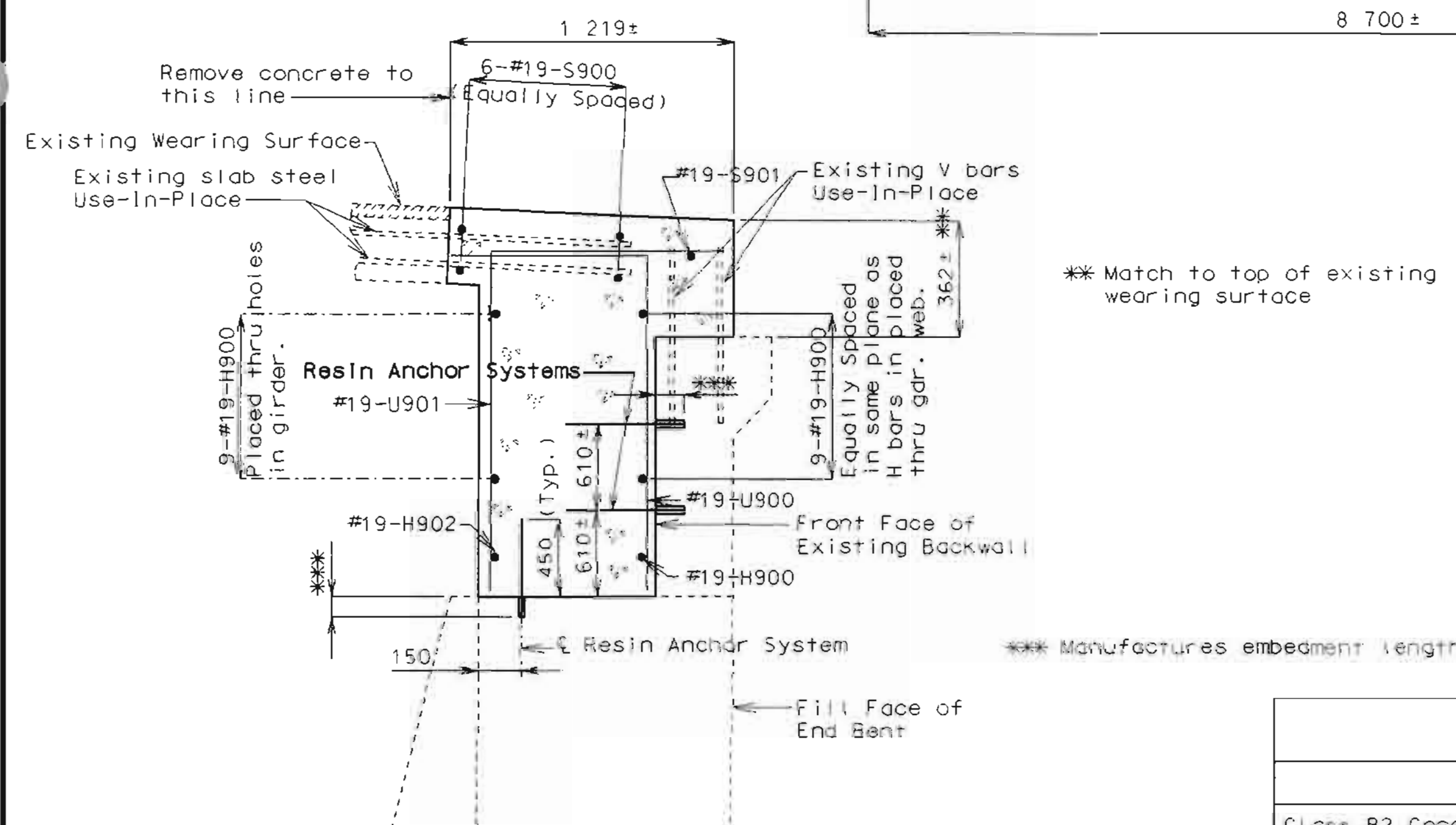
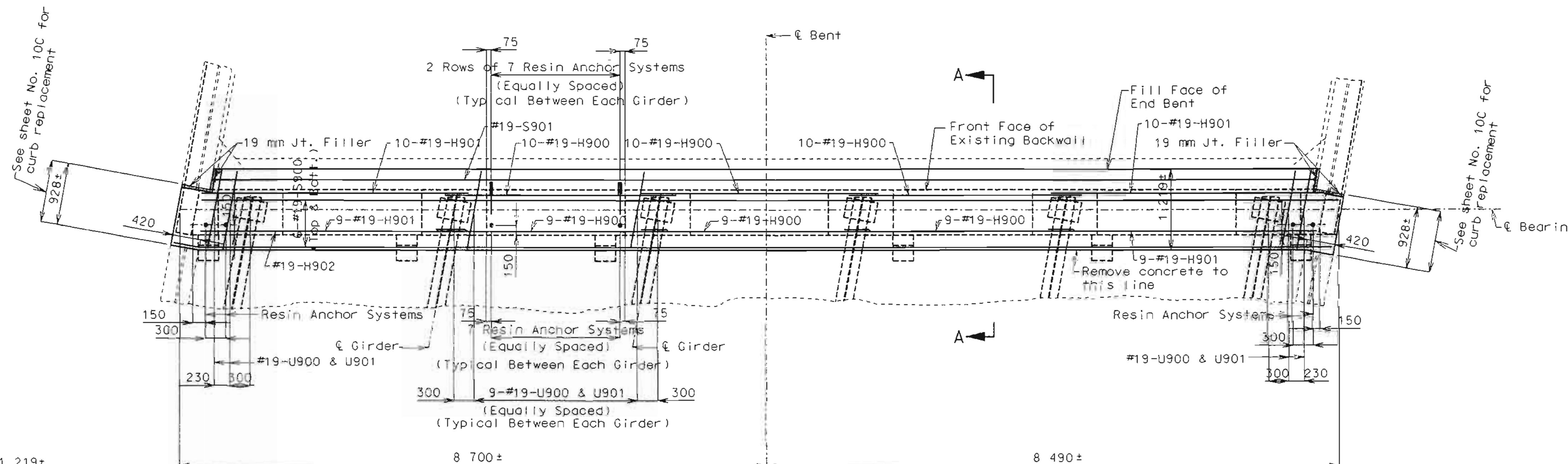
A16833

Note: U Bars to be placed parallel to girder.
 Min. Lap for H Bars 915 mm.
 Curb plate removal on wing barrier curb will require recessed area in curb to be patched with a special mortar. See Special Provisions.
 For resin anchor notes see sheet No.7.
 Traffic handling per engineers approval.
 Use mechanical bar splices as required for S bars in stage construction. See Special Provisions.

State	Proj. No.	Sheet No.
MO		

Design Unit Stresses:
 Class B2 Concrete $f'c = 28 \text{ MPa}$
 Reinforcing Steel (Grade 420) $f_y = 420 \text{ MPa}$

*J4I1250
 May 98*



ESTIMATED QUANTITIES		
ITEM		TOTAL
Class B2 Concrete	Cu. Meter	28.0
Reinforcing Steel (Bridges)	Kilogram	900
Reinforcing Steel (Epoxy Coated)	Kilogram	1130

Note: Removal of existing concrete to be paid for in price for Class B2 Concrete.

DETAILS OF END BENT NO. 1 SHOWING CONCRETE DIAPHRAGM PLACEMENT & END OF SLAB MODIFICATIONS

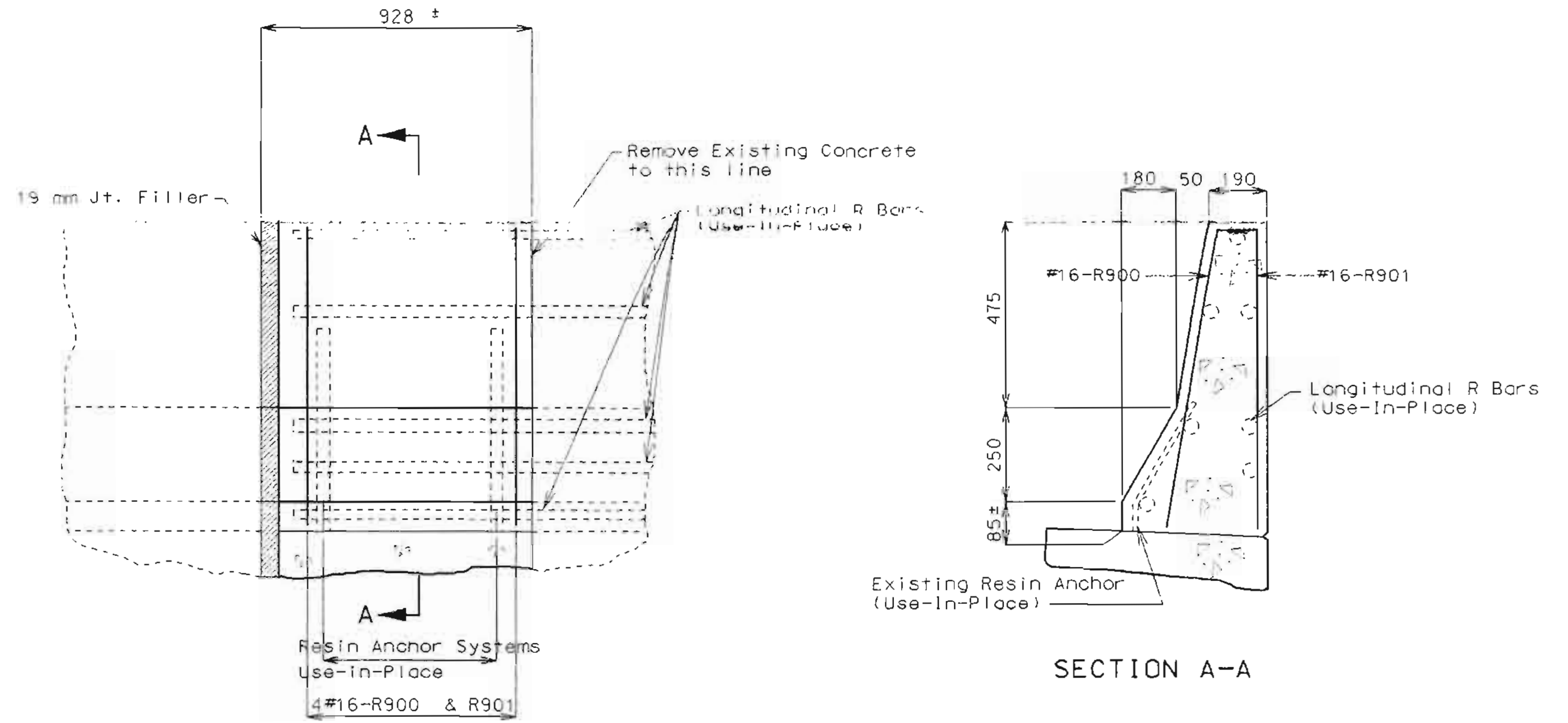
Detailed Apr. 2000
 Checked Apr. 2000

Note: This drawing is not to scale. Follow dimensions.

Delete this sheet 6/5/2000
 4/25/2000 Added Sheet
 Sheet No. 108 of 19

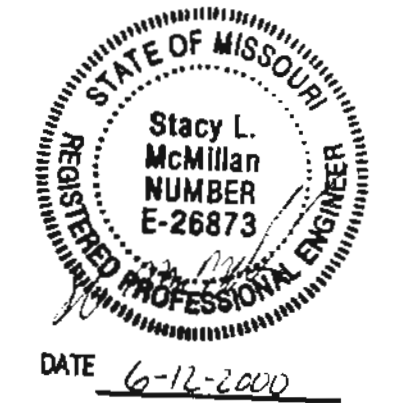
JACKSON COUNTY A16833





DETAIL OF CURB END REPLACEMENT AT END BENTS

Note: For location of detail see sheet No. 10B.



Note: Outline of old work is indicated by dashed lines
 Heavy lines indicated new work.
 Contractor shall verify all dimensions in field
 before ordering new steel.
 Bars bonded in old concrete not removed shall be
 cleanly stripped and embedded into new concrete where
 possible. If length is available, old bars shall extend into
 new concrete at least 40 diameters for smooth bars
 and 30 diameters for deformed bars, unless otherwise
 noted.

Detailed Apr. 2000
 Checked Apr. 2000

Note: This drawing is not to scale. Follow dimensions.

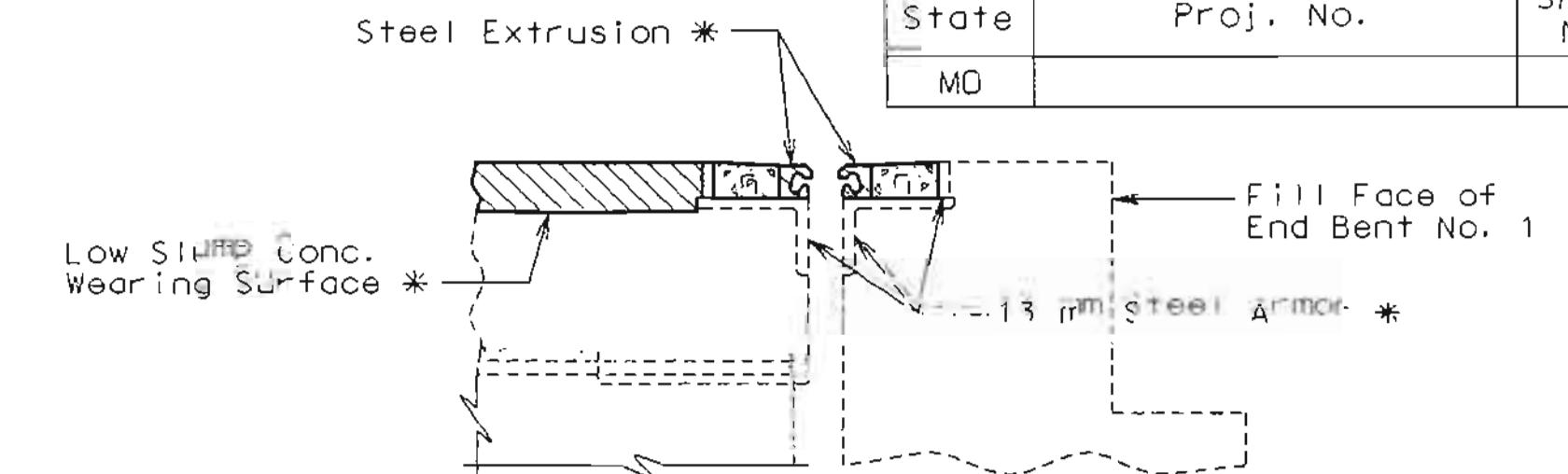
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 ⚠ 4/25/2000 Added Sheet
 Sheet No. 10C of 19

JACKSON COUNTY A16833

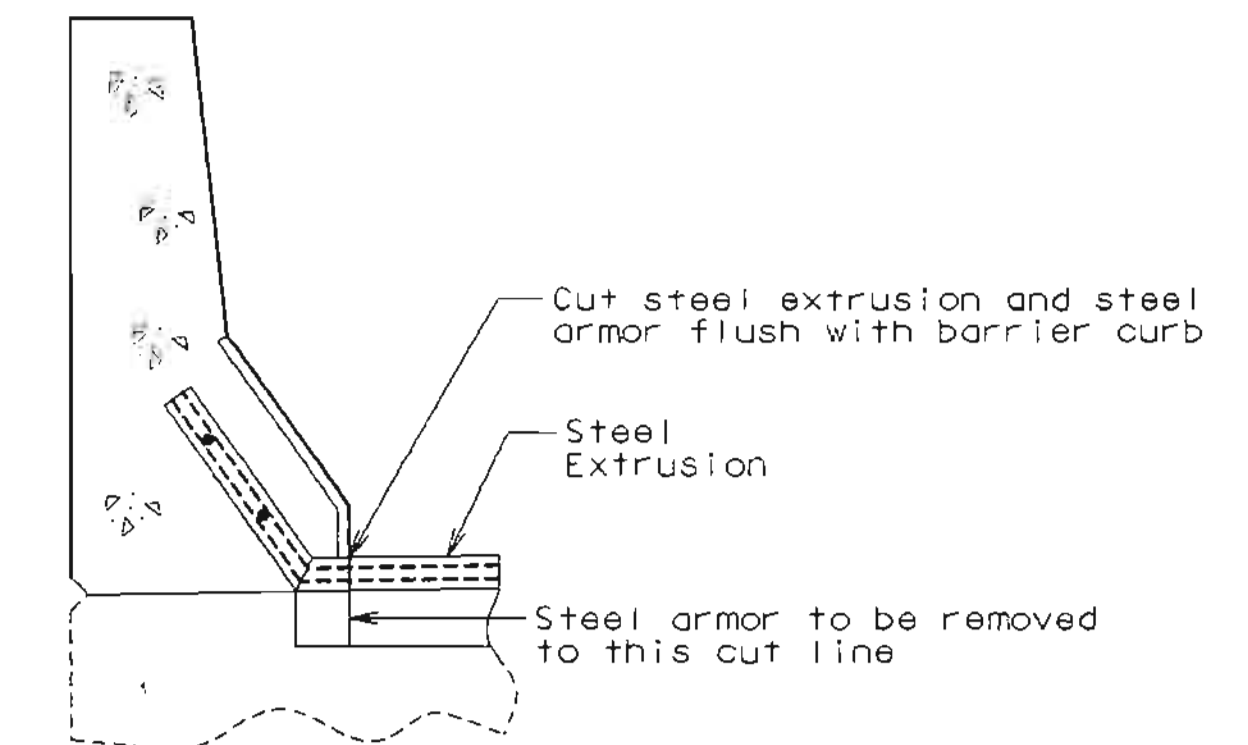
Note: U Bars to be placed parallel to girder.
 Min. Lap for H Bars 915 mm.
 For resin anchor notes see sheet No.7.
 Traffic handling per engineers approval.

Design Unit Stresses:
 Class B1 Concrete $f'_c = 28$ MPa
 Reinforcing Steel (Grade 420) $f_y = 420$ MPa

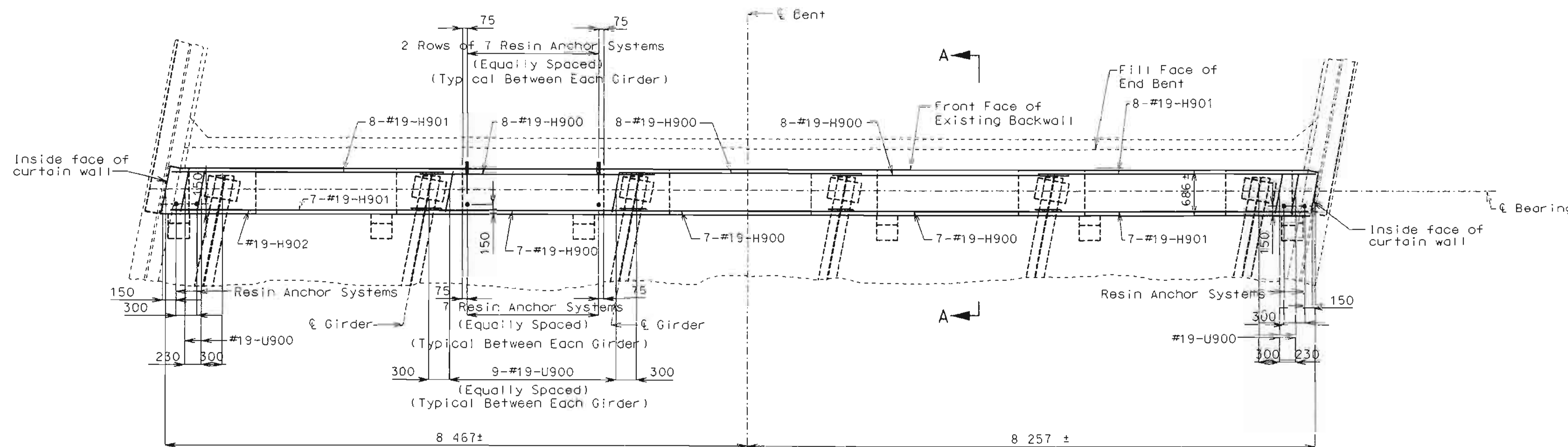
State	Proj. No.	Sheet No.
MD		



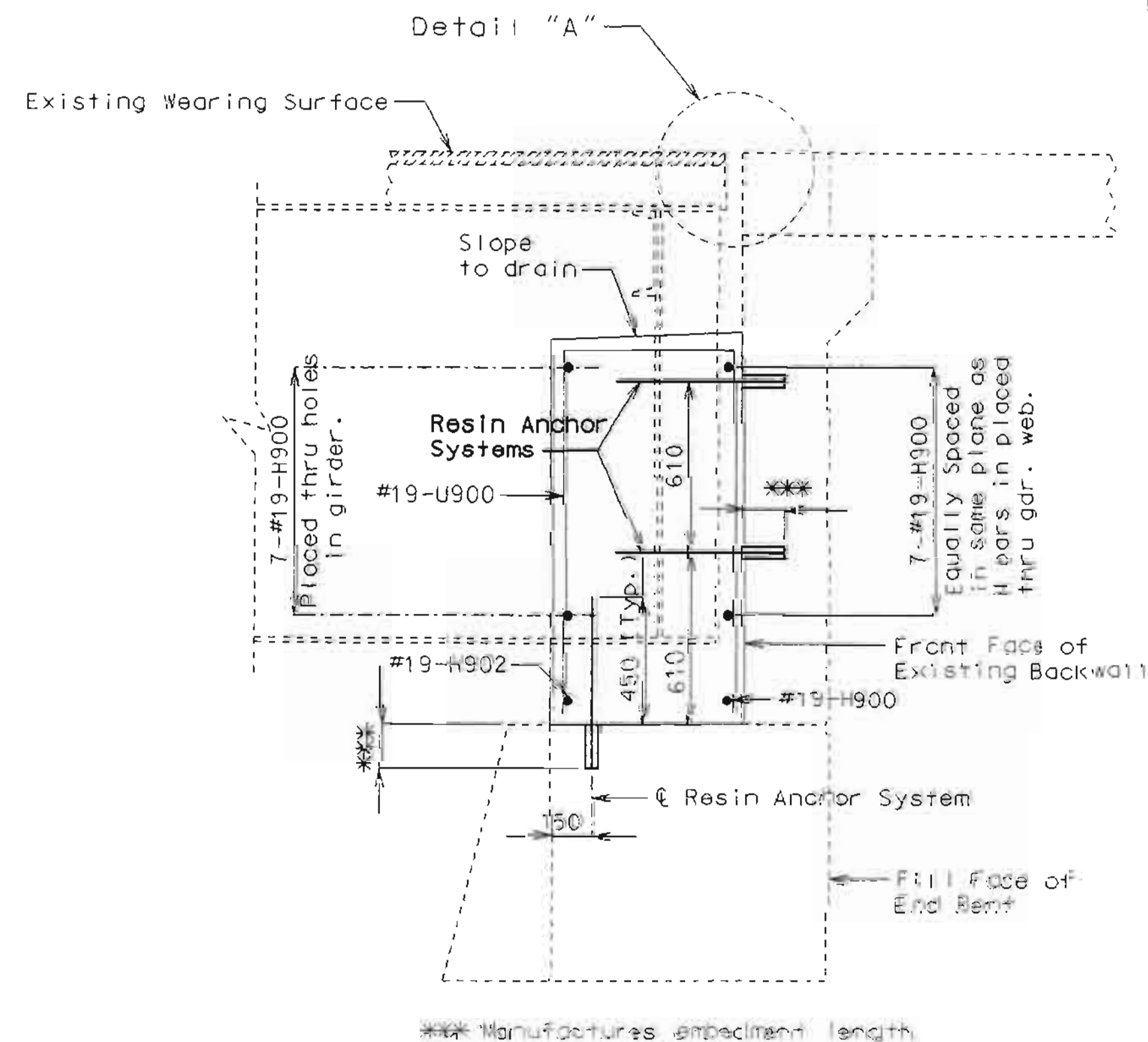
DETAIL "A" SHOWING REMOVAL OF EXISTING EXPANSION DEVICE



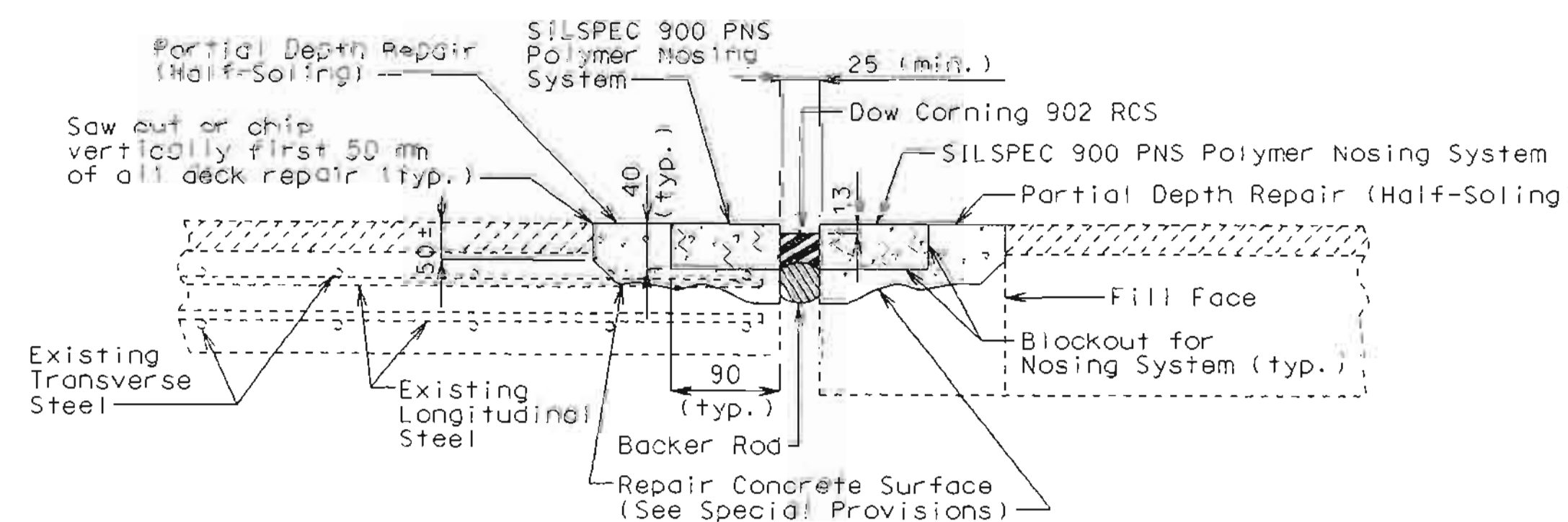
DETAIL SHOWING REMOVAL OF EXISTING EXPANSION DEVICE



PART PLAN OF END BENT



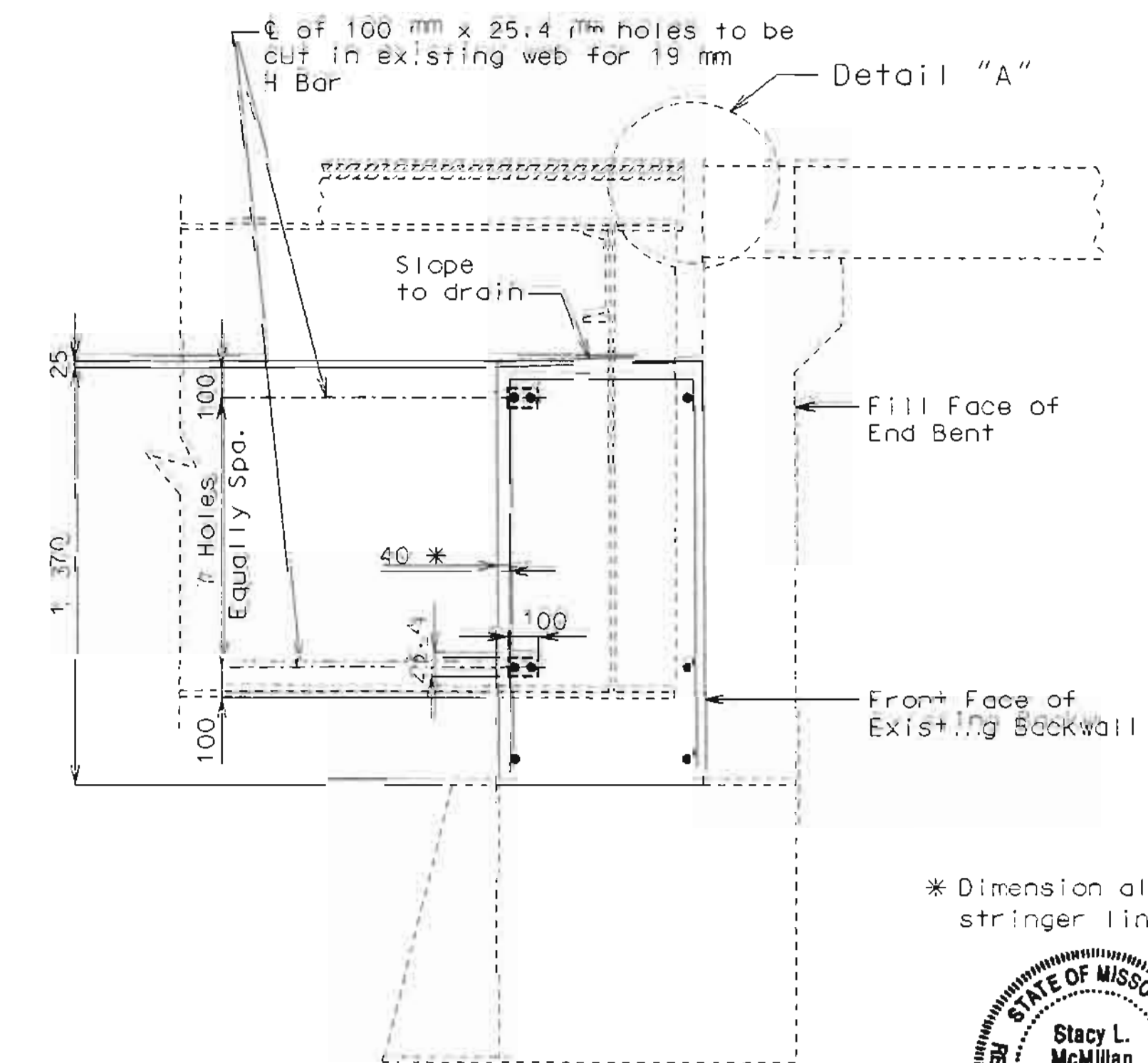
DETAILS OF END BENT NO. 1 SHOWING CONCRETE DIAPHRAGM PLACEMENT & END OF SLAB MODIFICATIONS



DETAIL "A" SHOWING REPLACEMENT

ESTIMATED QUANTITIES		
ITEM		TOTAL
Class B1 Concrete	Cu. Meter	15.9
Repairing Concrete Deck (Half-Soling)	sq. meter	10.0
Dow Corning/SSJ XJS Expansion Joint System	meter	17.0
Reinforcing Steel (Epoxy Coated)	Kilogram	1060

Note: Removal of steel extrusion, steel armor and low slump concrete wearing surface to be paid for in the price bid for Partial Depth Repair.



* Dimension along stringer line.



DATE 6-12-2000

Detailed Apr. 2000
 Checked Apr. 2000

Note: This drawing is not to scale. Follow dimensions.

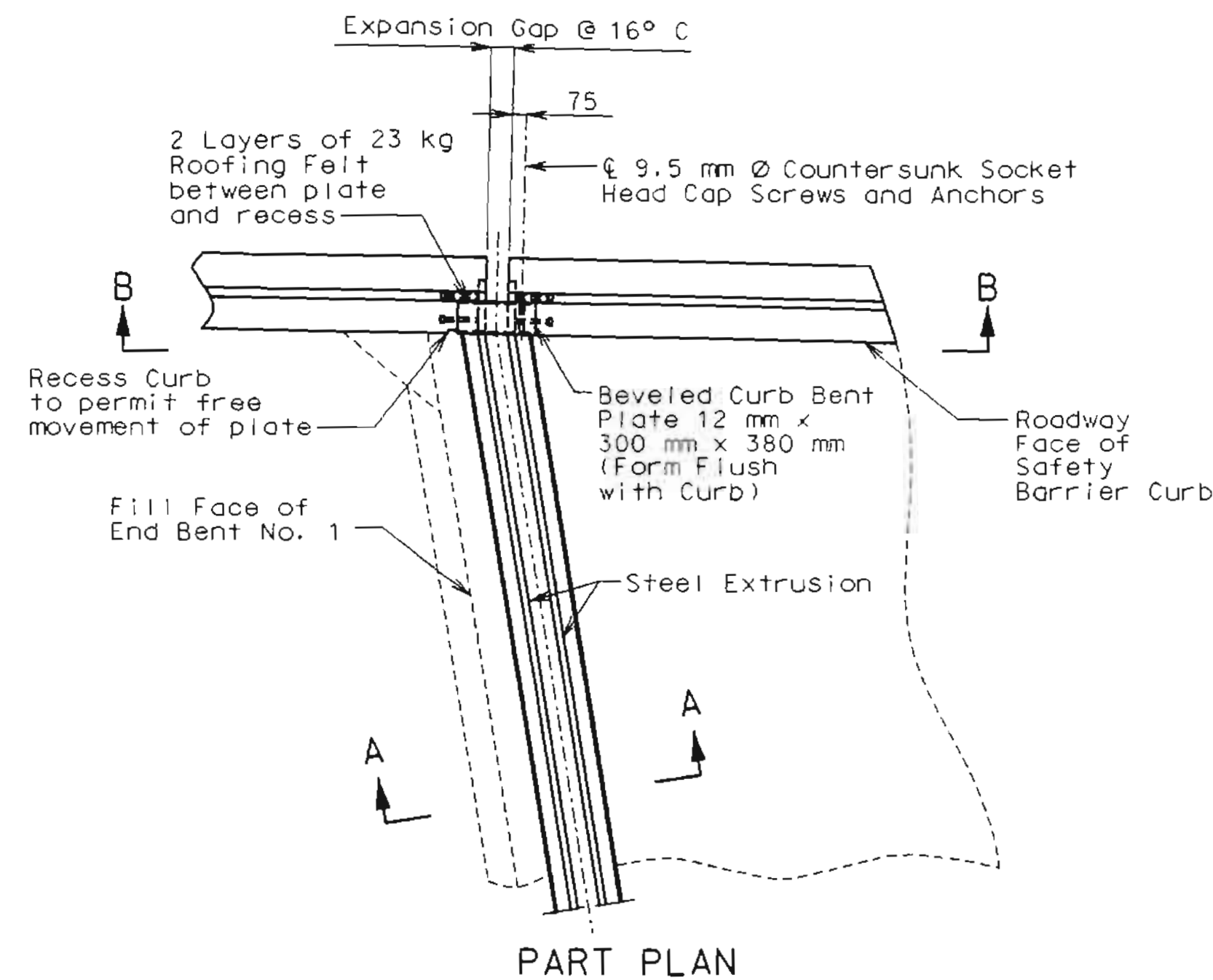
Add 6/5/00
 Sheet No. 100 of 19

JACKSON COUNTY

A16833

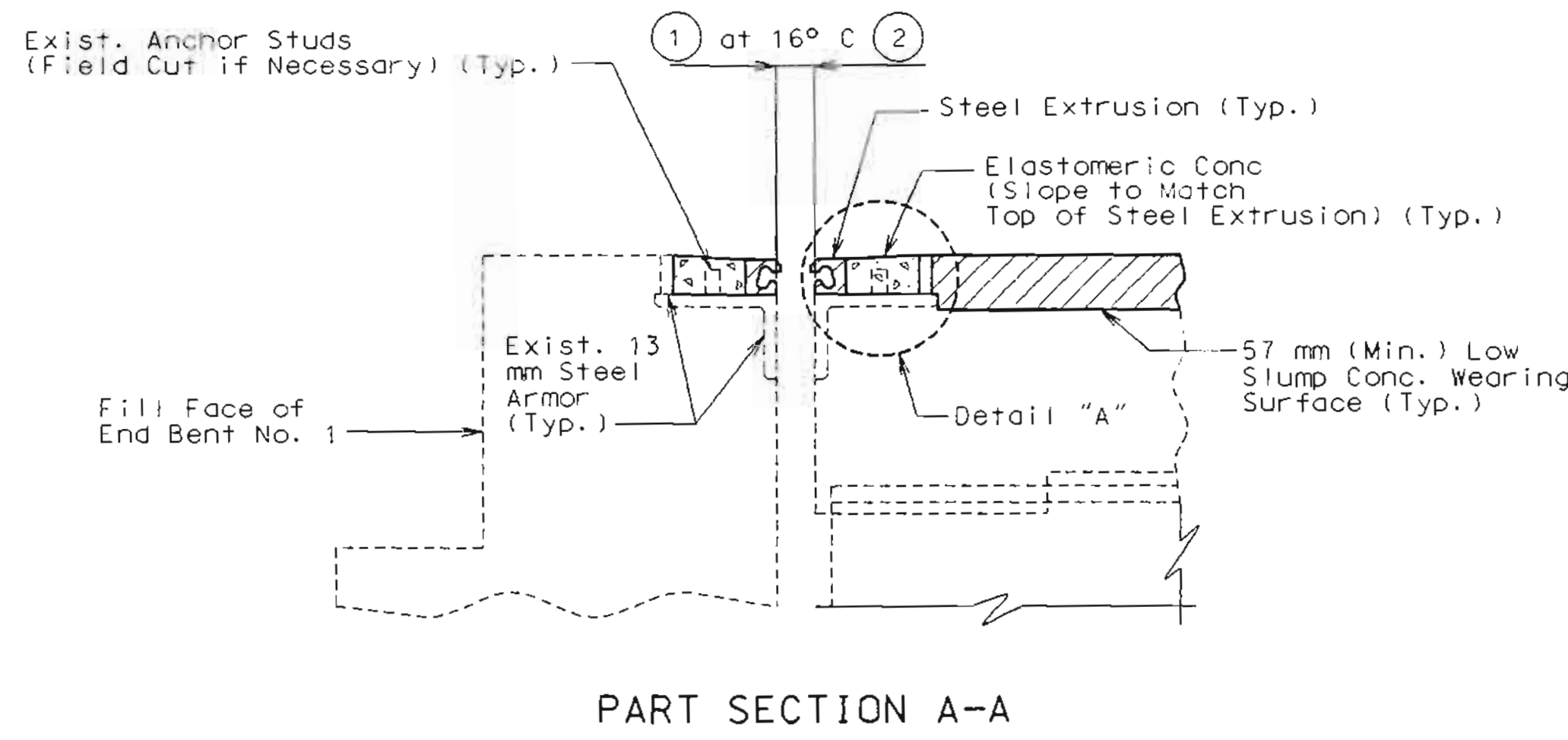
Project: Jackson County Bridge No. 16833 - 06/20/00 09:52:09 20 JUN 2000

State	Proj. No.	Sheet No.
MO		



PART PLAN

NOTE: Details of left side shown. Right side is similar.



PART SECTION A-A

NOTE:

The expansion device shall be fabricated and installed in accordance with the recommendations of the manufacturer, and as set forth in the Special Provisions.

The contractor must verify all dimensions prior to fabrication.

All welds shall conform to Section 712 of the Standard Specifications (Metric).

All steel shall be ASTM A709M Grade 250, except steel extrusions shall be ASTM A709M Grade 345W or Grade 250.

Neoprene Strip Seal shall meet ASTM D-2628.

Anchors for the extrusions or armor shall be approved welded studs (C1010 through C1020).

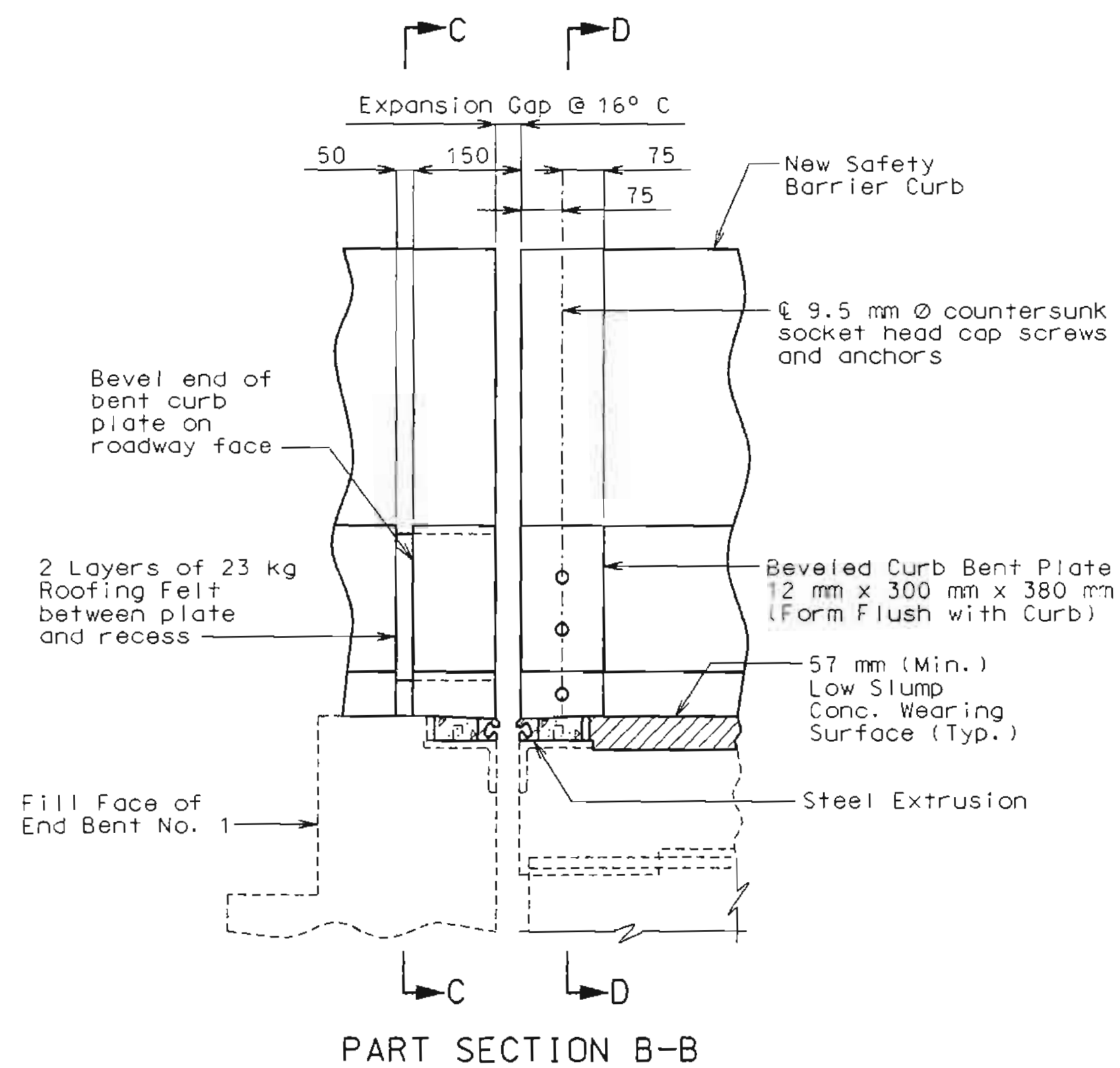
Payment for steel extrusions, curb plate and neoprene strip seal shall be made under the contract unit price for Strip Seal Expansion Device.

Structural Steel for the expansion device and curb plate shall be coated with a minimum of two coats of inorganic zinc primer (125 micrometers minimum thickness) or galvanized in accordance with ASTM A123. Anchors need not be protected from overspray.

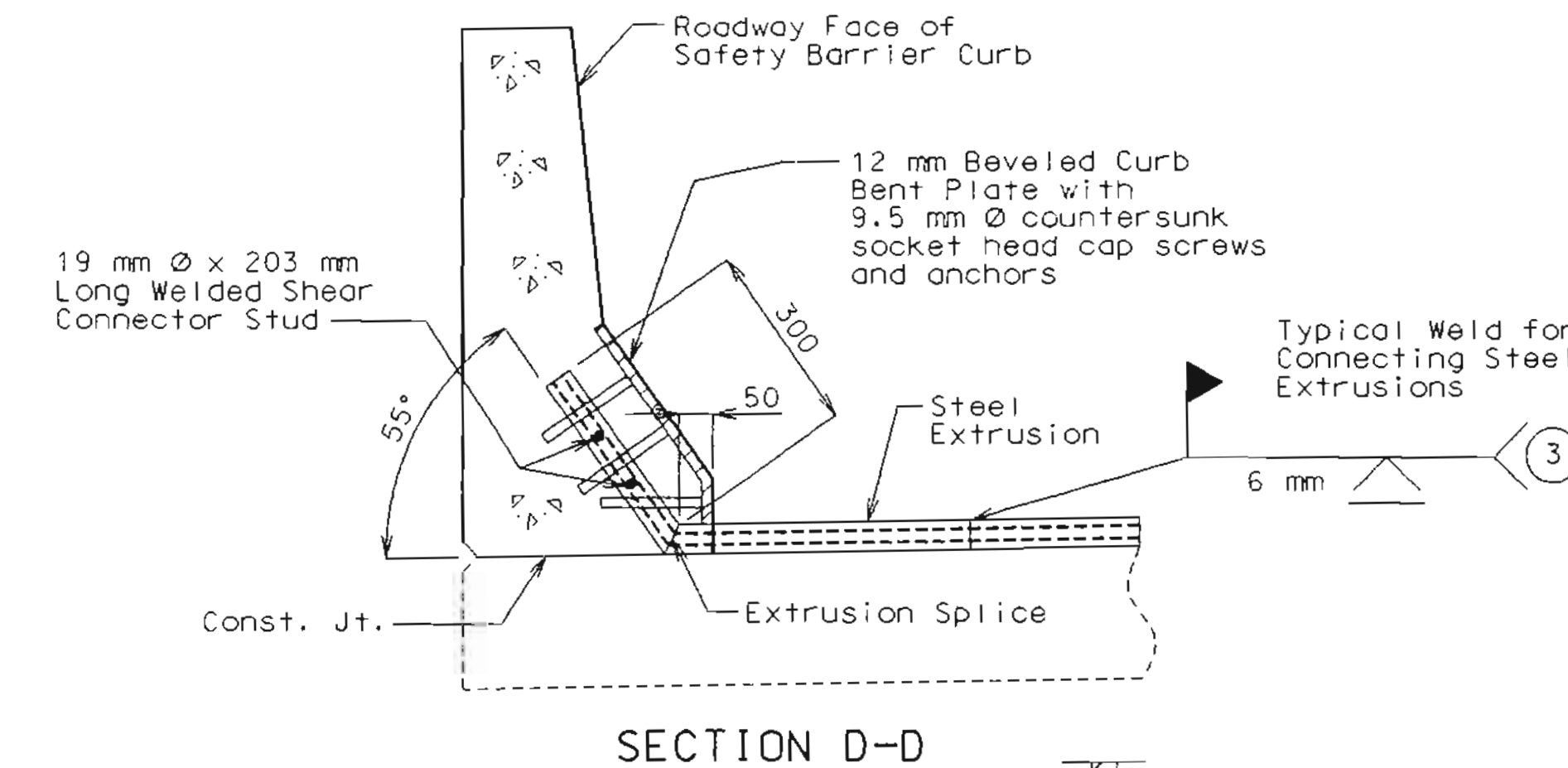
Payment for furnishing, coating or galvanizing and placing Strip Seal Expansion Device shall be included in the contract unit price for Strip Seal Expansion Device.

Gap for new strip seal expansion device can not be less than the existing.

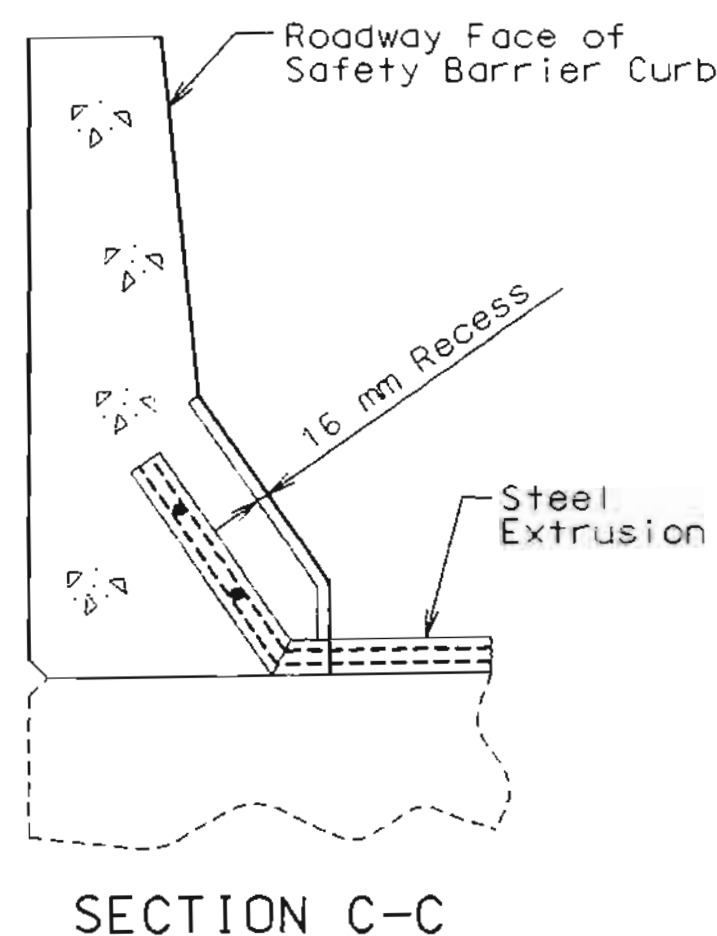
Payment of removal of existing expansion device and preparation for installation of new expansion device shall be included in the contract unit price for Modification of Existing Expansion Joint. (See Special Provisions)



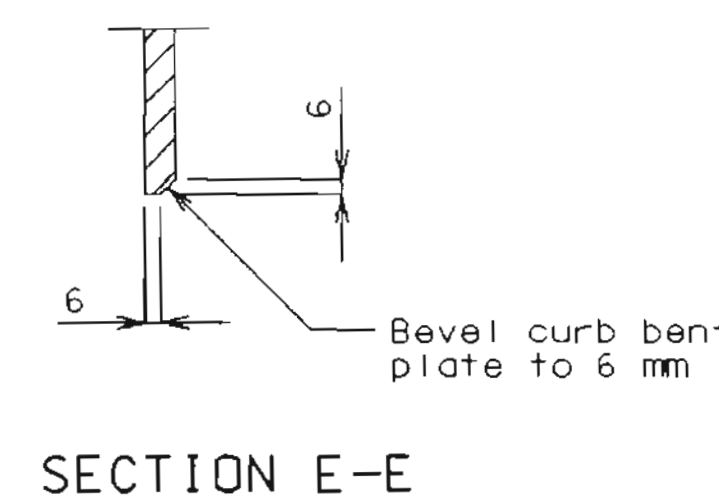
PART SECTION B-B



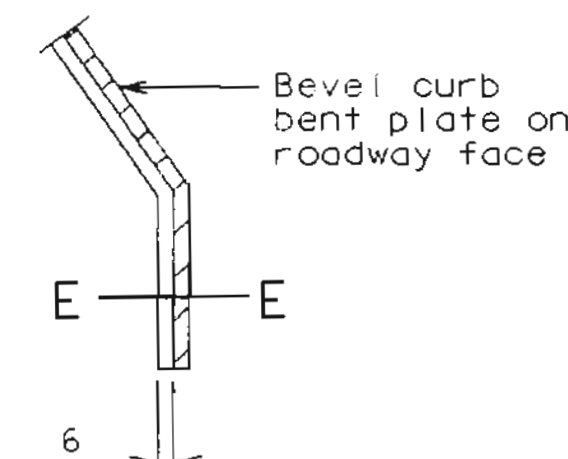
SECTION D-D



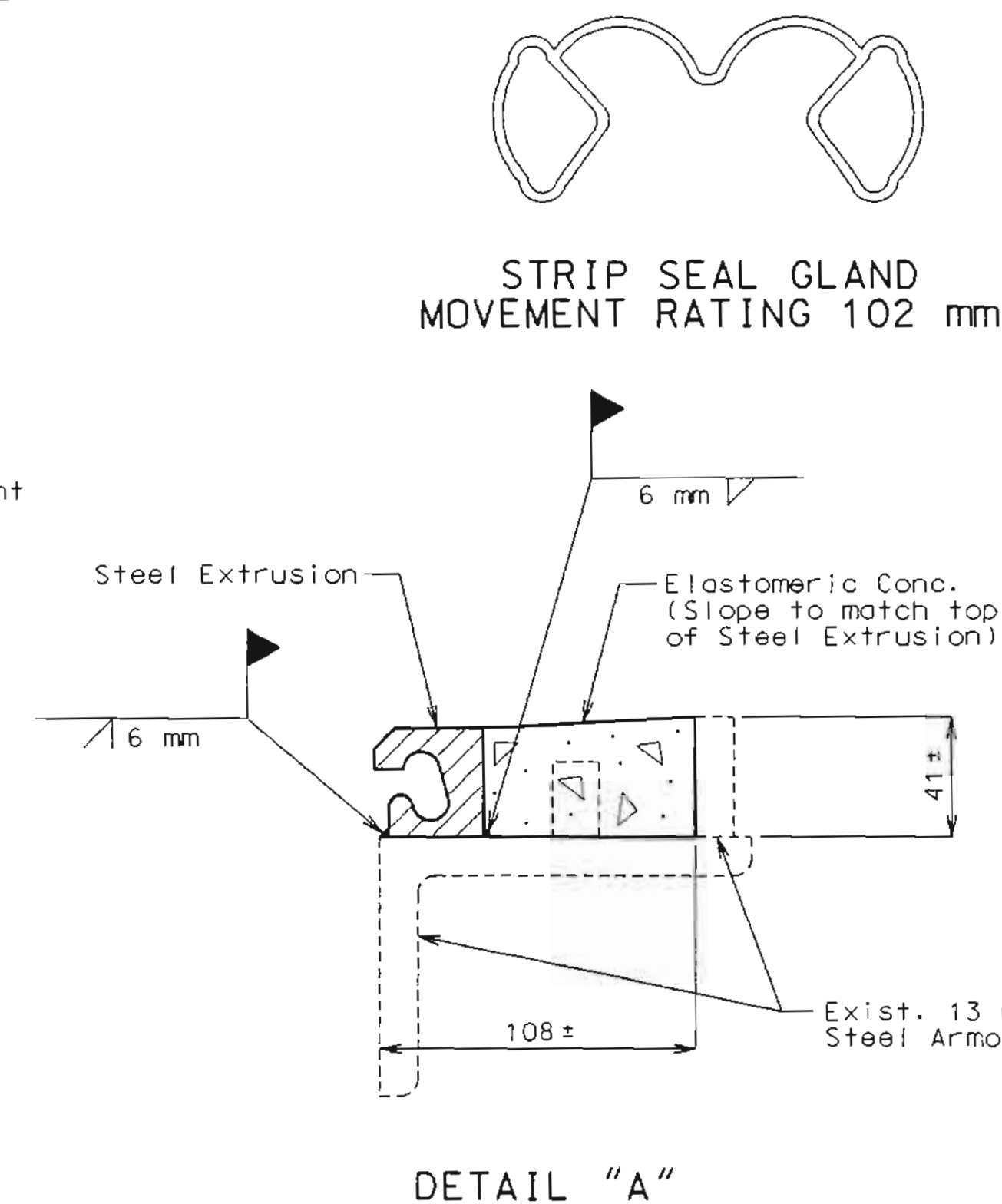
SECTION C-C



SECTION E-E



PART ELEVATION AT END OF BEVELED CURB BENT PLATE



DETAIL "A"

① Min. = 34 mm
Max. = 85 mm

Note: Dimension ② shall be increased 3 mm for each 5° C fall in temperature and decreased 3 mm for each 5° C rise in temperature at installation.

③ Extrusion shall be welded top and back.

STRIP SEAL GLAND
MOVEMENT RATING 102 mm



DETAIL OF STEEL EXTRUSION

Detailed Mar. 1998
Checked Mar. 1998

1 Revised 8-27-98

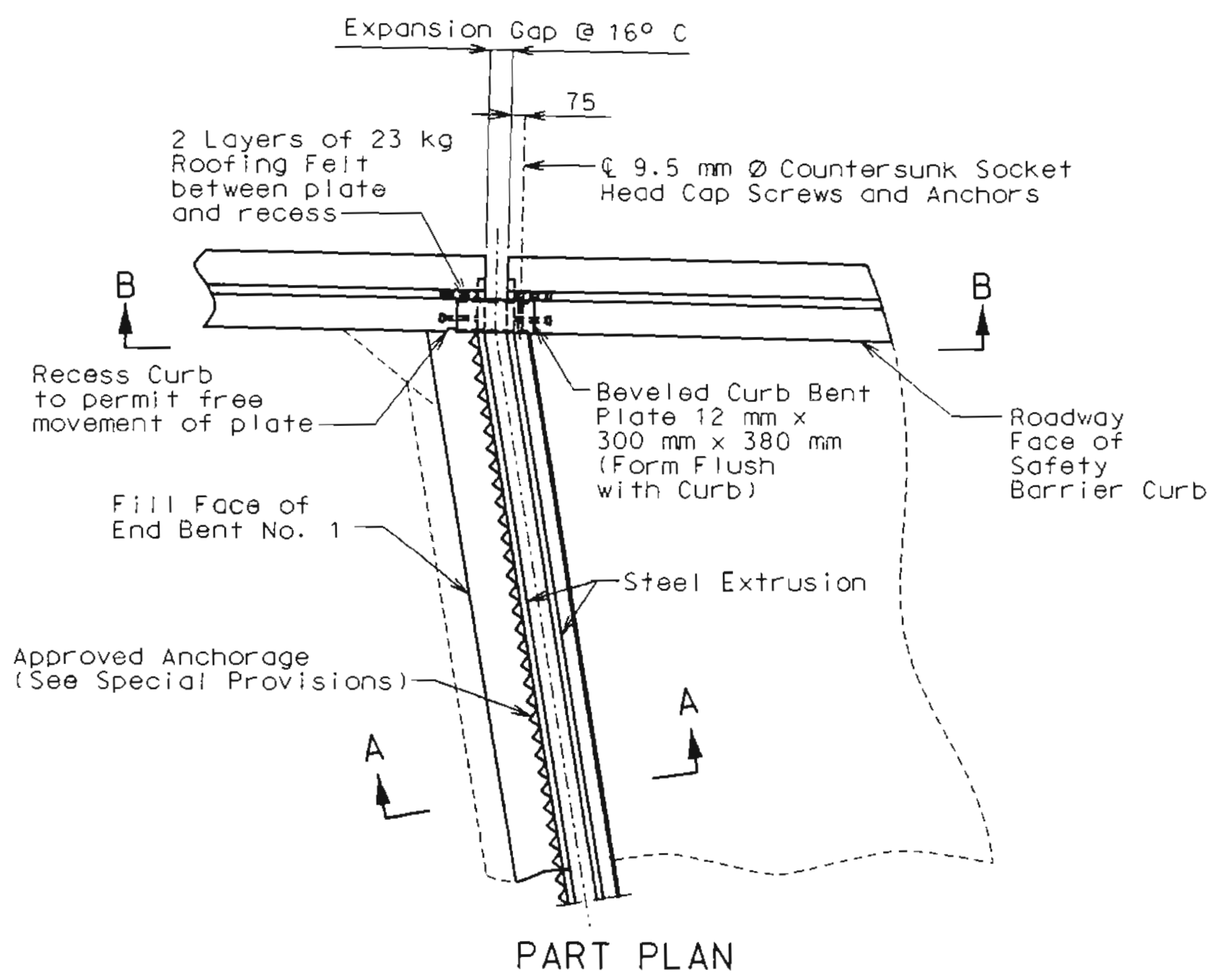
Sheet No. 11 of 19

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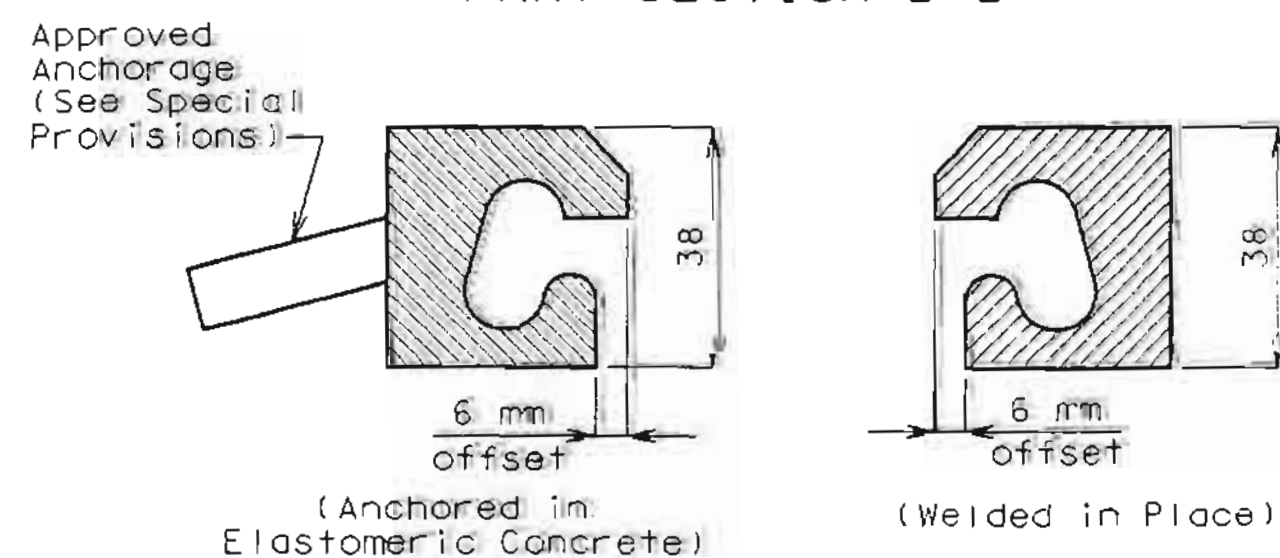
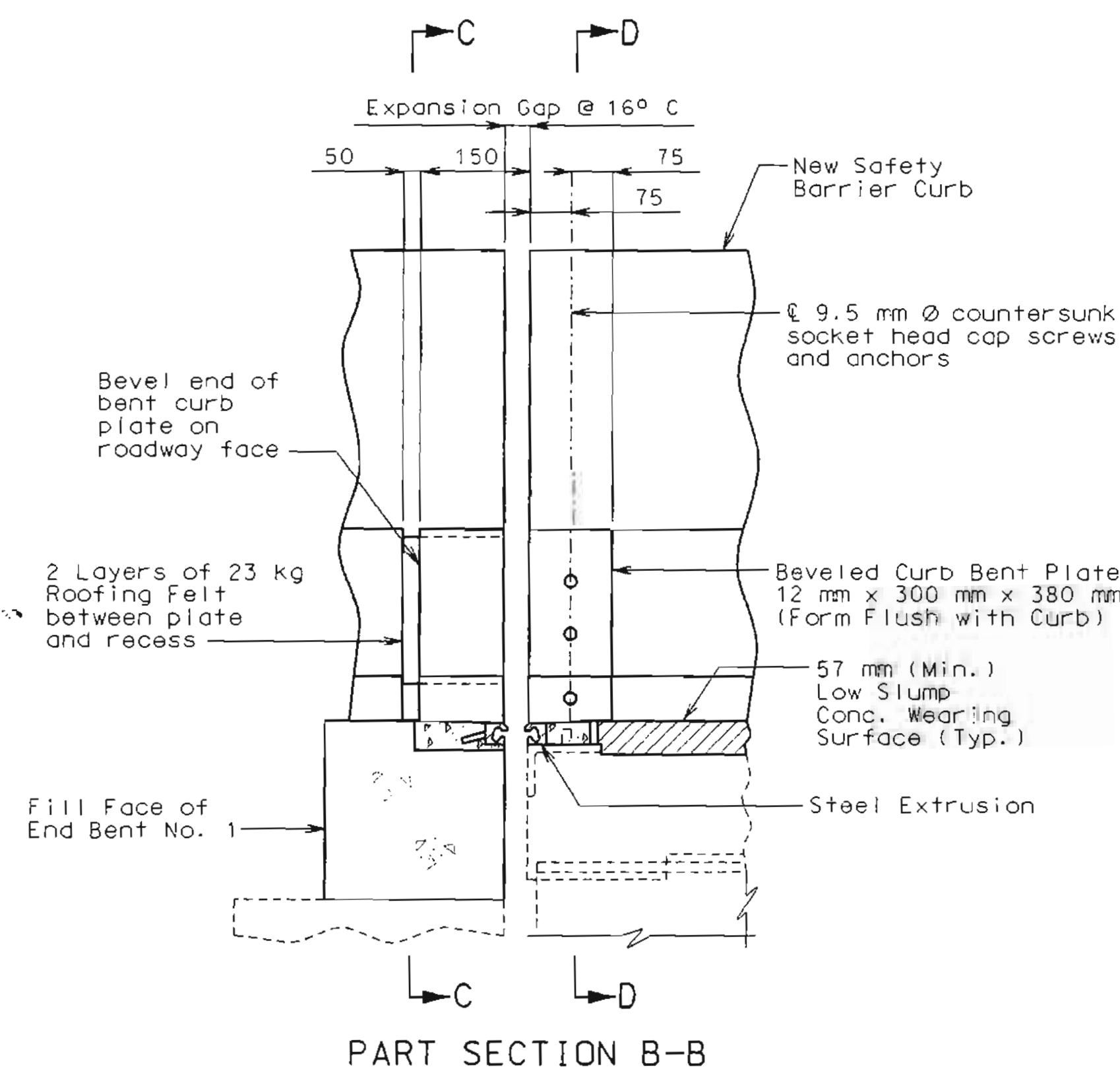
JACKSON COUNTY

A16833

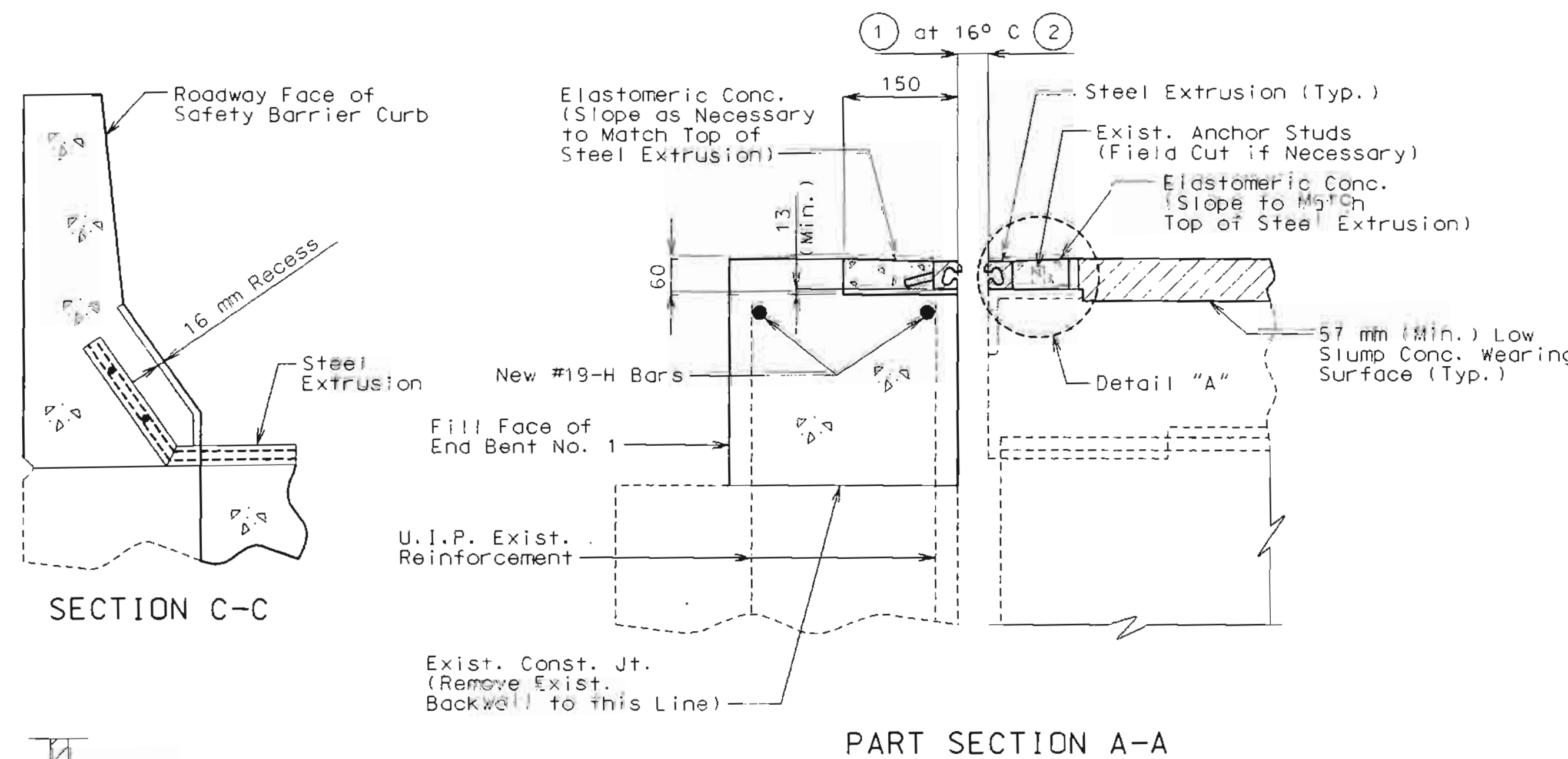
State	Proj. No.	Sheet No.
MO		



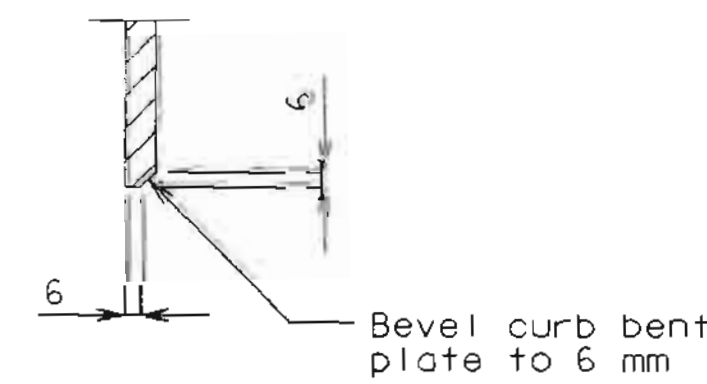
NOTE: Details of left side shown. Right side is similar.



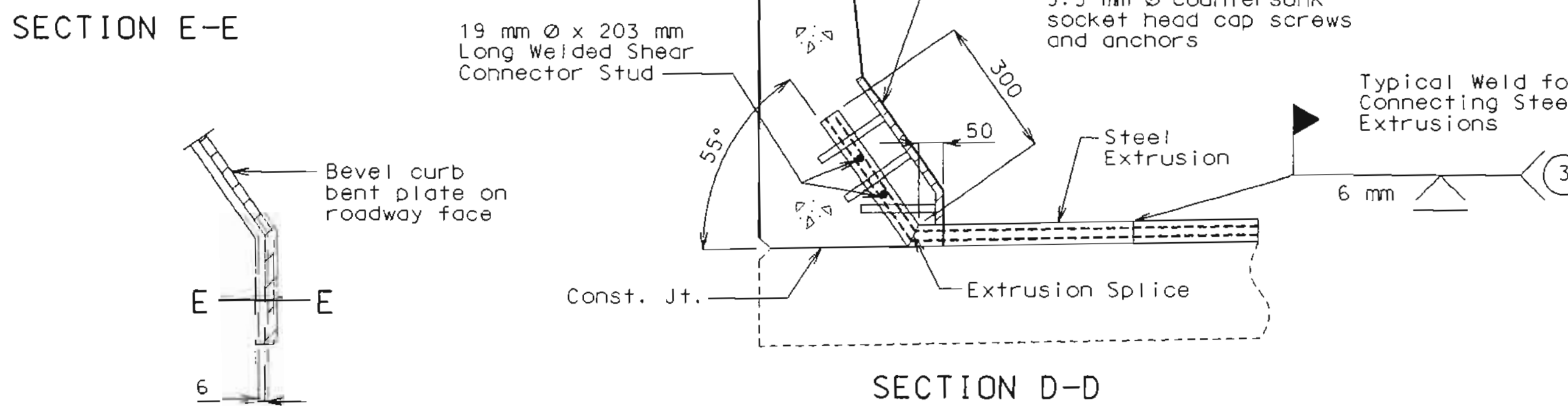
DETAIL OF STEEL EXTRUSIONS



PART SECTION A-A

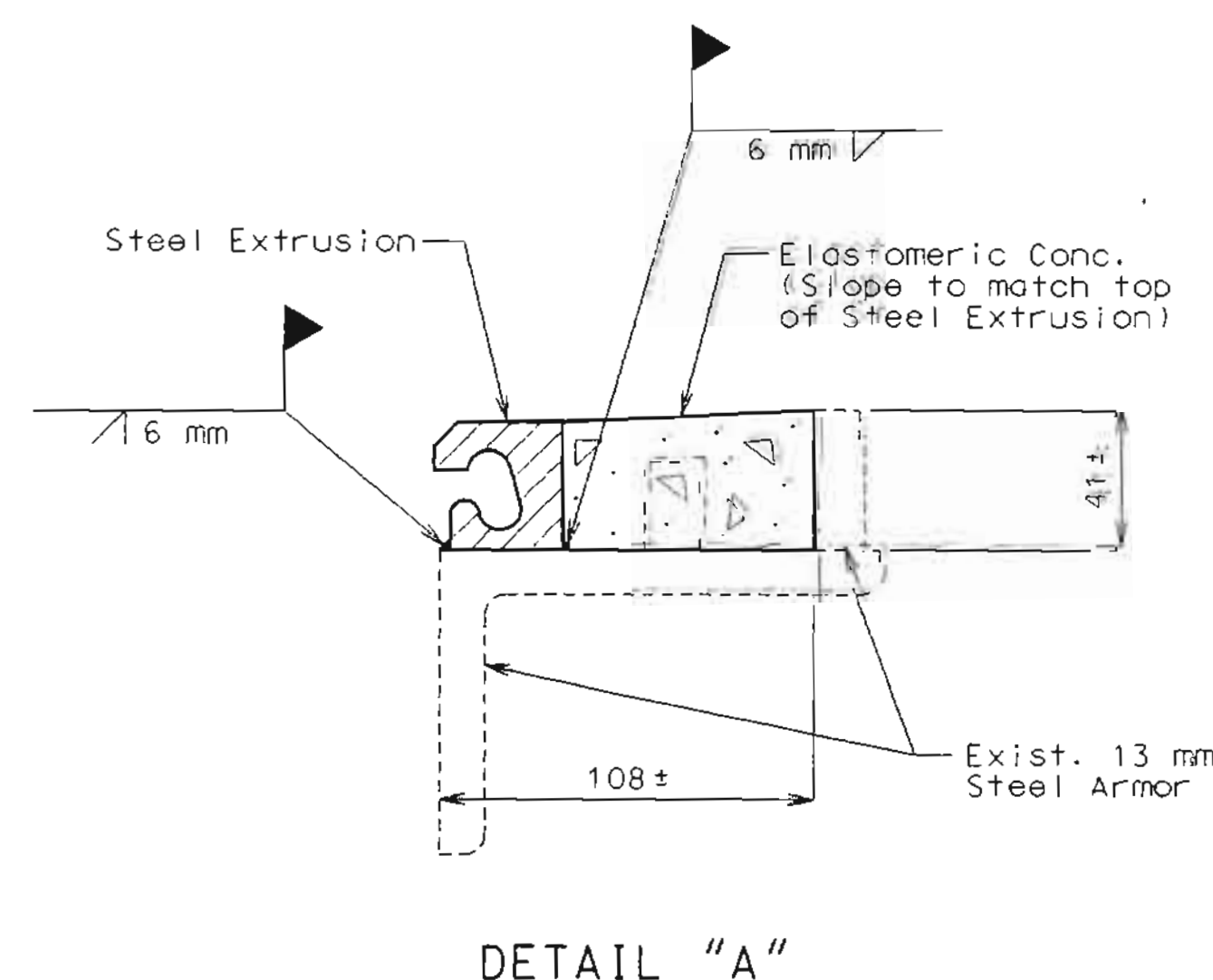


SECTION E-E



SECTION D-D

PART ELEVATION AT END OF BEVELED CURB BENT PLATE



DETAIL "A"

DETAILS OF STRIP SEAL EXPANSION DEVICE AT END BENT NO. 1

NOTE:

The expansion device shall be fabricated and installed in accordance with the recommendations of the manufacturer, and as set forth in the Special Provisions.

The contractor must verify all dimensions prior to fabrication.

All welds shall conform to Section 712 of the Standard Specifications (Metric).

All steel shall be ASTM A709M Grade 250, except steel extrusions shall be ASTM A709M Grade 345W or Grade 250.

Neoprene Strip Seal shall meet ASTM D-2628.

Anchors for the extrusions or armor shall be approved welded studs (C1010 through C1020).

Payment for steel extrusions, curb plate and neoprene strip seal shall be made under the contract unit price for Strip Seal Expansion Device.

Structural Steel for the expansion device and curb plate shall be coated with a minimum of two coats of inorganic zinc primer (125 micrometers minimum thickness) or galvanized in accordance with ASTM A123. Anchors need not be protected from overspray.

Payment for furnishing, coating or galvanizing and placing Strip Seal Expansion Device shall be included in the contract unit price for Strip Seal Expansion Device.

Gap for new strip seal expansion device can not be less than the existing.

Payment of removal of existing expansion device and preparation for installation of new expansion device shall be included in the contract unit price for Modification of Existing Expansion Joint. (See Special Provisions)

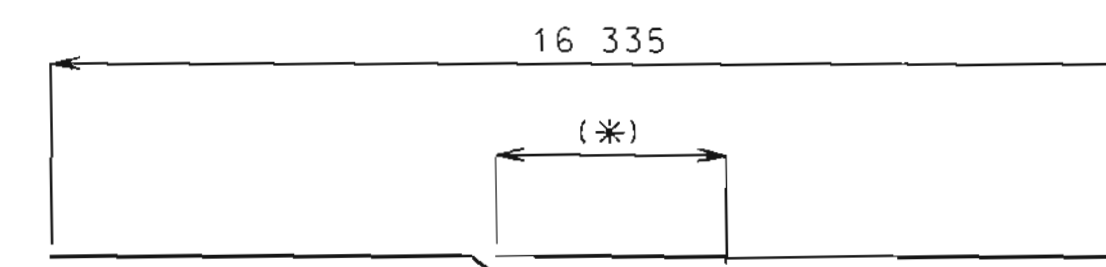
Payment for removal and replacement of backwall concrete above the upper construction joint and the cleaning of existing reinforcing steel to be used in new concrete shall be covered under the contract unit price for Modification of Existing Expansion Joint.

Replacement backwall concrete above the upper construction joint shall be class B2 f'c = 28 MPa and paid for under the contract unit price for Modification of Existing Expansion Joint.

① Min. = 34 mm
Max. = 85 mm

Note: Dimension ② shall be increased 3 mm for each 5° C fall in temperature and decreased 3 mm for each 5° C rise in temperature at installation.

③ Extrusion shall be welded top and back.



DETAIL OF #19-H BAR (2 REQUIRED)

NOTE:

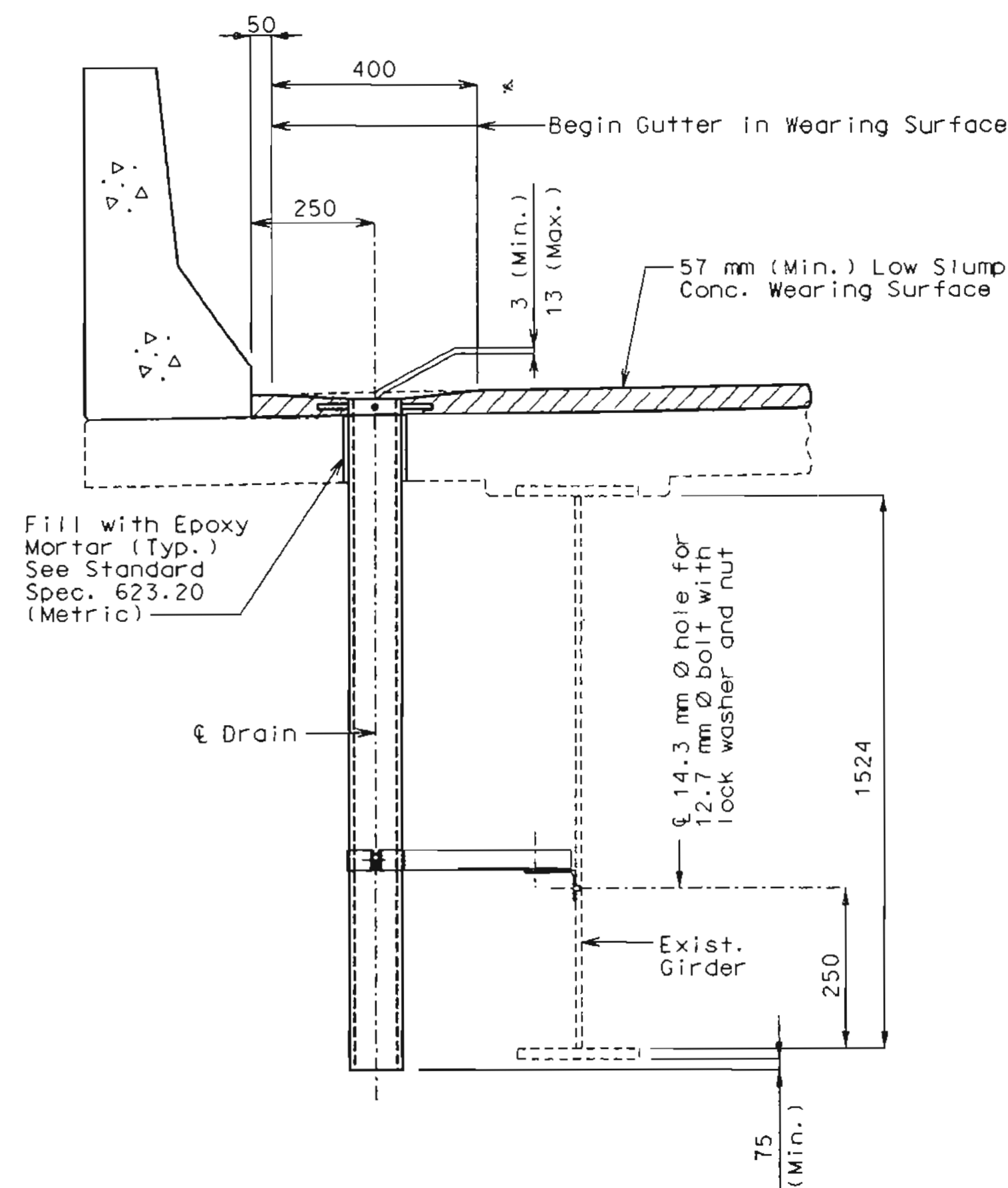
New #19-H Bars shall be Epoxy Coated.

Payment for furnishing and installing #19-H Bars shall be included in the contract unit price bid for Modification of Existing Expansion Joint.

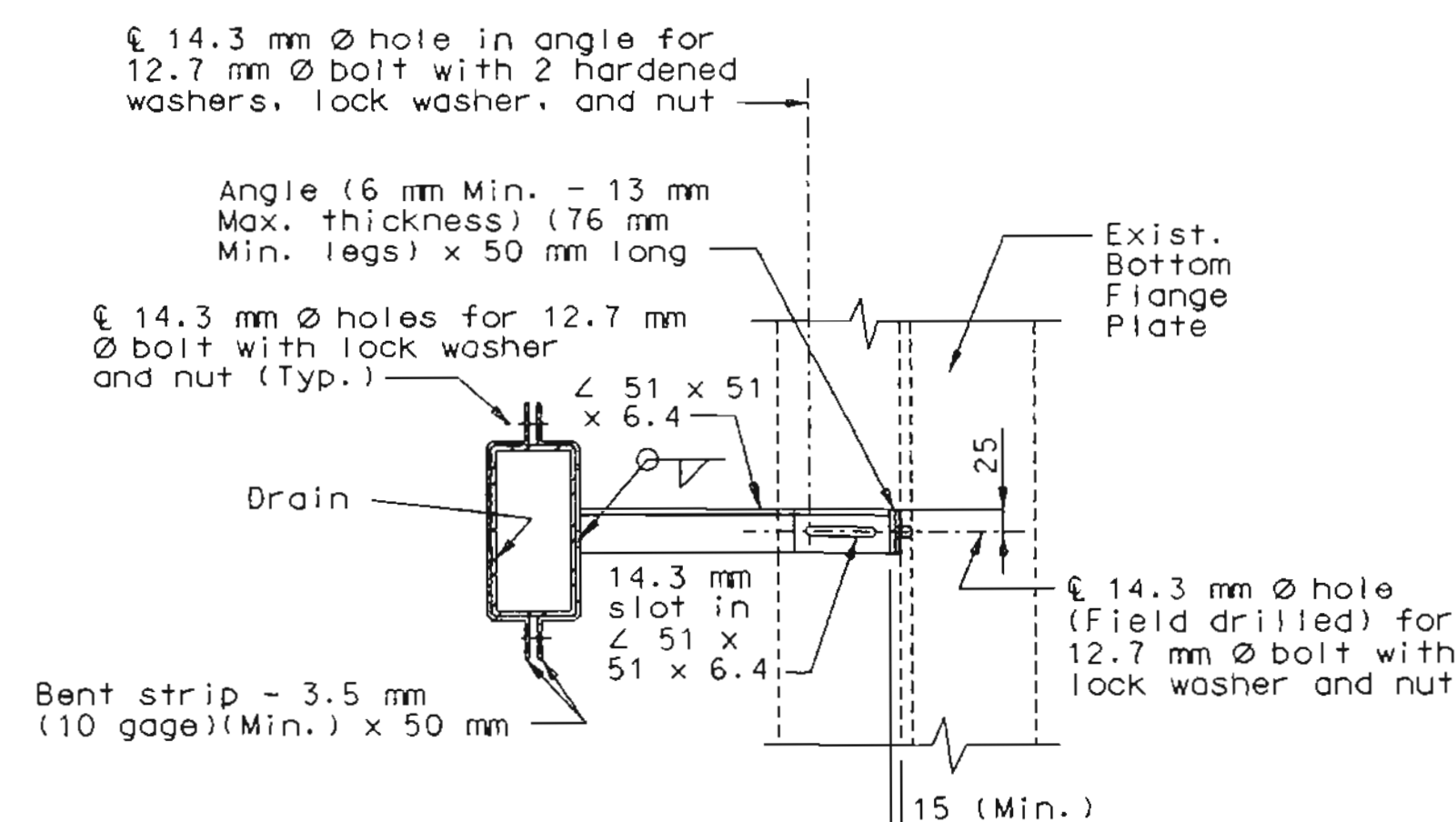
(*) Actual bar segment lengths to be determined by contractor to accommodate stage construction. The contractor may use a mechanical bar splice in lieu of a lap splice. When a mechanical bar splice is used, the actual bar segment lengths will be determined by the contractor to accommodate manufacturer's recommendations for installation and stage construction. The cost of furnishing and installing mechanical bar splices shall be included in the price bid for Modification of Existing Expansion Joint. See Special Provisions for additional requirements of mechanical bar splices. Mechanical bar splices shall be epoxy coated.



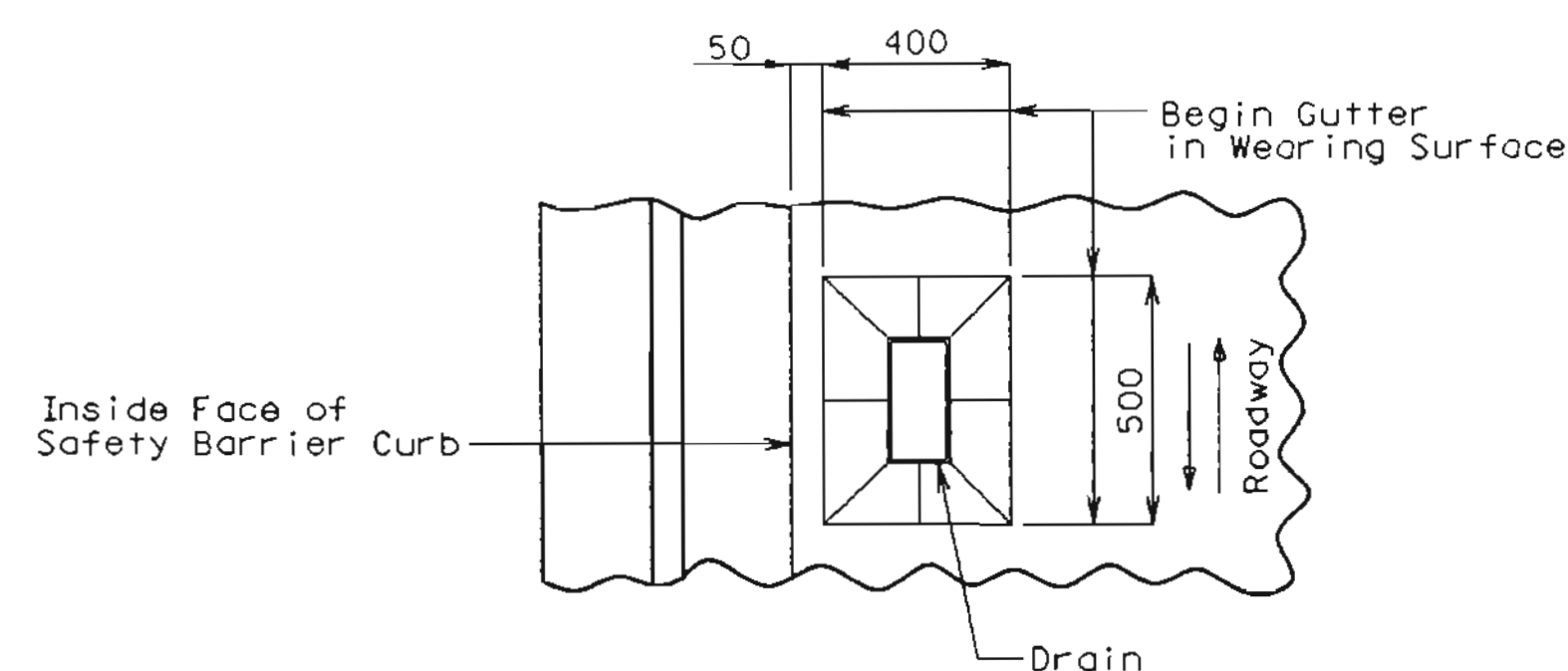
State	Proj. No.	Sheet No.
MD		136



PART SECTION NEAR DRAIN

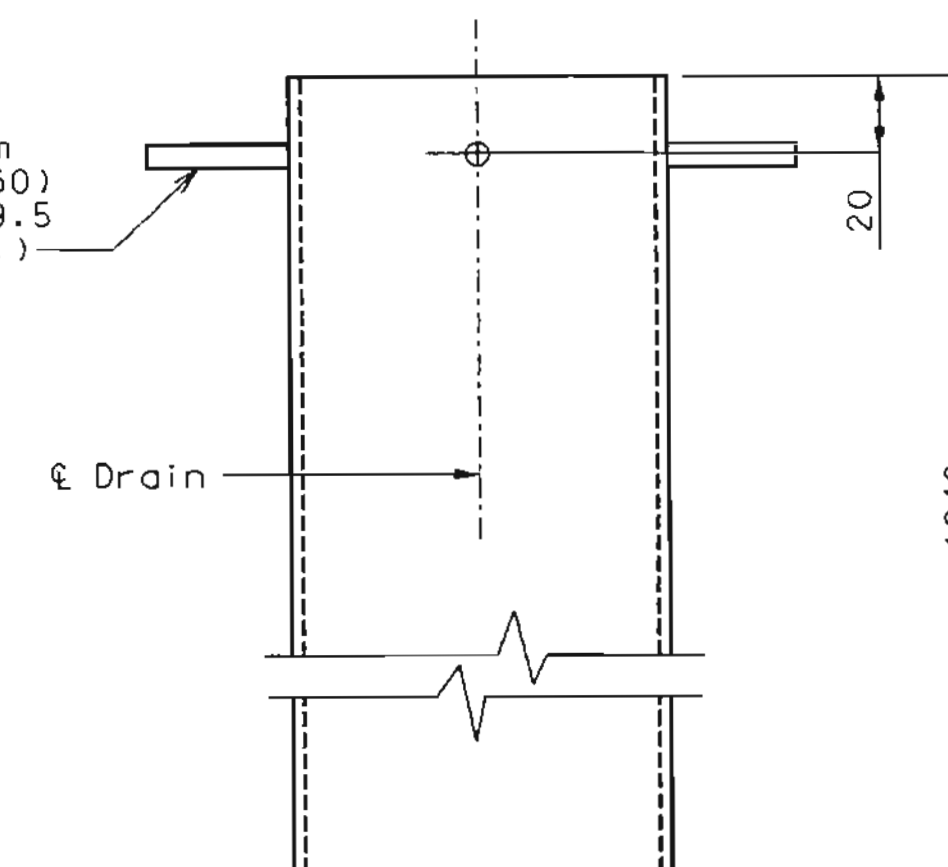


PART SECTION SHOWING BRACKET ASSEMBLY

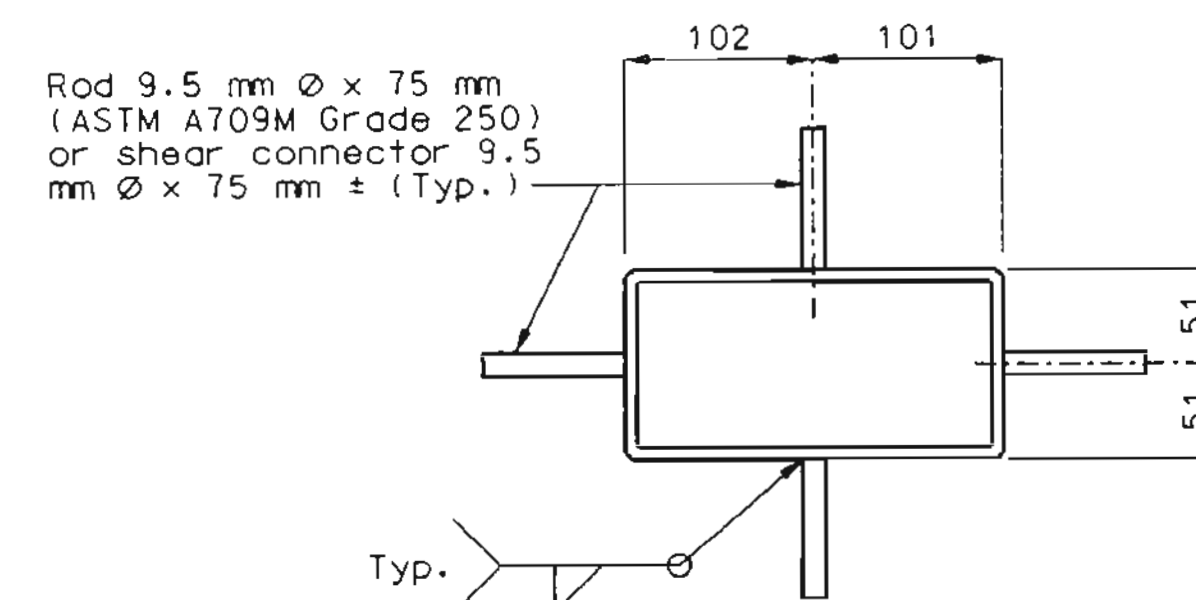


PART PLAN OF SLAB AT DRAIN

Rod 9.5 mm \varnothing x 75 mm (ASTM A709M Grade 250) or shear connector 9.5 mm \varnothing x 75 mm \pm (Typ.)



ELEVATION OF DRAIN



PLAN OF DRAIN

GENERAL NOTES:

Slab drains may be fabricated of either 6 mm welded sheets of ASTM A709M Grade 250 steel or from 6.4 mm structural steel tubing ASTM A500 or A501.

Outside dimensions of drains are 203 mm x 102 mm.

Locate drains in the slab by dimensions shown in Part Section Near Drain.

The drains and bracket assembly shall be galvanized in accordance with ASTM A123.

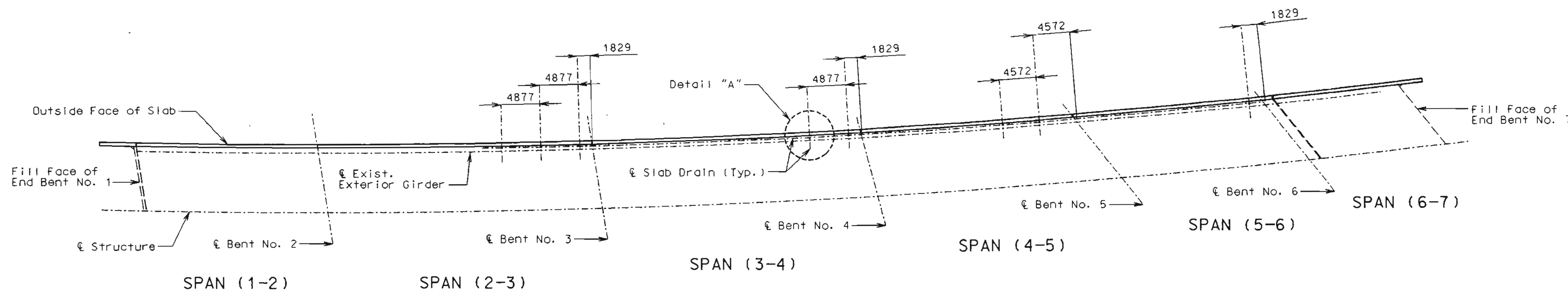
All bolts, hardened washers, lock washers and nuts shall be galvanized in accordance with ASTM A153.

Shop drawings will not be required for slab drains and the bracket assembly.

Shift slab drain locations the minimum extent necessary to allow for field drilling hole in web of girder for bracket assembly attachments.

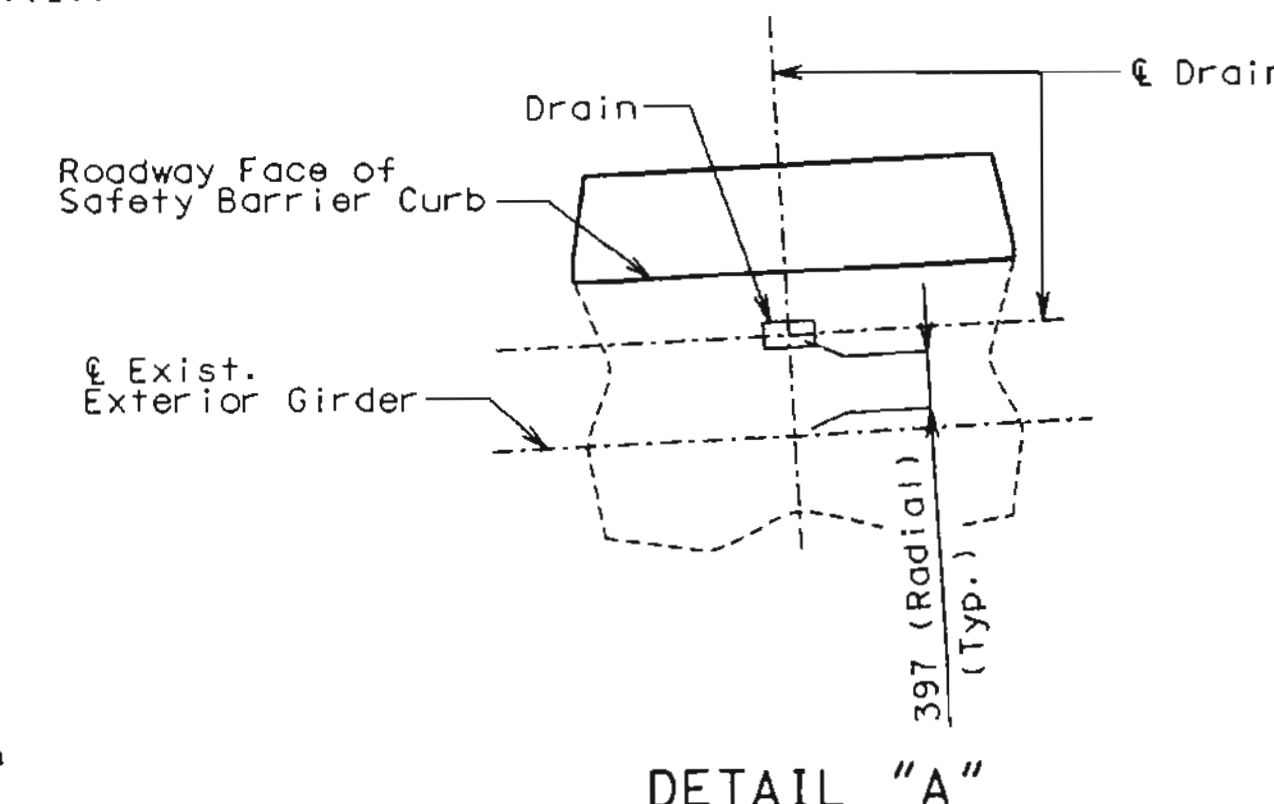
Slab drain spacings are based on layout of original plans. The contractor shall field check the location and clearance of drains so they do not interfere with any existing objects or structures below the bridge.

Payment for slab removal for drain installation and backfilling with epoxy mortar is included in the unit price for Slab Drains, per each.



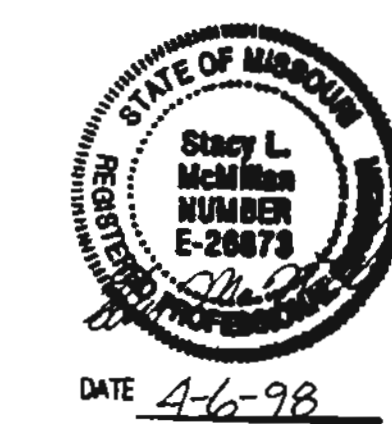
HALF PLAN OF SLAB SHOWING SLAB DRAIN LOCATIONS

NOTE: Dimensions showing slab drain locations are arc dimensions.

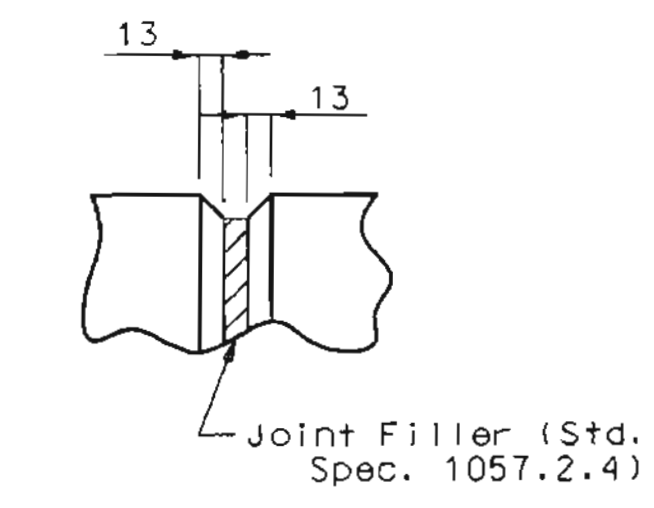
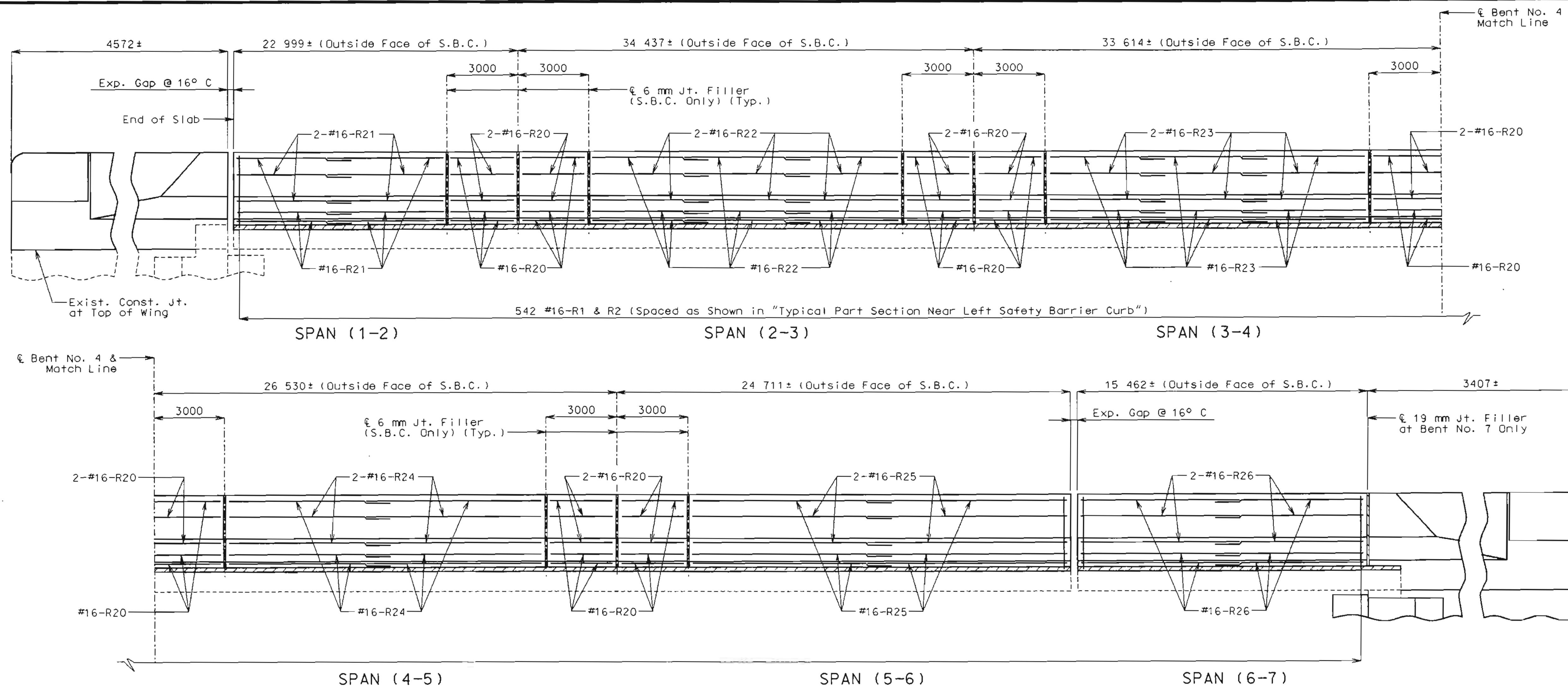


DETAIL "A"

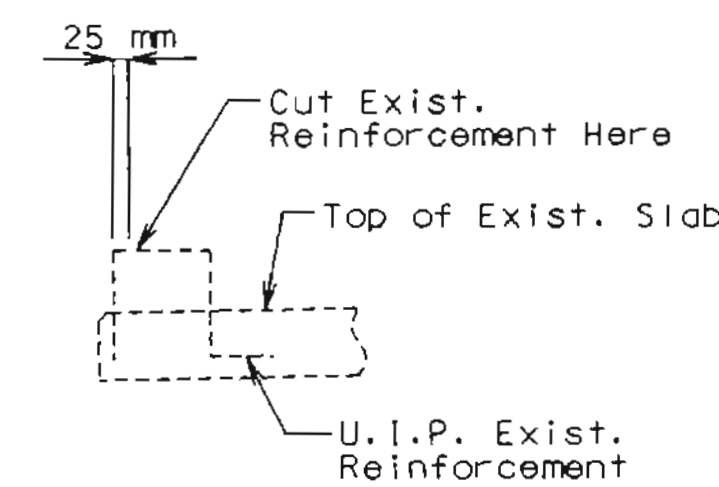
DETAILS OF SLAB DRAINS (LEFT SIDE ONLY)



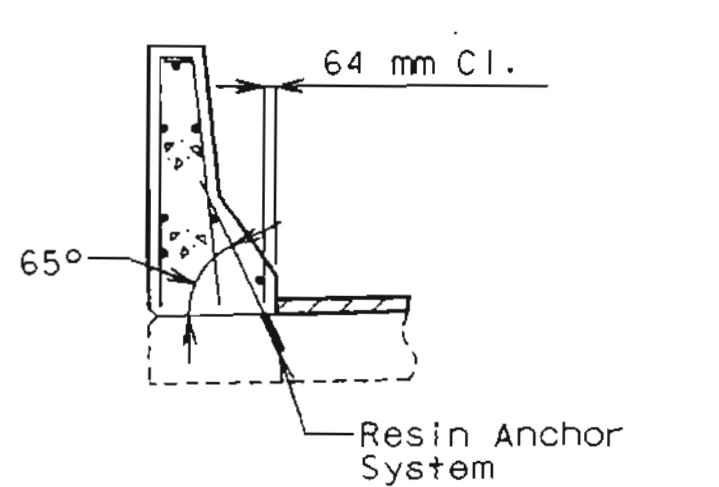
State	Proj. No.	Sheet No.
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FILLED JOINT DETAIL



DETAIL "A"



PART SECTION A-A (OPTIONAL RESIN ANCHORING SYSTEM)

SECTION THRU SLAB SHOWING SAFETY BARRIER CURB (LEFT SIDE)

NOTE: Dimensions shown are arc dimensions along outside face of Safety Barrier Curb.

NOTE:

The contractor shall use one of the resin anchor systems listed in the job special provisions. These resin anchor systems shall be installed according to the manufacturer's special provisions, except as modified by the job special provisions.

Cost of furnishing and installing the anchor systems complete in place shall be included in the price bid for Safety Barrier Curb per meter.

The 15.9 mm diameter resin anchor systems shall have a minimum ultimate pullout strength of 68.9 kN in concrete with $f'c = 28$ MPa, see special provisions.

An epoxy coated #16 Grade 420 reinforcing bar 690 mm long shall be substituted for the 15.9 \varnothing threaded rod stud.

Top of safety barrier curb shall be built parallel to grade with safety barrier curb joints (except at end bents) normal to grade.

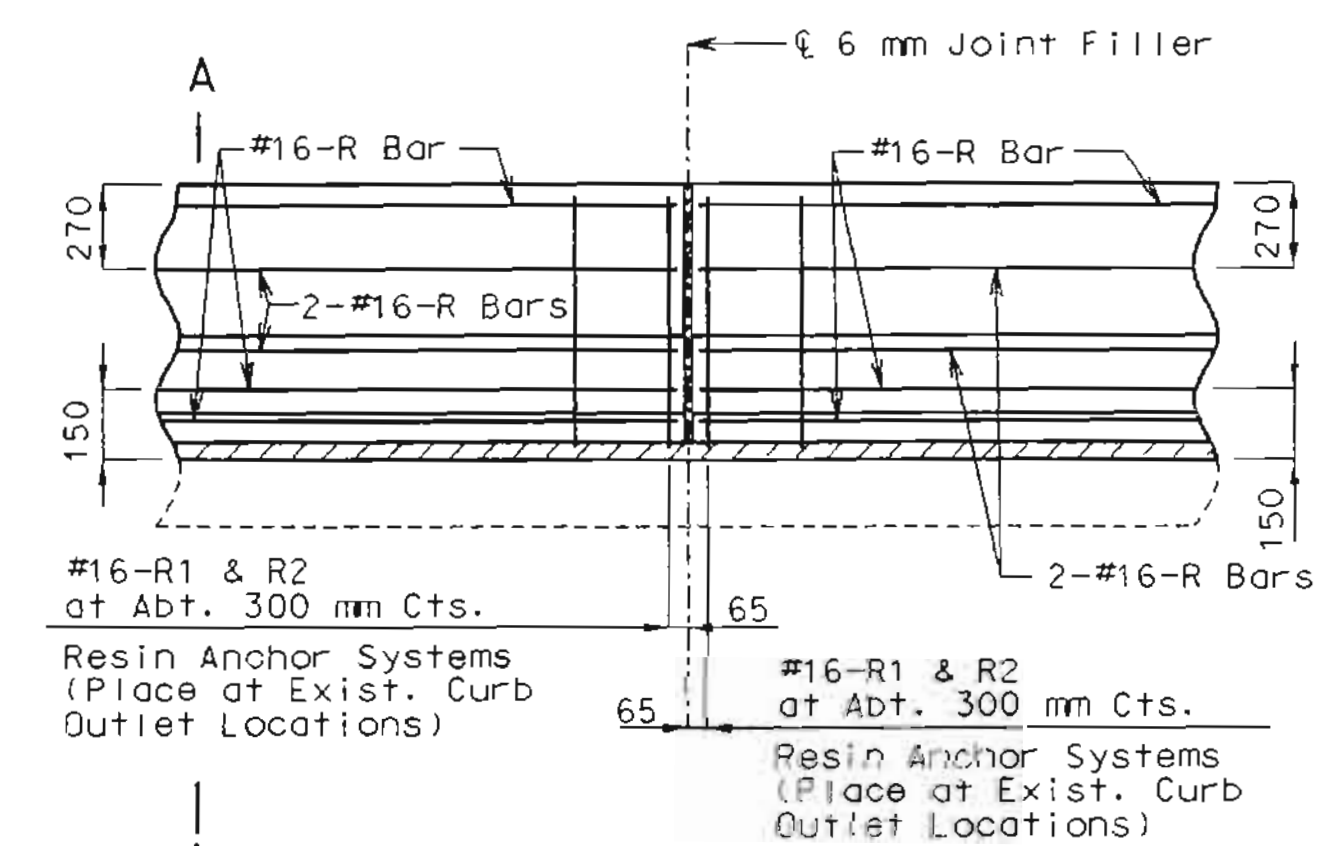
All exposed edges of safety barrier curb shall have either a 15 mm radius or a 10 mm bevel, unless otherwise noted.

When the safety barrier curb is bid per meter, the contract unit price shall include the cost of all concrete, reinforcement and resin anchor systems, complete-in-place.

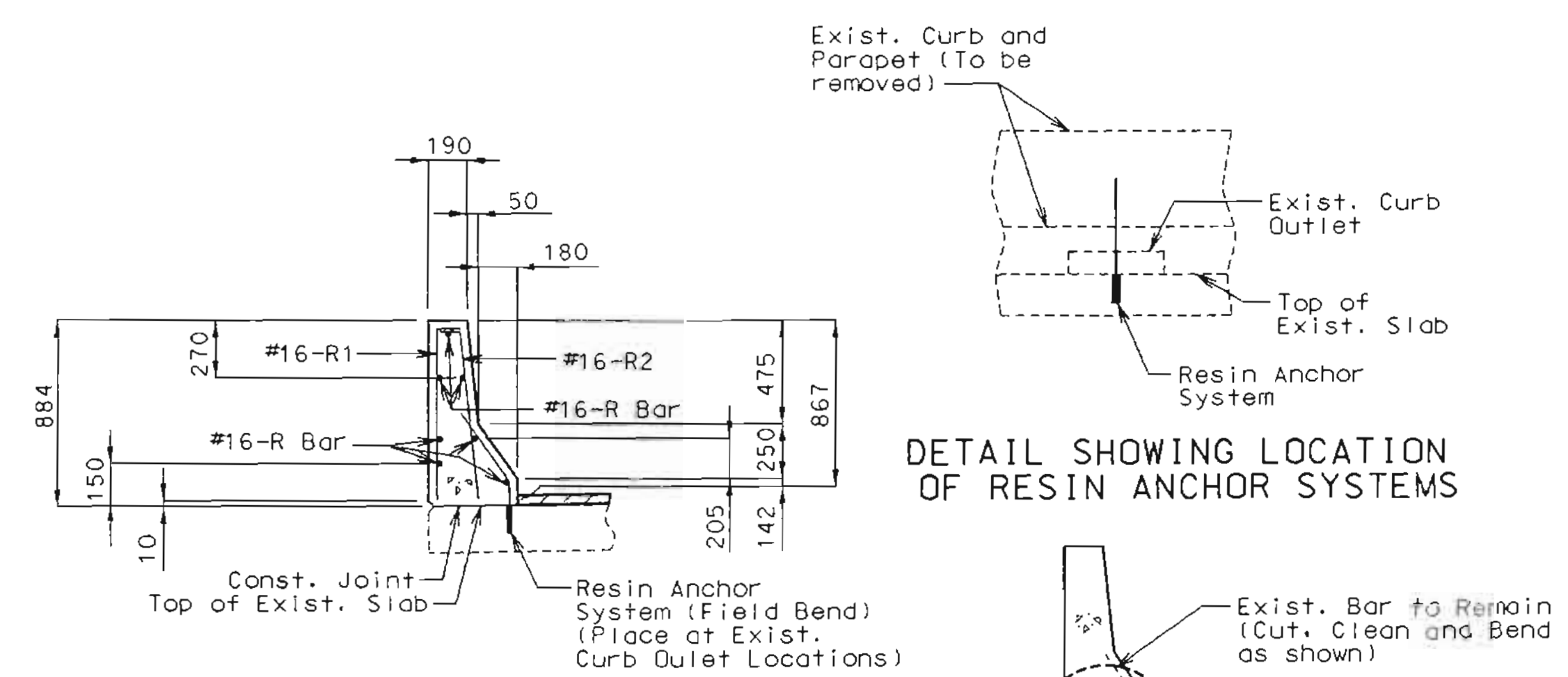
Concrete in the safety barrier curb shall be Class B1 with $f'c = 28$ MPa.

Measurement of safety barrier curb is to the nearest half meter for each structure, measured along the outside top of slab from end of wing to end of wing.

For details of expansion device movement gauge, see sheet No. 3.



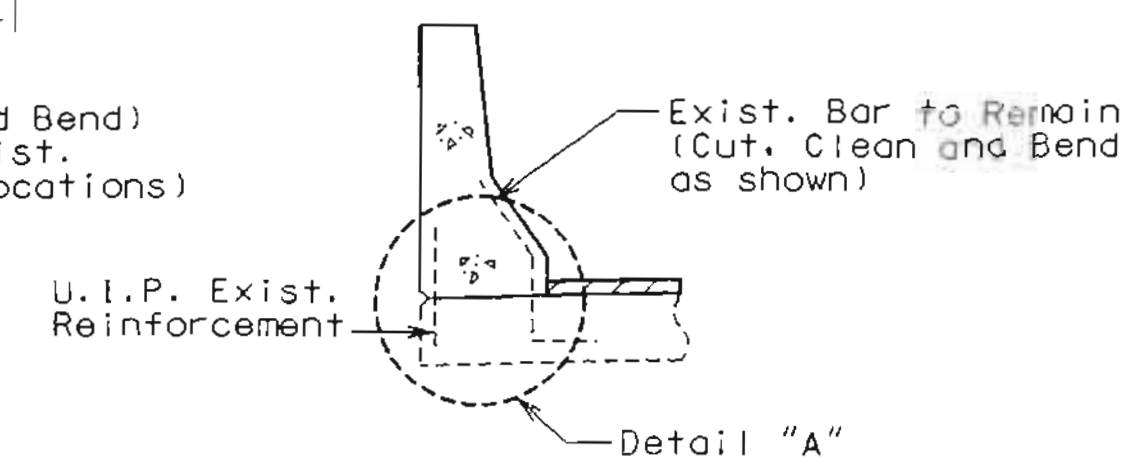
TYPICAL PART SECTION NEAR LEFT SAFETY BARRIER CURB



DETAIL SHOWING LOCATION OF RESIN ANCHOR SYSTEMS

PART SECTION A-A

Note:
Use a minimum lap of 925 mm for #16 horizontal safety barrier curb bars.
The cross-sectional area above the slab = 247 743 sq. mm.

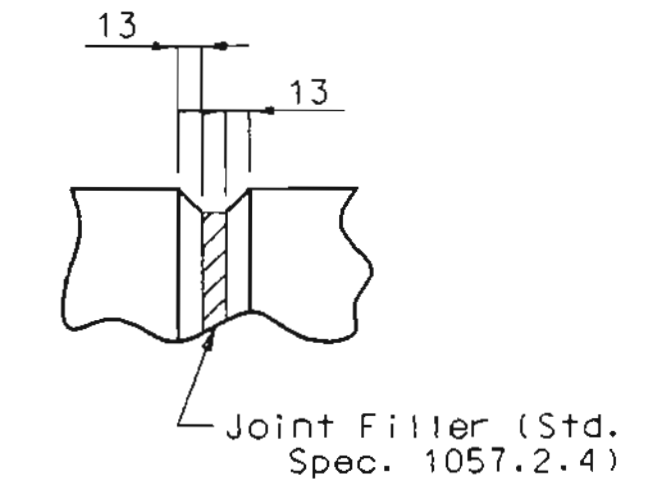
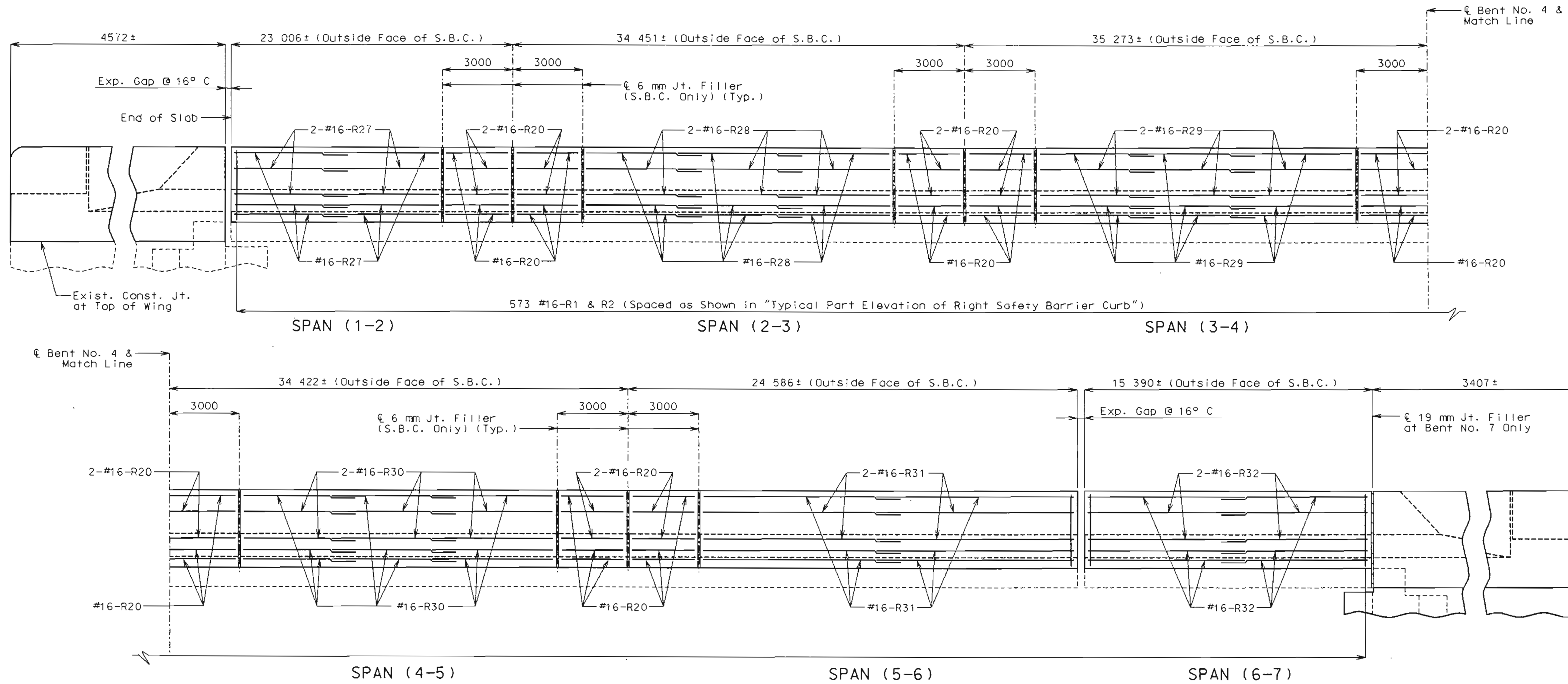


PART SECTION SHOWING EXISTING REINFORCEMENT

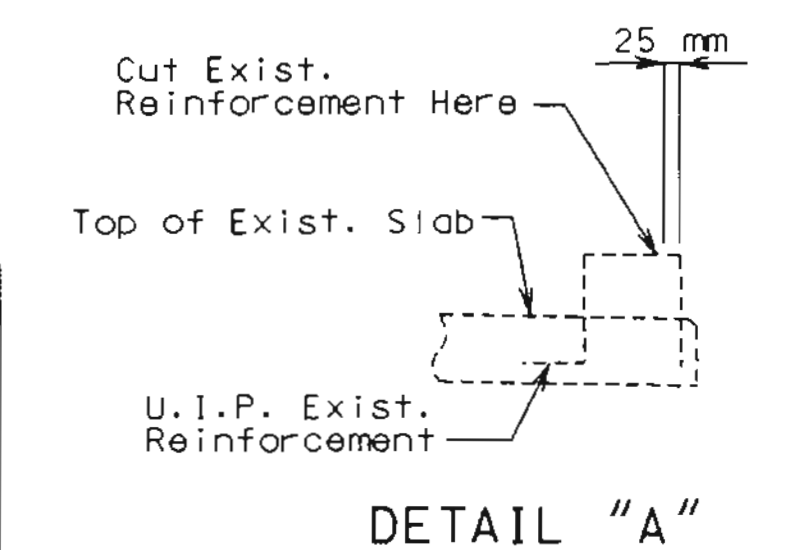


DATE 4-6-98

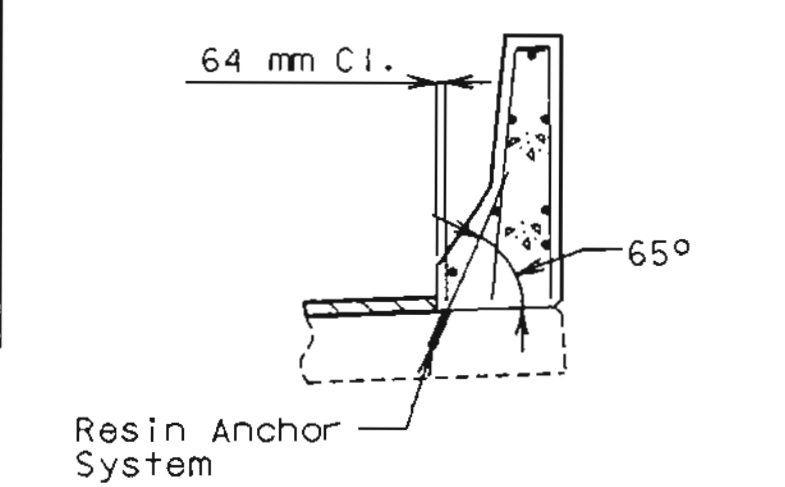
State	Proj. No.	Sheet No.
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FILLED JOINT DETAIL



DETAIL "A"



PART SECTION A-A (OPTIONAL RESIN ANCHORING SYSTEM)

ELEVATION OF SAFETY BARRIER CURB (RIGHT SIDE)

NOTE: Dimensions shown are arc dimensions along outside face of Safety Barrier Curb.

NOTE:

The contractor shall use one of the resin anchor systems listed in the job special provisions. These resin anchor systems shall be installed according to the manufacturer's special provisions, except as modified by the job special provisions.

Cost of furnishing and installing the anchor systems complete in place shall be included in the price bid for Safety Barrier Curb per meter.

The 15.9 mm diameter resin anchor systems shall have a minimum ultimate pullout strength of 68.9 kN in concrete with $f'_c = 28$ MPa, see special provisions.

An epoxy coated #16 Grade 420 reinforcing bar 690 mm long shall be substituted for the 15.9 ϕ threaded rod stud.

Top of safety barrier curb shall be built parallel to grade with safety barrier curb joints (except at end bents) normal to grade.

All exposed edges of safety barrier curb shall have either a 15 mm radius or a 10 mm bevel, unless otherwise noted.

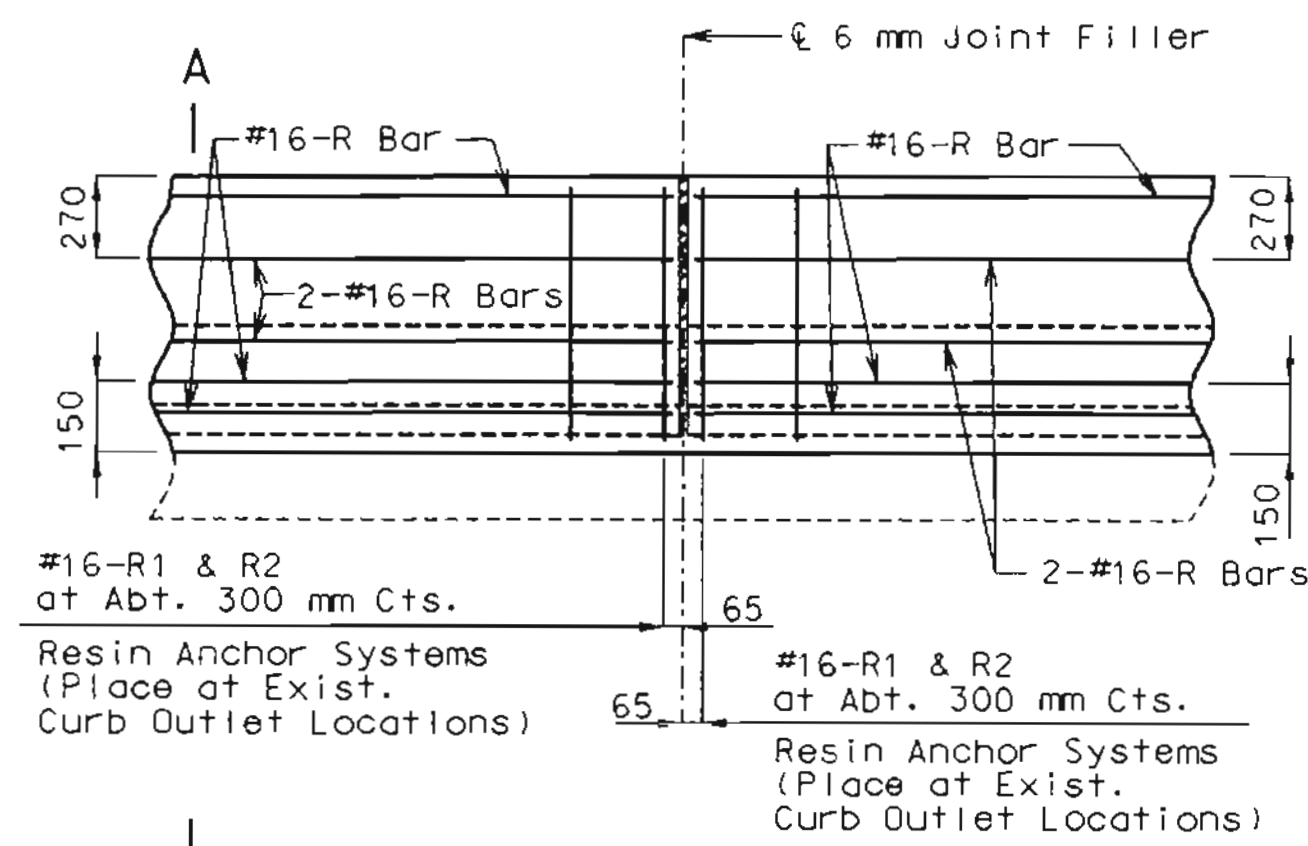
When the safety barrier curb is bid per meter, the contract unit price shall include the cost of all concrete, reinforcement and resin anchor systems, complete-in-place.

Concrete in the safety barrier curb shall be Class B1 with $f'_c = 28$ MPa.

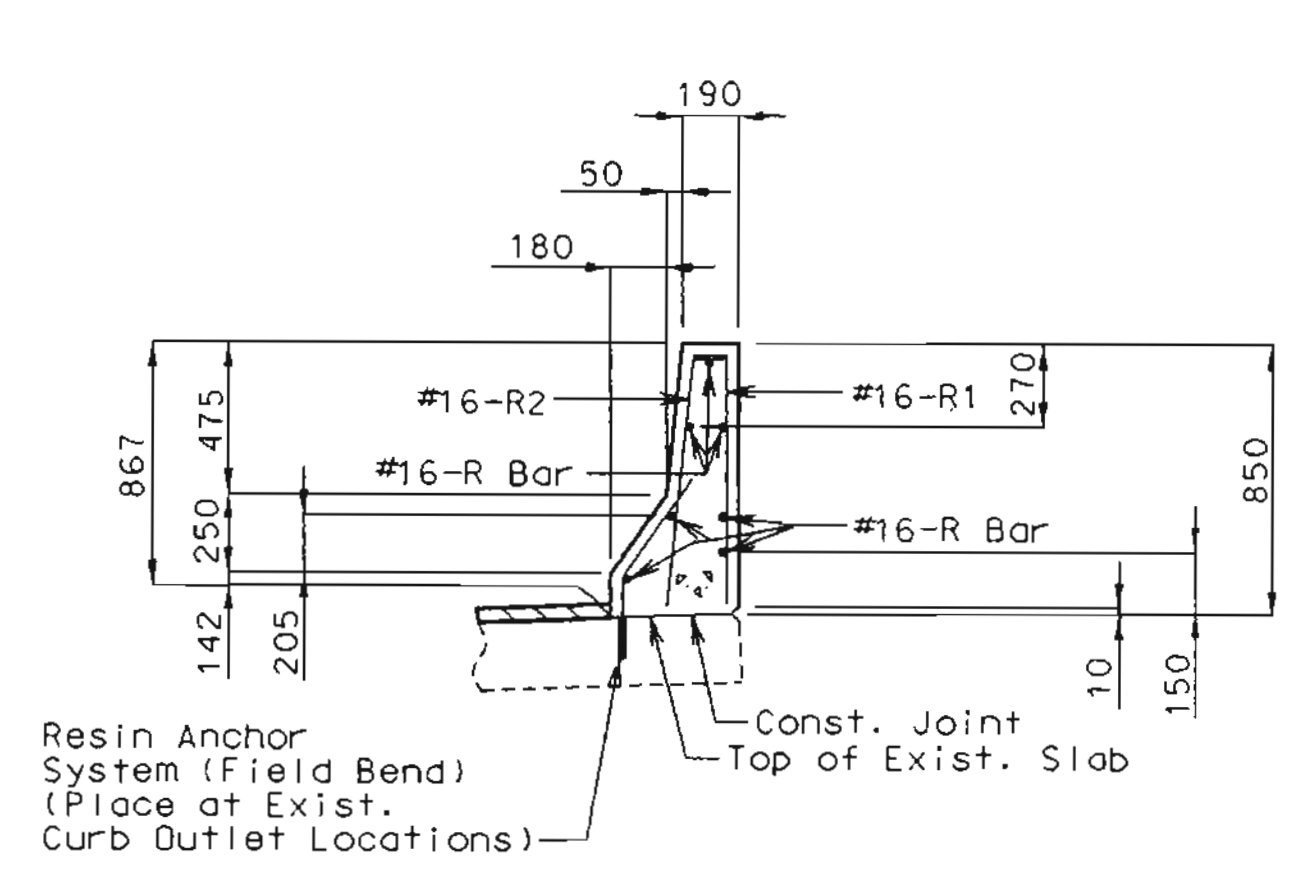
Measurement of safety barrier curb is to the nearest half meter for each structure, measured along the outside top of slab from end of wing to end of wing.

For details of expansion device movement gauge, see sheet No. 3.

For details of conduit system on structure, see sheet No. 18.

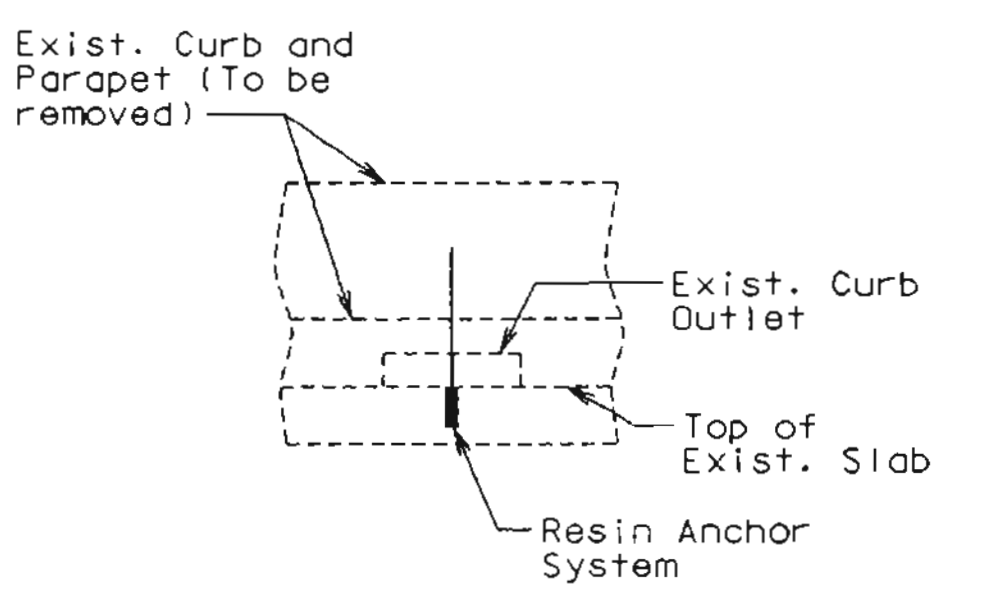


TYPICAL PART ELEVATION OF RIGHT SAFETY BARRIER CURB

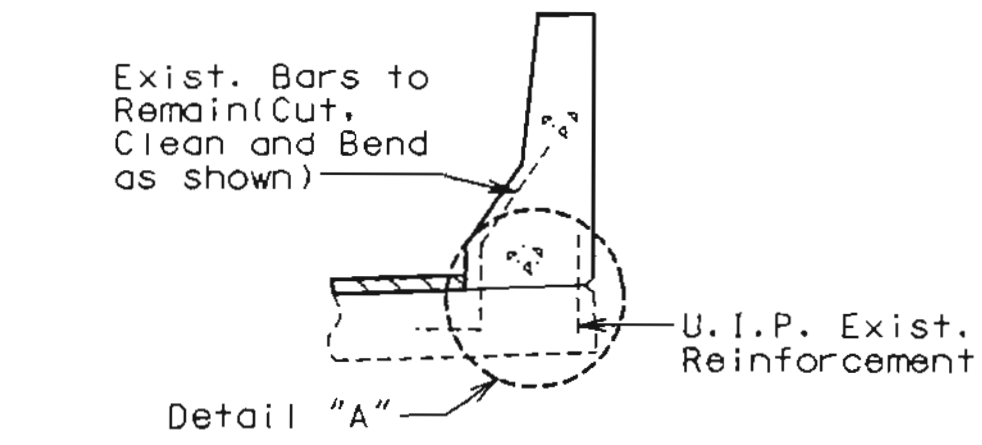


PART SECTION A-A

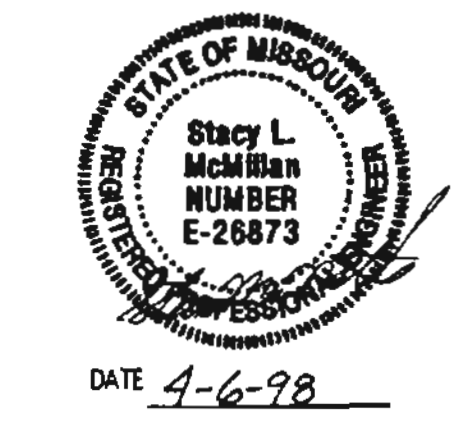
Note:
Use a minimum lap of 925 mm for #16 horizontal safety barrier curb bars.
The cross-sectional area above the slab = 240 687 sq. mm.



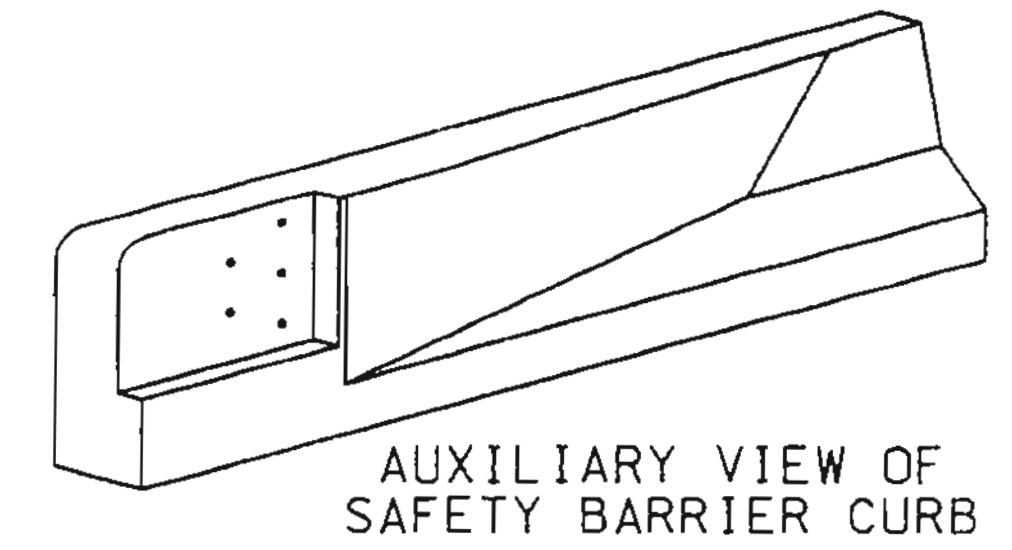
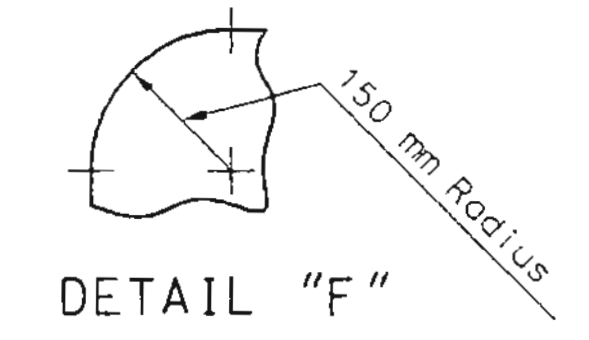
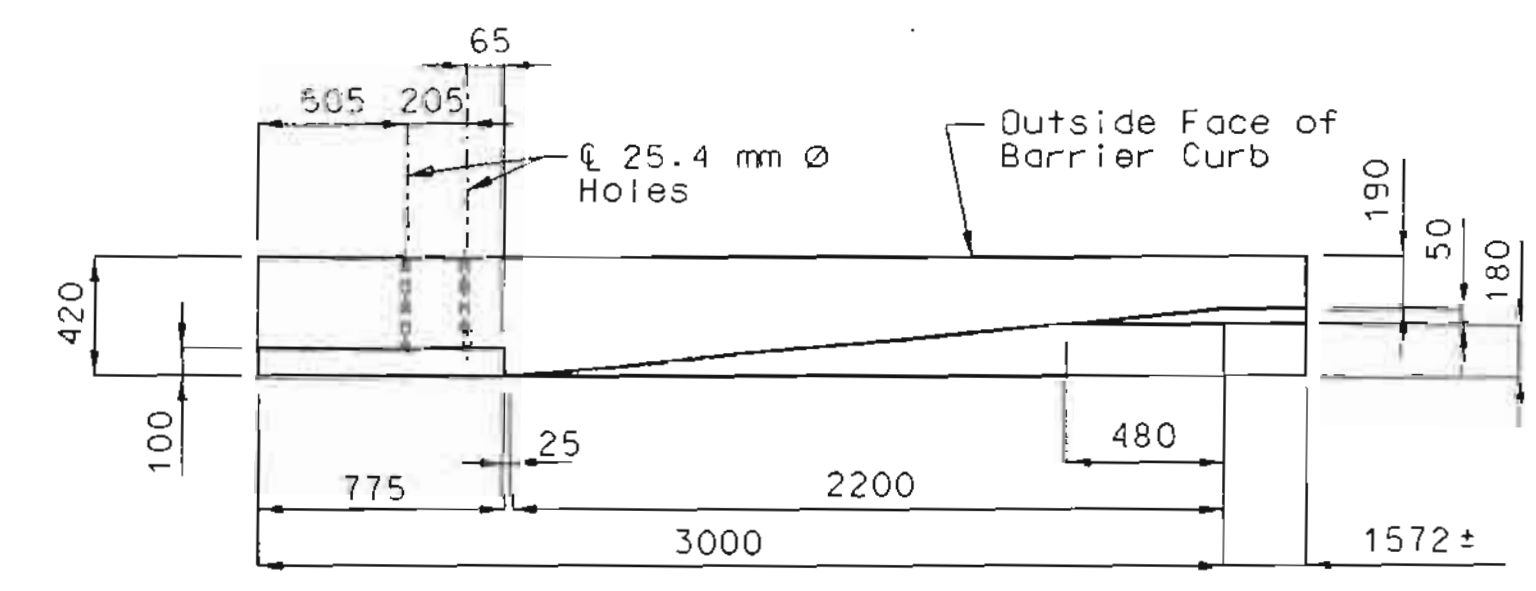
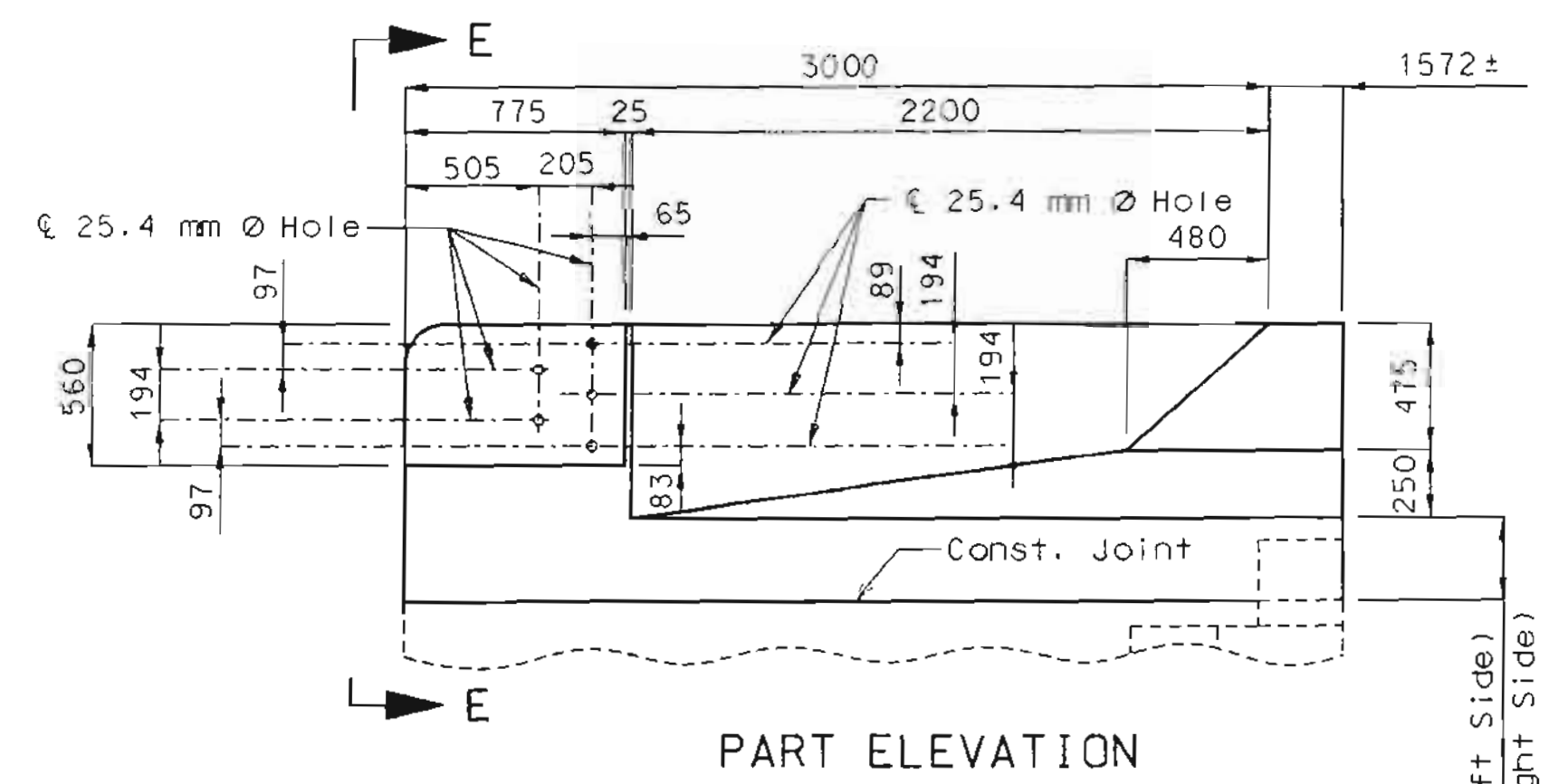
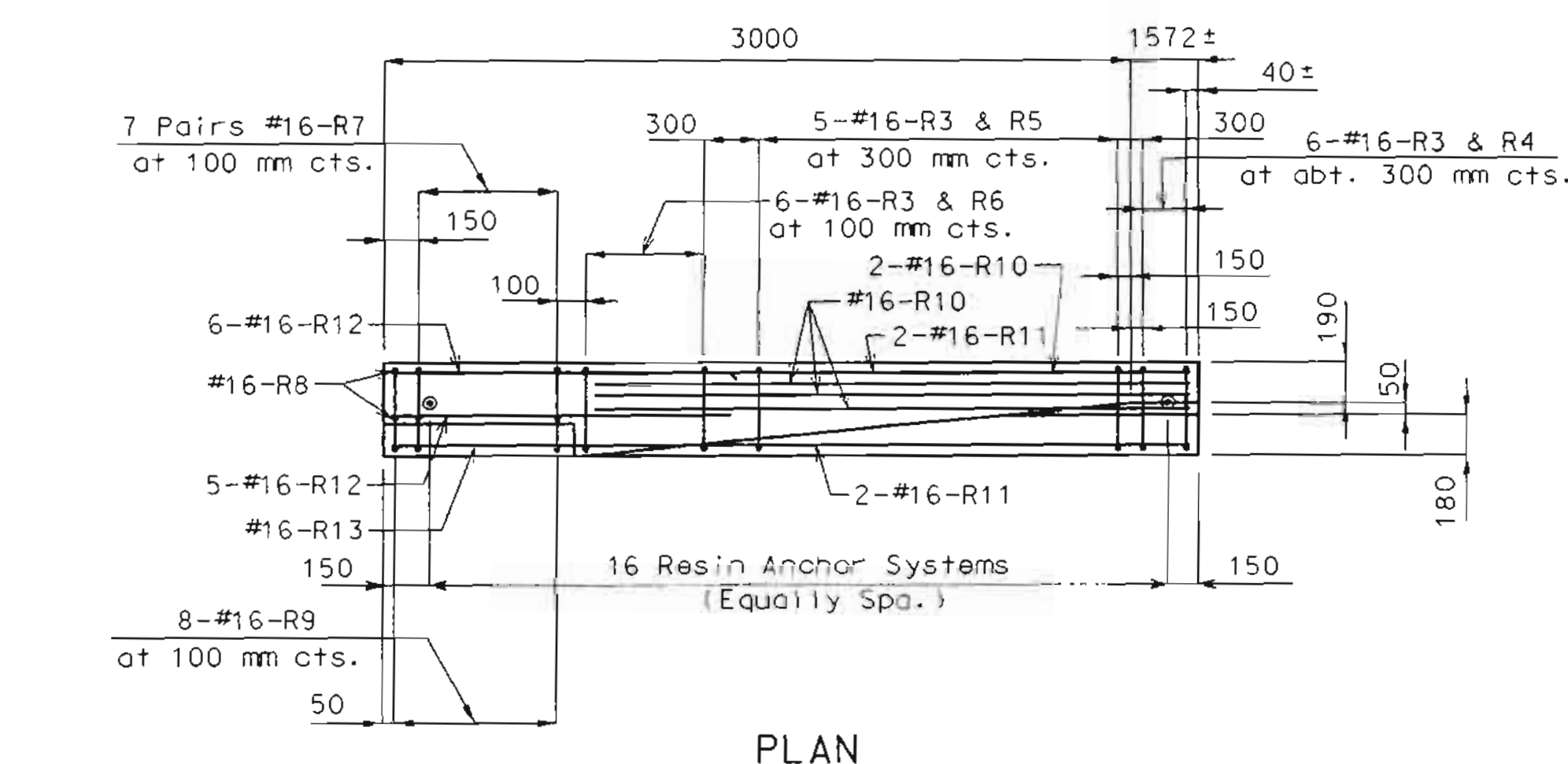
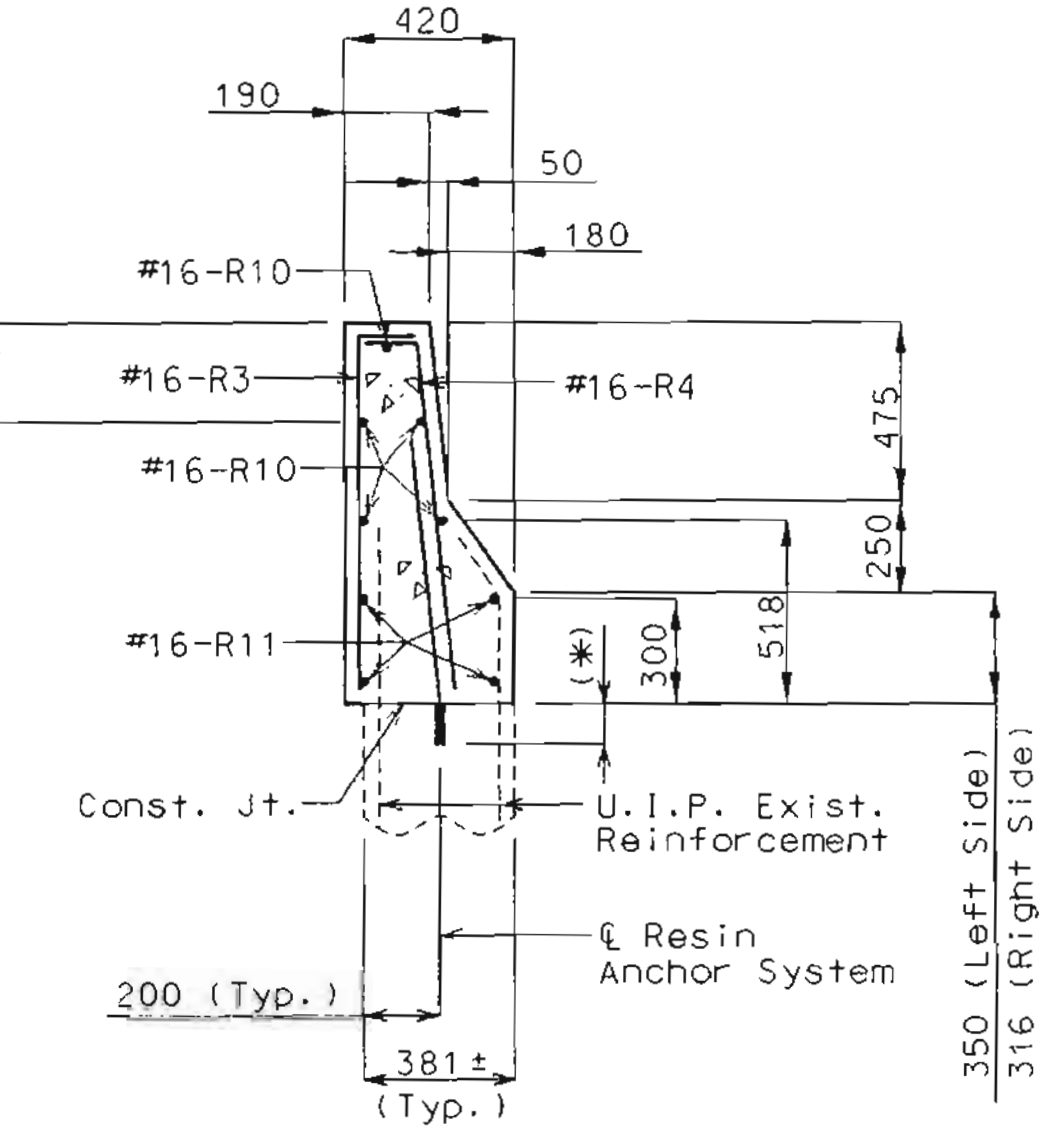
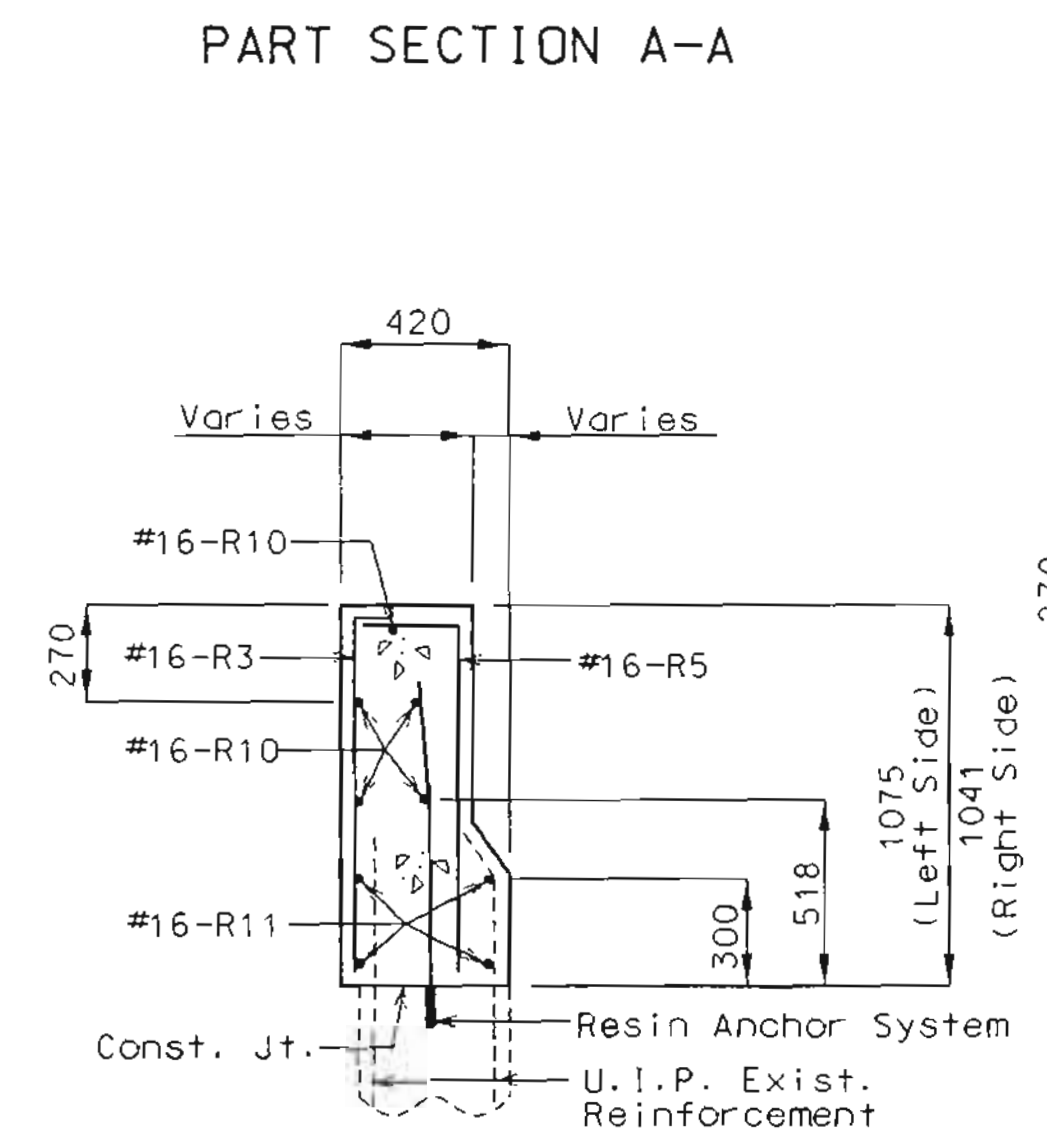
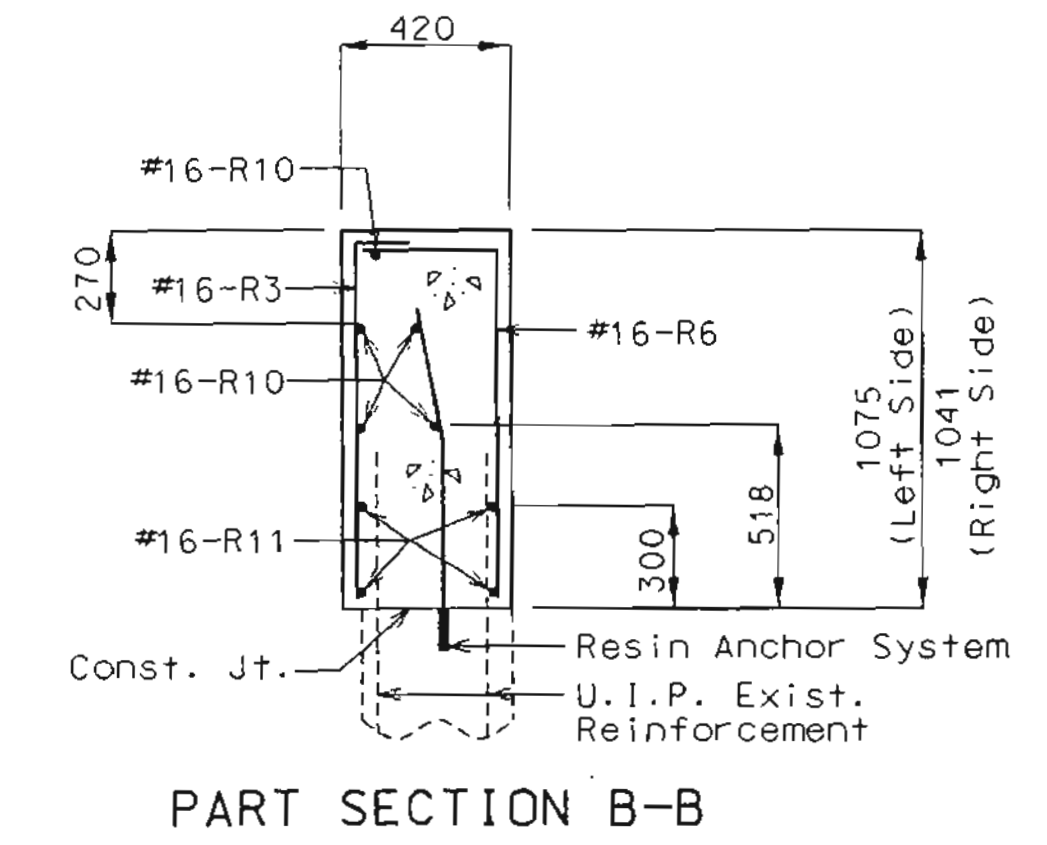
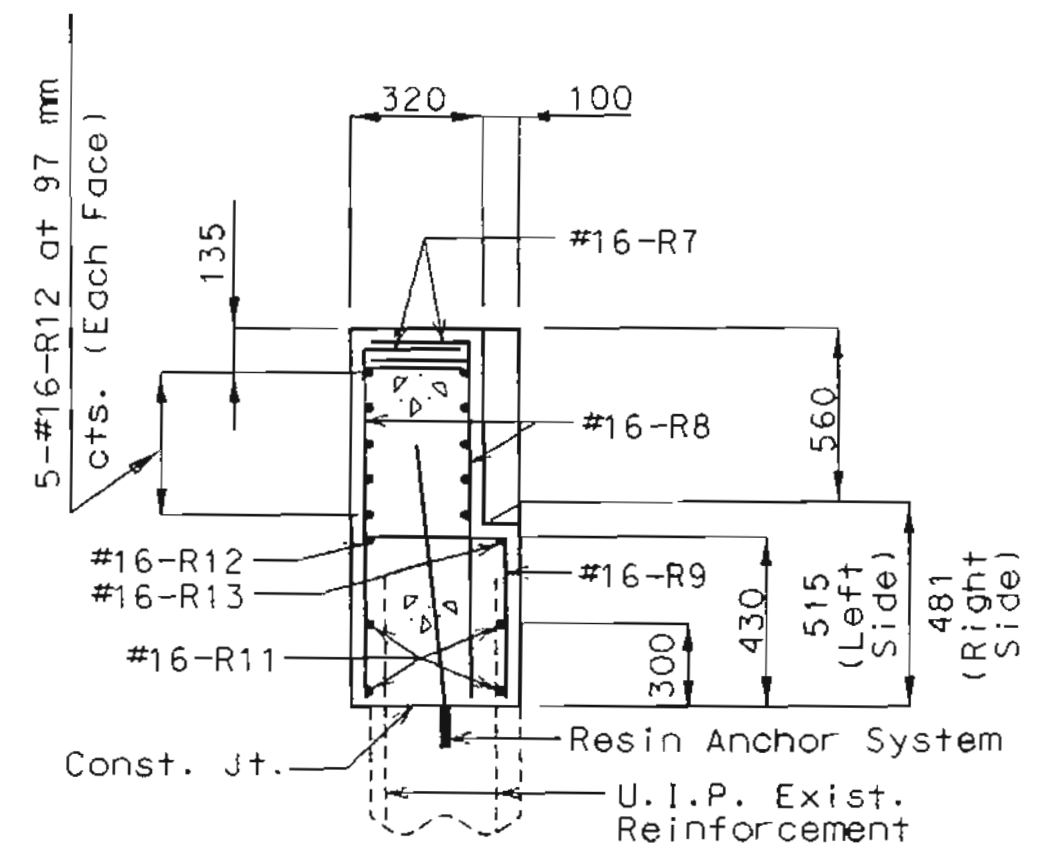
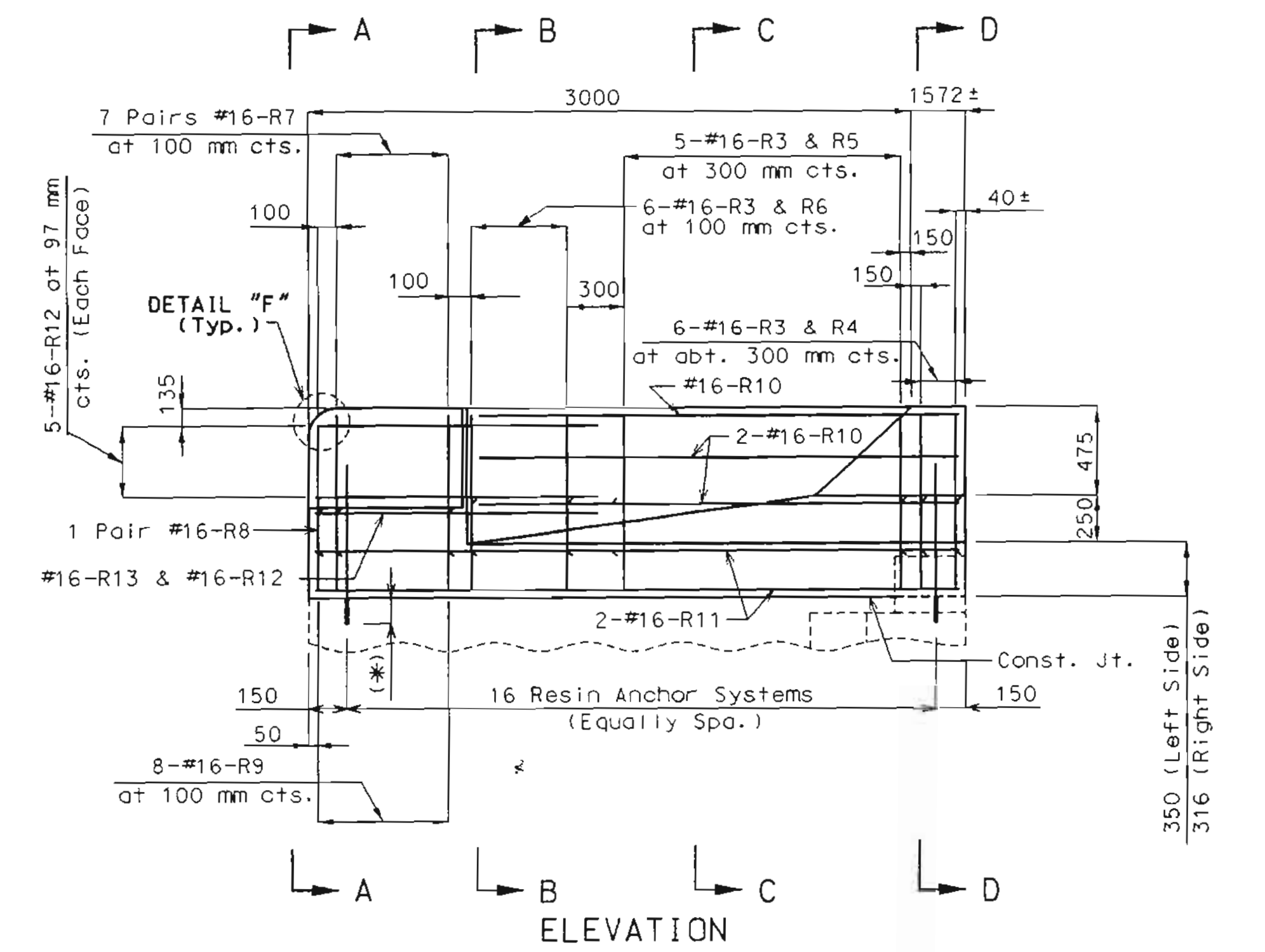
DETAIL SHOWING LOCATION OF RESIN ANCHOR SYSTEMS



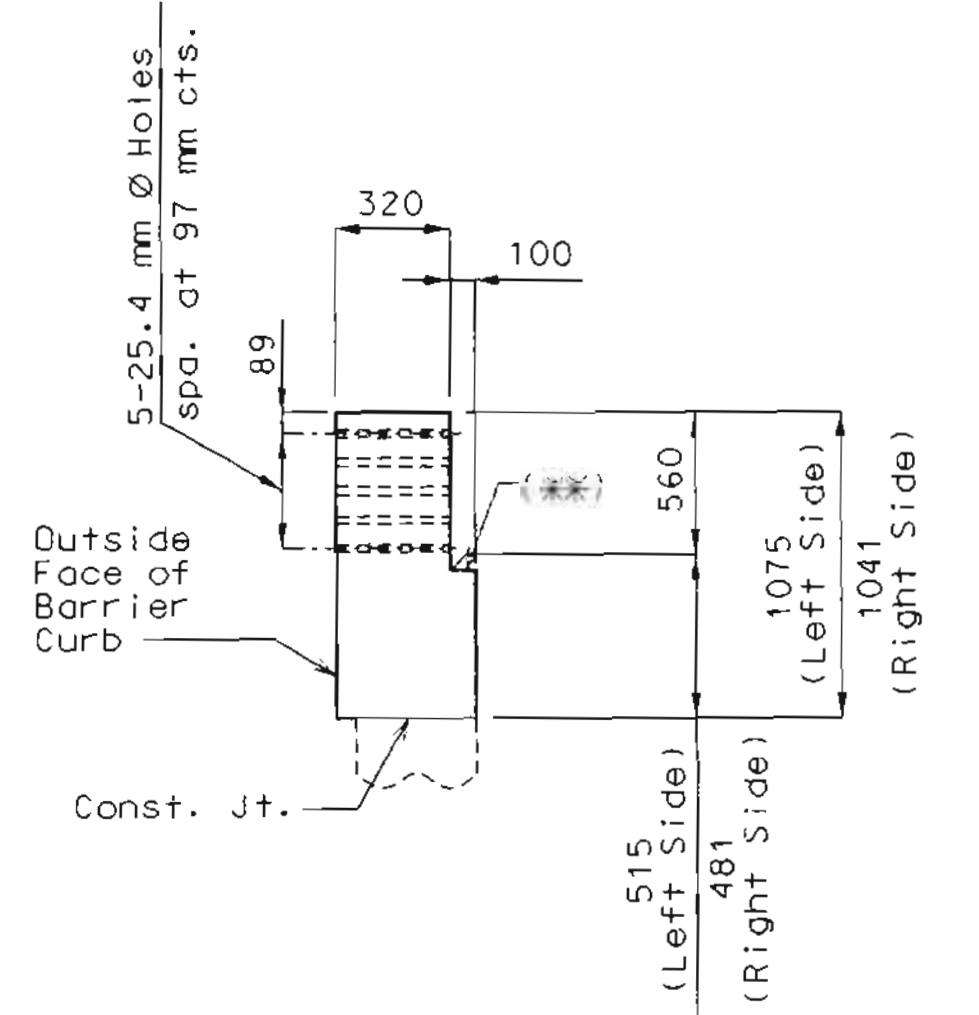
PART SECTION SHOWING EXISTING REINFORCEMENT



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NOTE:
 (*) Manufacturers Embedment Length (Typ.).
 For details of Conduit System on Structure, see sheet No. 18.
 For General Notes on Safety Barrier Curb and Resin Anchor Systems, see sheet No. 13.



DETAILS OF SAFETY BARRIER CURB AT END BENT NO. 1
 (Left barrier curb shows. Right barrier curb similar. Except as shown)

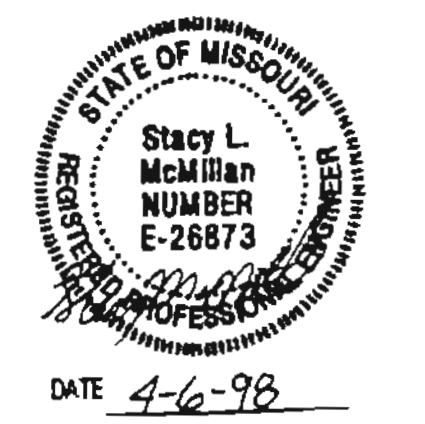
Note: Slip-form option is not allowed for barrier curb at end bents.

Detailed Mar. 1998
 Checked Mar. 1998

Sheet No. 15 of 19

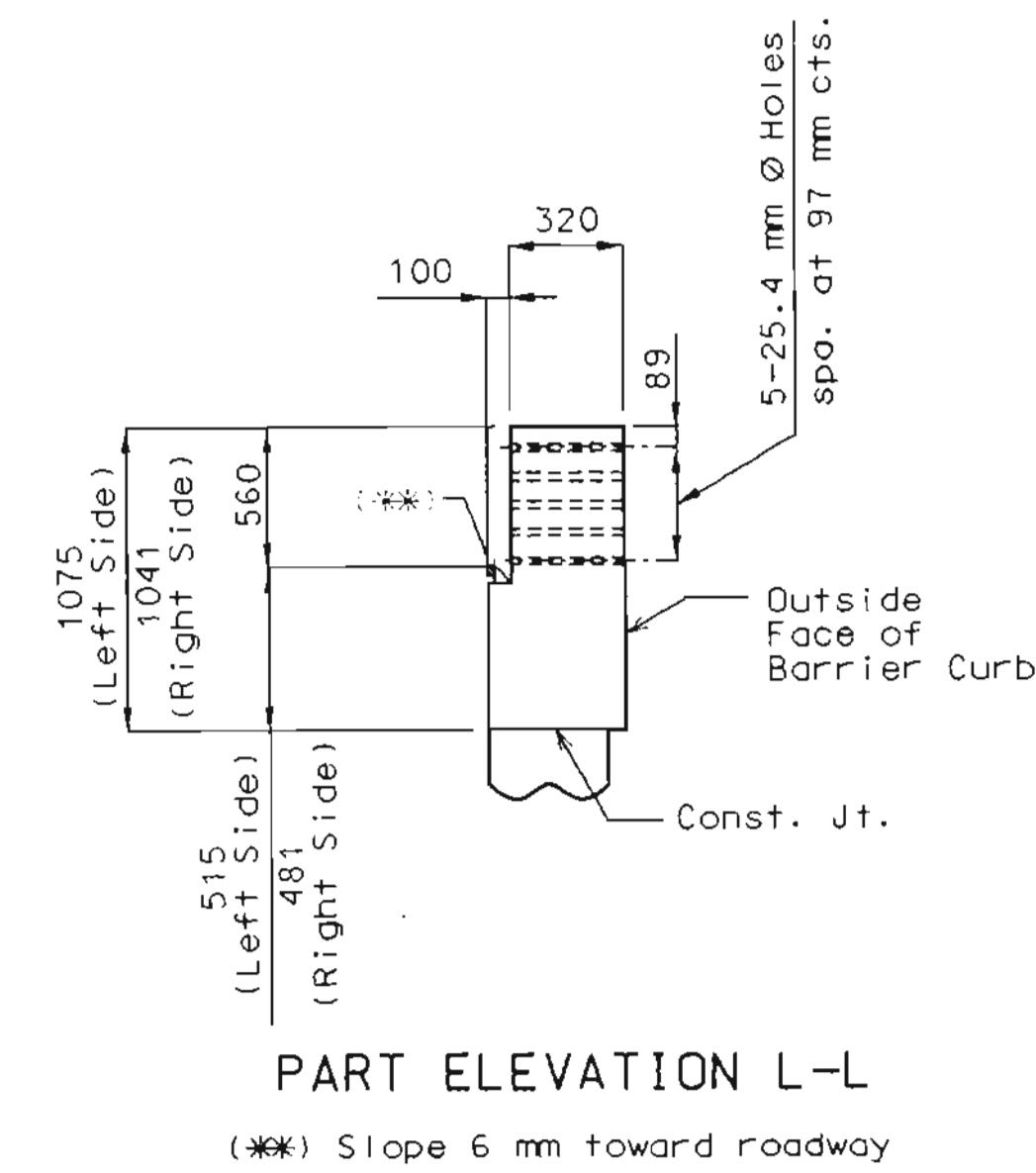
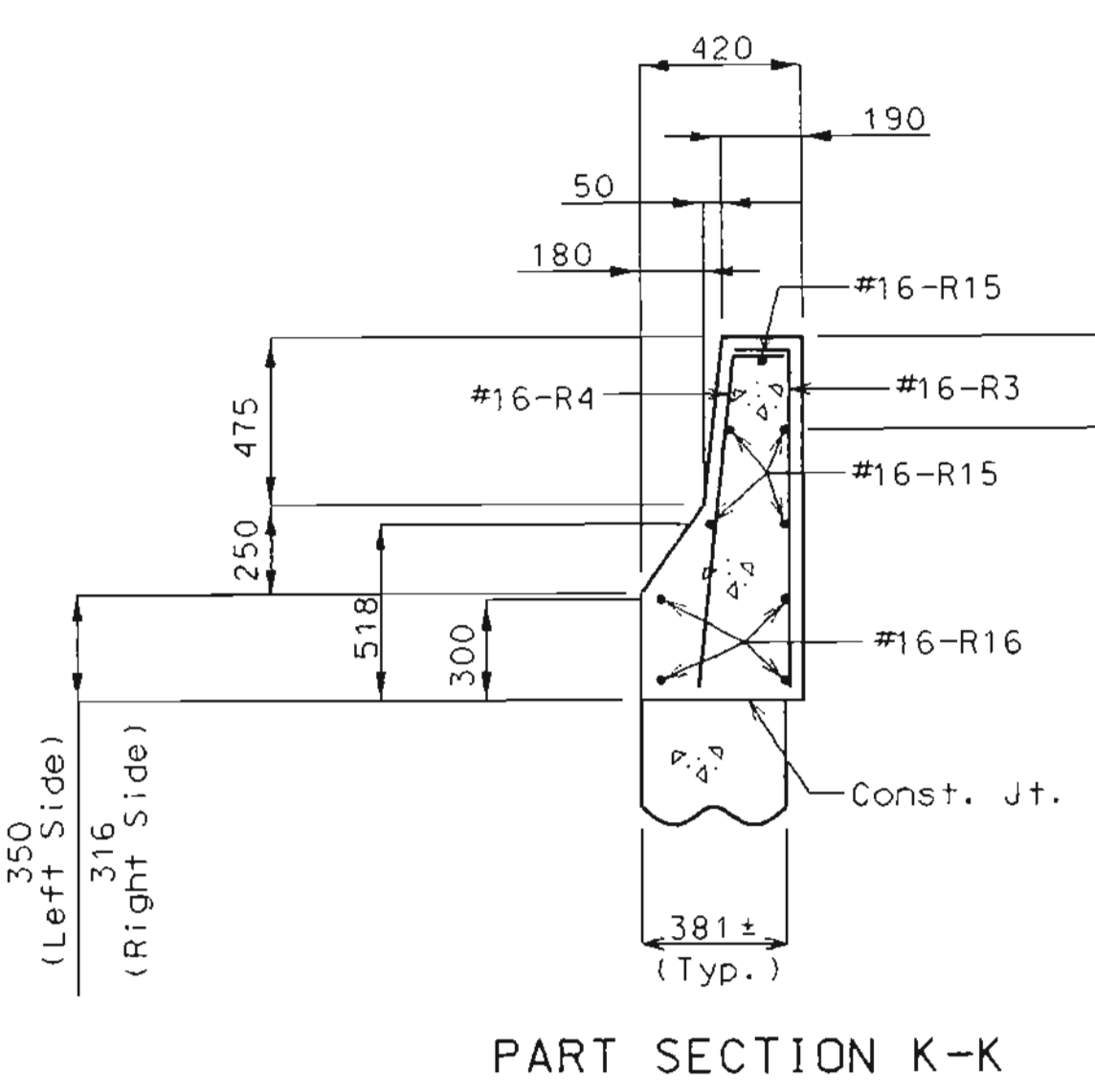
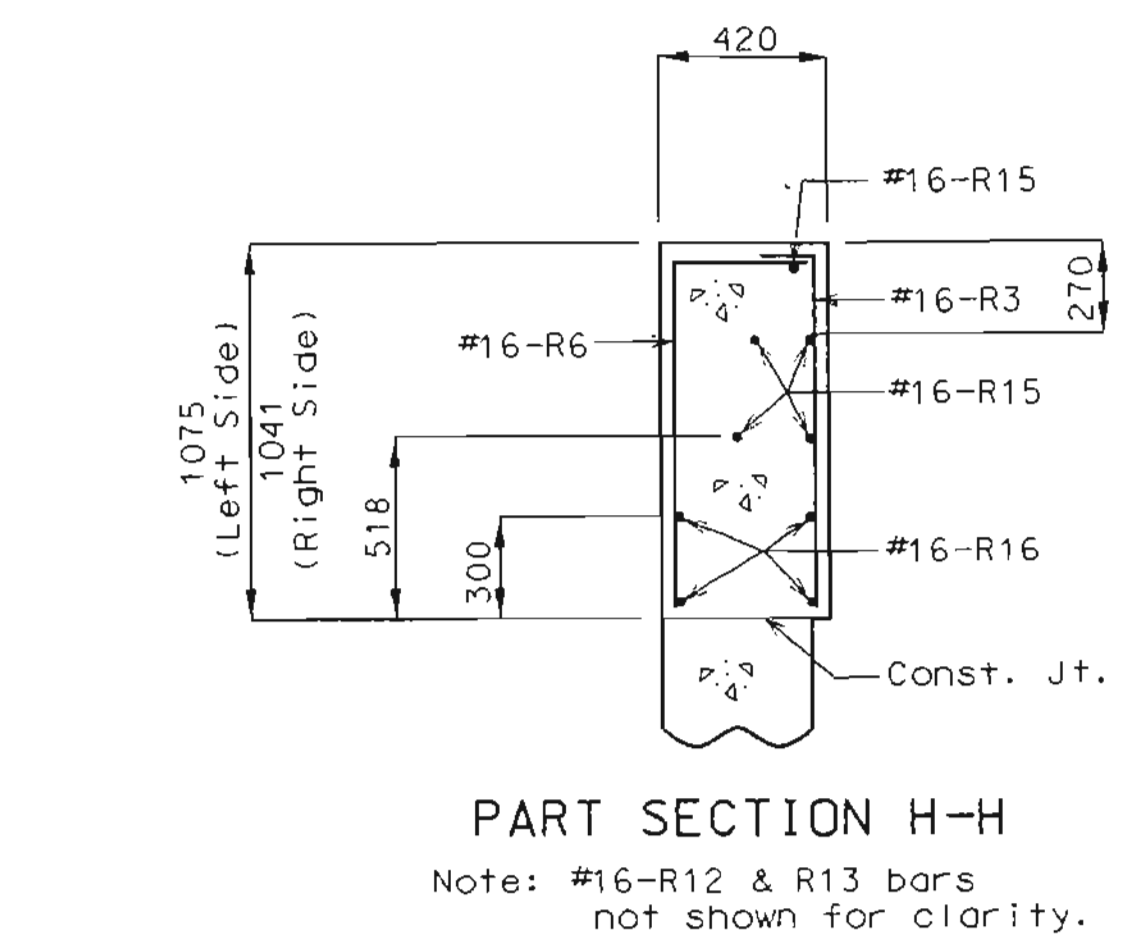
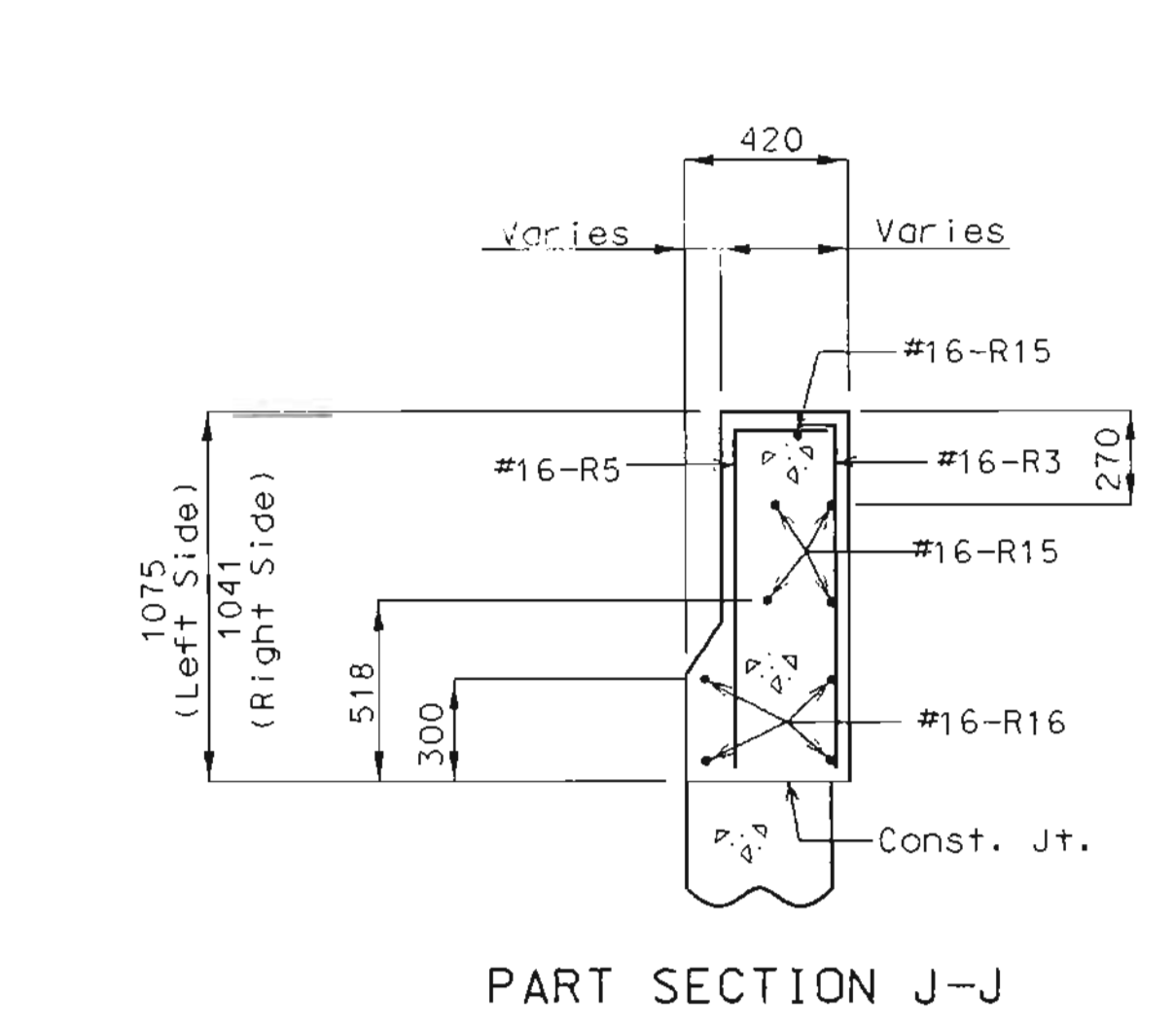
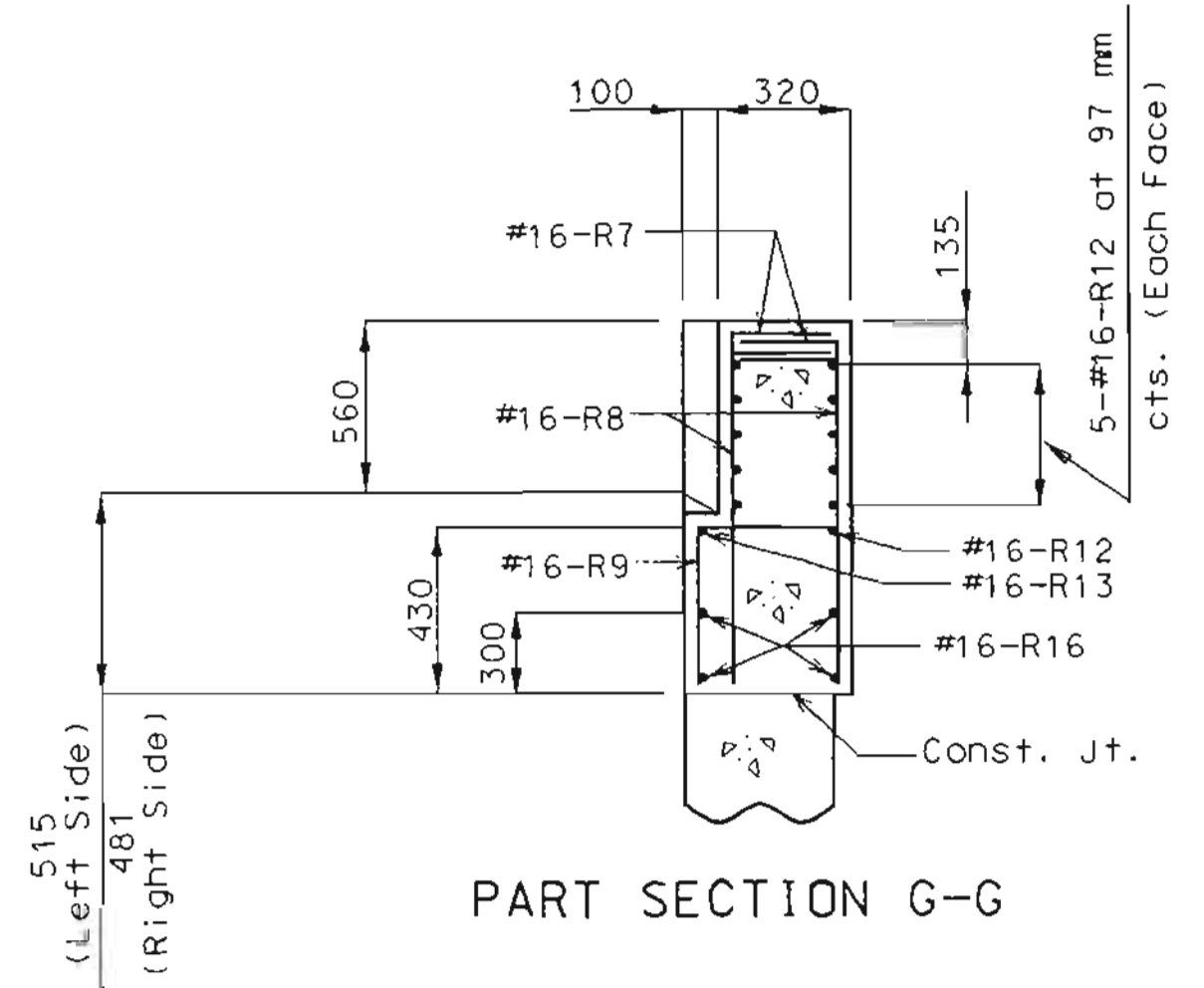
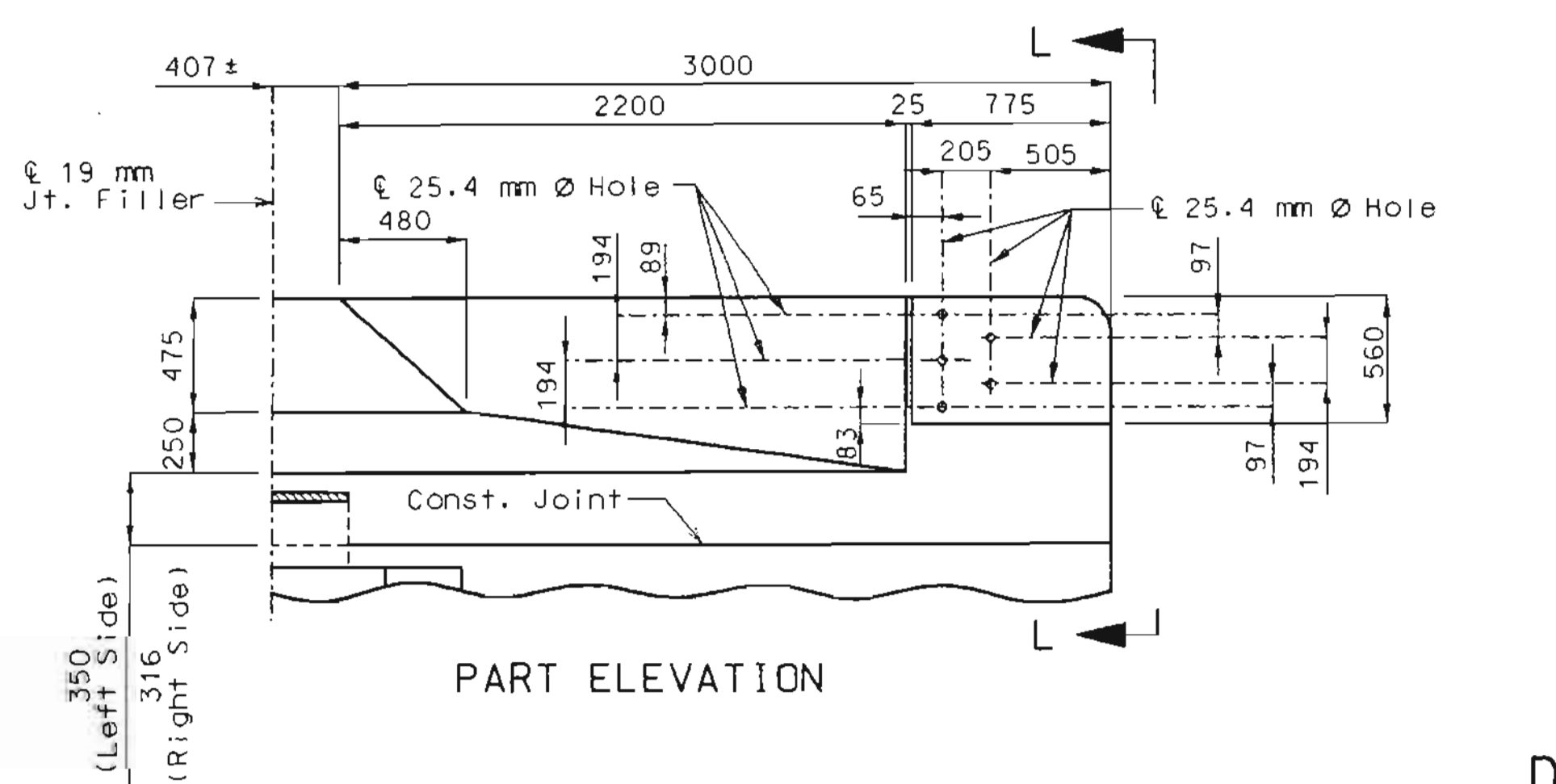
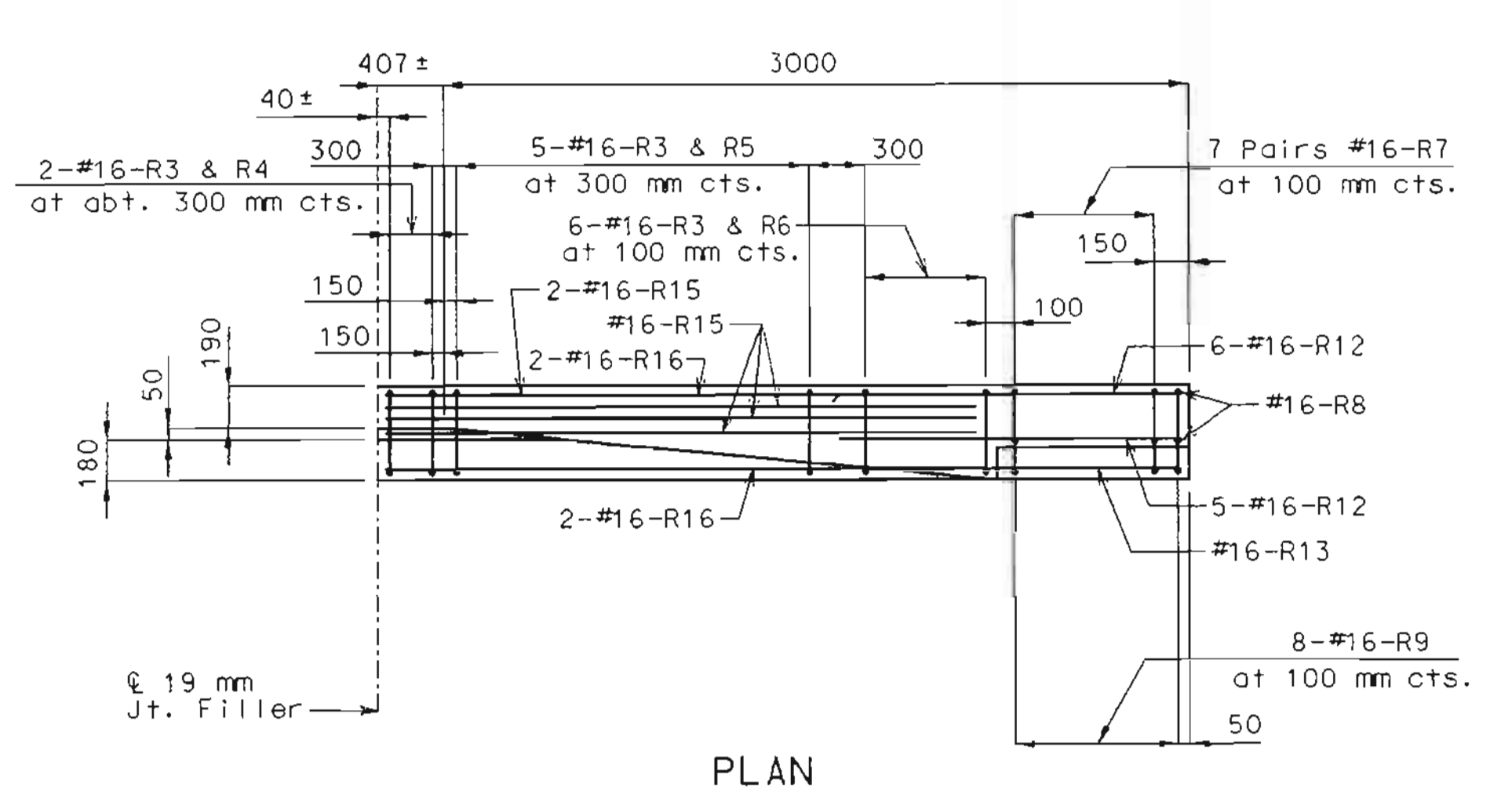
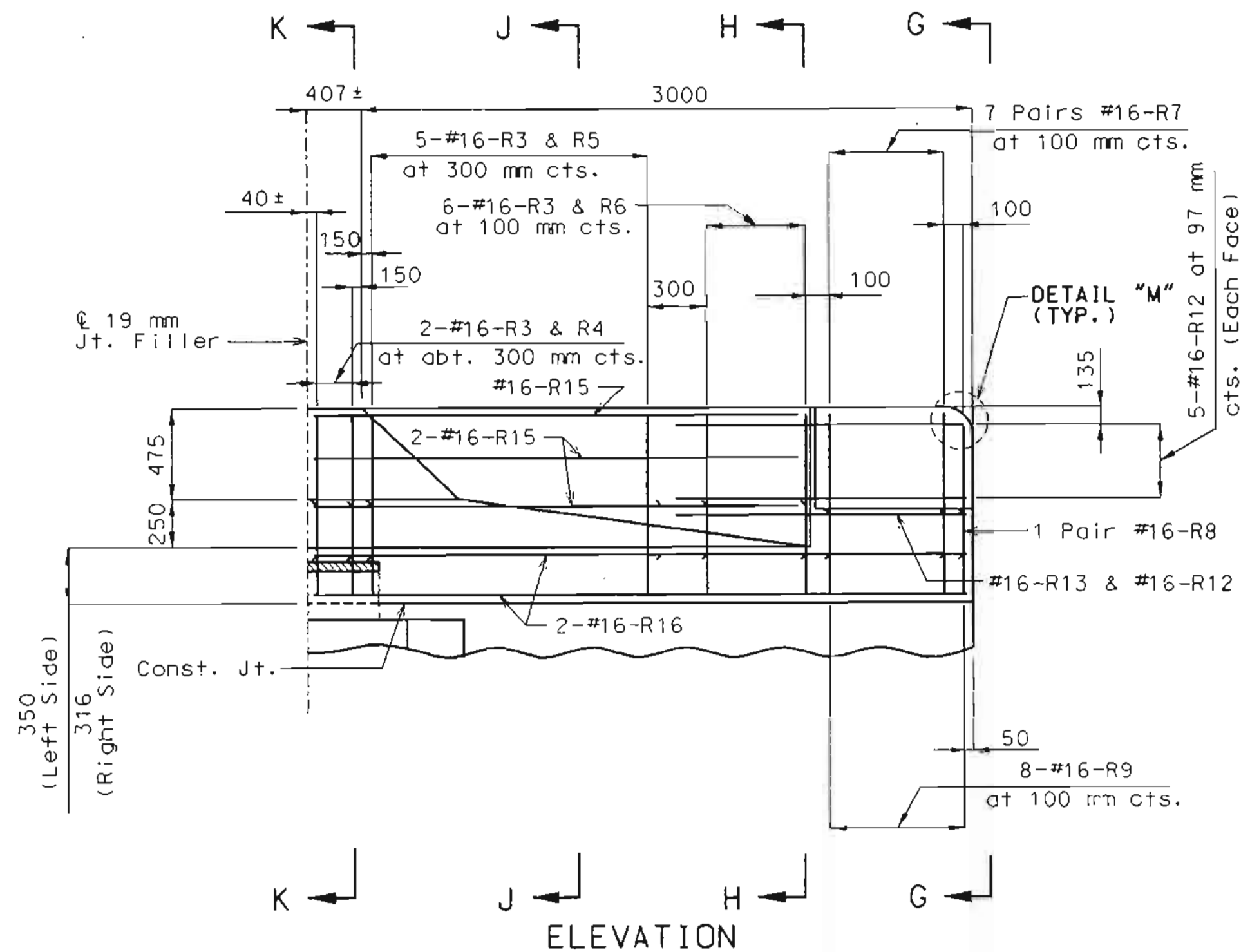
JACKSON COUNTY

A16833

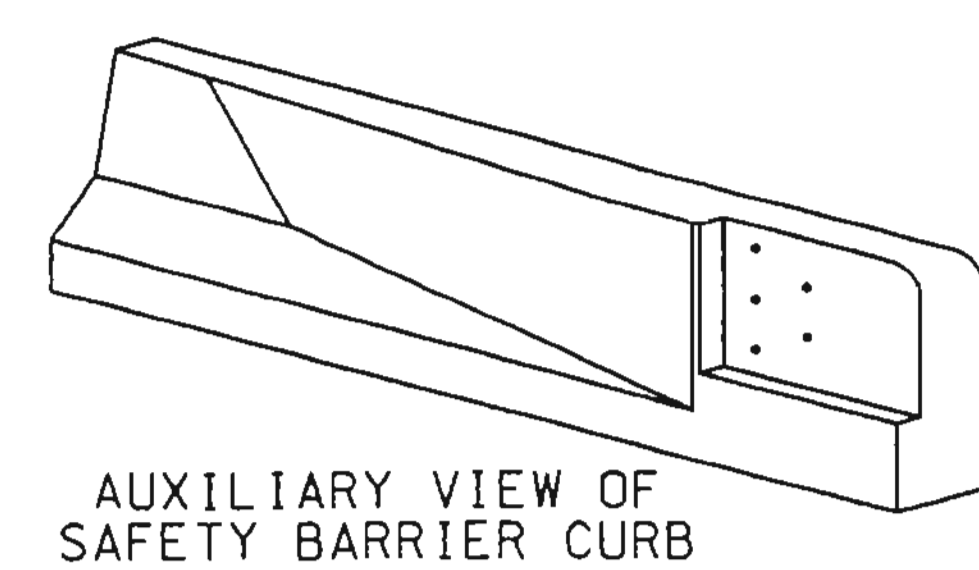
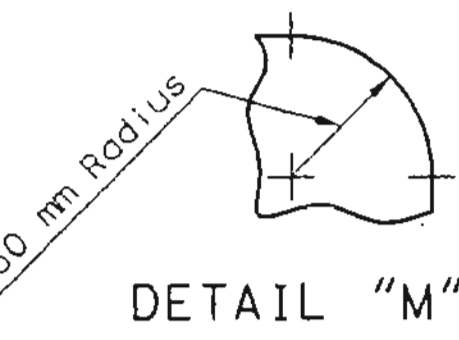
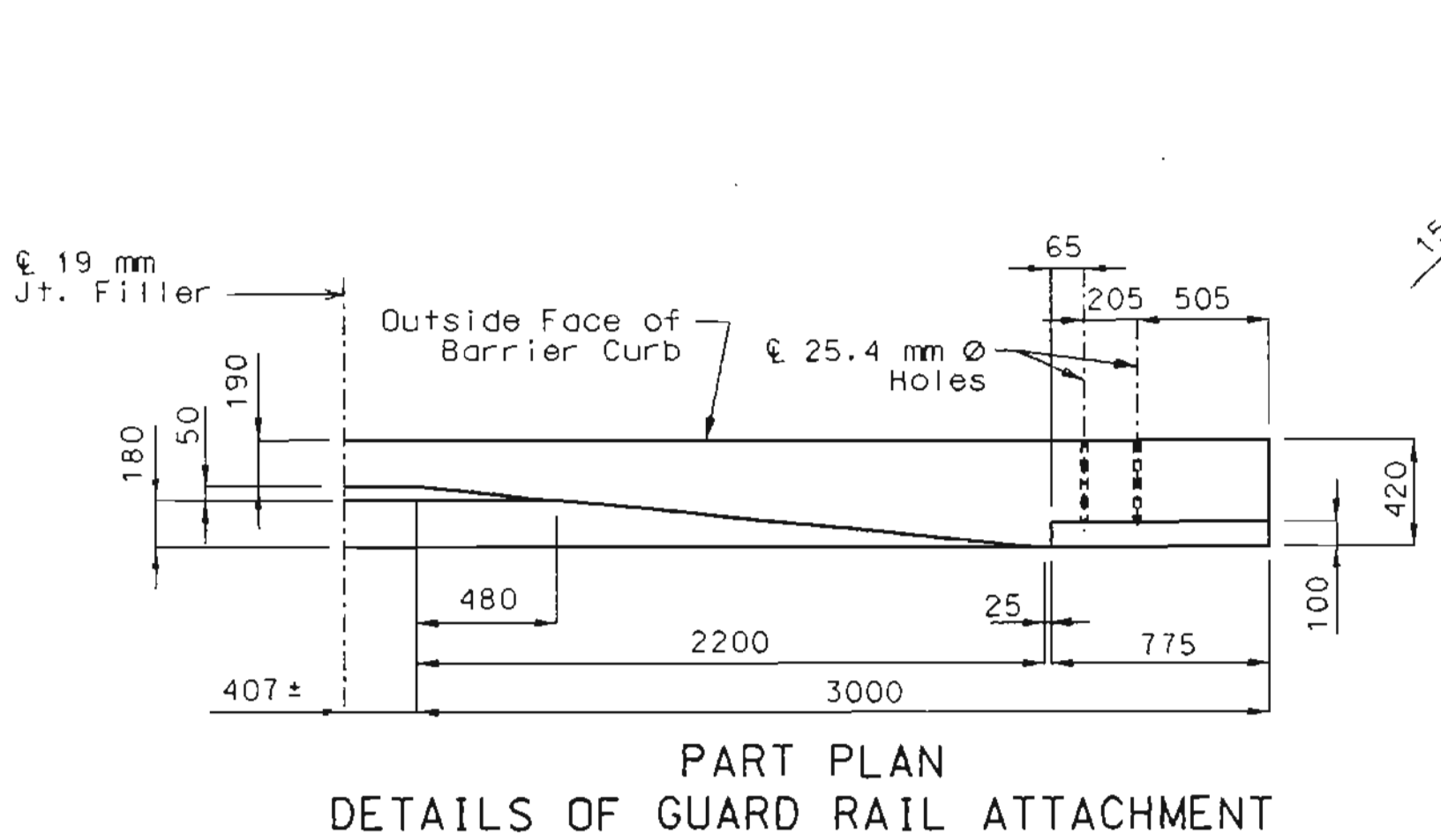


bac5m_end_ni Revised: Dec. 1997

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NOTE:
 For details of Conduit System on Structure, see sheet No. 18.
 For General Notes on Safety Barrier Curb, see sheet No. 13.
 For details of wing removal and replacement at end bent No. 7, see sheet No. 7, 8, 9 & 10.



DETAILS OF SAFETY BARRIER CURB AT END BENT NO. 7

(Left barrier curb shown. Right barrier curb similar. Except as shown)

Note: Slip-form option is not allowed for barrier curb at end bents.

Detailed Mar. 1998
 Checked Mar. 1998

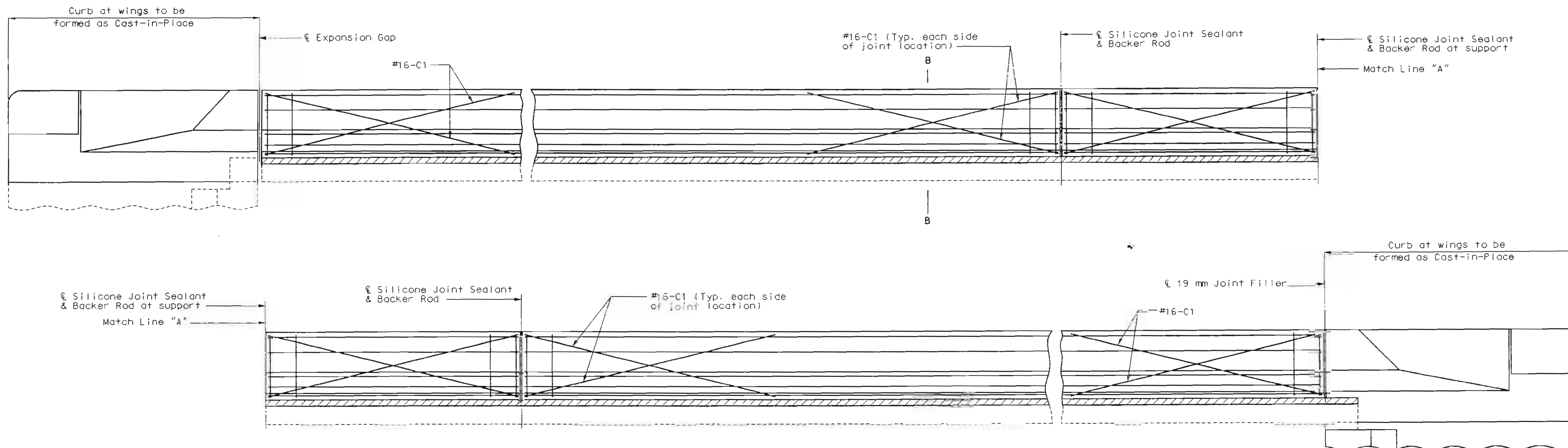
Sheet No. 16 of 19

JACKSON COUNTY

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MO.		141



Note:

Top of safety barrier curb shall be built parallel to grade with safety barrier curb joints (except at end bents) normal to grade.

When the safety barrier curb is bid per meter, the contract unit price shall include the cost of all concrete, reinforcement and resin anchor systems, complete-in-place.

Concrete in the safety barrier curb shall be Class B with $f'c = 28$ MPa.

Measurement of safety barrier curb is to the nearest half meter for each structure, measured along the outside top of slab from end of wing to end of wing.

TYPICAL SECTION NEAR LEFT SAFETY BARRIER CURB AT SUPPORT LOCATIONS (OPTIONAL SLIP-FORM BRIDGE SAFETY BARRIER CURB)

Note:

Joint sealant and backer rods shall be used on all slip-form bridge safety barrier curbs instead of joint filler, except at end bents.

Plastic waterstop shall not be used with slip-form option.

Barrier curbs at end bents shall be cast-in-place, slip form option is not allowed.

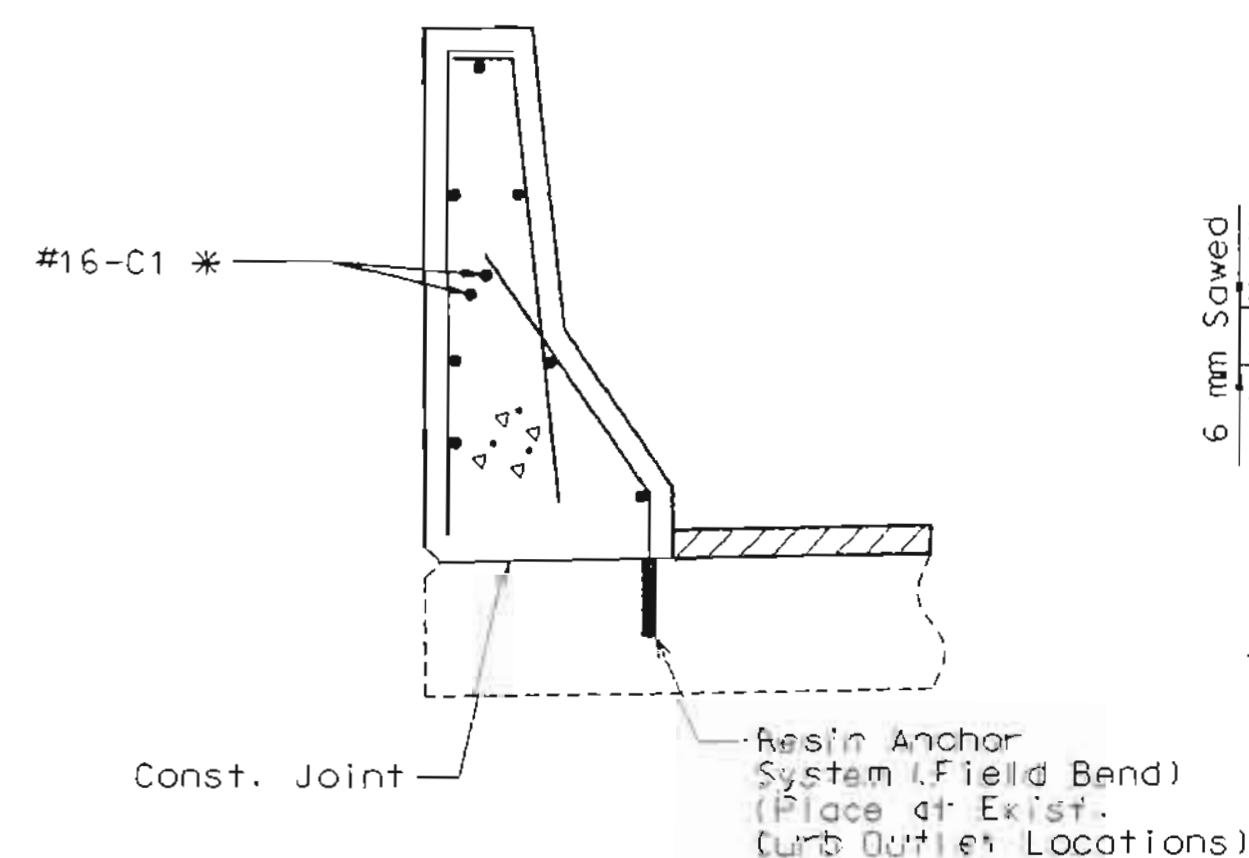
C Bars (slip-form option only) shall be used in addition to cast-in-place conventional forming reinforcement for bridge safety barrier curb.

Note:

For details showing exist. reinforcement and resin anchor systems, see sheet No. 13 & 14.

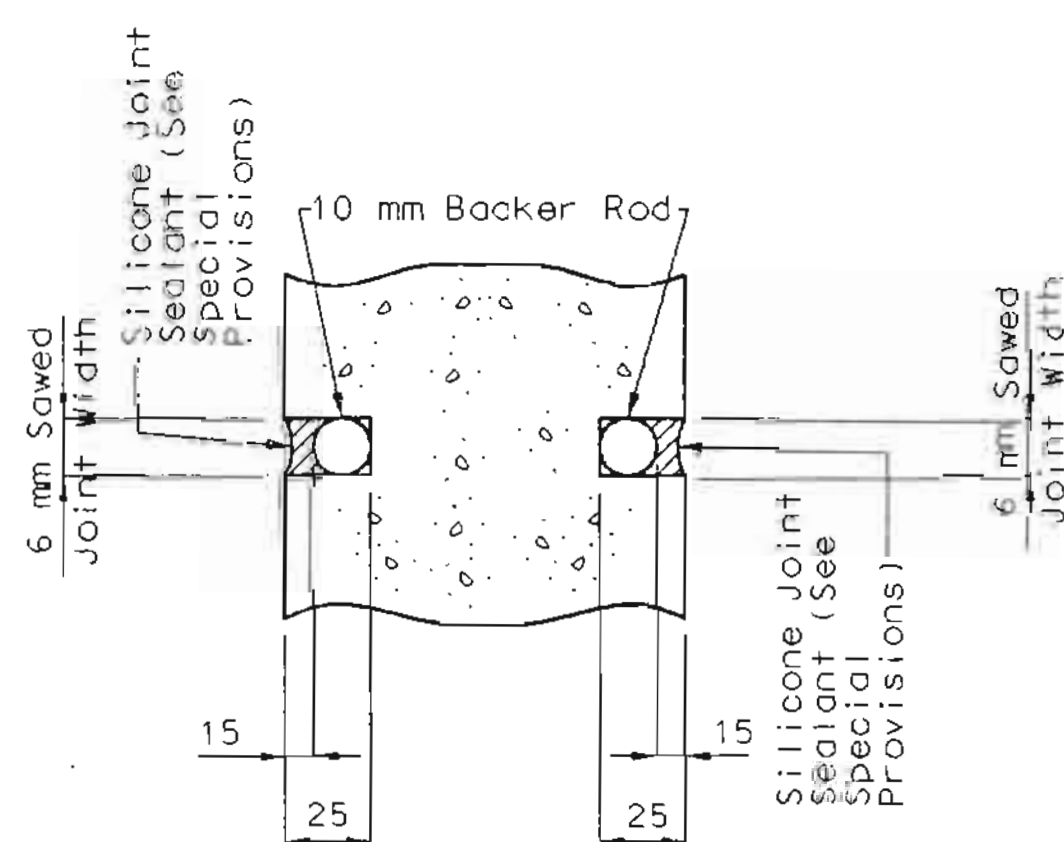
For details of expansion device movement gauge, see sheet No. 3.

For details of conduit system on structure, see sheet No. 18.



PART SECTION B-B

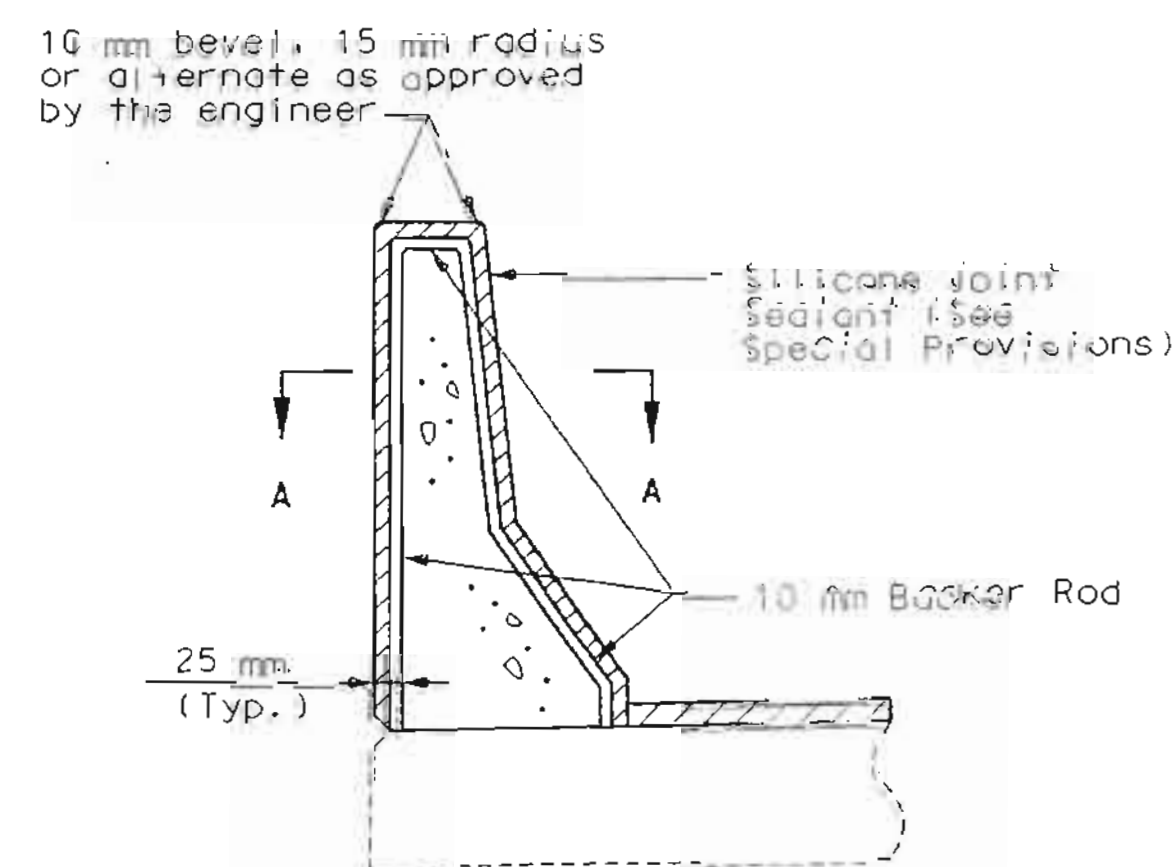
Note: * Each side of joint location.



SECTION A-A

Note:

Cost of silicone joint sealant and backer rod complete in place to be included in the contract unit price for safety barrier curb.



SECTION THRU JOINT

OPTIONAL SLIP-FORM BRIDGE SAFETY BARRIER CURB

Left barrier curb shown; right barrier curb similar.

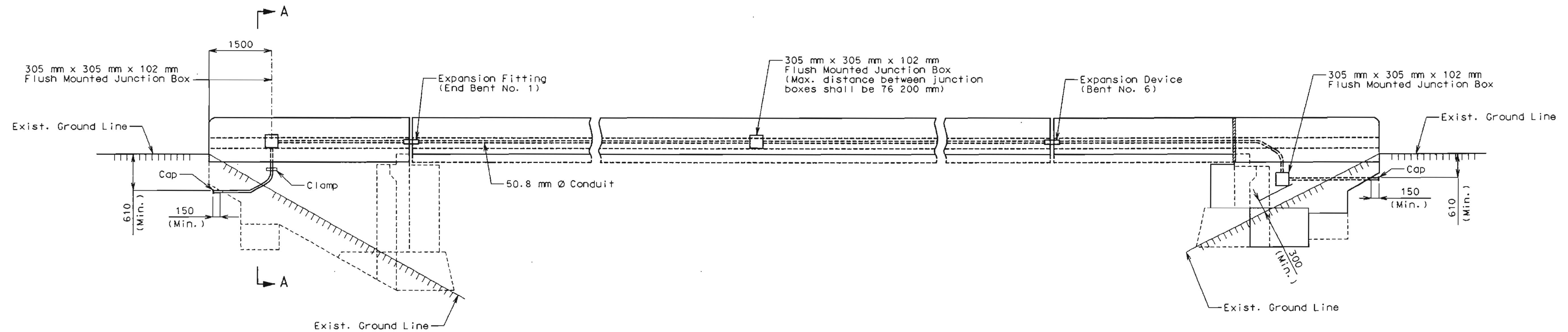
Detailed Mar. 1998
Checked Mar. 1998

Sheet No. 17 of 19

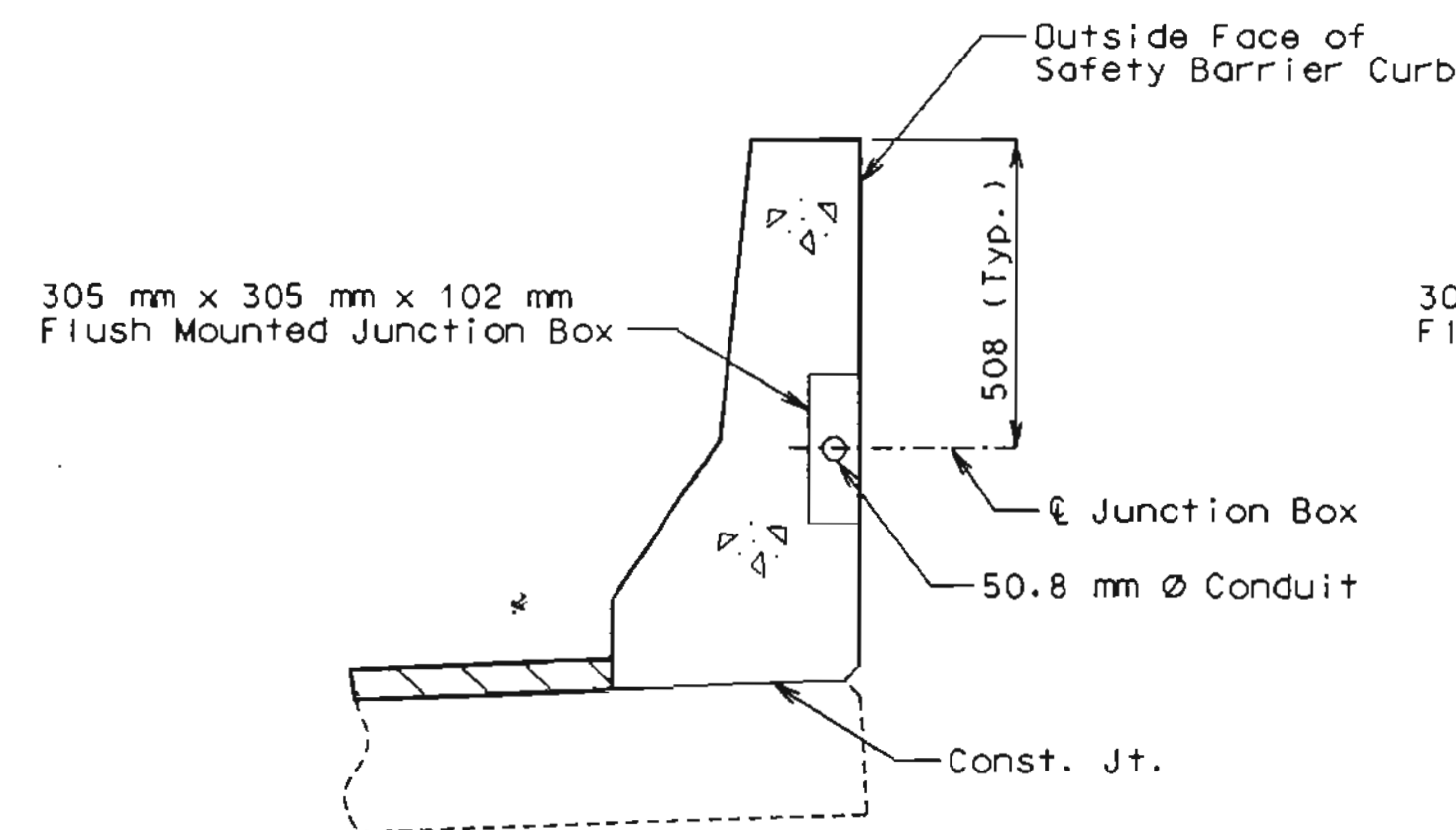


DATE 4-6-98

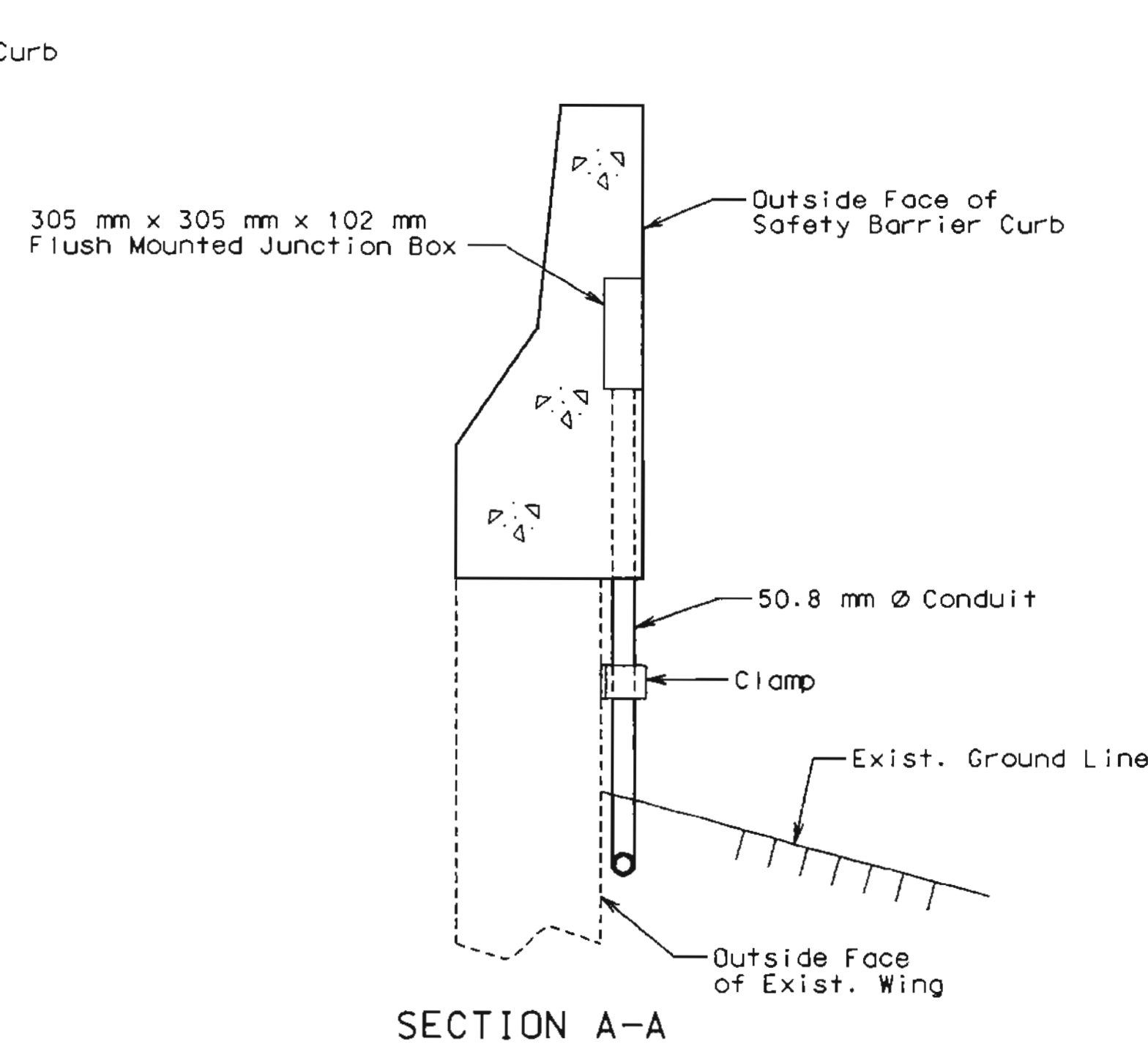
State	Proj. No.	Sheet No.
MO		142



ELEVATION OF RIGHT SIDE SHOWING LOCATION OF 50.8 mm Ø CONDUIT



SECTION OF JUNCTION BOX IN BARRIER CURB



SECTION A-A

NOTE:

Conduit shall be secured to concrete with clamps at about 1500 mm centers. Concrete anchors for clamps shall be in accordance with Federal Specifications FF-S-325, Group II, Type 4, Class 1 and shall be galvanized in accordance with ASTM 153, B695-91 Class 50 or stainless steel. Minimum embedment in concrete shall be 45 mm. The supplier shall furnish a manufacturer's certification that the concrete anchors meet the required material and galvanizing specifications.

NOTE:

All conduit shall be rigid non-metallic schedule 40 heavy wall PVC (polyvinyl chloride plastic) with 75 mm minimum cover in concrete. Each section of conduit shall bear the Underwriters' Laboratories, Inc. (UL) label.

Shift reinforcing steel in field where necessary to clear conduit and junction boxes.

Expansion fittings shall provide a minimum movement in either direction of 75 mm at open joints and 13 mm at filled joints. Expansion fittings shall be equal to Carlon Electrical Construction Products or Cantex, Inc.

All end bent and safety barrier curb junction boxes shall be PVC molded flush mounted and equal to Carlon Electrical Construction Products or Cantex, Inc. The conduit terminations shall be permanent or separable.

The terminations and covers shall be of watertight construction and shall meet requirements for NEMA 4 enclosure.

Weepholes shall be provided at appropriate locations to drain any moisture in the conduit system.

Payment for furnishing and installing Conduit System complete in place, will be paid for at the contract unit price for Conduit System on Structure, lump sum.

For details of safety barrier curb at end bents, see sheet No. 15 & 16.

For details of wing removal and replacement at End Bent No. 7, see sheet No. 9 & 10.



DATE 4-6-98

DETAILS OF CONDUIT SYSTEM (RIGHT SIDE ONLY)

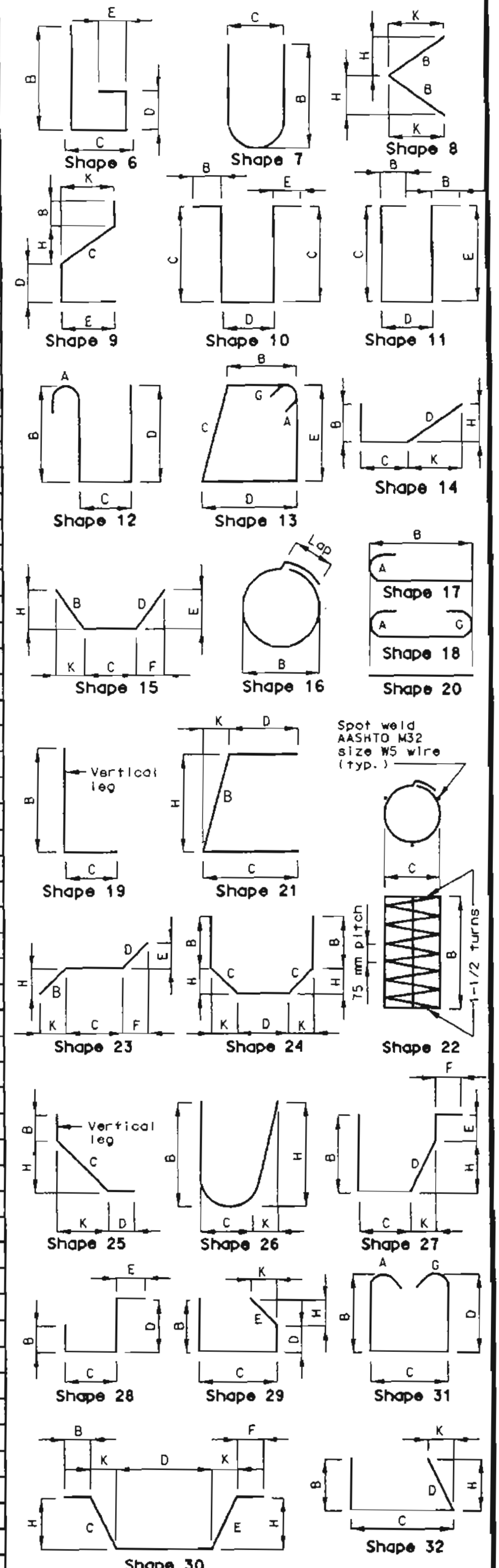
BILL OF REINFORCING STEEL

Table with columns: No. Req'd., Mark No., Location, Epoxy, Shape No., Stirrup (S) Substr. (X) Var. Leg (V) No. Each, Dimensions (B, C, D, E, F, H, K), Nominal Length, Actual Length, Mass. Includes rows for WING REHAB LEFT SIDE and RIGHT SIDE.

BILL OF REINFORCING STEEL

Table with columns: No. Req'd., Mark No., Location, Epoxy, Shape No., Stirrup (S) Substr. (X) Var. Leg (V) No. Each, Dimensions (B, C, D, E, F, H, K), Nominal Length, Actual Length, Mass. Includes rows for BAR. CURB and SLIP FORM.

Form with fields: State (MD), Proj. No., Sheet No. (43)



Two additional #16-R16 & #19-H70 are included in the bar bill for testing.

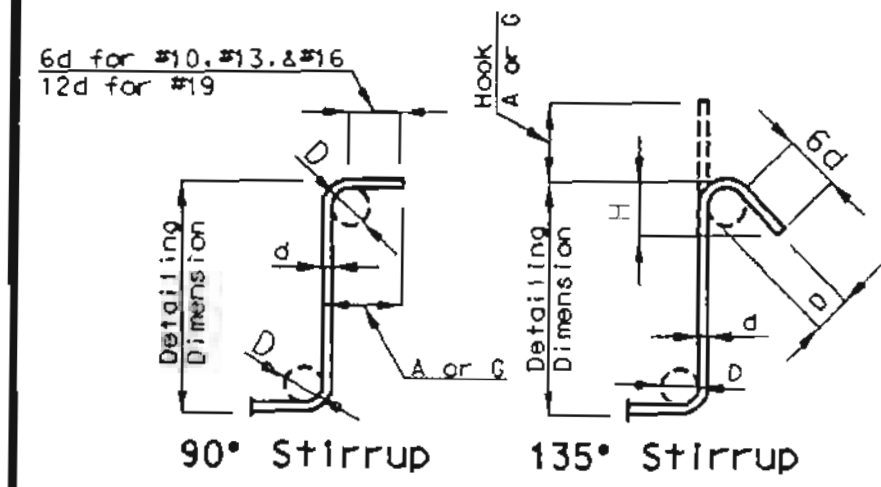


Table titled 'STIRRUP HOOK DIMENSIONS (mm)' with columns for Bar Size, D, 90° Hook, and 135° Hook. Includes notes on diameter and hook dimensions.

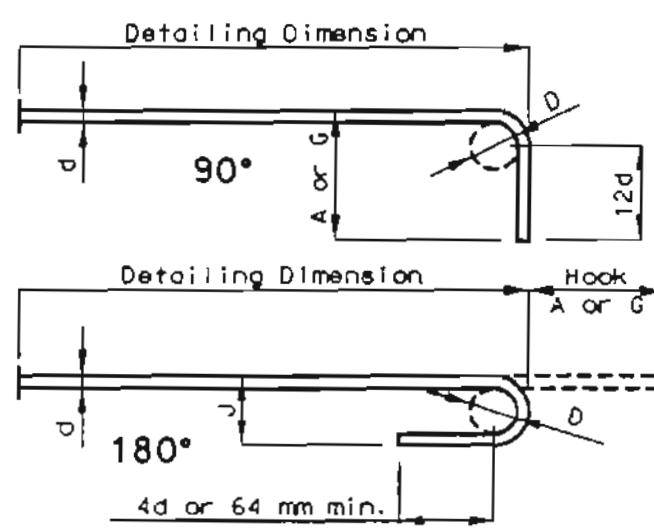
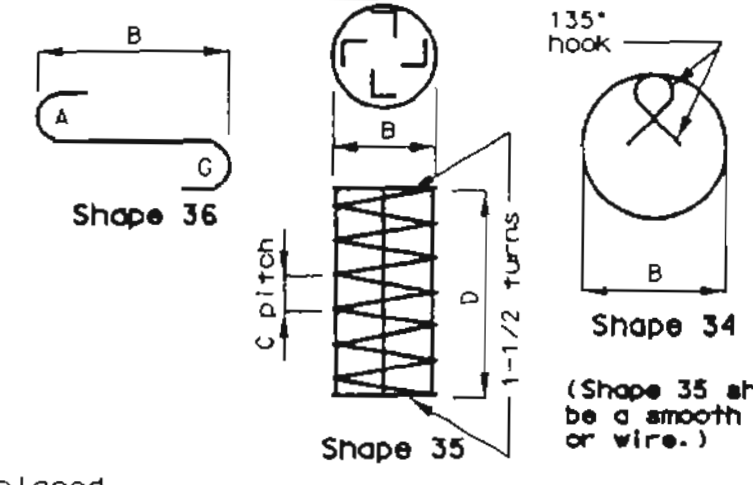


Table titled 'END HOOK DIMENSIONS (mm)' with columns for Bar Size, D, 180° Hook, and 90° Hook. Includes notes on hook dimensions.

Note: All standard hooks and bends other than 180 degree to be bent with the same procedure as for 90 degree standard hooks. Hooks and bends shall be in accordance with the procedures as shown on this sheet.



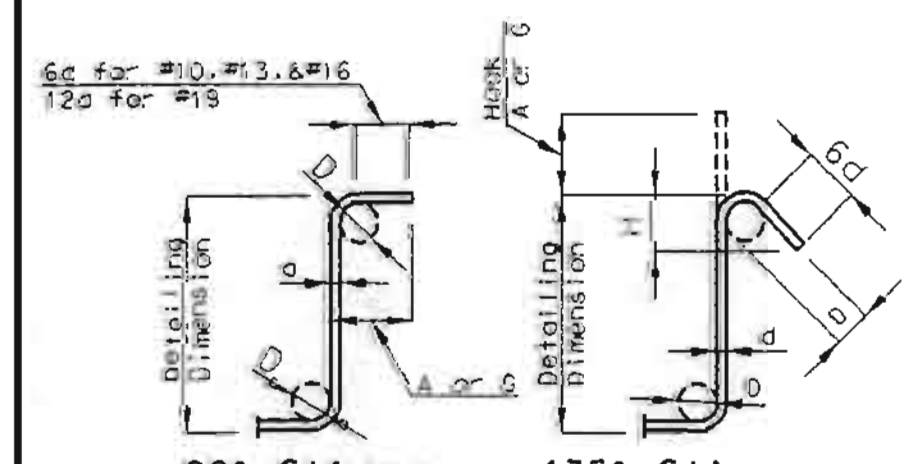
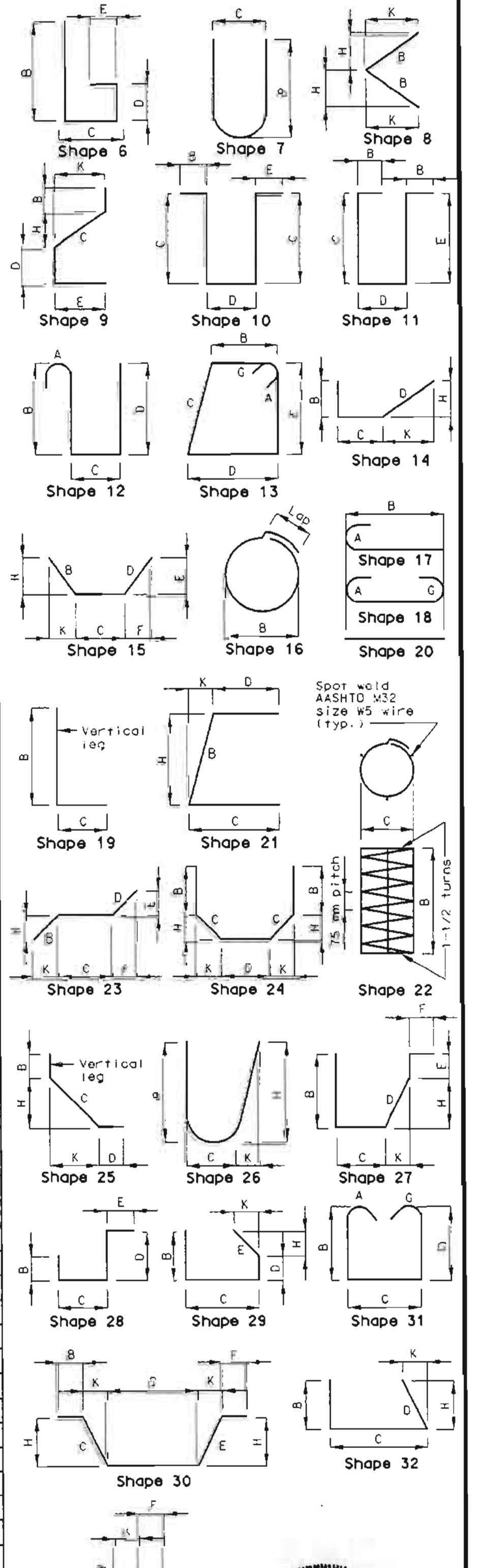
BILL OF REINFORCING STEEL

No. Req'd.	Size	Mark	Location	Epoxy (E)	Shape No.	Stirrup (S)	Substr. (X)	Varies (V)	Dimensions					Nominal Length	Actual Length	Mass					
									B	C	D	E	F				H	K			
														mm	mm	mm	mm	mm	mm	mm	mm
			END BEHT 7																		
15	#19	H700	DIAPHRAGM		20								4410	4410	4410	148					
5	#19	H701	DIAPHRAGM		20								5030	5030	5030	56					
5	#19	H702	DIAPHRAGM		20								4750	4750	4750	53					
2	#19	H703	DIAPHRAGM		20								10080	10080	10080	45					
122	#19	U700	DIAPHRAGM		19	S							540	685	1225	1175	320				

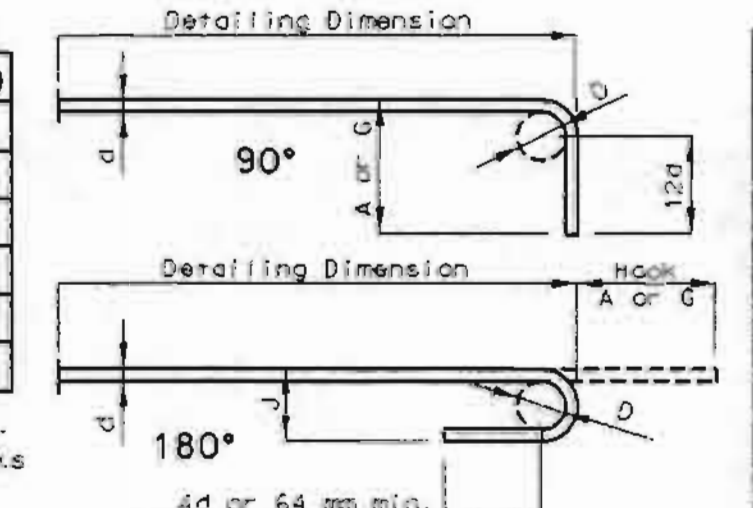
BILL OF REINFORCING STEEL

No. Req'd.	Size	Mark	Location	Epoxy (E)	Shape No.	Stirrup (S)	Substr. (X)	Varies (V)	Dimensions					Nominal Length	Actual Length	Mass					
									B	C	D	E	F				H	K			
														mm	mm	mm	mm	mm	mm	mm	mm

State MO Proj. No. Sheet No.

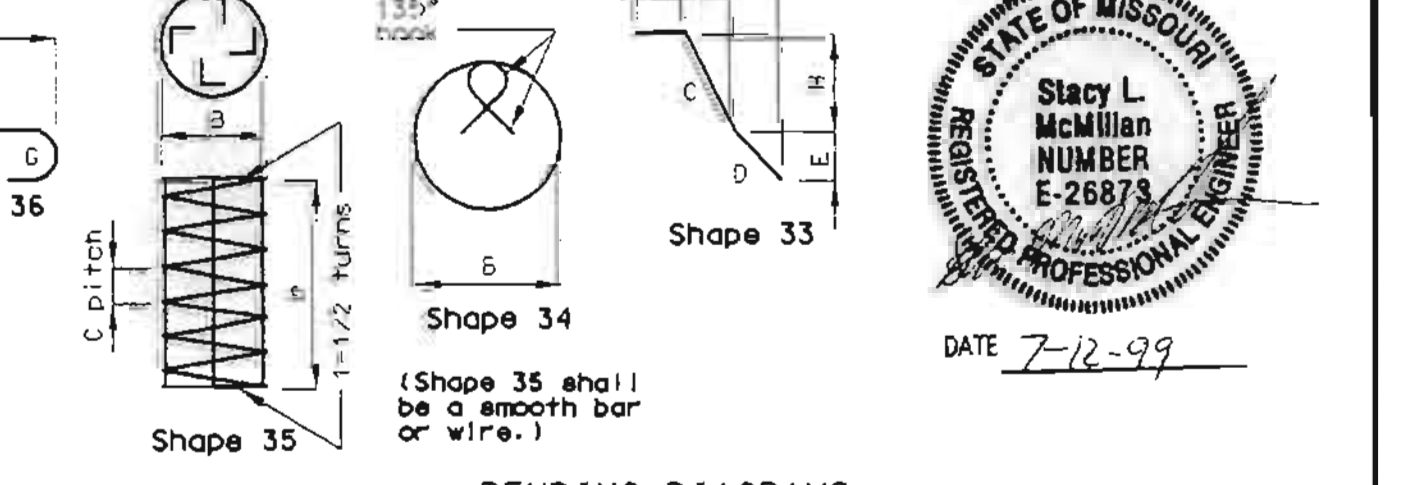


Bar Size	D	90° Hook		135° Hook
		Hook A or G	Hook A or G	Approx. H
#13	50	115	115	80
#16	65	155	140	95
#19	115	305	205	115



Bar Size	D	All Grades		
		180° Hook A or G	J	90° Hook A or G
#10	60	125	80	150
#13	80	150	105	200
#16	95	175	130	250
#19	115	200	155	300
#22	135	250	180	375
#25	155	275	205	425
#29	240	375	300	475
#32	275	425	335	550
#36	305	475	375	600
#43	465	675	550	775

Note:
 All standard hooks and bends other than 180 degree to be bent with the same procedure as for 90 degree standard hooks.
 Hooks and bends shall be in accordance with the procedures as shown on this sheet.
 E = epoxy coated reinforcement
 S = stirrup
 X = bar is included in substructure quantities
 Y = bar dimensions vary in equal increments between dimensions shown on this line and the following line.
 No. Ea. = number of bars of each length
 Nominal lengths are based on out to out dimensions shown in bending diagrams and are listed for fabricator's use (nearest 5 mm).
 Actual lengths are measured along centerline bar to the nearest 5 mm.
 Payweights are based on actual lengths.
 Four angle or channel spacers are required for each column spiral. Spacers are to be placed on inside of spirals. Length and mass of column spirals do not include splices or spacers.
 Reinforcing steel (Grade 420) = FY 420 MPa



STATE OF MISSOURI
 Stacy L. McMillan
 REGISTERED PROFESSIONAL ENGINEER
 DATE 7-12-99

Detailed July 1999
Checked July 1999

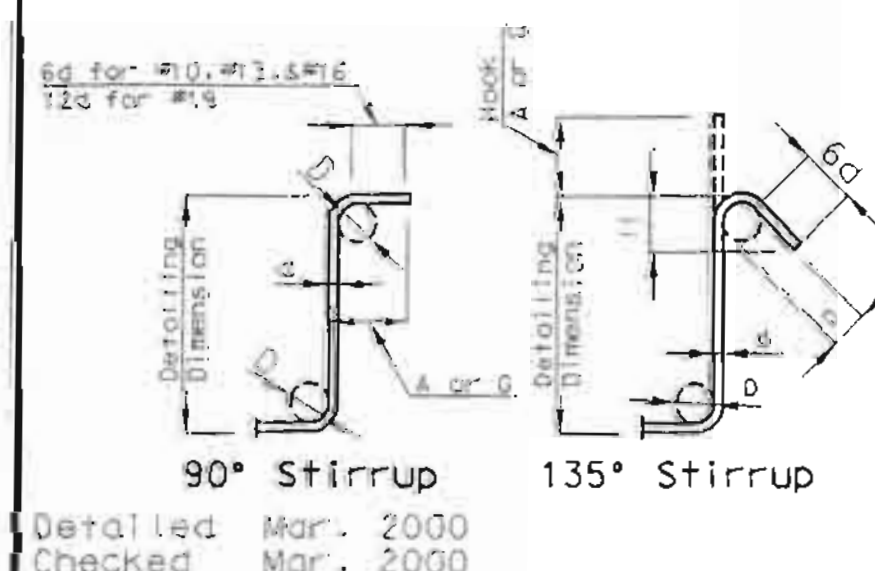
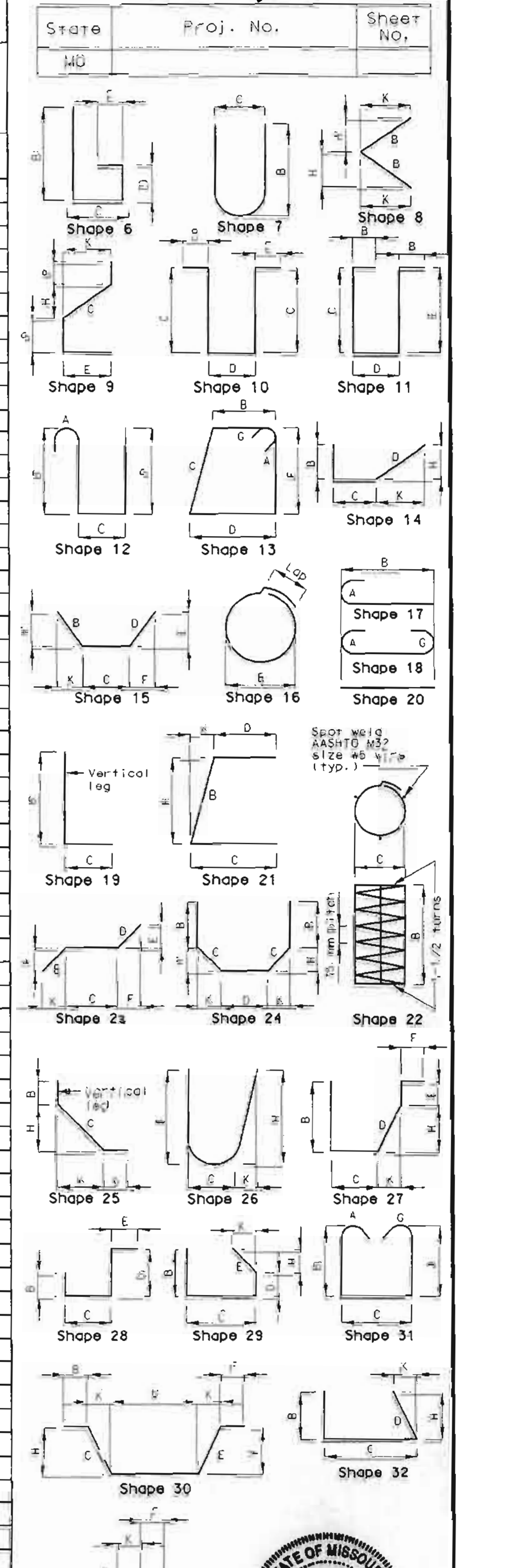
7/12/99 Added Sheet sheet No. 19 of 19

BILL OF REINFORCING STEEL

No. Req'd.	Mark No.	Location	Epoxy (E)	Shape No.	Stirrup (S)	Substr. (X)	Varies (V)	No. Each	Dimensions							Nominal Length	Actual Length	Mass
									B	C	D	E	F	H	K			
Size	Mark								mm	mm	mm	mm	mm	mm	mm	mm	mm	kg
		MODIFY REIN NO. 5																
9	25	H800	BEAM	20	X				3940							3940	3940	125
6	19	H801	BEAM	20	X				3940							3940	3940	53
4	29	H802	WEB	18	X				3940							4690	4690	95
16	29	H803	WEB	18	X				2230							2980	2980	241
16	29	H804	WEB	20	X				720							720	720	59
4	19	H805	WEB	20	X				3940							3940	3940	35
76	19	H807	WEB	20	X				720							720	720	122
16	19	V800	WEB	20	X				8550							8550	8550	234
22	19	V801	WEB	19	S	X			2500	1000					3500	3450	170	

BILL OF REINFORCING STEEL

No. Req'd.	Mark No.	Location	Epoxy (E)	Shape No.	Stirrup (S)	Substr. (X)	Varies (V)	No. Each	Dimensions							Nominal Length	Actual Length	Mass
									B	C	D	E	F	H	K			
Size	Mark								mm	mm	mm	mm	mm	mm	mm	mm	mm	kg

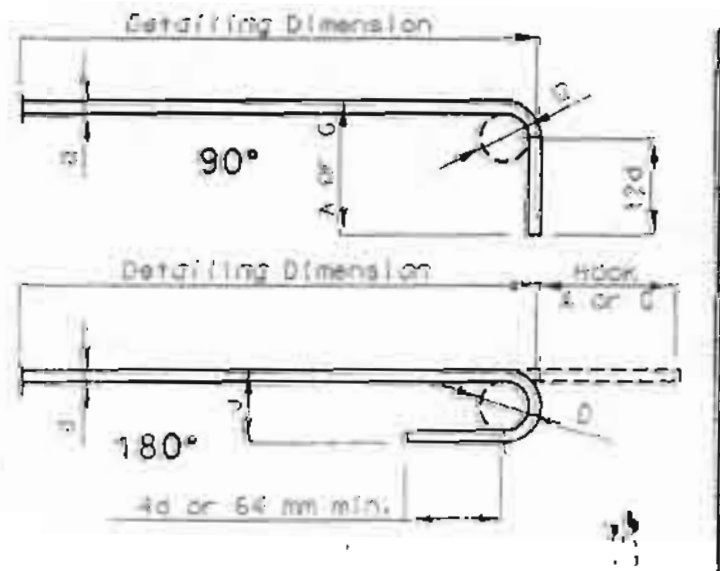


STIRRUP HOOK DIMENSIONS (mm)

Grades 300 & 420 MPa

Bar Size	D	90° Hook		135° Hook	
		A or G	H	A or G	Approx. H
#13	50	115	115	115	80
#16	65	155	140	140	95
#19	115	305	205	205	115

Note: Unless otherwise noted, diameter 'D' is the same for all bends and hooks on a bar.

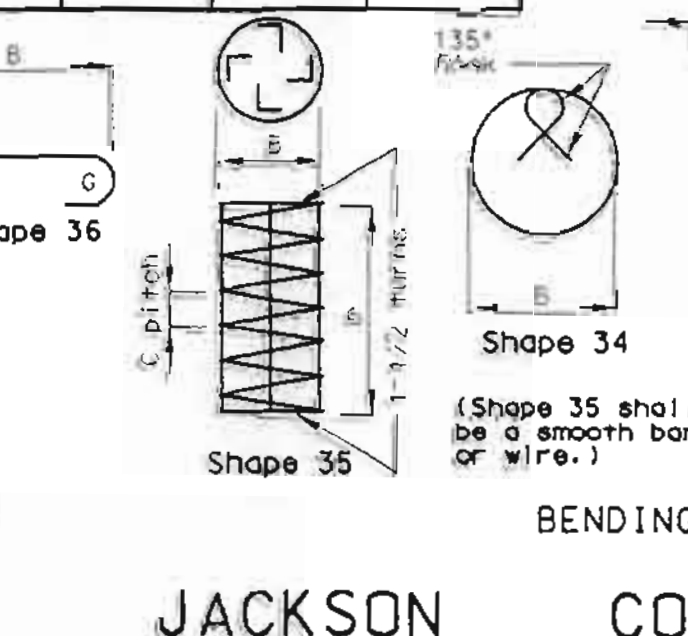


END HOOK DIMENSIONS (mm)

All Grades

Bar Size	D	180° Hooks			90° Hook	
		A or G	J	A or G	A or G	
#10	60	125	80	150		
#13	80	150	105	200		
#16	95	175	130	250		
#19	115	200	155	300		
#22	135	250	180	375		
#25	155	275	205	425		
#29	240	375	300	475		
#32	275	425	335	550		
#36	305	475	375	600		
#43	465	675	550	775		

Note:
 All standard hooks and bends other than 180 degree to be bent with the same procedure as for 90 degree standard hooks.
 Hooks and bends shall be in accordance with the procedures as shown on this sheet.
 E = epoxy coated reinforcement
 S = stirrup
 X = bar is included in superstructure quantities
 V = bar dimensions vary in equal increments between dimensions shown on this line and the following line.
 No. Each = number of bars of each length.
 Nominal lengths are based on cut to bar dimensions shown in bending diagrams and are listed for fabricator's use (nearest 5 mm).
 Actual lengths are measured along centerline bar to the nearest 5 mm.
 Payweights are based on actual lengths.
 Four angle or channel spacers are required for each column spiral. Spacers are to be placed on inside of spirals. Length and mass of column spirals do not include splices or spacers.
 Reinforcing steel (Grade 420) = FY 420 MPa



BENDING DIAGRAMS

STATE OF MISSOURI
 REGISTERED PROFESSIONAL ENGINEER
 Stacy L. McMillan
 NUMBER E-26873
 DATE 4-9-2000

JACKSON COUNTY A16833

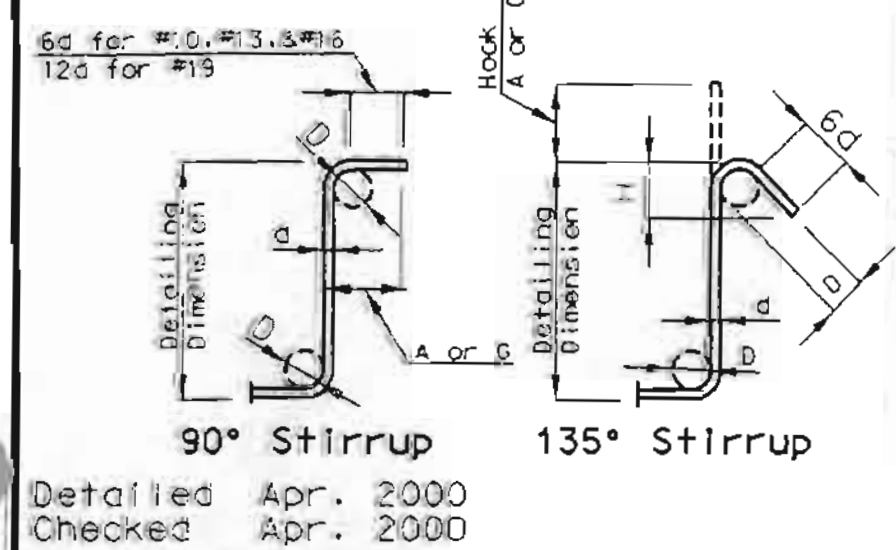
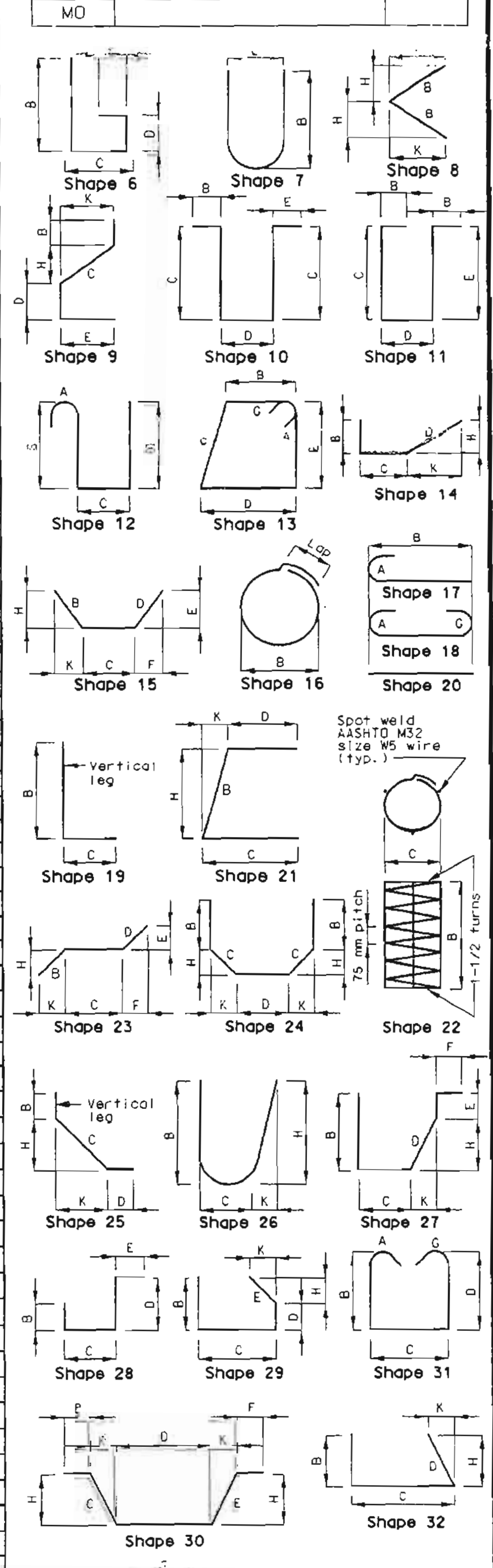
FOR INFORMATION ONLY

No.	Rein'd.	Size	Mark	Location	Epoxy (E)	Shape No.	Dimensions					Nominal Length	Actual Length	Weight	
							B	C	D	E	F				H
mm													kg		
MODIFY															
BENT NO. 1															
DIAPHRAGM															
57	19	H900		DIAPHRAGM		20							3940	3940	502
38	19	H901		DIAPHRAGM		20							4260	4260	362
1	19	H502		DIAPHRAGM		20							16640	16640	37
BARRIER															
CURB															
8	19	R900		BAR. CURB	E	15	S						780	110	
8	19	R901		BAR. CURB	E	19	S						765	110	
SLAB															
12	19	S900		SLAB		20							17190	17190	461
1	19	S901		SLAB		20							16290	16290	36

BILL OF REINFORCING STEEL

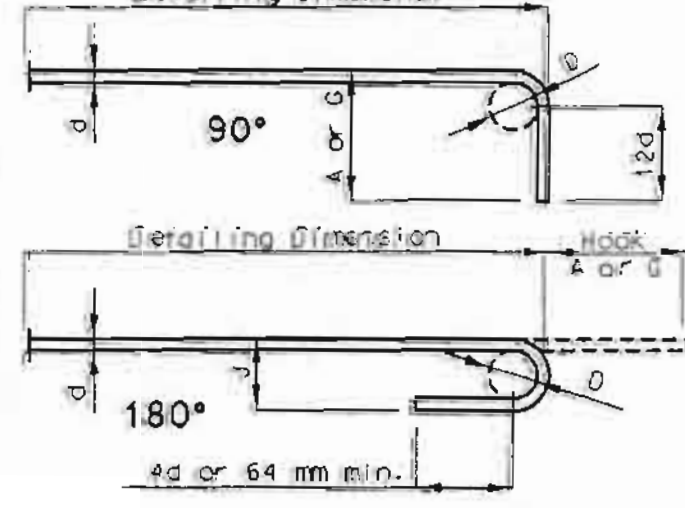
No.	Rein'd.	Size	Mark	Location	Epoxy (E)	Shape No.	Dimensions					Nominal Length	Actual Length	Weight
							B	C	D	E	F			
mm													kg	

A16834, Sht. 72



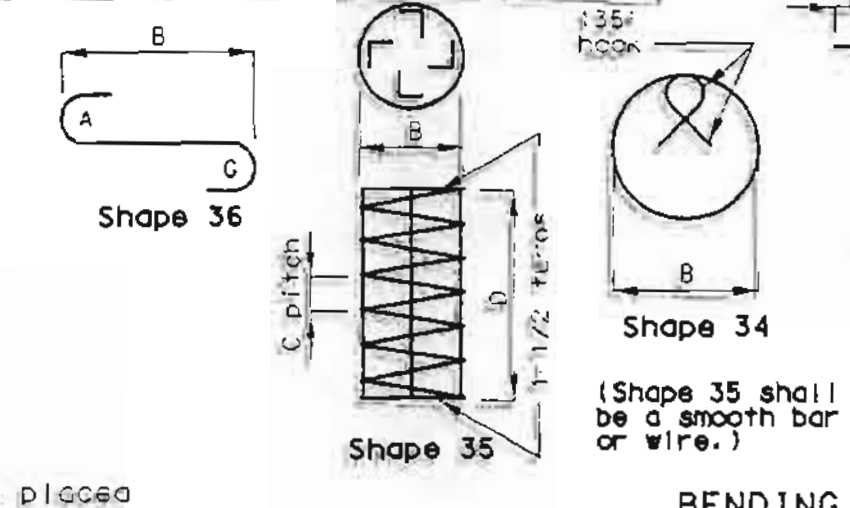
Bar Size	D	90° Hook		135° Hook	
		A or G	Hook	A or G	Hook
#3	50	115	115	80	
#6	65	155	140	95	
#9	115	305	205	115	

Note: Unless otherwise noted, diameter is the same for all bends and hooks on a bar.



Bar Size	D	All Grades			
		180° Hook		90° Hook	
		A or G	J	A or G	J
#10	60	125	80	150	
#13	80	150	105	200	
#16	95	175	130	250	
#19	115	200	155	300	
#22	135	250	180	375	
#25	155	275	205	425	
#29	240	375	300	475	
#32	275	425	335	550	
#36	305	475	375	600	
#43	465	675	550	775	

Note: All standard hooks and bends other than 180 degree to be bent with the same procedure as for 90 degree standard hooks. Hooks and bends shall be in accordance with the procedure as shown on this sheet. E = epoxy coated reinforcement. S = stirrup. X = bar is included in substructure quantities. V = bar dimensions vary in equal increments between dimensions shown on this sheet. No. Ea = number of bars of each length. Nominal lengths are based on out to out dimensions shown in bending diagrams and are listed for fabricator's use (nearest 5 mm). Actual lengths are measured along centerline bar to the nearest 5 mm. Weights are based on actual lengths. Four angle or channel spacers are required for each column spiral. Spacers are to be placed at inside of spirals. Length and mass of column spirals do not include splices or spacers. Reinforcing steel (Grade 420) = f_y 420 MPa.



Detailed Apr. 2000
Checked Apr. 2000

